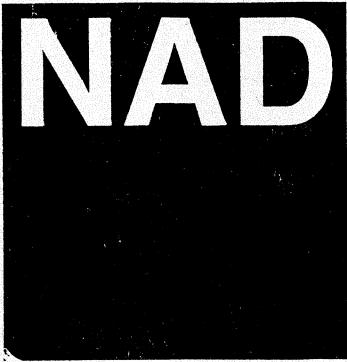


# SERVICE MANUAL

317  
STEREO INTEGRATED  
AMPLIFIER



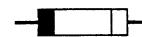
## SERVICE SAFETY PRECAUTIONS (UL)

1. Use exact replacement parts for critical locations marked “”
2. Return lead dress to original position and re-install protective covers.
3. Before returning to customer, test for shock hazard; use either method A or B:
  - A. Leakage test “cold”:
    1. Unplug the AC cord; turn power switch ON.
    2. Connect one lead of High Voltage Insulation Tester to both prongs of the AC plug.
    3. Touch other lead to all exposed metal parts.
    4. Impedance measurement must be 0.3-5.0 Megohms.
  - B. Leakage test, “live”:
    1. Plug unit directly into the AC outlet; do not use isolation transformer.
    2. Connect one lead of the Leakage Current Tester to earth ground.
    3. Touch other lead to all exposed metal parts.
    4. Leakage measurement must be less than 0.5 millamps.

317  
STEREO  
INTEGRATED  
AMPLIFIER

## SERVICE SAFETY PRECAUTIONS

### 1. Replacing the fuses

 This symbol located near the fuse indicates that the fuse used is fast operating type. For continued protection against fire hazard, replace with same type fuse. Fc fuse rating refer to the marking adjacent to the symbol.

Reference No	Part Number	Description
F501*AH	N51007030-1A	Fuse 7A 125V Time Lag LBC (UL/CSA)
F501*B,C	N51002530-1B	Fuse 2.5A 250V Time Lag LBC (SEMKO/VDE)
F502*AH	5120-0036-0	Fuse 100mA 250V Medium Time Lag LBC (UL/CSA)
F502*B,C	5120-0035-0	Fuse 100mA 250V Time Lag LBC (SEMKO/VDE)

NOTE :  
- <AH> : USA, CANADIAN MODEL ONLY.  
<B> : UK MODEL ONLY.  
<C> : EUROPEAN MODEL ONLY.

### 2. Safety-check out

(Only U.S.A. model)

After correcting the original service problem perform the following safety check before releasing the set to the customer.

Connect the insulating-resistance tester between the plug of power supply cord and the screw on the back panel.

Specifications : 3.3 Mohm±10% at 500V.

## CONTENTS

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## SPECIFICATIONS

### POWER AMPLIFIER SECTION

CONTINUOUS AVERAGE POWER OUTPUT INTO 8 OHMS (Min. power per channel, 20 Hz - 20 kHz, both channels driven, with no more than rated distortion)	<b>80 W (19 dBW)</b>
Rated Distortion THD (20 Hz - 20 kHz)	<b>0.03%</b>
Clipping power at 8 ohms (Maximum continuous power per channel).	<b>95 W</b>
IHF dynamic headroom at 8 ohms	<b>+1.4 dB</b>
IHF dynamic power (Maximum short term power per channel)	
8 ohms:	<b>110 W (20.4 dBW)</b>
4 ohms:	<b>180 W (22.6 dBW)</b>
2 ohms:	<b>250 W (24 dBW)</b>
Slew rate	<b>&gt; 60 V / <math>\mu</math>sec</b>
Damping factor at 50 Hz	8 ohms: <b>200</b>
Input Impedance	<b>60 kohms + 500 pF</b>
Input sensitivity (for rated output into 8 ohms)	<b>0.9 V</b>
Voltage gain	<b>x 28.3 (29 dB)</b>
Frequency response 20 Hz - 20 kHz	<b><math>\pm 0.2</math> dB - 3 dB at 2 Hz / 100 kHz</b>
Signal / Noise ratio, A-weighted	<b>96 dB ref. 1 W 115 dB ref. rated power</b>

### BRIDGED (MONOPHONIC) MODE

CONTINUOUS AVERAGE POWER OUTPUT INTO 8 OHMS (Min. power per channel, with no more than rated distortion)	<b>240 W (23.8 dB)</b>
IHF dynamic headroom at 8 ohms	<b>+ 1.8 dB</b>
IHF dynamic power	8 ohms: <b>360 W (25.6 dBW)</b>
	4 ohms: <b>500 W (27 dBW)</b>
Input sensitivity (for rated output into 8 ohms)	<b>775 mV</b>

### PREAMPLIFIER SECTION

LINE LEVEL INPUTS (CD, Video, Auxiliary, Tuner, Tape1, Tape2)	<b>20 kohms + 450 pF</b>
Input impedance (R and C)	<b>80 mV</b>
Input sensitivity (ref. 0.5 V)	<b>80 dB ref. 1 W</b>
Signal/ Noise ratio, A-weighted	<b><math>\pm 0.2</math> dB</b>
Frequency response, 20 Hz - 20 kHz	<b>16 dB</b>
Voltage gain	<b>0.01%</b>
THD + SMPTE + IHF I.M.	
LINE LEVEL OUTPUTS	
Preamp output impedance	<b>220 ohms</b>
Tape output impedance	<b>Source Z + 2 kohms</b>
Headphones output impedance	<b>120 ohms</b>
Maximum output level	preamp-out: tape-out: headphones-out:
	<b>&gt; 12 V</b> <b>&gt;10 V</b> <b>&gt; 8 V into 600 ohms</b> <b>&gt; 250 mV into 8 ohms</b>

### CONTROLS

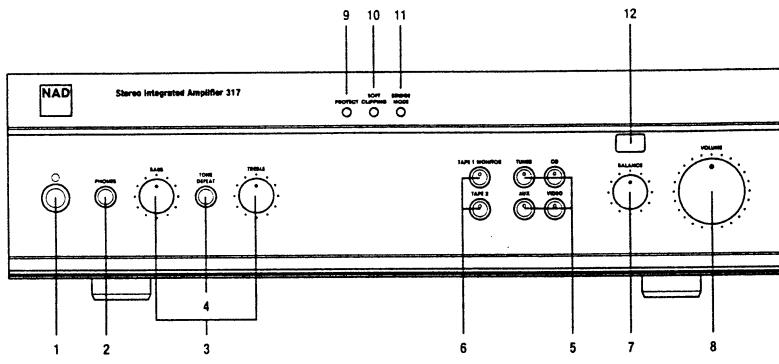
Treble	<b><math>\pm 7</math> dB at 10 kHz</b>
Bass	<b><math>\pm 10</math> dB at 50 Hz</b>

### DIMENSIONS AND WEIGHTS

Net Weight	<b>12 kg (26.4 lb)</b>
Shipping Weight	<b>13.6 kg (29.92 lb)</b>
Dimensions (Width x Height x Depth)	<b>435mm x 130mm x 380mm</b>

## REAR PANEL / FRONT PANEL VIEW

### FRONT PANEL

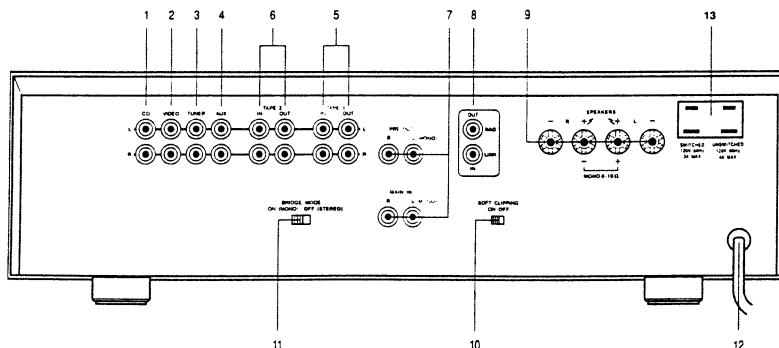


1. POWER SWITCH
2. HEADPHONE SOCKET
3. BASS & TREBLE CONTROLS
4. TONE DEFEAT SWITCH
5. INPUT SELECTORS
6. TAPE 1 MONITOR/ TAPE 2
7. BALANCE CONTROL
8. VOLUME CONTROL
9. PROTECT INDICATOR
10. SOFT CLIPPING INDICATOR
11. BRIDGE MODE INDICATOR
12. INFRA-RED SENSOR

**! DANGER**  
The graphic symbol of a lightning flash with an arrow point within a triangle signifies that there is dangerous voltage within the unit and it poses a hazard to anyone removing the cover to gain access to the interior of the unit. Only qualified service personnel should make any such attempt.

**! CAUTION**  
The graphic symbol of an exclamation point within an equilateral triangle warns a user of the device that it is necessary to refer to the instruction manual and its warnings for proper operation of the unit.

### REAR PANEL



1. CD INPUT
2. VIDEO SOUND INPUT
3. TUNER INPUT
4. AUXILIARY INPUT
5. TAPE 1 INPUT/OUTPUT
6. TAPE 2 INPUT/OUTPUT
7. PREAMP OUT, MAIN IN
8. NAD LINK INPUT/OUTPUT
9. SPEAKER TERMINALS
10. SOFT CLIPPING SWITCH
11. BRIDGE MODE SWITCH
12. AC LINE CORD
13. AC OUTLETS (ONLY IN 120 V MODEL)

## DISASSEMBLY INSTRUCTIONS

1. Remove machine screws M4.0 x 6.0 (① to ⑥) from the side panels. Remove tapping screw 3.0 x 8.0 (⑦ to ⑧) from the back panel. Refer to Figure No. 1.

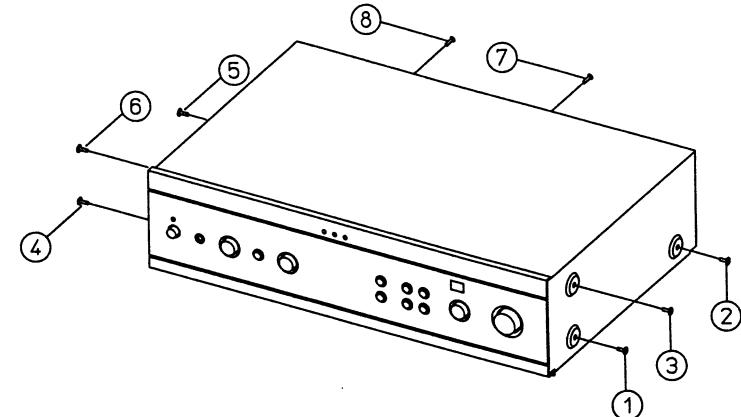


Figure No. 1.

