3DTC

Service Service **Service**

Training Manual

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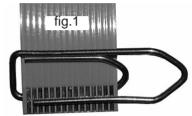




CHARGED CAPACITORS ON THE SERVO BOARD MAY DAMAGE THE CD DRIVE ELECTRONICS WHEN CONNECTING A NEW CDM MECHANISM. THAT'S WHY, BESIDES THE SAFETY MEASURES LIKE • SWITCH OFF POWER SUPPLY • ESD PROTECTION ADDITIONAL ACTIONS MUST BE TAKEN BY THE REPAIR TECHNICIAN.

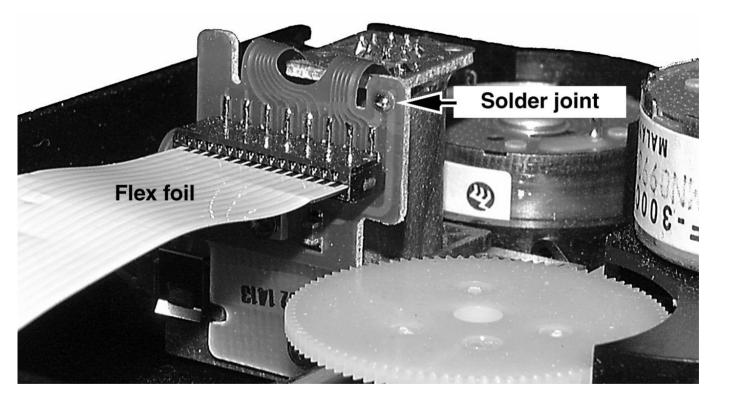
The following steps have to be done when replacing the CD mechanism:

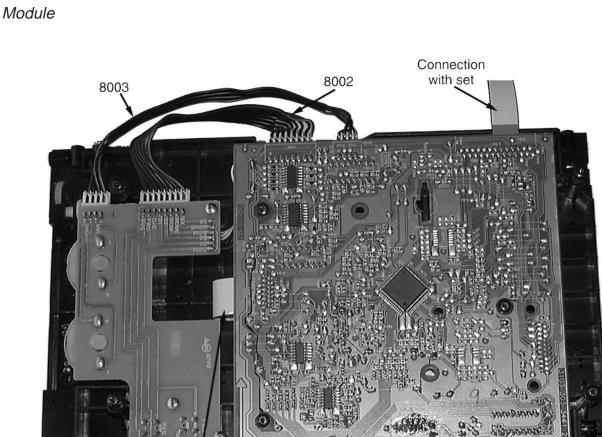
- 1. Disconnect flexfoil from old CD drive
- 2. Put a paperclip over contacts of flexfoil to short-circuit the contacts (fig.1)
- 3. Remove old CD drive
- 4. Remove paperclip from flexfoil
- 5. Connect flexfoil to new CD drive
- 6. Remove ESD-protection (solder joint) from laserunit (see below)
- 7. Position new CD drive in its studs



Attention: The laser diode of this CD drive is protected against ESD by a solder joint which shortcircuits the laserdiode to ground.

For proper functionality of the CD drive this solder joint must be removed **after** connection the drive to the set.





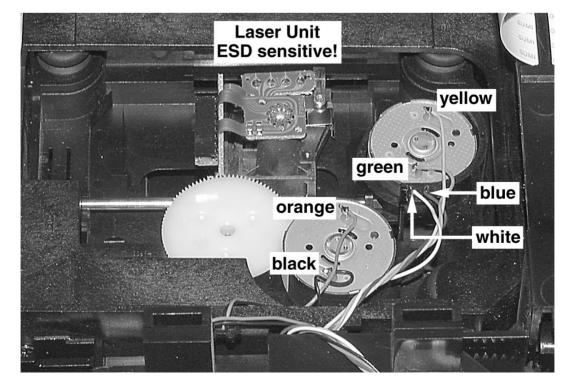
Photodiodes Laser and monitor diode Focus and track servo

Innerswitch Disc and slide motor

WIRING

WIRING

CD Drive

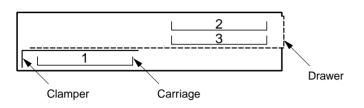


Brief description

On the next pages various actions of the 3 Disc Tray Changer are described with simplified drawings.

