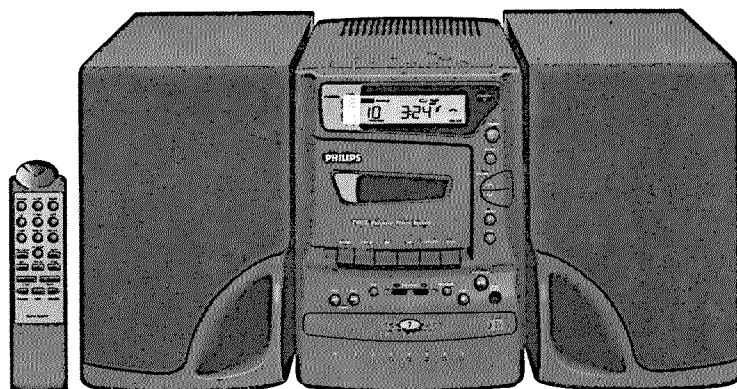


Service  
Service  
Service

←  
Volta ao Menu



# Service Manual

## ÍNDICE

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# ESPECIFICAÇÕES

## GERAL

Tensão de rede	:	110 / 220 V
Frequência de rede	:	60 Hz
Consumo	:	90 W max.
Dimensões	:	180 x 251 x 283 mm

## TUNER : FM

Faixa útil	:	87.5 MHz ~ 108 MHz
Frequência de FI	:	10.7 MHz
Impedância de entrada	:	75 $\Omega$
Sensibilidade ( S/N = 26 dB )	:	< 7 $\mu$ V
Seletividade ( Bw = 600kHz )	:	> 20 dB
Rejeição de FI	:	> 50 dB
Rejeição de Imagem	:	> 20 dB

## TUNER : AM

Faixa útil	:	522 KHz ~ 1611 KHz
Frequência de FI	:	450 KHz
Sensibilidade ( S/N = 26 dB )	:	< 4.0mV/M
Seletividade ( Bw = 18KHz )	:	> 16 dB
Rejeição de FI	:	> 24 dB
Rejeição de Imagem	:	> 28 dB

## AMPLIFICADOR

Potência de saída ( D = 10% )	:	2 x 10W - 1dB
Impedância de saída	:	2 x 6 $\Omega$ L/R
Resposta em frequência ( -3dB )	:	63 Hz ~ 15 KHz
Controle de DBB	:	10dB $\pm$ 2dB à 70Hz ~ 90 Hz
Saída p/ Headphone ( 32 $\Omega$ )	:	25 mW
Sensibilidade de entrada	AUX / TV	: 400 mV à 47 $\Omega$