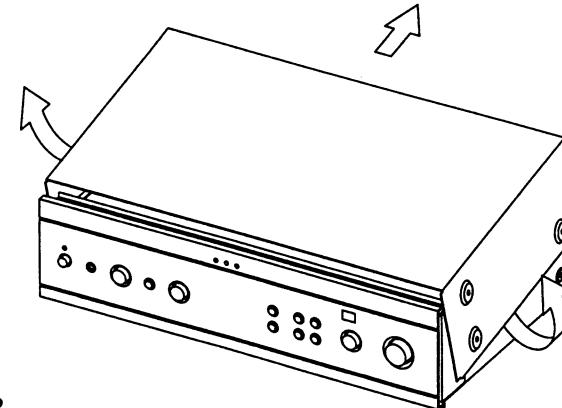
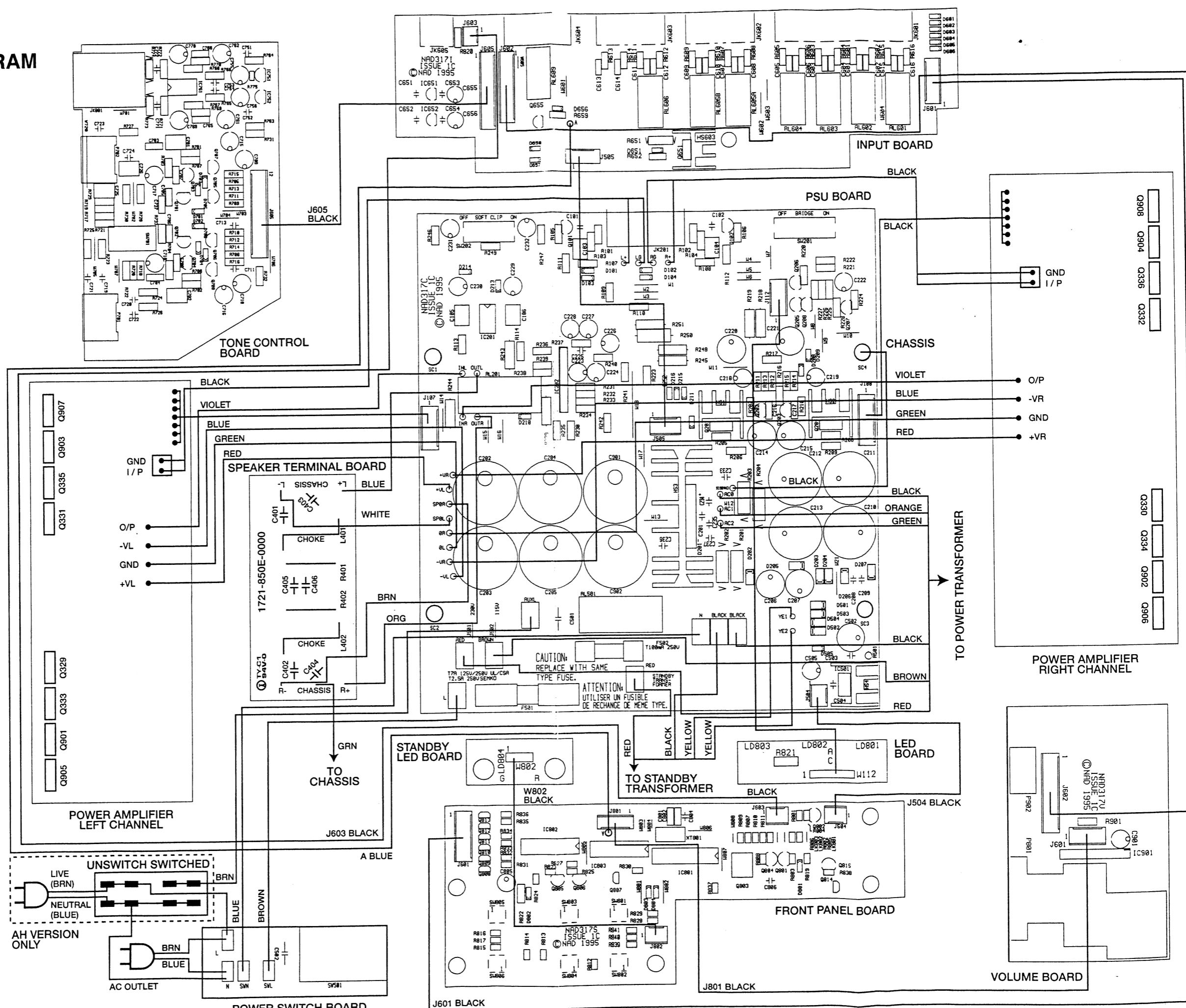


Figure No. 2.

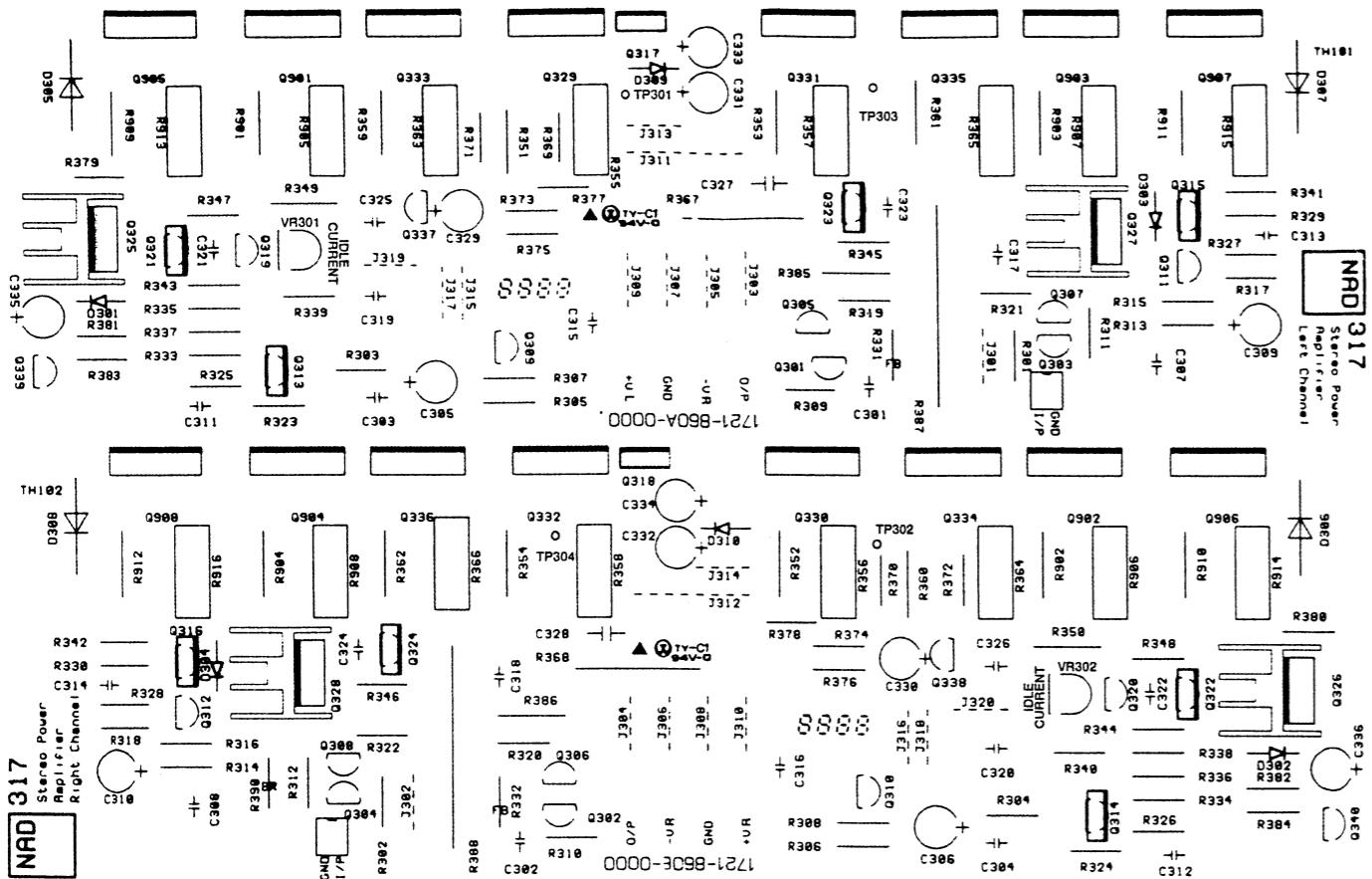
2. Pull both sides of the TOP COVER slightly outwards, tilt approximately 35° and then move in the direction shown in Figure No. 2.