1. Initial state. After Power on the changer is in this position.

The drawer closed Carriage #1 is in Play position Carriage #2 and #3 are in home position

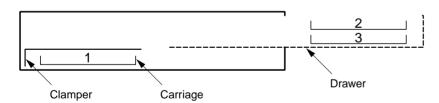


The Changer looks like

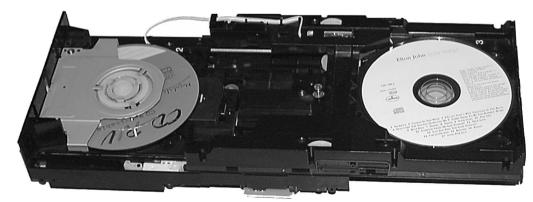


2. Tray open.

The Drawer is moved out Carriage #2 and #3 remain in home position

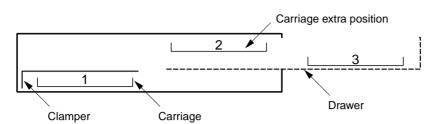


The Changer looks like

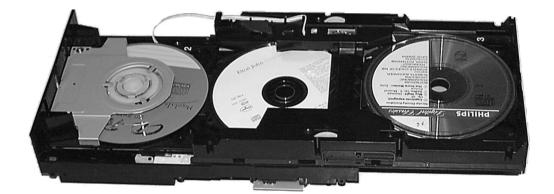


3. Carriage extra.

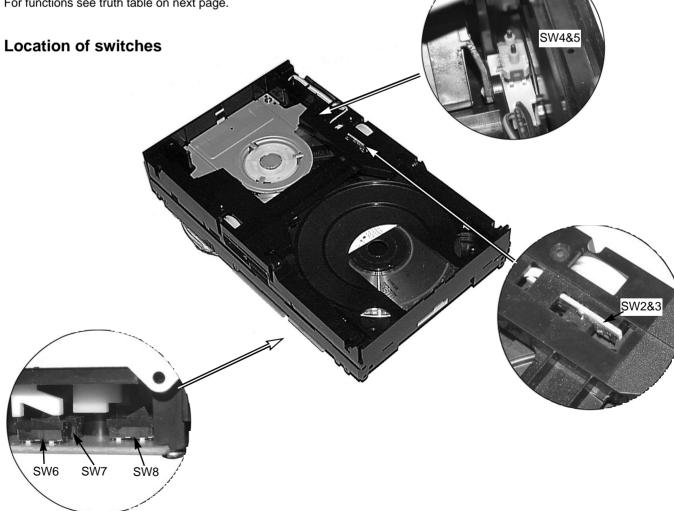
This position is necessary to get access to the lower carriage. It is also used during disc change.



The changer looks like



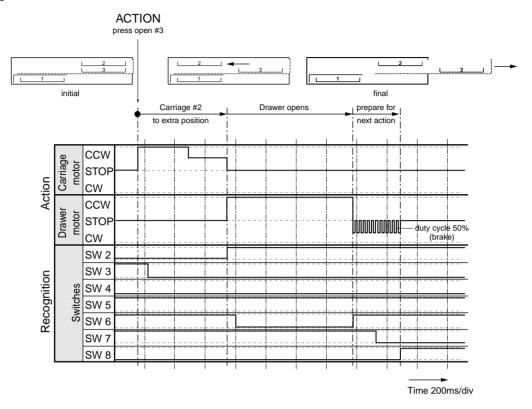
The various states are recognized by seven switches. For functions see truth table on next page.