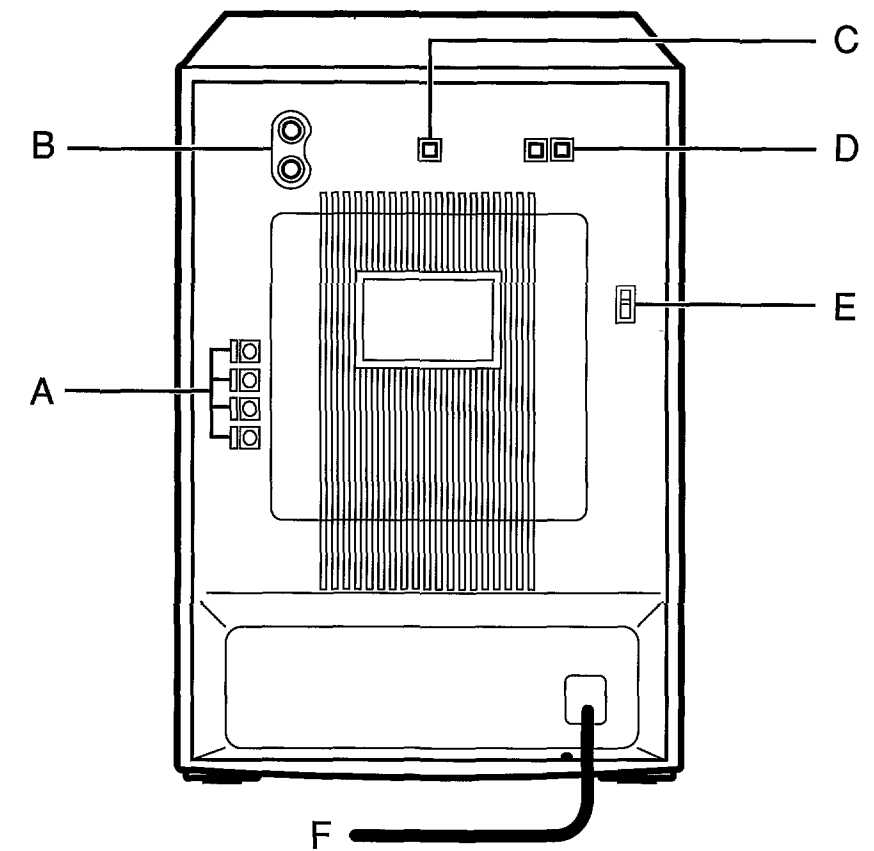
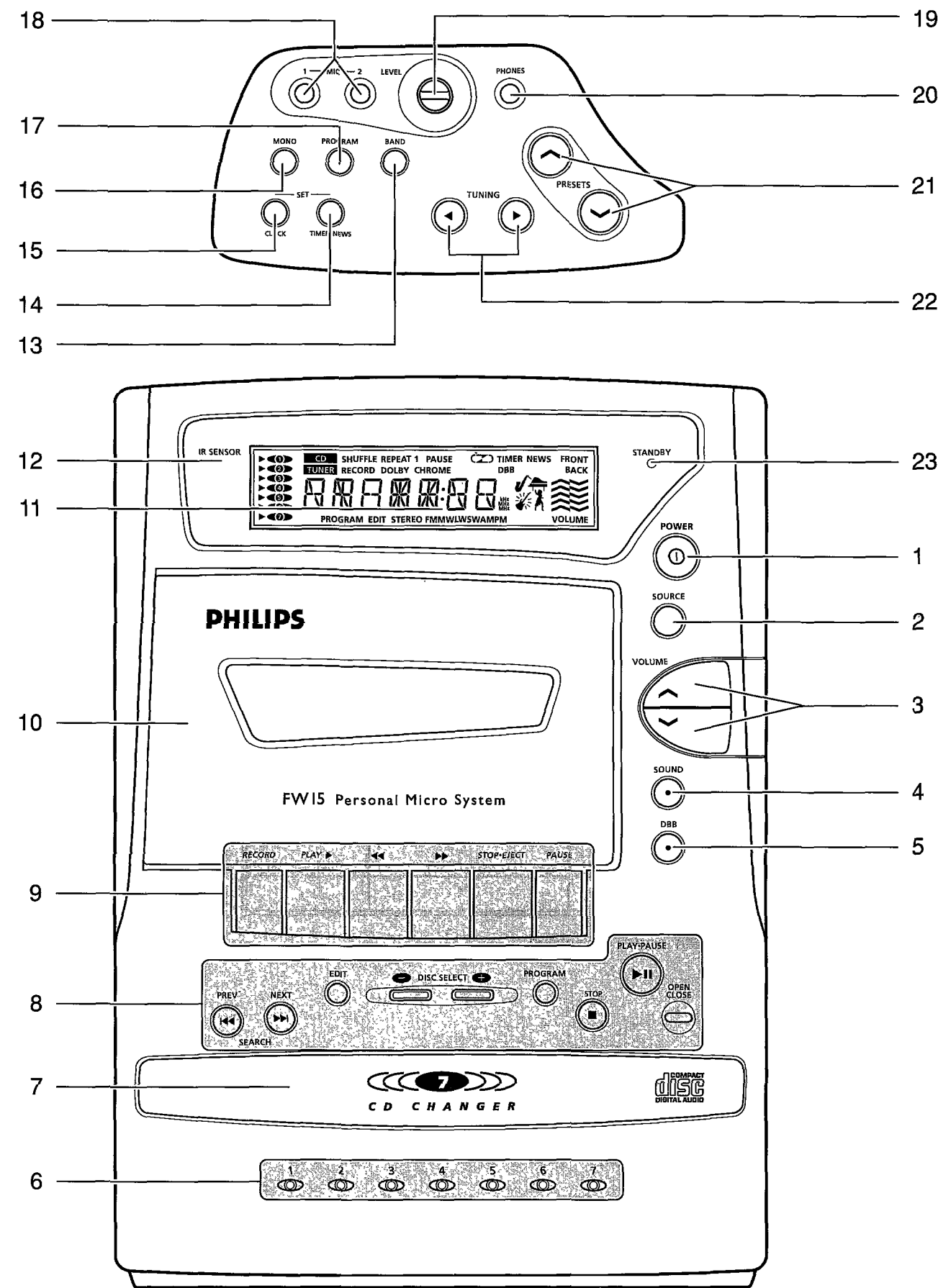
## TAPE

Wow & flutter	:	< 0.40%
Bias	:	65 KHz $\pm$ 5 KHz
Resposta em frequência na gravação ( - 8 dB )	:	250 Hz ~ 6300 Hz
S / N	:	> 42 dB

## C D

Resposta em frequência ( $\pm$ 3dB )	:	20 Hz ~ 20 KHz
Signal / Hiss	:	> 90 dB
Distorção à 1 KHz	:	< 0.06 %
Diferença entre canais ( 1 KHz )	:	$\pm$ 1.2 dB
Separação de canais ( 1 KHz )	:	> 60 dB