## **WIRING DIAGRAM**



## **ALIGNMENT POINTS DIAGRAM / PROCEDURES**

## A. ALIGNMENT POINTS

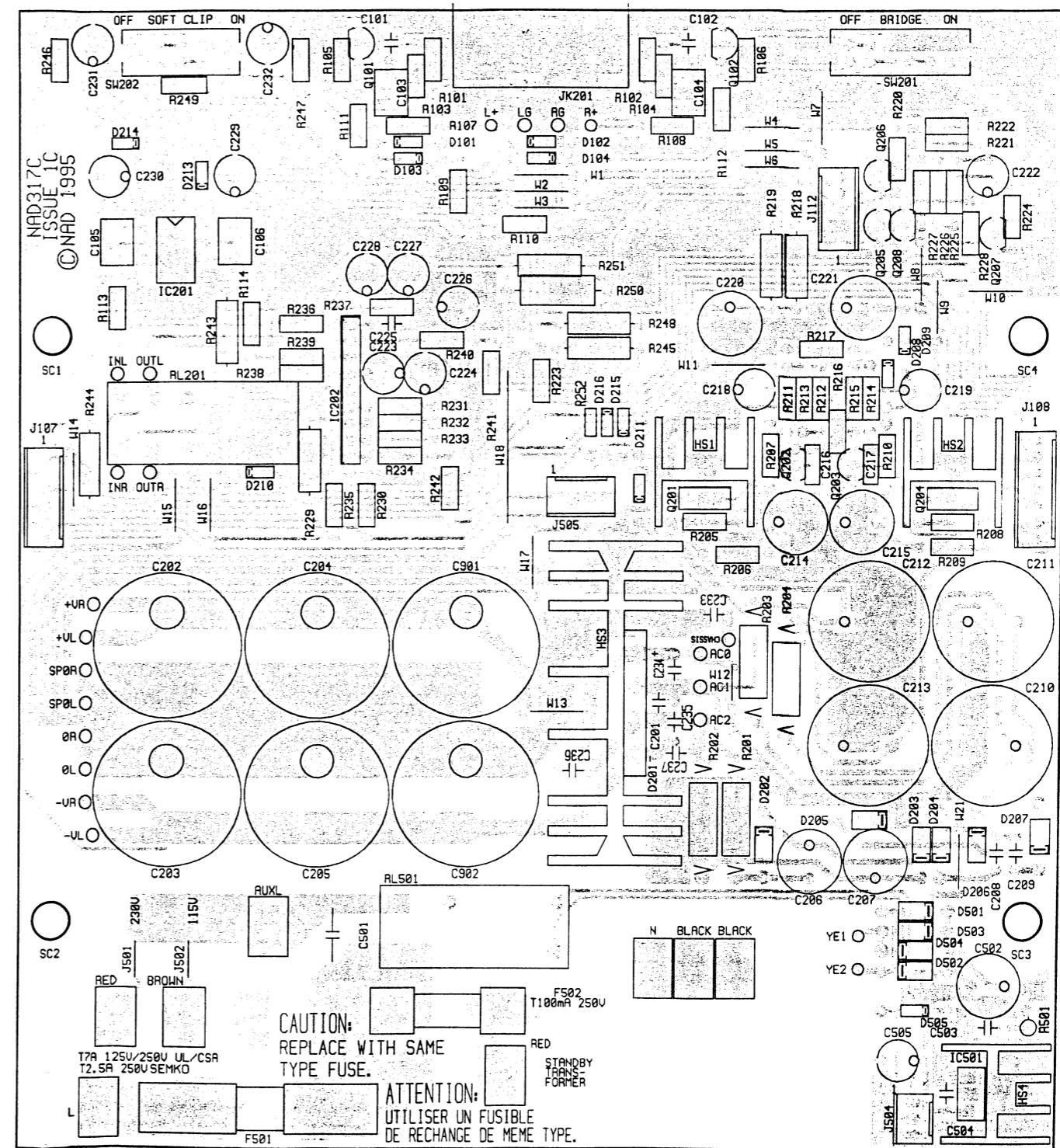


#### B. IDLE CURRENT ALIGNMENT (NO SIGNAL, NO LOAD)

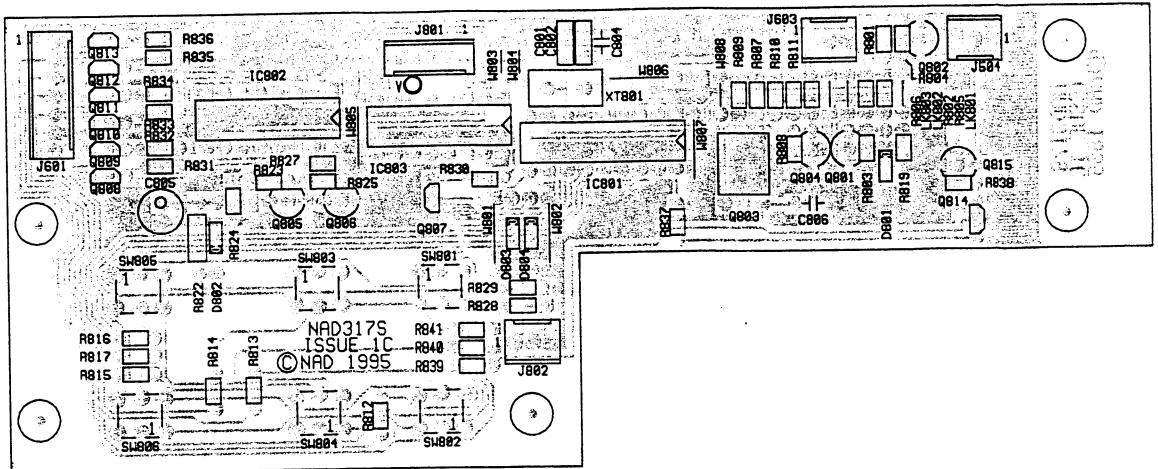
1. Connect a DC millivoltmeter to TP301 and TP303, and adjust VR301 for  $20 \pm 1.5$  mV reading on meter.
  2. Connect a DC millivoltmeter to TP302 and TP304, and adjust VR302 for  $20 \pm 1.5$  mV reading on meter.
  3. Leave power "on" for a minimum of 5 minutes, and check 1 and 2 for correct reading.