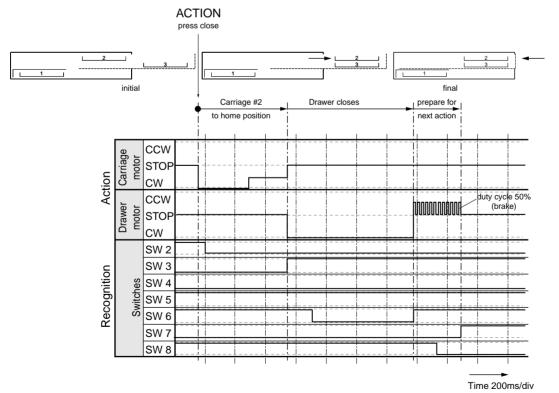
	Register output / Switch							
	Q0	Q1	Q2	Q3	Q4	Q5	Q6	Q7
	SW	SW	SW	SW	SW	SW	SW	-
Function	8	7	6	5	4	3	2	
Slider reverse recognition	1	0	0	0	0	0	0	Х
Slider forward recognition	0	1	0	0	0	0	0	Х
Drawer closed recognition	0	0	1	0	0	0	0	Х
No carriage under clamper	0	0	0	0	0	0	0	Х
Carriage #1 under clamper	0	0	0	0	1	0	0	Х
Carriage #2 under clamper	0	0	0	1	0	0	0	Х
Carriage #3 under clamper	0	0	0	1	1	0	0	Х
Carriage home recognition	0	0	0	0	0	1	0	Х
Carriage extra recognition	0	0	0	0	0	0	1	Х

Timing Diagrams

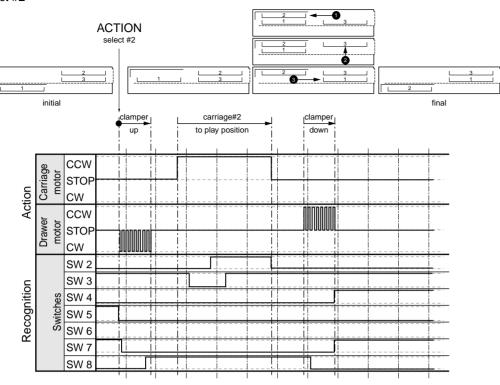
1. Open #3



2. Close #3

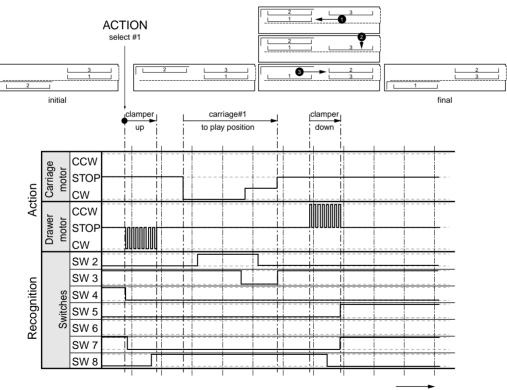






Time 200ms/div

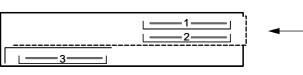
4. Select #1



Time 200ms/div

Load all discs 2 3 1. Power on. Initial state. 1 insert disc 2. Press open #2. Tray moves out. Load carriage #2. 1 3. Press open #3. 2 Carriage #2 moves in extra position. 1 insert disc 2 4. Load carriage #3. 2 5. Press open #1. 3 Tray closes. 2 6. Carriage #2 moves in home position. 1 2 7. Clamper moves to upper position. Carriage #1 moves to height of carriage #3. 8. Carriage #1 moves to height of carriage #2. 1 T 9. Carriage #3 moves below carriage #1. 3 10. Carriage #2 moves down. 11. Carriage #1 moves in home position. 1 12. Carriage #3 and clamper move down (in play position). З insert disc 13. Tray moves out. Load carriage #1.

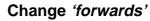
14. Press close. Tray closes.