CONNECTIONS AND CONTROLS



CONNECTIONS AND CONTROLS

1	Power	1425	10	Cassette compartment	
2	Source Select	1421	11	LCD display	1400
3	Volume up/down	1419, 1420	12	IR sensor	6411
4	Digital Sound Control	1424	13	Band	1461
5	Dynamic bass boost	1423	14	Timer/News	1467
6	Disc select		15	Clock set	1468
7	CDC Tray		16	Mono	1463
8	CDC Controls		17	Program	1462
	Previous	1426	18*	Mic inputs	1557, 1558
	Next	1427	19*	Mic level	3953
	Edit	1433	20	Headphone socket	1560
	Disc up/down	1422, 1430	21	Preset Up/Down	1460, 1464
	Program/Review	1429	22	Tuning Up/Down	1465, 1466
	Stop	1440	23	Standby LED	6401
	Play/Pause	1441	A	Loudspeaker sockets	1304
	Open/Close	1428	B	Aux/TV/DCC Input	1552
9	Rec/Pb Deck controls		C	AM antenna socket	1104
	Record		D	FM antenna socket	1101 or 1110
	Play		E	Voltage selector	1281
	Wind <<		F	Mains cord	
	Wind >>				
	Stop/Eject				
	Pause				

\* For Karaoke version only

SERVICE TEST PROGRAM 1

Operating sequence	Display shows	Remarks	In case of problems check
Hold "Program" and "Preset Up" button down while Power on to enter Service test program.	<b>XX YY-S #</b>  This is the main menu.	where XX - Type no. numeric YY - Master µP version S - Service mode	
Press "Program"	<b>PASS</b>  Main menu reappears after 2 seconds.	Eeprom test	Check IC if Display shows <b>ERR</b>
Press "Band"	<b>NEW</b>  Main menu reappears after 2 seconds.	Eeprom is now reset to default data.	
Press "Clock Set"	<b>32K</b>	The Alarm buzzer is turned on. An output signal of 4096Hz is available at pin 37 of the main µProcessor.	Check X'tal
Press "Clock Set"	<b>8M</b>	The output signal at pin 37 is now 3906 25Hz.	Check 8MHz oscillator
Press "Clock Set"	Main menu reappear.		
Press "Set Timer/News"	<b>FAST</b> <b>NOM</b>  Main menu reappears after 2 seconds.	Pressing "Set Timer/News" key will alternate between Fast and Normal speed. In the Fast mode the clock increases at 1 minute per second. Leaving the test program now will allow quick customer checks on the clock/timer/alarm function	Ensure the clock is in normal speed before returning to customer.
Press "Mono" and followed by any key on the set or Remote control.  Press "Mono" to return to Main menu	See key test Table 1 and 2.		
Press "Tuning Up"	See Table 3 and Main menu	Pressing the "Tuning Up" key will scroll through the 4 different displays and the Main menu.	
Press "Tuning down"	<b>AUX</b> <b>TAPE</b> <b>CD</b> <b>TUNER</b>  Main menu reappears after 2 seconds.	During source switching the set is not muted.	
Disrupt the mains supply to exit the Service test program.			Ending the Service test by pressing the "Power" key from the Main menu will render * CD error codes to be displayed. * Tuner "Program" and "Autoprogram" keys are deactivated

# Note: XX - Model model (eg 15 for FW15, etc.)  
YY - Software version, counting down from 99

TABLE 1. SERVICE KEY TEST TABLE

Timer/News/Tuner keys	Display	Function keys	Display	CD Keys	Display
Mono	01	Power	13	Next	19
Prog	02	Source	09	Prev	20
Band	03	Volume Up	11	Edit	21
Set Clock	12	Volume Down	10	Disc Up	16
Set Timer/News	05	Sound	14	Disc Down	24
Preset Up	04	DBB	15	Program	17
Preset Down	08			Stop	30
Tuning Up	07			Play/Pause	29
Tuning Down	06			Open/close	18

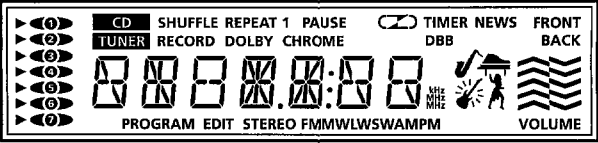
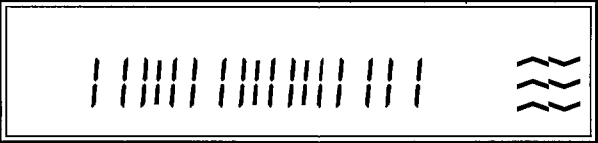
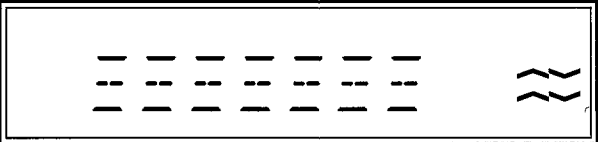
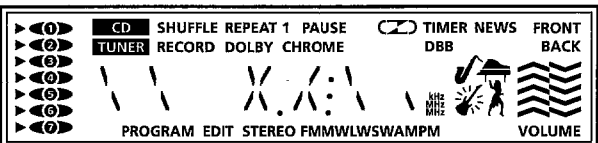
TABLE 2. SERVICE REMOTE CONTROL KEY TEST TABLE