PCB LAYOUT

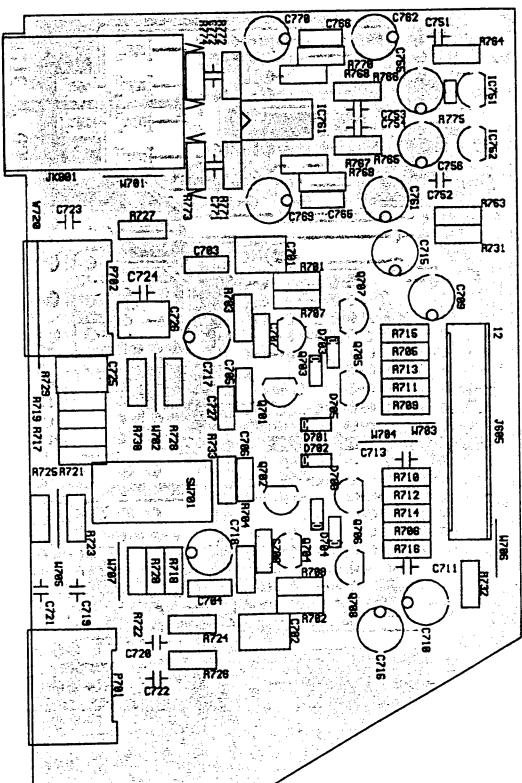
PSU PCB



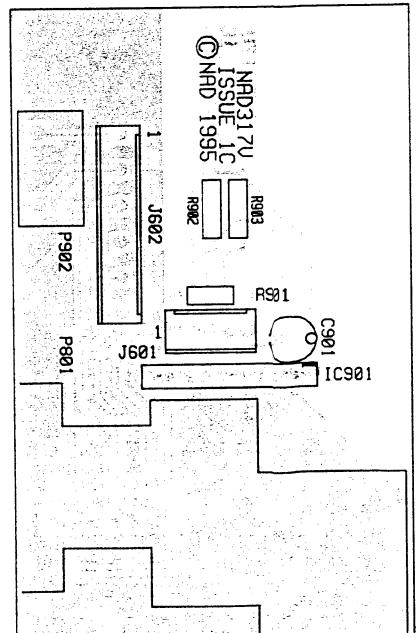
## **FRONT PANEL PCB**



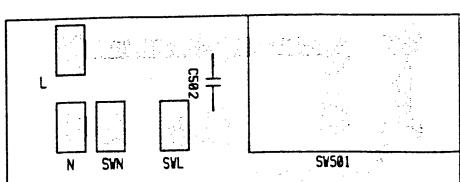
## **TONE CONTROL PCB**



## VOLUME PCB

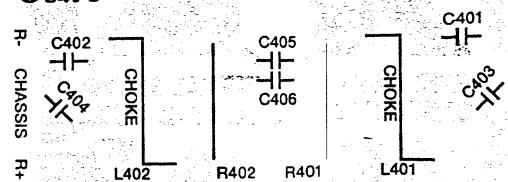


## **POWER SWITCH PCB**

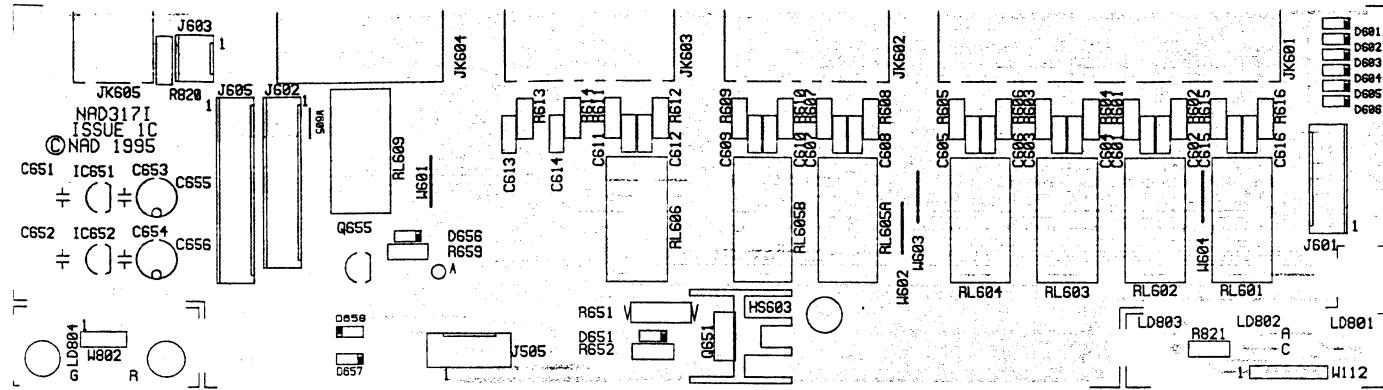


① TY-C1  
94V-0

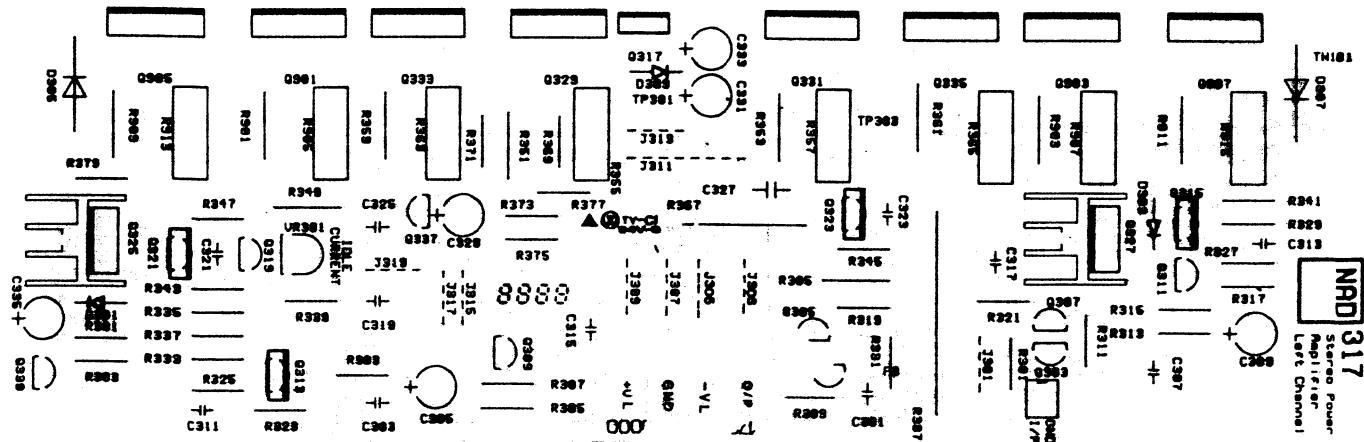
1721-850E-0000



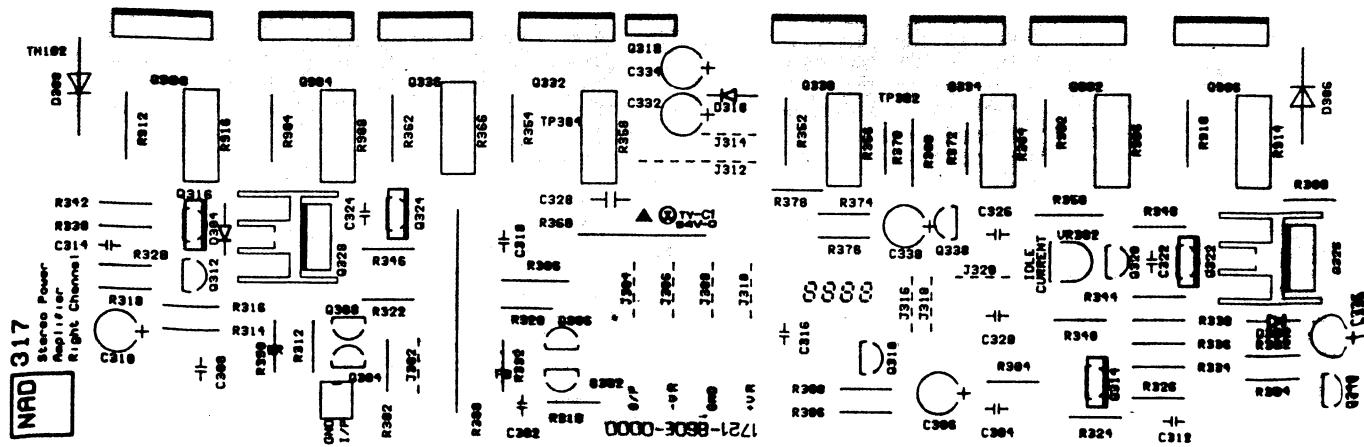
## **INPUT, STANDBY LED & LED PCBs**



## **POWER AMPLIFIER LEFT CHANNEL PCB**

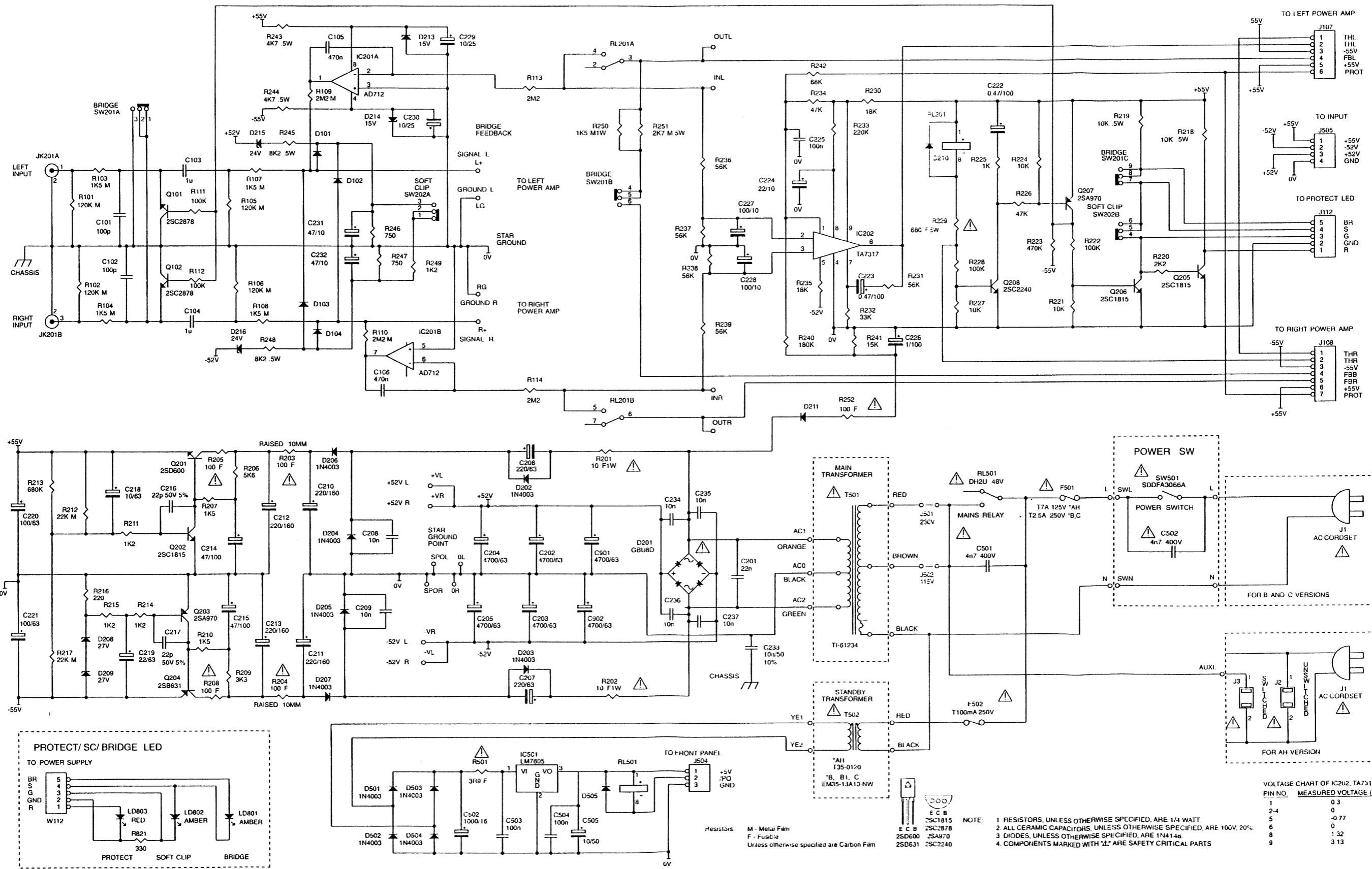


# **POWER AMPLIFIER RIGHT CHANNEL PCB**

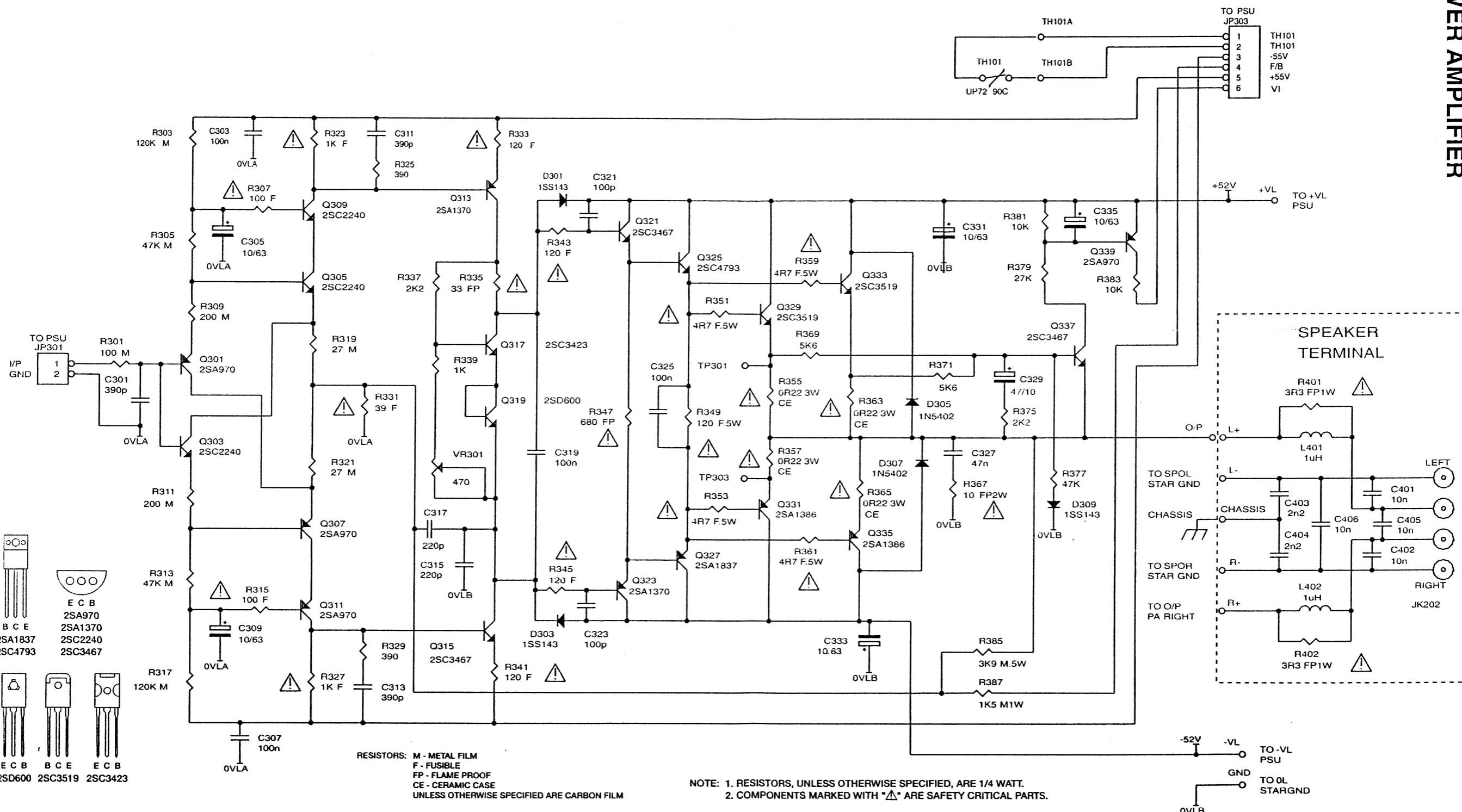