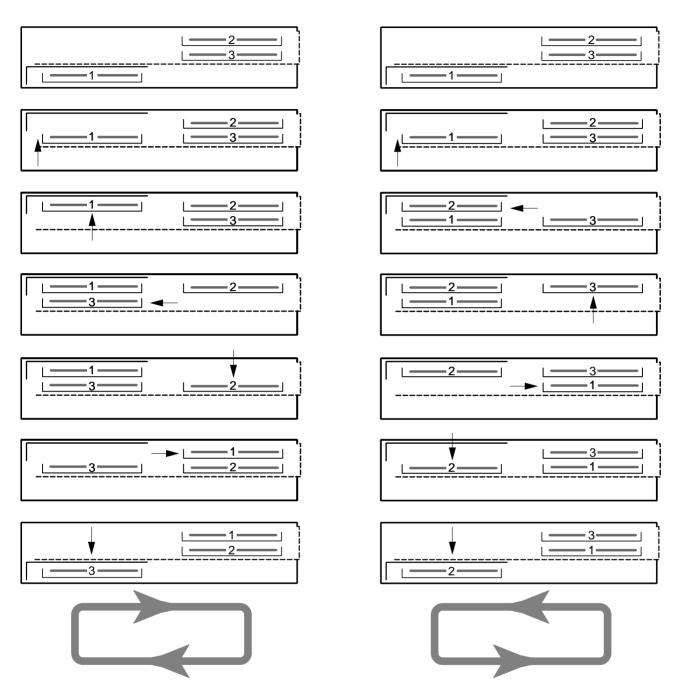
9

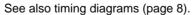
Change 'backwards'

E.g. select #3 while playing #1.



E.g. select #2 while playing #1.





Additional hints:

Gears pos. ④ and pos. ⑤ are responsible for forward/backward movement of the carriages. Star Gears pos. ⑲ are responsible for up/down movement of the carriages. Mis-aligned gears (pos. ④ & ⑤) result in jamming carriages.

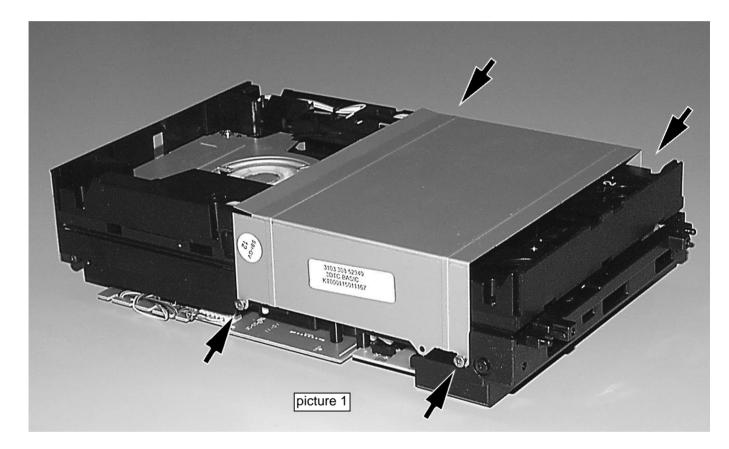
Wrong inserted carriages (e.g. #2 mixed up with #3) causes endless forward/backward changing of the loader module.

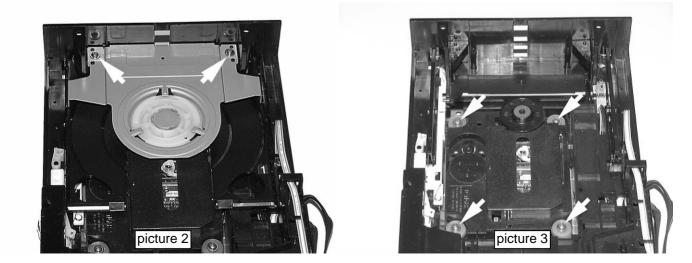
Repair Tips

Replacing the CD Drive

- 1. Dismantle top and side cover of set.
- 2. Loosen 4x screw (see picture 1). Remove metal cover of changer.
- 3. Connect mains and switch on the set.
- 4. Press Open/Close CD button \rightarrow Tray moves outside.
- 5. Disconnect mains.
- 6. Loosen 2x screw (see picture 2). Remove bracket with clamper.
- 7. Remove carriage above CD-drive.
- 8. Loosen 4x screw (see picture 3). Remove CD-drive.
- 9. Disconnect flex foil and short-circuit it (see page 2).
- 10. Desolder wires.