Function/Tuner keys	Display	CD keys	Display
Standby	38 RC	CD	22 RC
Sleep	28 RC	Repeat	32 RC
Timer	26 RC	Previous	33 RC
Tuner	23 RC	Shuffle	34 RC
Tape	25 RC	Next	35 RC
News	27 RC	Disc Down	24 RC
Sound	14 RC	Pause	36 RC
Preset down	08 RC	Disc Up	16 RC
Preset up	04 RC	Stop	31 RC
Volume up (+)	11 RC	Play	37 RC
DBB	15 RC		
Volume down (-)	10 RC		

Note: "RC" disappears when the key is released.



**Table 3. Display and Disc indicators.**

Steps	LCD display	Disc indicator
1		Fully on
2		Odd numbers On
3		Even numbers On
4		Fully Off

## SERVICE TEST PROGRAM 2

Operating sequence	Display shows	Remarks	In case of problems check
<p>To perform CDC test press "CD Play/Pause" at the Main menu screen. Service level 1 is now achieved.</p> <p>Press "Next"</p> <p>Press "Prev"</p> <p>Press "Stop" will exit CDC test and return to Main menu.</p>	<p><i>CDC AA</i></p> <p><i>SLED 0</i></p> <p><i>SLED 1</i></p>	<p>The CDC servo version is display. AA = version number</p> <p>The sledge will move outward.</p> <p>The sledge will move inward.</p>	<p>Pressing "Power" key at the Main menu screen will to exit Service test and enter into Service Play mode. The set will perform as normal except in the CD mode error codes will be displayed.</p> <p>A list of error codes are found in Table 4.</p>
<p>Press "Play/Pause" - Service level 2</p> <p>Press "Stop"</p>	<i>FOC 1</i>	<p>Laser is turned on and focus is achieved.</p> <p>Return to Service level 1</p>	<p>Check the laser and focus circuits if the display shows</p> <p><i>FOC 0</i></p>
<p>Press "Play/Pause" - Service level 3</p> <p>Press "Stop"</p>	<i>DISC</i>	<p>Disc motor start to turn.</p> <p>Return to Service level 1.</p>	
<p>Press "Play/Pause"</p> <p>Press "Stop"</p>	<i>RDL</i>	<p>The Radial servo turns on and music can be heard at the Loudspeakers.</p> <p>Return to Service level 1.</p>	
<p>To perform Tuner test press "Preset Up" at the Main menu screen.</p> <p>Use the "Preset Up" and "Preset down" to display the loaded frequencies</p>	<p><i>ZZZ</i></p> <p>See Table 5.</p>	<p>Tuner version is display ZZZ = Tuner version</p> <p>Service frequencies are now loaded into the EEROM of the <math>\mu</math>Processor.</p>	
<p>To end the Service test program disrupt the mains supply.</p>			<p>Ending the Service test by pressing the "Power" key from the Main menu will render:</p> <ul style="list-style-type: none"> <li>* CD error codes to be displayed.</li> <li>* Tuner "Program" and "Autoprogram" keys are deactivated.</li> </ul>

TABLE 4. CD ERROR CODES TABLE

Error codes		Error description
E 1002	F	Focus error
E 1008	W	Out of lead-in during reading TOC
E 1010	F	Radial error
E 1011	W	Sledge error
E 1012	F	Fatal sledge error
E 1013	F	Turntable motor error
E 1042	F	Internal stack overflow
E 1050	W	Edit calculation error
E 1070	F	Centering of the tray not finished on time
E 1071	F	Tray closing not finished within time
E 1072	F	Tray has not opened within time
E 1076	W	Desired disc position could not have been reached within time
E 1077	F	Pickup Switch SW1 or SW2 did not open as expected within a certain time
E 1078	F	Pickup Switch SW1 or SW2 did not close as expected within a certain time
E 1079	W	Tray open position not reached within time
E 1080	F	Miscounting of the stocker position occured, position was correct at position 1

Note: F = Fatal error and set stops operation  
W = Warning and set continues operation