# SCHEMATIC DIAGRAM

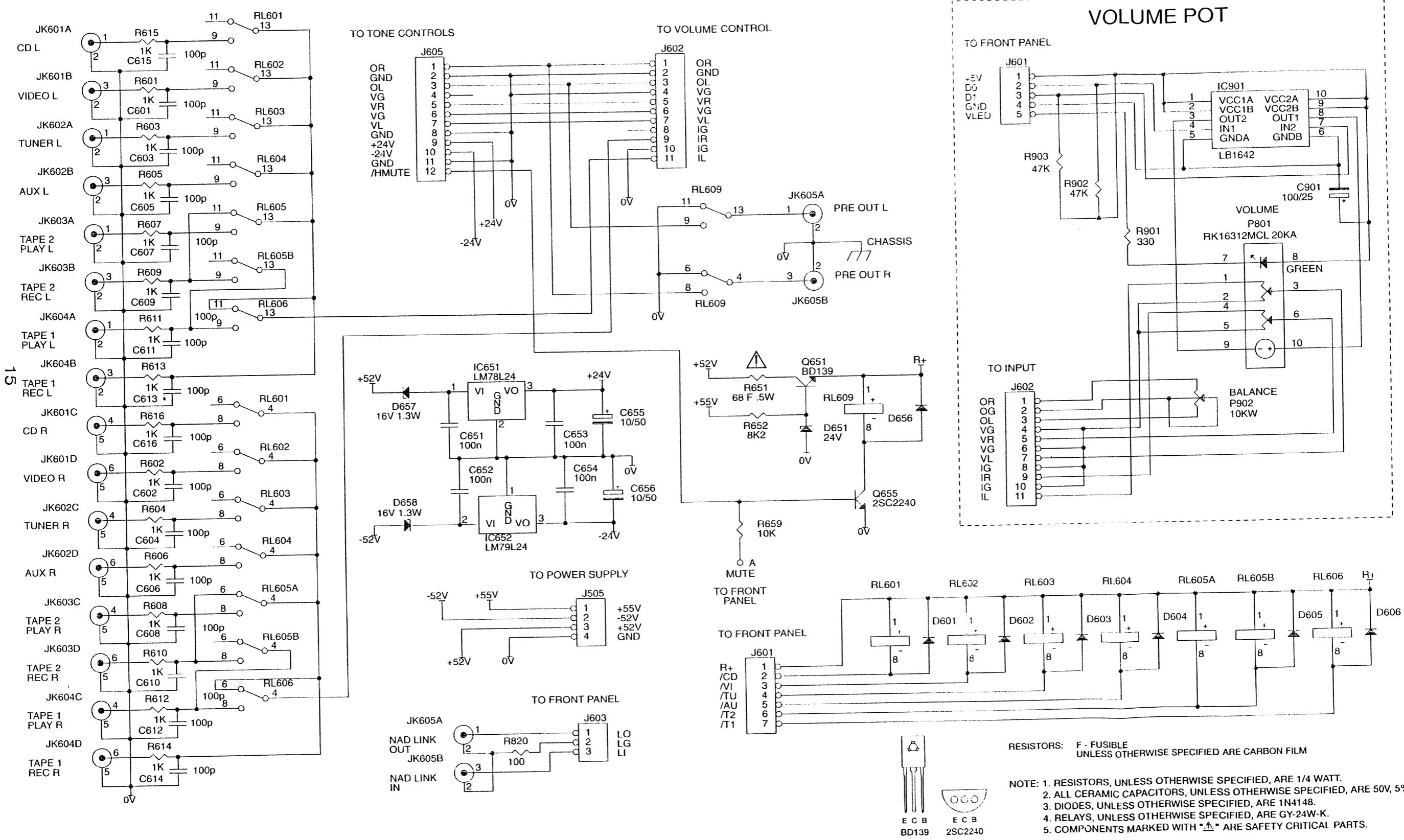
PSU



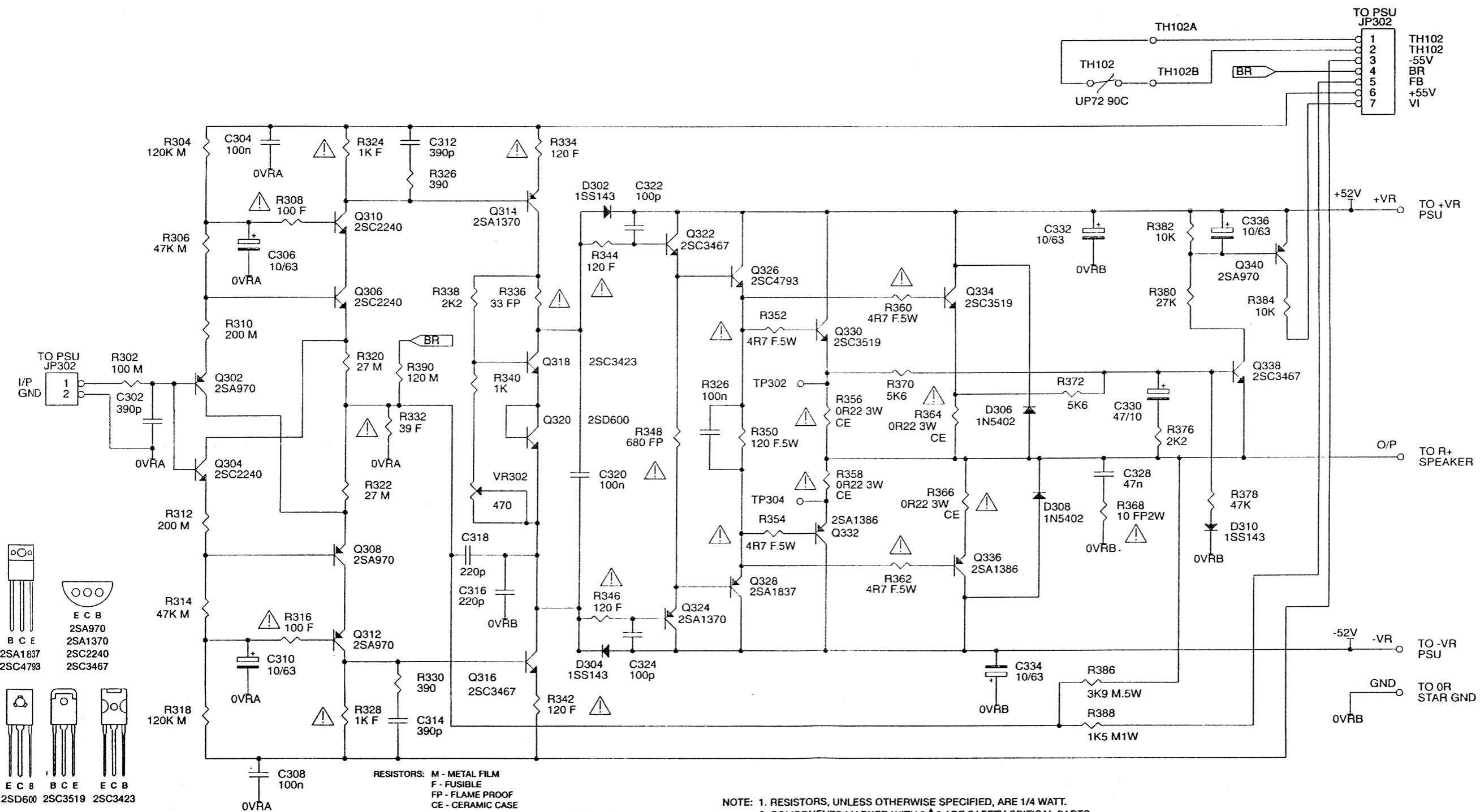
## LEFT POWER AMPLIFIER



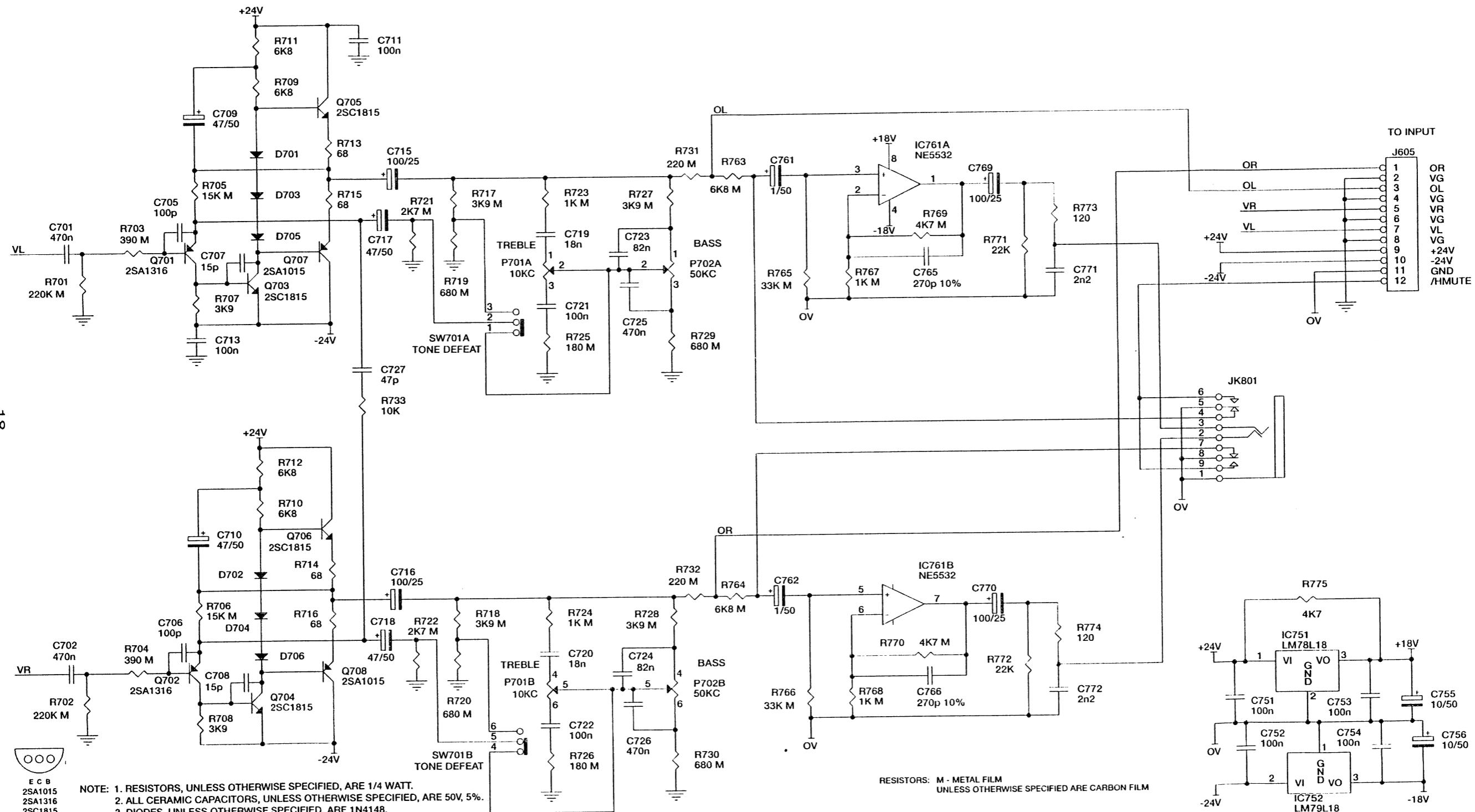
# INPUT



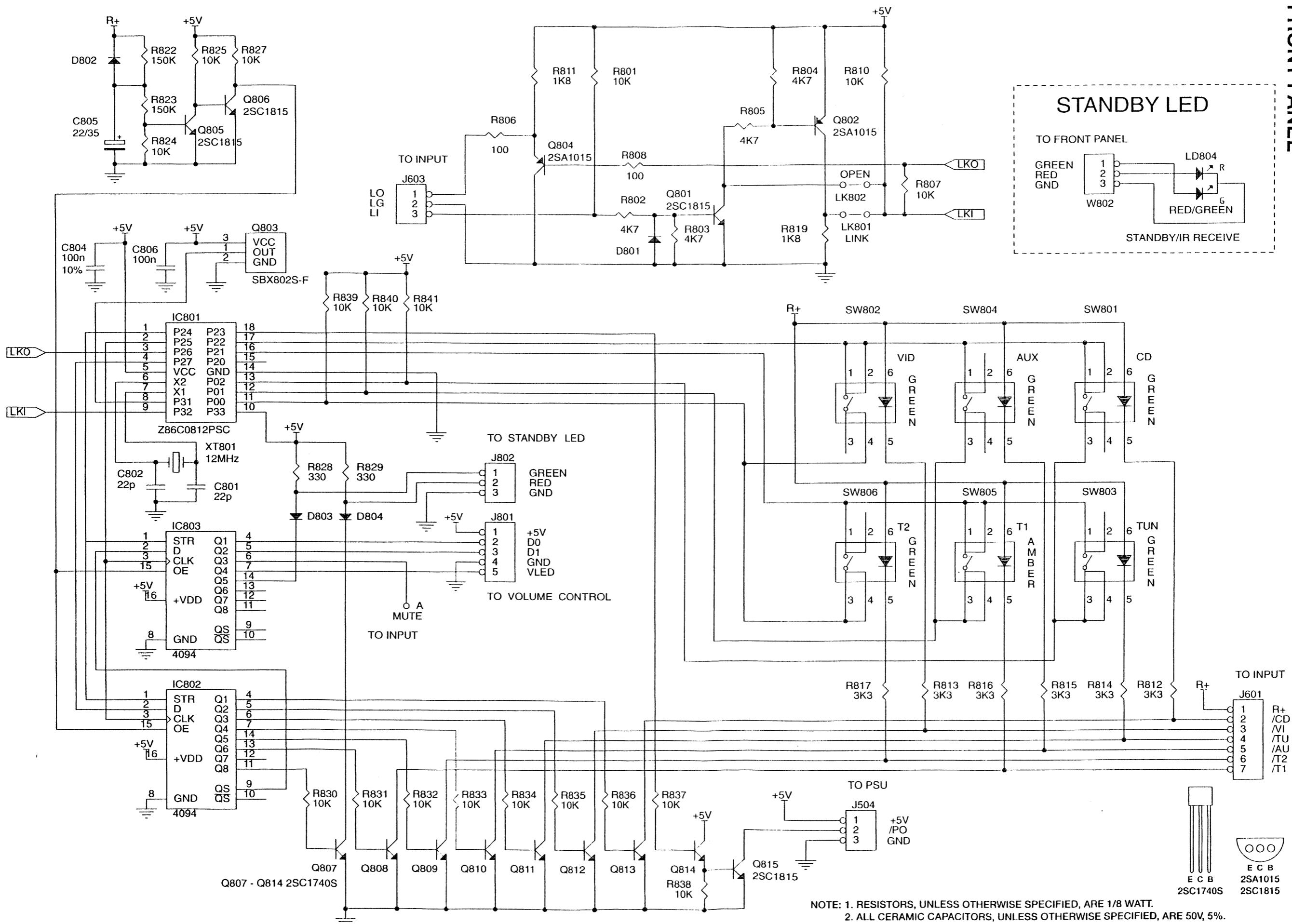
## RIGHT POWER AMPLIFIER



# TONE CONTROL & HEADPHONE AMPLIFIER



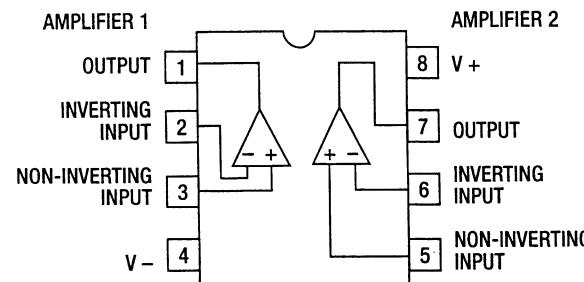
# FRONT PANEL



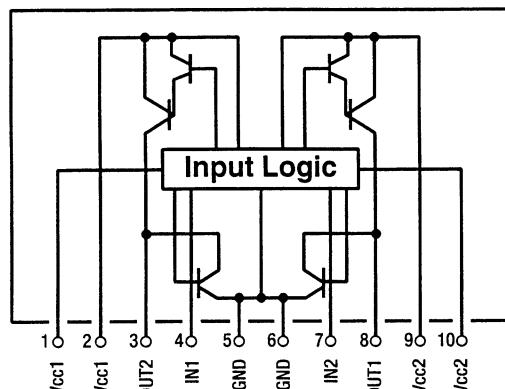
NOTE: 1. RESISTORS, UNLESS OTHERWISE SPECIFIED, ARE 1/8 WATT.  
 2. ALL CERAMIC CAPACITORS, UNLESS OTHERWISE SPECIFIED, ARE 50V, 5%.  
 3. DIODES, UNLESS OTHERWISE SPECIFIED, ARE 1N4148.