- 11. Remove dampers pos. 57 and 58.
- 12. Insert dampers into new CD-drive.
- 13. Solder wires to new CD-drive (see page 3).
- 14. Connect flexfoil.
- 15. Remove solder joint on new CD-drive (see page 3).
- 16. Position the new CD drive in its studs.
- 17. Fix the drive 4x screw (see picture 3).
- 18. Insert carriage.
- 19. Mount bracket with clamper 2x screw (see picture 2).
- 20. Mount metal cover of the loader unit 4x screw (see picture 1).
- 21. Connect mains \rightarrow Press Open/Close CD button \rightarrow Tray closed.





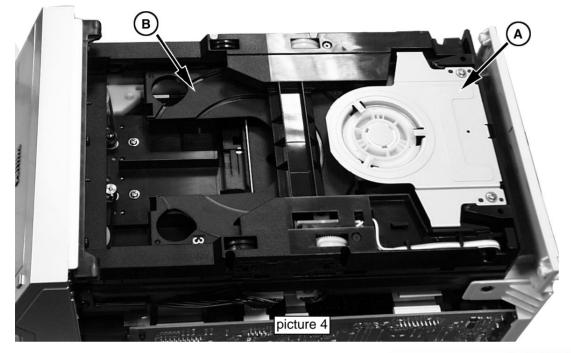
Jammed carriage, blocked tray

If the tray can't be opened via open close dismantle the top and side cover of the set and remove the metal cover of the loader unit as shown in picture 1.

If the carriage is in a position as shown in picture 4, the complete loader unit is locked.

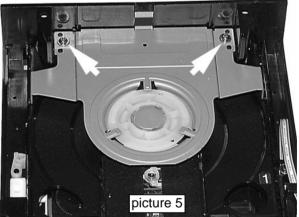
In this state clamper (A) is in upper position and carriage (B) is jammed under the clamper.

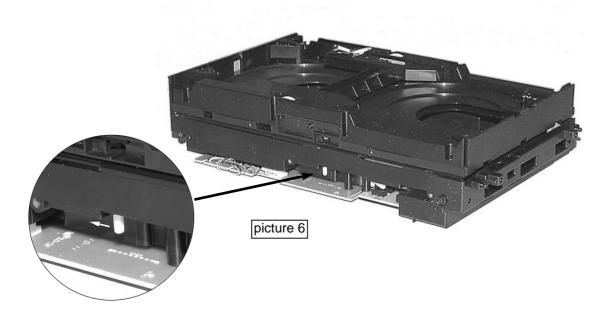
Problem : The tray cannot open as long as the clamper is in upper position and the clamper cannot move down because of the jammed carriage.



The problem can only be fixed as follows

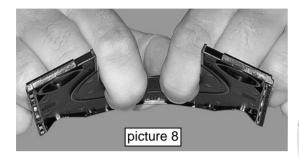
- 1. Loosen 2x screw (see picture 5). Remove bracket with clamper.
- 2. Shift lever (pin) to the left as shown in picture 6. This action releases the tray.



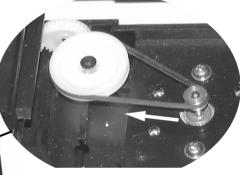


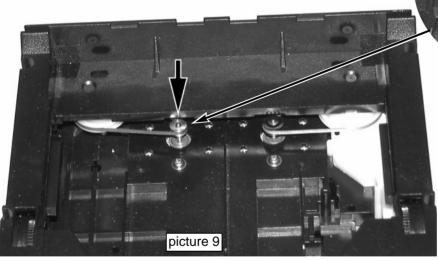
Jammed carriage, blocked tray (continued)

- 3. Shift lever (block) backwards as shown in picture 7 \rightarrow Tray moves approx. 1cm outside. 4. Pull out the tray manually.
- 5. Remove carriage above the CD-drive. WARNING: Don't apply mechanical force to the tray. Bend carriage - as shown in picture 8 - to release guidings.