TABLE 5. TUNER SERVICE TEST FREQUENCIES

PRESET	Europe "EUR"	East Eur. "EAS"	USA "USA"	Oversea "OSC"	Japan "JAP"	Oversea "OSS"	Eueope "EUS"
1	108 00 MHz	108 00 MHz	108 00 MHz	108 00 MHz	90 00 MHz	108 MHz	108 MHz
2	87 50 MHz	65 81 MHz	87 50 MHz	87 50 MHz	76 00 MHz	87 5 MHz	87 5 MHz
3	1611 kHz	1611 kHz	1710 kHz	1710 kHz	1629 kHz	1710 kHz	1611 kHz
4	522 kHz	522 kHz	530 kHz	530 kHz	522 kHz	530 kHz	522 kHz
5	279 kHz	279 kHz	98 MHz	98 MHz	80 MHz	12 1 MHz	279 kHz
6	153 kHz	153 kHz	560 kHz	560 kHz	558 kHz	3900 kHz	153 kHz
7	98 00 MHz	98 00 MHz	98 00 MHz	98 00 MHz	80 00 MHz	98 00 MHz	98 00 MHz
8	558 kHz	558 kHz	560 kHz	560 kHz	558 kHz	560 kHz	558 kHz
9	1494kHz	1494kHz	1500kHz	1500kHz	1494kHz	1500 kHz	1494 kHz
10	549kHz	549kHz	550kHz	550kHz	549kHz	550 kHz	549 kHz
11						4250 kHz	18 1 MHz
12						8000 kHz	5900 kHz
13						11 9 MHz	6200 kHz
14							17 MHz
15							12 MHz