## IC BLOCK DIAGRAM

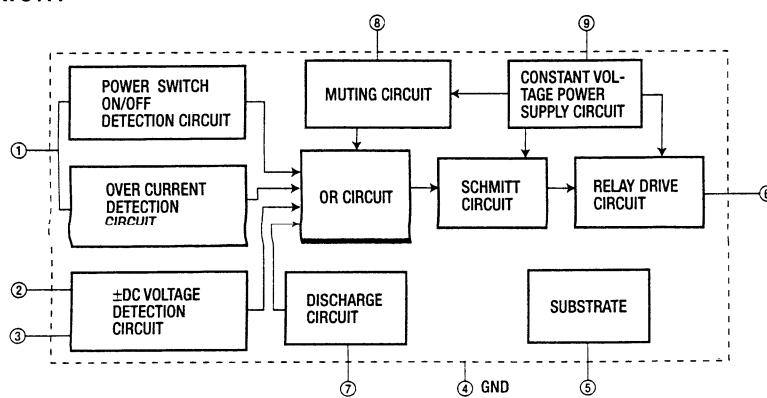
TONE BOARD, PSU & MAIN BOARD  
IC761: NE5532, IC201: AD712



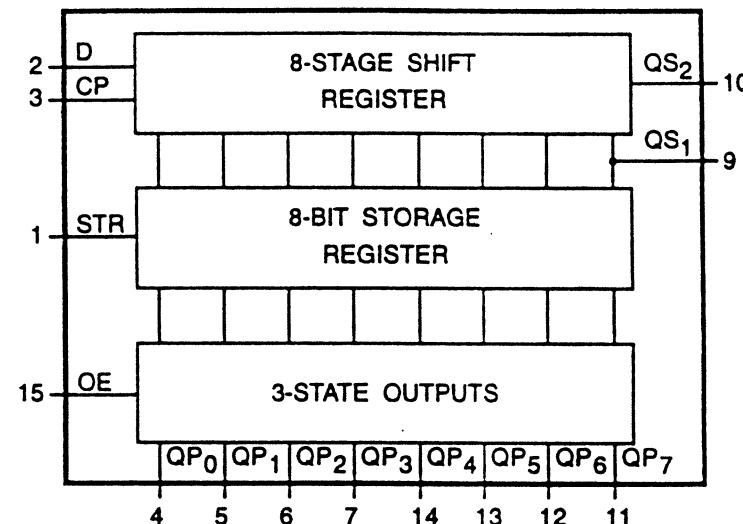
VOLUME BOARD  
IC901: LB1642



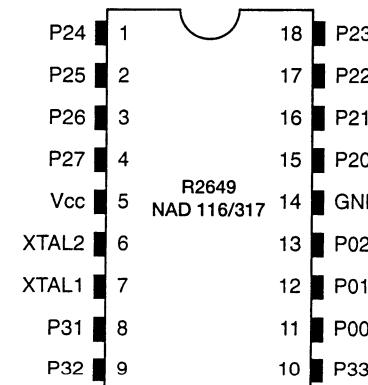
PSU BOARD  
IC202: TA7317P



FRONT PANEL BOARD  
IC802, IC803: MC14094BCP

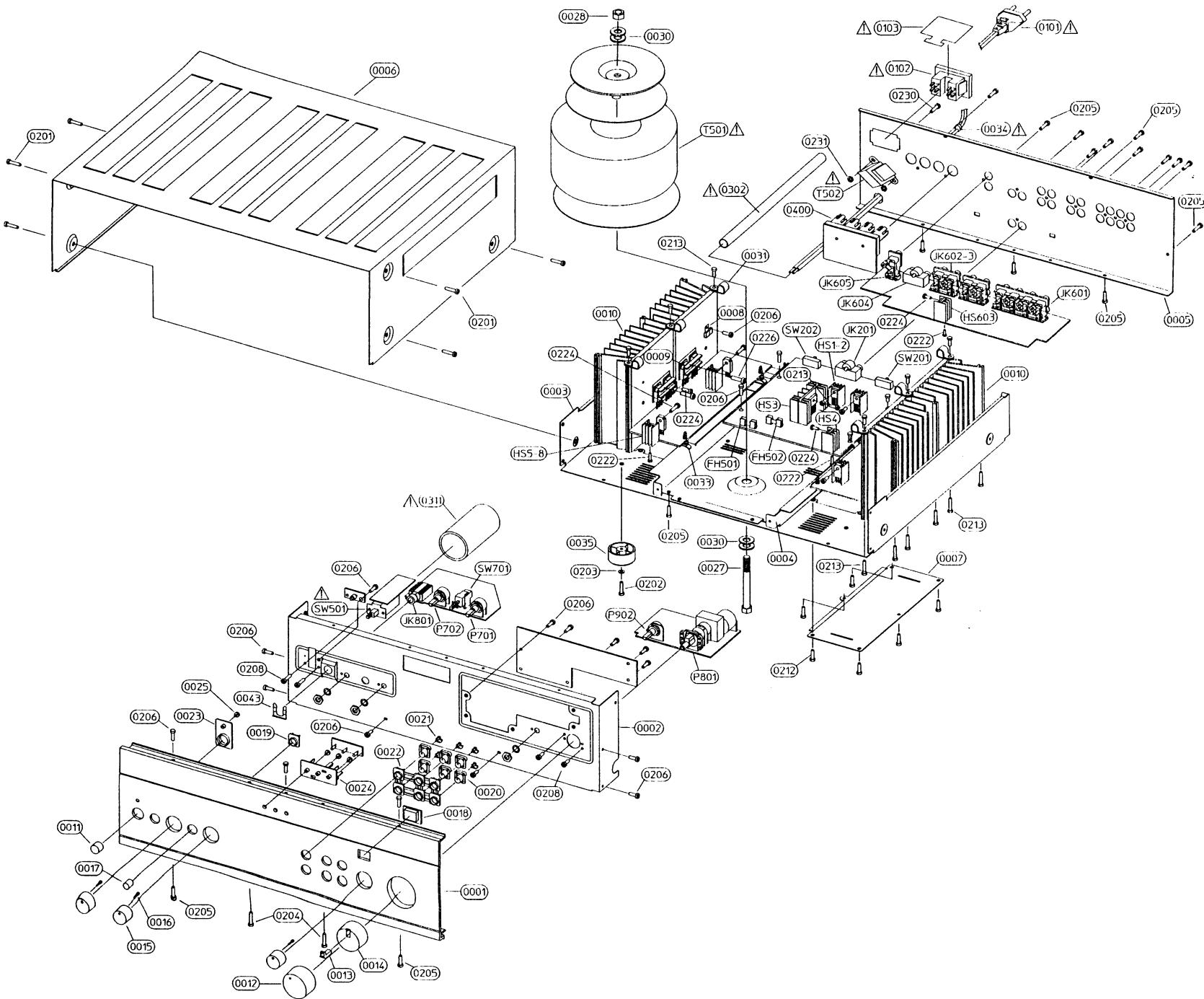


IC801: R2649 NAD 116/317



PIN IDENTIFICATION			
Z86E/08	STANDARD MODE		
PIN #	SYMBOL	FUNCTION	DIRECTION
1-4	P24-P27	Port 2, Pins 4, 5, 6, 7	In/Output
5	Vcc	Power Supply	
6	XTAL2	Crystal Osc. Clock	Output
7	XTAL1	Crystal Osc. Clock	Input
8	P31	Port 3, Pin 1	Input
9	P32	Port 3, Pin 2	Input
10	P33	Port 3, Pin 3	Input
11-13	P00-P02	Port 0, Pins 0, 1, 2	In/Output
14	GND	Ground	
15-18	P20-P23	Port 2, Pins 0, 1, 2, 3	In/Output

# EXPLODED VIEW



## EXPLODED VIEW PARTS LIST

<b>Item</b>	<b>Part No</b>	<b>Description</b>	<b>Qty</b>
0001	1402-5011-0	FASCIA	1
0002	1402-5020-0	SUBFASCIA	1
0003	1402-3270-1	BASE PLATE	1
0004	1402-3290-2	CHANNEL	1
0005*AH	1402-5032-0	REAR PANEL	1
0005*B,C	1402-5082-0	REAR PANEL	1
0006	1402-3280-0	TOP COVER	1
0007	1402-3300-0	ACCESS COVER	2
0008	4132-1661-0	THERMAL SWITCH MOUNTING CLIP	2
0009	4132-1671-0	TRANSISTOR CLAMP	4
0010	5400-0841-0	MAIN HEATSINK	2
0011	2437-640B-0	POWER BUTTON DIA 11.5 GREEN	1
0012	1402-3460-0	35MM KNOB SKIN	1
0013	2437-7706-0	35MM KNOB LENS	1
0014	2437-7601-0	35MM KNOB CORE	1
0015	2437-5701-1	KNOB 18.5MM (BASS,TREBLE,BALANCE)	3
0016	4152-0041-0	POINTER	3
0017	2437-6001-0	LONG BUTTON 8.0MM	1
0018	3714-910B-0	IRS WINDOW LENS	1
0019	4152-1871-0	BEZEL	1
0020	2439-9701-0	SINGLE LENS BUTTON	6
0021	3714-9206-1	BUTTON LENS	6
0022	4152-1871-0	BEZEL CLUSTER	1
0023	4152-1881-0	POWER BEZEL	1
0024	4152-1891-0	LED BEZEL	1
0025	4152-0011-0	LED LENS	4
0027	2907-8070-2000	M8X1.25P HEX HD (WHT.ZN)	1
0028	2836-8075-0	NUT M8X1.25P 6.5T (WHT.ZN)	1
0030	4132-1971-0	FLAT WASHER M8X22X1.5	4
0031	4152-1911-0	CABLE CLAMP	6
0033	4151-9951-1	PCB SUPPORT DSPLS-4 6.4MM HIGH	4
0034	4151-9461-0	STRAIN RELIEF BUSHING	1
0035	4151-9371-1	RUBBER FOOT 14.8MM HIGH	4
0043	4132-4121-0	PHONE JACK CLIP	1
0101*AH △	7009-3100-1	AC CORD	1
0101*B △	7009-5100-0	AC CORD	1
0101*C △	7009-3110-0	AC CORD	1
0102*AH △	2103-7701-2	AC OUTLET	1
0103*AH △	4151-9941-0	AC OUTLET COVER PLATE	1
0201	2900-4006-3010	M4X0.5PX6MM W/FLAT WASHER	6
0202	2904-3008-3000	SCREW M3X8 (BLK.ZN)	4
0203	2842-3367-0	METAL WASHER ID=3.3 OD=6.7	4
0204	2954-3010-3000	TAPPING 3X10MM B-TITE (BLK.ZN)	2
0205	2954-3008-3000	TAPPING 3X8MM B-TITE (BLK.ZN)	23
0206	2954-3006-0000	TAPPING 3X6MM B-TITE (YEL.ZN)	21
0208	2904-3006-0000	SCREW M3X6 (YEL.ZN)	4
0212	2950-3508-3000	TAPPING 3.5X8MM B-TITE (BLK.ZN)	10
0213	2954-3510-3000	TAPPING 3.5X10MM B-TITE (BLK.ZN)	19
0222	2954-2606-0000	TAPPING 2.6X6MM B-TITE (YEL.ZN)	10
0224	2954-3008-0000	TAPPING 3X8MM B-TITE (YEL.ZN)	10