- 6. Turn pulley as shown in picture 9 to move next carriage over CD-drive.
- 7. If necessary repeat step 5 and 6 until all carriages are removed.



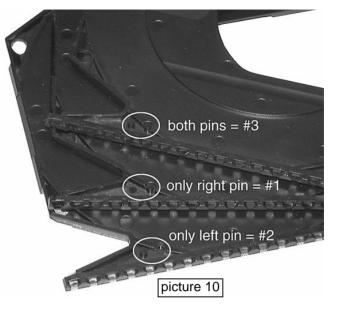


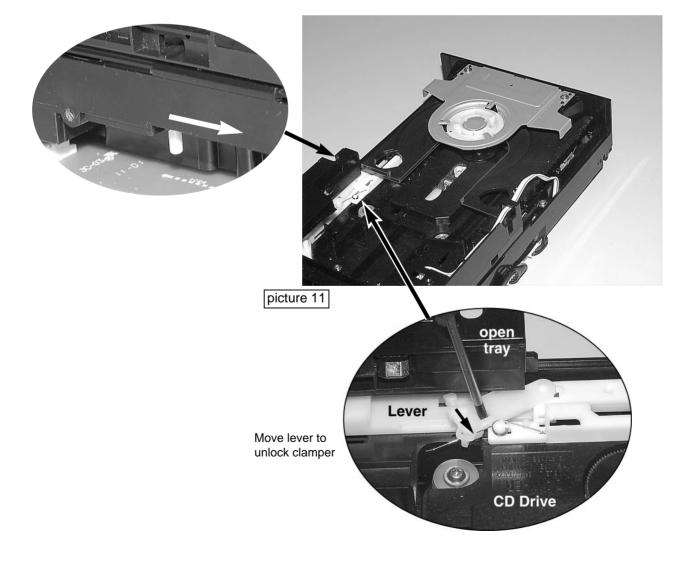
13

picture 7

Reassembling the tray

- 1. Insert carriage #1 above CD-drive. Attention: The 3 cartridges are different (see picture 10).
- 2. Mount clamper (2x screw see picture 5).
- 3. Connect mains. Set initializes \rightarrow Clamper moves down.
- Select CD 2 → Clamper moves up → Carriage #2 (not yet inserted) will be moved above CD-drive → Carriage #1 moves back → Clamper moves down.
- 5. While clamper moves down disconnect mains.
- Open tray using lever (block) as shown in picture 7. Lift clamper - using lever (pin) as shown in picture 11.
- 7. Insert carriage #2 above CD-drive.
- Lower clamper, close tray, connect mains.
 Set initializes → carriage #1 moves above CD-drive → Clamper moves down.
- Select CD 3. → Clamper moves up → carriage #3 (not yet inserted) will be moved above CD-drive → carriage #1 moves back → Clamper moves down.
- 10. While clamper moves down disconnect mains.
- 11. Open tray using lever (block) as shown in picture 7. Lift clamper - using lever (pin) as shown in picture 11.
- 12. Insert carriage #3 above CD-drive.
- Lower clamper, close tray, connect mains.
 Set initializes → Carriage #1 moves above CD-drive → Loader unit reassembled successfully.



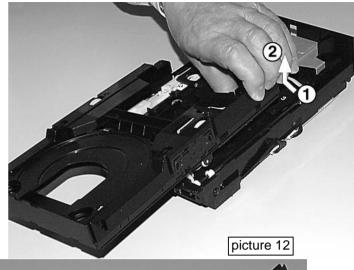


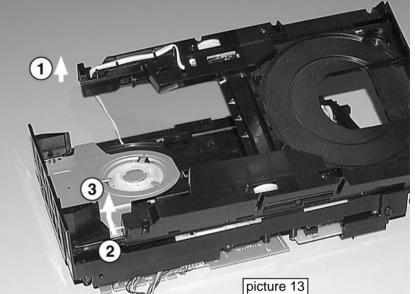
Replacing the Gears (pos. 3 & 4)

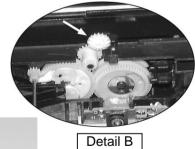
- 1. Disassemble complete Loader unit.
- Shift lever (block) backwards as shown in picture 7 → Tray moves approx. 1cm outside. Pull out the tray manually.
- 3. Demount right side of tray (see picture 12).
- 4. Close tray (simply push inside).