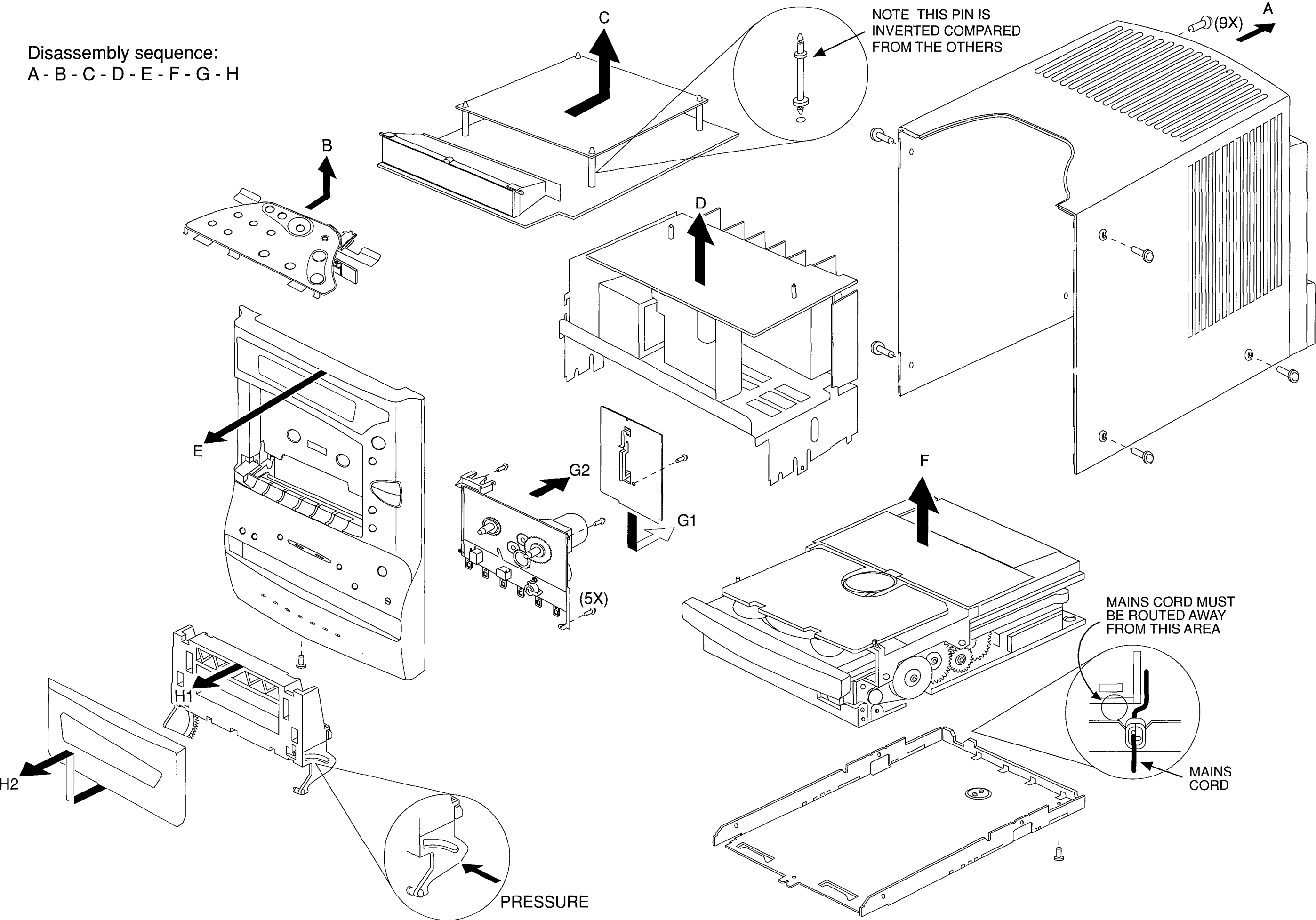
TAPE MECHANISM ADJUSTMENT

ADJUSTMENT	CASSETTE	SK	TAPEDECK POSITION	MEASURE ON	READ ON	ADJUST WITH	ADJUST TO
Azimuth	10kHz	Cass	Play	1560	mV-meter	Left hand screw R/P head	Maximum
Motor speed	3150Hz	Cass	Play	1560	Wow and Flutter meter	Preset in motor	** a

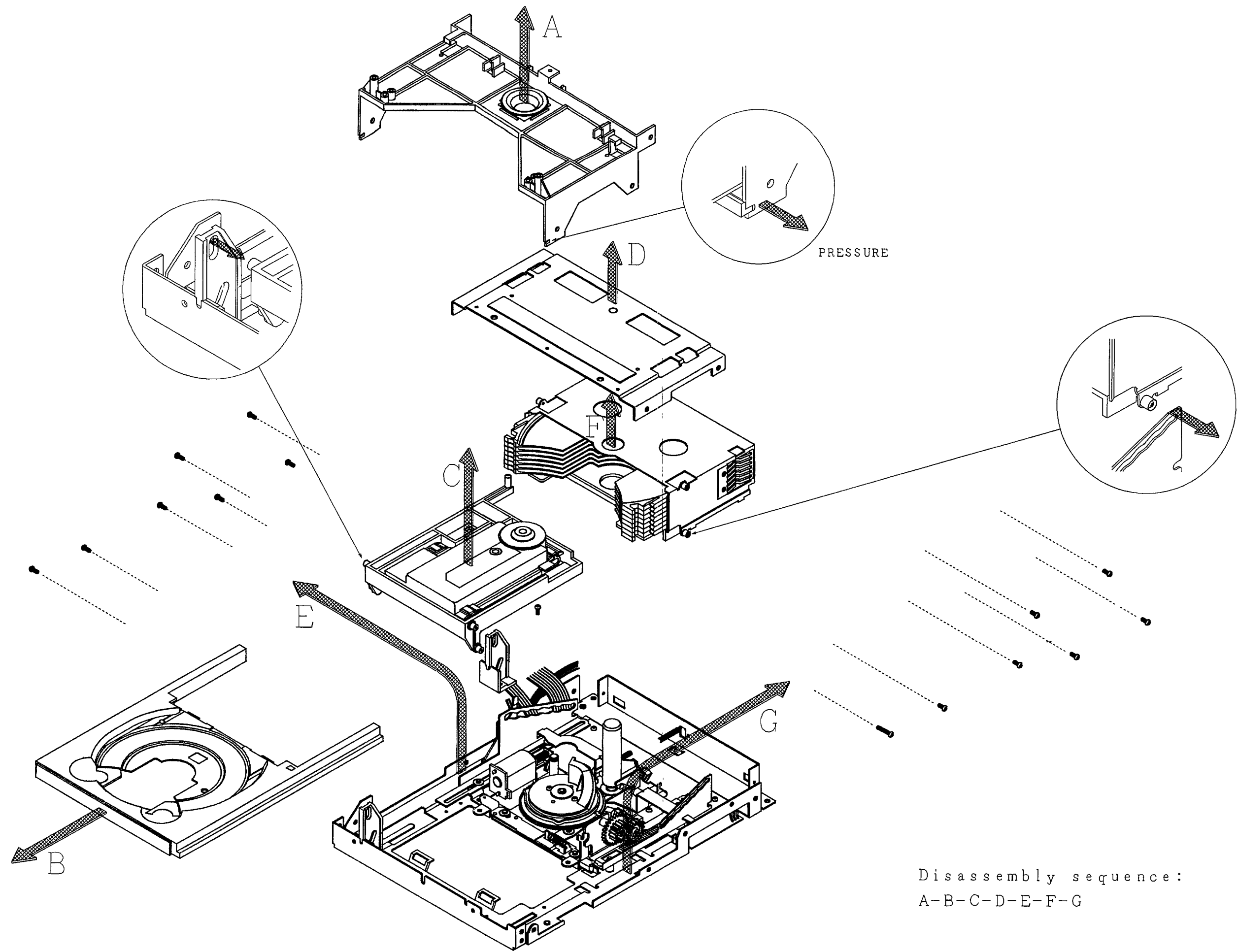
\*\* a    The maximum permissible speed deviation is 2%  
Moreover, the wow and flutter value can be read  
This value should not exceed 0.4%