## ELECTRICAL PARTS LIST

<u>Item</u>	<u>Part No</u>	<u>Description</u>	<u>Qty</u>
0226	2908-4012-3400	HEXAGON SOCKET HEAD 4X12MM	4
0230	2904-3008-3000	SCREW M3X8 (BLK.ZN)	2
0231	2836-3005-0	M3X0.5P HEX CAP NUT	2
0302 △	1660-0710-0	GLASS-FIBRE SLEEVE TUBE ID=10	1
0311 △	1660-0630-0	SHRINKABLE TUBE ID=14MM	1
0400*AH	N21038104-0	SPK.TERMINAL W/O PLUG	1
0400*B,C	2113-1133-0	SPK. TERMINAL W/PLUG	1
FH501-FH502	4131-9131-0	FUSE HOLDER 6.5MM PITCH RECT	4
HS1-2,HS603	5400-0851-0	HEATSINK	3
HS3	5400-0821-1	HEATSINK	1
HS4-8	5400-0831-0	HEATSINK	5
JK201,JK604	2103-7902-0	2P RCA JACK YKC21-3539	2
JK601	2113-1101-0	8P RCA JACK R/W AUHSP-248V	1
JK602-3	2113-0104-0	4P RCA R/W AU 14X14 PITCH	2
JK605	2113-1121-0	2P RCA JACK Y/Y AU HSP-242V-22	1
JK801	2113-1081-1	PHONE-JACK 6.5MM GOLD	1
P701	4750-3646-0	VR-TRE 2X10KC W/WASHER & NUT	1
P702	4750-3676-0	VR-BASS 2X50KC W/WASHER & NUT	1
P801	4750-4470-0	MOTOR POT20KAX2 VOL	1
P902	4750-3656-0	VR-BAL 1X10KW W/WASHER & NUT	1
SW201	5200-3161-0-01	4PDT SLIDE SW.SK-42F28-G6TS	1
SW202	5200-3171-0-01	DPDT SLIDE SW.SK-22F28-G9TS	1
SW501 △	5200-3181-0-01	POWER SWITCH SDDFA3066A	1
SW701	5200-3121-0-01	DPDT ALPS SPUN W/O FRAME	1
T501 △	1806-2142-1	POWER TRANSFORMER W/HUMSHIELD	1
T502*AH △	1806-2147-0	TRANS AC 120V DC9V 350MA EI-35	1
T502*B,C△	1806-2148-0	TRANS AC 230V DC9V 350MA EI-35	1

**NOTE :** - The components identified by △ mark are critical for risk of fire and electrical shock.  
 Replace only with part number specified.  
 - <\*AH> : USA, Canadian model only.  
 <\*B> : UK model only.  
 <\*C> : European model only.

<u>Reference No</u>	<u>Part Number</u>	<u>Description</u>
<b>PSU MAIN ASSEMBLY</b> <b>PC BOARD</b>		
*AH	MI-21850A-01-S	PSU MAIN ASSEMBLY
*B,C	MI-21850A-02-S	PSU MAIN ASSEMBLY
<b>CAPACITORS</b>		
C101-C102	N158R101J-5-IQ	CP 250V 100pF 5%
C103-C104	153I-105K-9-NL	CM 63V 1μF 10%
C105-C106	153I-474K-9-NL	CM 63V 0.47μF 10%
C202-C205	N8910057-0	CE 63V 4700μF 20%
C206-C207	N157I227M-5-S9	CE 63V 220μF 20%
C208-C209	153R-103M-9-NL	CM 250V 0.01μF 20%
C210-C213	N8910056-0	CE 160V 220μF 20%
C214-C215	157H-476M-5-S5	CE 100V 47μF 20%
C216-C217	15CG-220J-7-IJ	CC 50V 22pF 5% NPO
C218	157I-106M-5-IU	CE 63V 10μF 20%
C219	157I-226M-5-IU	CE 63V 22μF 20%
C220-C221	157I-107M-5-SX	CE 63V 100μF 20%
C222-C223	N157H474M-5-IU	CE 100V 0.47μF 20%
C224	157C-226M-5-IU	CE 10V 22μF 20%
C225	153H-104M-9-NL	CM 100V 0.1μF 20%
C226	N157H105M-5-IU	CE 100V 1μF 20%
C227-C228	157C-107M-5-IU	CE 10V 100μF 20%
C229-C230	157E-106M-5-IU	CE 25V 10μF 20%
C231-C232	157G-476M-5-IU	CE 10V 47μF 20%
C501	N8910049-0	CAP 400V 4700pF DE7150F472MVA1KC
C502	157D-108M-5-S9	CE 16V 1000μF 20%
C503-C504	153H-104M-9-NL	CM 100V 0.1μF 20%
C505	157F-106M-5-IU	CE 50V 10μF 20%
C901-C902	N8910057-0	CE 63V 4700pF 20%
<b>DIODES</b>		
D101-D104	4804-1480-2	DIODE 1N4148
D201	N48400610-0	BRIDGE DIODE GBU8D
D202-D207	4804-0030-2	DIODE 1N4003
D208-D209	4837-27V0-2	ZENER DIODE 1/2W 27V(26.2-27.6)
D210-D211	4804-1480-2	DIODE 1N4148
D213-D214	4840-0510-0	ZENER DIODE 1/2W 15V HZ 15-3
D215-D216	4840-0620-0	ZENER DIODE 1/2W 24V (23.6-24.7)
D501-D504	4804-0030-2	DIODE 1N4003
D505	4804-1480-2	DIODE 1N4148
<b>FUSES</b>		
F501*AH	△	N51007030-1A
F501*B,C	△	N51002530-1B
F502*AH	△	5120-0036-0
F502*B,C	△	5120-0035-0

<u>Reference No</u>	<u>Part Number</u>	<u>Description</u>
Q309-Q310	N485240GR-5	TR 2SC2240GR
Q311-Q312	N48600650-5	TR 2SA970GR
Q313-Q314	N48600680-5	TR 2SA1370 (E)
Q315-Q316	N48600720-5	TR 2SC3467 (E)
Q317-Q318	N48600790-5	TR 2SC3423 (Y)
Q319-Q320	N48600740-5	TR 2SD600K (E,F)
Q321-Q322	N48600720-5	TR 2SC3467 (E)
Q323-Q324	N48600680-5	TR 2SA1370 (E)
Q325-Q326	4860-1060-5	TR 2SC4793 HFE 100-320
Q327-Q328	4860-1050-5	TR 2SA1837 HFE 100-320
Q329-Q330	N48600730-5	TR 2SC3519 (O,P,Y)
Q331-Q332	N48600690-5	TR 2SA1386 (O,P,Y)
Q333-Q334	N48600730-5	TR 2SC3519 (O,P,Y)
Q335-Q336	N48600690-5	TR 2SA1386 (O,P,Y)
Q337-Q338	N48600720-5	TR 2SC3467 (E)
Q339-Q340	N48600650-5	TR 2SA970GR
<b>RESISTORS</b>		
R301-R302	4715-101A-2	RMF 100 Ohm 1/4W 1%
R303-R304	4715-124A-2	RMF 120k Ohm 1/4W 1%
R305-R306	4715-473A-2	RMF 47k Ohm 1/4W 1%
R307-R308	4715-101J-2-F	RFU 100 Ohm 1/4W 5%
R309-R312	4715-201A-2	RMF 200 Ohm 1/4W 1%
R313-R314	4715-473A-2	RMF 47k Ohm 1/4W 1%
R315-R316	4715-101J-2-F	RFU 100 Ohm 1/4W 5%
R317-R318	4715-124A-2	RMF 120k Ohm 1/4W 1%
R319-R322	4715-270A-2	RMF 27 Ohm 1/4W 1%
R323-R324	4715-102J-2-F	RFU 1k Ohm 1/4W 5%
R327-R328	4715-102J-2-F	RFU 1k Ohm 1/4W 5%
R331-R332	4715-390J-2-F	RFU 39 Ohm 1/4W 5%
R333-R334	4715-121J-2-F	RFU 120 Ohm 1/4W 5%
R335-R336	N4715330J-2-P	RFP 33 Ohm 1/4W 5%
R341-R346	4715-121J-2-F	RFU 120 Ohm 1/4W 5%
R347-R348	N4715681J-2-P	RFP 680 Ohm 1/4W 5%
R349-R350	4717-121J-2-F	RFU 120 Ohm 1/2W 5%
R351-R354	4717-4R7J-2-F	RFU 4.7 Ohm 1/2W 5%
R355-R358	471A-022K-5-N	RCE 0.22 Ohm 3W 10%
R359-R362	4717-4R7J-2-F	RFU 4.7 Ohm 1/2W 5%
R363-R366	471A-022K-5-N	RCE 0.22 Ohm 3W 10%
R367-R368	4719-100J-1-P	RFP 10 Ohm 2W 5%
R385-R386	N4717392A-2	RMF 3.9k Ohm 1/2W 1%
R387-R388	N4718152A-1	RMF 1.5k Ohm 1W 1%
R390	N4715121A-2	RMF 120 Ohm 1/4W 1%
<b>THERMAL BREAKERS</b>		
TH101-TH102	N89100055-0	THERMAL BREAKER 90C
<b>VARIABLE RESISTORS</b>		
VR301-VR302	N47564716-3-06	SVR 470 H3 7X7.6

<u>Reference No</u>	<u>Part Number</u>	<u>Description</u>
<b>INPUT ASSEMBLY</b> <b>PC BOARD</b>	MI-21860B-01-S	INPUT ASSEMBLY
<b>CAPACITORS</b> C651-C654 C655-C656	153I-104K-9-NL 157F-106M-5-IU	CM 63V 0.1µF 10% CE 50V 10µF 20%
<b>DIODES</b> D601-D606 D651 D656 D657-D658	4804-1480-2 4840-0620-0 4804-1480-2 4840-1260-0	DIODE 1N4148 ZENER DIODE 1/2W 24V (23.6-24.7) DIODE 1N4148 ZENER DIODE 1.3W 16V
<b>ICs</b> IC651 IC652	3130-4810-0 3130-4820-0	IC LM78L24 REGULATOR IC LM79L24 REGULATOR
<b>TRANSISTORS</b> Q651 Q655	N485D1390-5 N485240GR-5	TR BD139-10 HFE 63-160 TR 2SC2240GR
<b>RESISTORS</b> R651	4717-680J-2-F	RFU 68 Ohm 1/2W 5%
<b>RELAYS</b> RL601-RL606 RL609	4500-0210-0 4500-0210-0	RELAY GY-24W-K (TAKAMISAWA) RELAY GY-24W-K (TAKAMISAWA)
<b>LED ASSEMBLY</b> <b>PC BOARD</b>	MI-21860C-01-S	LED ASSEMBLY
<b>LEDS</b> LD801-LD802 LD803	N37003513-Y 3700-2522-R	LED AMBER (L-424YDT) LED RED
<b>STANDBY LED ASSEMBLY</b> <b>PC BOARD</b>	MI-21860D-01-S	STANDBY LED ASSEMBLY
<b>LED</b> LD804	N37003517-RG	LED RED/GREEN (L-469HGW)
<b>POWER SWITCH ASSEMBLY</b> <b>PC BOARD</b>	MI-21850F-01-S	POWER SWITCH PCB ASSEMBLY
<b>CAPACITOR</b> C502	N89100049-0	CAP 400V 4700pF DE7150F472MVA1KC

**NOTE :** - The components identified by  $\triangle$  mark are critical for risk of fire and electrical shock.

Replace only with part number specified.

- <\*AH> : USA, Canadian model only.