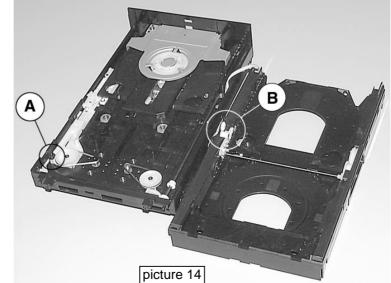
Detail A

 Demount left side of tray (see picture 13). Lift right side as high as possible.
 Attention: The two gearwheels shown in detail (A) resp. detail (B) come loose easily!







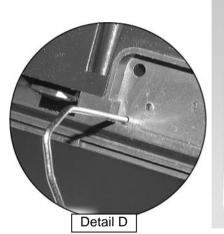


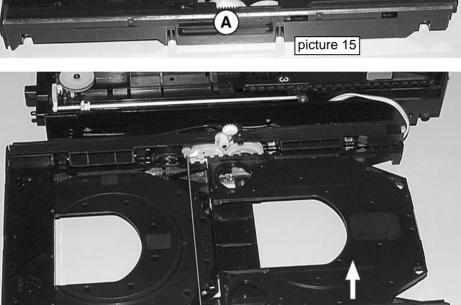


Replacing the Gears (continued)

- 6. Turn gearwheel (A) as shown in picture $15 \rightarrow carriage$ moves right.
- 7. Lift carriage as shown in picture 16 and remove it.
- Turn gearwheel

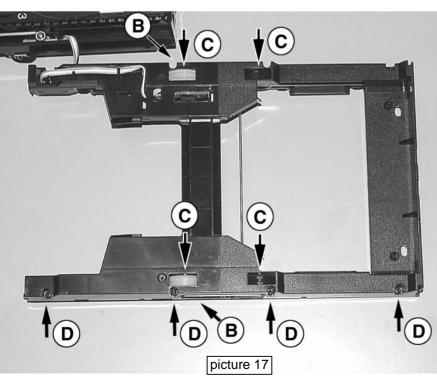
 in the other direction → remaining carriage moves right.
- 9. Lift carriage as shown in picture 16 and remove it.
- 10. Turn round tray and align gear as shown in picture 17, detail ©.
- Fix the gear with a pin (e.g. a paperclip d=1mm) see detail B.
- 12. Loosen 4x screw as shown in picture 17, detail (b).

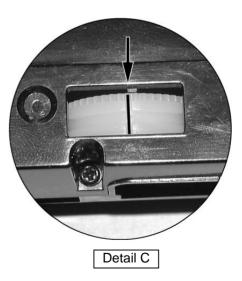




 $\cdot h$

picture 16



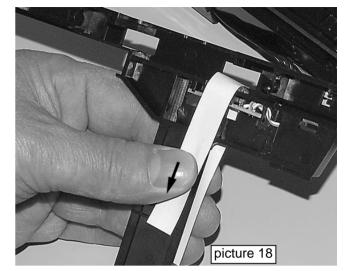


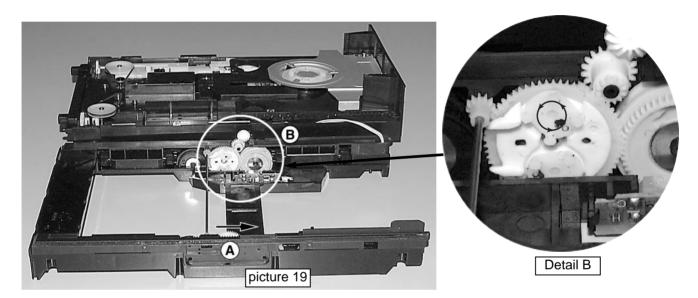
Replacing the Gears (continued)