DISASSEMBLY DRAWING

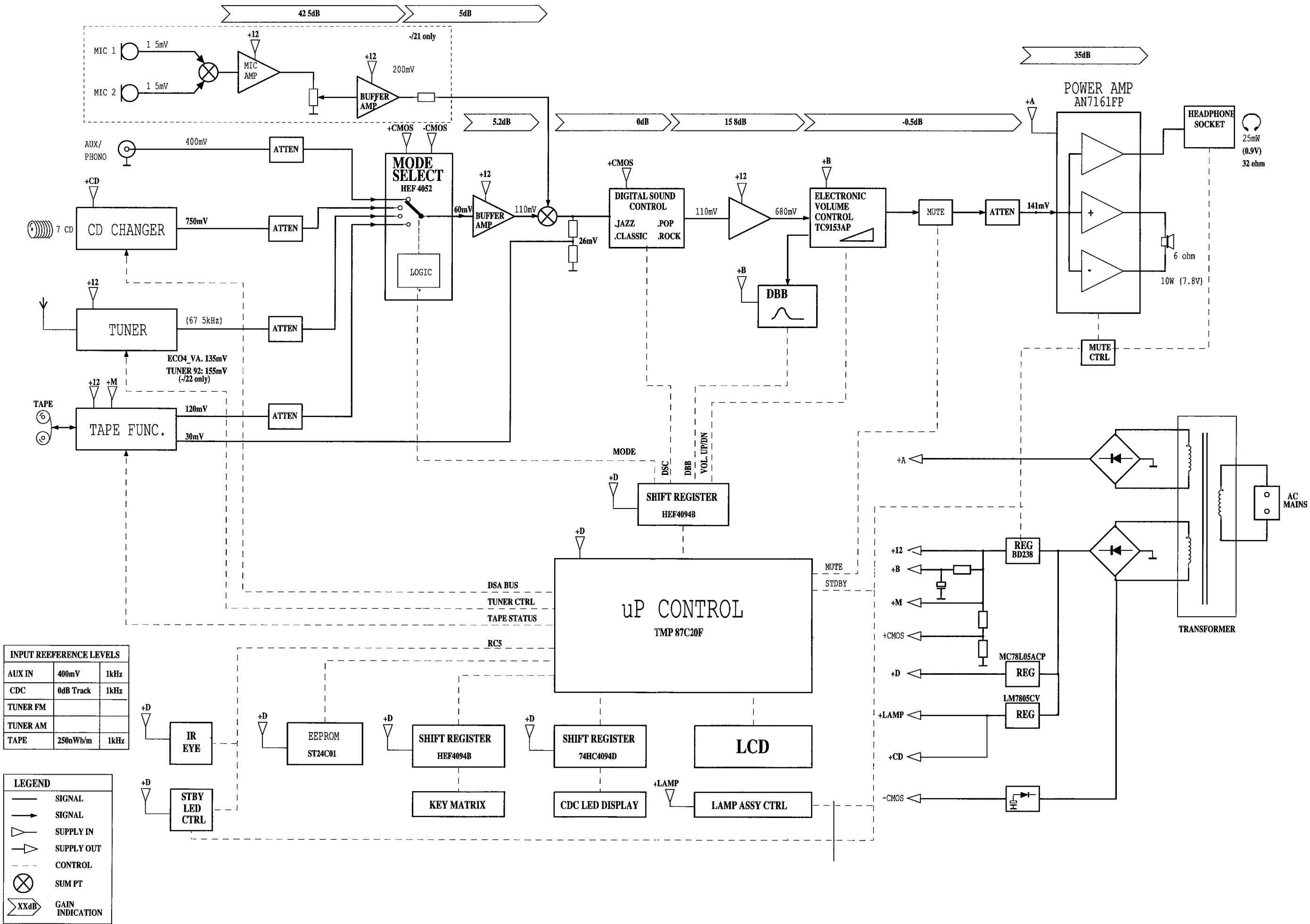
Disassembly sequence:  
A - B - C - D - E - F - G - H