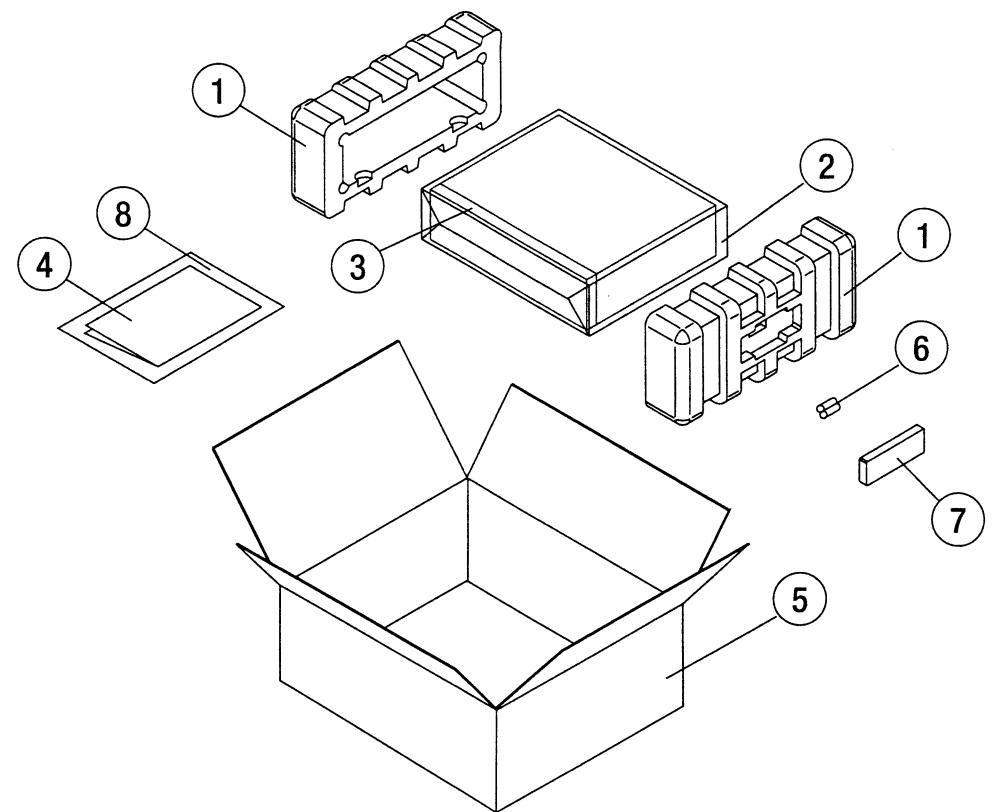
- <\*B> : UK model only.

- <\*C> : European model only.

- Capacitors : CP-Polystyrene, CM-Mylar, CE-Electrolytic, CC-Ceramic.

- Resistors : RMF-Metal Film, RFU-Fusible, RFP-Flame Proof, RCE-Ceramic Case.

## PACKING DIAGRAM



## PACKING LIST

Item	Part No	Description	Qty
1	1490-2093-1	POLYFOAM END CAP	2
2	N14971072-3	UNIT POLYBAG	1
3	N14971252-0	FASCIA COVER	1
4	4301-3669-0	INSTRUCTION MANUAL	1
5	1476-5201-0	CARTON BOX	1
6	4060-0580-0	BATTERIES	2
7	8900-1070-0	REMOTE CONTROL	1
8	N14971062-0	MANUAL POLYBAG	1

<b>Reference No</b>	<b>Part Number</b>	<b>Description</b>
<b>ICs</b>		
IC201	N31303830-0	IC AD712 (JN) ANALOG DEVICES
IC202	N31303550-0	IC TA7317P
IC501	3130-2020-3	IC 7805 REGULATOR
<b>TRANSISTORS</b>		
Q101-Q102	N48600770-5	TR 2SC2878 (A,B)
Q201	N48600740-5	TR 2SD600K (E,F)
Q202	N4851815Y-5	TR 2SC1815-Y HFE 120-240
Q203	N48600650-5	TR 2SA970GR
Q204	N48600870-5	TR 2SB631K (E,F)
Q205-Q206	N4851815Y-5	TR 2SC1815-Y HFE 120-240
Q207	N48600650-5	TR 2SA970GR
Q208	N485240GR-5	TR 2SC2240GR
<b>RESISTORS</b>		
R101-R102	4715-124A-2	RMF 120k Ohm 1/4W 1%
R103-R104	4715-152A-2	RMF 1.5k Ohm 1/4W 1%
R105-R106	4715-124A-2	RMF 120k Ohm 1/4W 1%
R107-R108	4715-152A-2	RMF 1.5k Ohm 1/4W 1%
R109-R110	N4715225A-2	RMF 2.2M Ohm 1/4W 1%
R201-R202	△ N4718100J-L-F	RFU 10 Ohm 1W 5%
R203-R205	△ 4715-101J-2-F	RFU 100 Ohm 1/4W 5%
R208	△ 4715-101J-2-F	RFU 100 Ohm 1/4W 5%
R212	4715-223A-2	RMF 22k Ohm 1/4W 1%
R217	4715-223A-2	RMF 22k Ohm 1/4W 1%
R229	△ 4717-681J-2-F	RFU 680 Ohm 1/2W 5%
R250	4718-152A-1	RMF 1.5k Ohm 1W 1%
R251	N4717272A-2	RMF 2.7k Ohm 1/2W 1%
R252	△ 4715-101J-2-F	RFU 100 Ohm 1/4W 5%
R501	△ 4715-3R9J-2-F	RFU 3.9 Ohm 1/4W 5%
<b>RELAYS</b>		
RL201	N45000130-0	RELAY DEC DH48D2-0
RL501	△ 4500-0230-0	RELAY VS-5MB TV810A
<b>TONE ASSEMBLY</b>		
<b>PC BOARD</b>		
	MI-21850B-01-S	TONE ASSEMBLY
<b>CAPACITORS</b>		
C701-C702	153I-474J-9-NO	CM 63V 0.47µF 5%
C709-C710	157F-476M-5-IU	CE 50V 47µF 20%
C711,C713	153I-104K-9-NL	CM 63V 0.1µF 10%
C715-C716	157F-107M-5-OW	CE 50V 100µF 20%
C717-C718	157F-476M-5-IU	CE 50V 47µF 20%
C719-C720	153I-183K-9-NL	CM 63V 0.018µF 10%
C721-C722	153I-104K-9-NL	CM 63V 0.1µF 10%
C723-C724	153I-823K-9-NL	CM 63V 0.082µF 10%
C725-C726	153I-474J-9-NO	CM 63V 0.47µF 5%
C751-C754	153I-104K-9-NL	CM 63V 0.1µF 10%
C755-C756	157F-106M-5-IU	CE 50V 10µF 20%
C761-C762	157F-105M-5-IU	CE 50V 1µF 20%
C769-C770	157F-107M-5-OW	CE 50V 100µF 20%
C771-C772	153I-222K-9-NL	CM 63V 2200pF 10%

<b>Reference No</b>	<b>Part Number</b>	<b>Description</b>
<b>DIODES</b> D701-D706	4804-1480-2	DIODE 1N4148
<b>ICs</b> IC751 IC752 IC761	3130-4830-0 3130-4840-0 3130-2430-0	IC LM78L18 REGULATOR IC LM79L18 REGULATOR IC NE5532 OP AMP
<b>TRANSISTORS</b> Q701-Q702 Q703-Q706 Q707-Q708	N48600670-5 N4851815Y-5 N48600660-5	TR 2SA1316BL TR 2SC1815-Y HFE 120-240 TR 2SA1015GR
<b>RESISTORS</b> R701-R702 R703-R704 R705-R706 R717-R718 R719-R720 R721-R722 R723-R724 R725-R726 R727-R728 R729-R729 R731-R732 R763-R764 R765-R766 R767-R768 R769-R770	4715-224C-2 4715-391C-2 4715-153C-2 4715-392C-2 4715-681C-2 4715-272C-2 4715-102C-2 4715-181C-2 4715-392C-2 4715-681C-2 4715-221C-2 4715-682C-2 4715-333C-2 4715-102C-2 4715-472C-2	RMF 220k Ohm 1/4W 2% RMF 390 Ohm 1/4W 2% RMF 15k Ohm 1/4W 2% RMF 3.9k Ohm 1/4W 2% RMF 680 Ohm 1/4W 2% RMF 2.7k Ohm 1/4W 2% RMF 1k Ohm 1/4W 2% RMF 180 Ohm 1/4W 2% RMF 3.9k Ohm 1/4W 2% RMF 680 Ohm 1/4W 2% RMF 220 Ohm 1/4W 2% RMF 6.8k Ohm 1/4W 2% RMF 33k Ohm 1/4W 2% RMF 1k Ohm 1/4W 2% RMF 4.7k Ohm 1/4W 2%
<b>FRONT PANEL ASSEMBLY</b> <i>PC BOARD</i>	MI-21850C-01-S	FRONT PANEL ASSEMBLY
<b>CAPACITORS</b> C805 C806	157Q-226M-5-OW 153H-104M-9-NL	CE 35V 22μF 20% CM 100V 0.1μF 20%
<b>DIODES</b> D801-D804	4804-1480-2	DIODE 1N4148
<b>ICs</b> IC801 IC802-IC803	3130-4740-1 N31303600-0	Z86E0812PSCR2649 MASKED (NAD116/317) MC14094BCP 8-BIT SIPO SR 3S
<b>TRANSISTORS</b> Q801 Q802 Q803 Q804 Q805-Q806 Q807-Q814 Q815	4860-0700-5 N48600660-5 481X-8025-3 N48600660-5 4860-0700-5 4860-1590-5 4860-0700-5	TR 2SC1815GR TR 2SA1015GR IR SENSOR SBX8025-F TR 2SA1015GR TR 2SC1815GR TR 2SC1740S HFE 180-390 TR 2SC1815GR
<b>SWITCHES</b> SW801-SW804	N52003201-0-01	TACT LED GREEN SKWQFG ALPS

<b>Reference No</b>	<b>Part Number</b>	<b>Description</b>
SW805 SW806	N52003231-0-01 N52003201-0-01	TACT LED AMBER SKHQFH ALPS TACT LED GREEN SKWQFG ALPS
<b>RESONATOR</b> XT801	2703-0190-0	CR RESONATOR CSA 12MHZ
<b>VOLUME ASSEMBLY</b> <i>PC BOARD</i>	MI-21850D-01-S	VOLUME ASSEMBLY
<b>CAPACITOR</b> C901	157E-107M-5-KW	CE 25V 100μF 20%
<b>IC</b> IC901	N31303410-0	IC LB1642 SANYO MOTOR DRIVER
<b>SPEAKER ASSEMBLY</b> <i>PC BOARD</i> *AH *B,C	MI-21850E-01-S MI-21850E-02-S	SPEAKER ASSEMBLY SPEAKER ASSEMBLY
<b>COILS</b> L401-L402	N18040490-0	SPRING COIL 1μH 1/9/16.5
<b>RESISTORS</b> R401-R402	N47183R3J-2-P	RFP 3.3 Ohm 1W 5%
<b>PAL/PAR ASSEMBLY</b> <i>PC BOARD</i>	MI-21860A-01-S	PAL/PAR ASSEMBLY
<b>CAPACITORS</b> C301-C302 C303-C304 C305-C306 C307-C308 C309-C310 C311-C314 C315-C318 C319-C320 C321-C324 C325-C326 C327-C328 C329-C330 C331-C336	N158F391J-5-IQ 153H-104M-9-NL 157I-106M-5-IU 153H-104M-9-NL 157I-106M-5-IU N158F391J-5-IQ N158K221J-5-IQ 153H-104M-9-NL N158R101J-5-IQ 153H-104M-9-NL 153H-473K-9-SW 157C-476M-5-IU 157I-106M-5-IU	CP 50V 390pF 5% CM 100V 0.1μF 20% CE 63V 10μF 20% CM 100V 0.1μF 20% CE 63V 10μF 20% CP 50V 390pF 5% CP 150V 220pF 5% CM 100V 0.1μF 20% CP 250V 100pF 5% CM 100V 0.1μF 20% CM 100V 0.047μF 10% CE 10V 47μF 20% CE 63V 10μF 20%
<b>DIODES</b> D302-D304 D305-D308 D309-D310	4840-0590-0 N48054020-L 4840-0590-0	DIODE 1SS143 DIODE 1N5402 DIODE 1SS143
<b>TRANSISTORS</b> Q301-Q302 Q303-Q306 Q307-Q308	N48600650-5 N485240GR-5 N48600650-5	TR 2SA970GR TR 2SC2240GR TR 2SA970GR