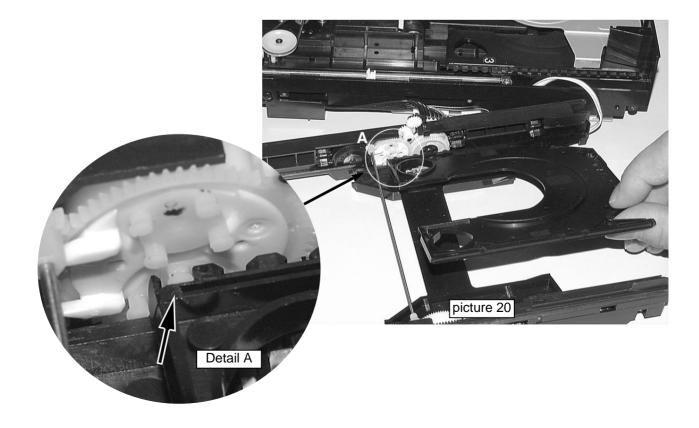
- Replace gear pos.3 and/or 4. Make sure that the new gear is aligned as shown in picture 17, detail (c) as well. To avoid damage of the switches when inserting the gear, use a strip of paper as shown in picture 18.
- 14. Fix gear with 4x screw (see picture17, D).
- 15. Check if gear is aligned as shown in picture 17 detail ©.

Inserting the Carriages

- Turning gear (A) as shown in picture 19 will move the upper and lower wheel of gear (B) alternately.
 Turn gear (A) until the lower wheel stops moving and upper one starts moving.
- 17. Insert right side of carriage #3 (= side with the toothrack) as shown in picture 20.







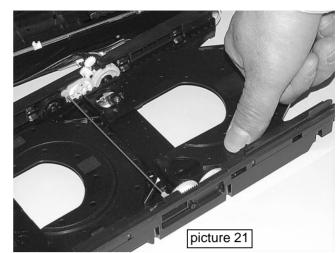
Inserting the Carriages (continued)

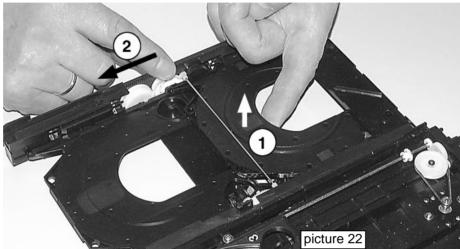
- 18. Insert other side of carriage as shown in picture 21.
- Turning gear (A) as shown in picture 19 will move carriage inside. After reaching the endposition the upper wheel (picture19 (B)) starts turning.
- 20. Insert carriage #2 as shown in picture 20 and 21.
- 21. Lift carriage #3 while turning gear A (see picture 22).
- 22. Lift clamper and insert carriage #1 above CD-drive.
- 23. Shift lever as shown in picture 23.

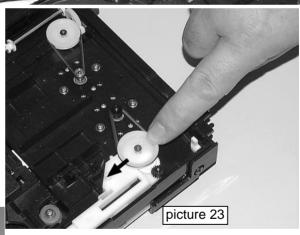
Assembling the Tray

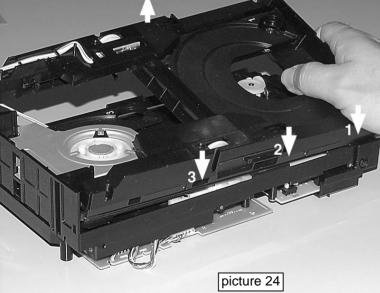
24. Lift back side of tray as high as possible.

Assemble tray starting at position 1 as shown in picture 24.









Assembling the Tray (continued)

- 25. Move tray outside (simply pull the tray).
- 26. Align toothed wheel A as shown in picture 25.
- 27. Snap in other side of tray as shown in picture 26.
- 28. Move tray inside (simply push).
- 29. Done.