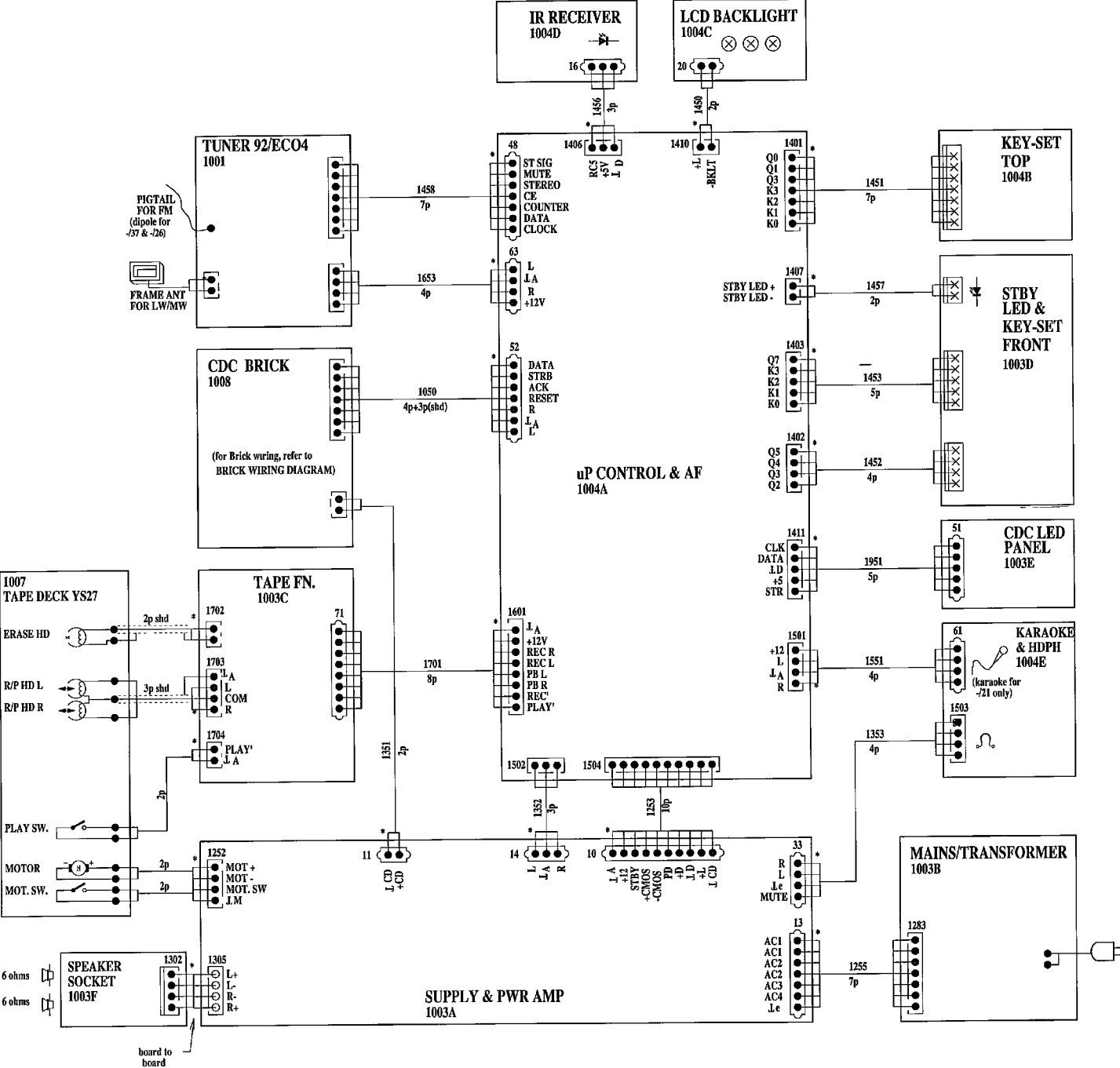


CDC DISASSEMBLY DRAWING



BLOCK DIAGRAM





ITEM	DESCRIPTION
1001	PCBAS TUNER
1003	PCBAS POWER
1004	PCBAS COMBI
1007	TAPE DECK MECHANISM
1008	CDC BRICK

SUGESTÕES PARA REPARAÇÃO

1. E.S.D. (Descargas Eletrostáticas)

Todos os C I 's e outros semicondutores são suscetíveis às descargas eletrostáticas (ESD). A falta de cuidado durante uma intervenção técnica, pode reduzir drasticamente a vida útil destes componentes Durante o conserto, assegure-se bem de todos os procedimentos necessários a se evitar as E.S.D.'s.

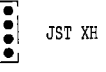
2. Circuitos Integrados

Todos os I.C.'s MOS, geralmente são muito suscetíveis a sobrecargas e alta tensões , portanto, todas as medições devem ser efetuadas com o máximo cuidado.

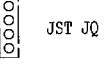
\* DENOTES PIN 1 OF CONNECTOR



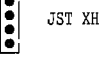
DIPMATE



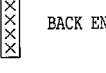
JST XH TOP (MALE)



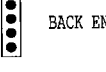
JST JQ TOP (FEMALE)



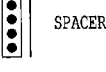
JST XH SIDE (MALE)



BACK ENTRY FEMALE



BACK ENTRY MALE

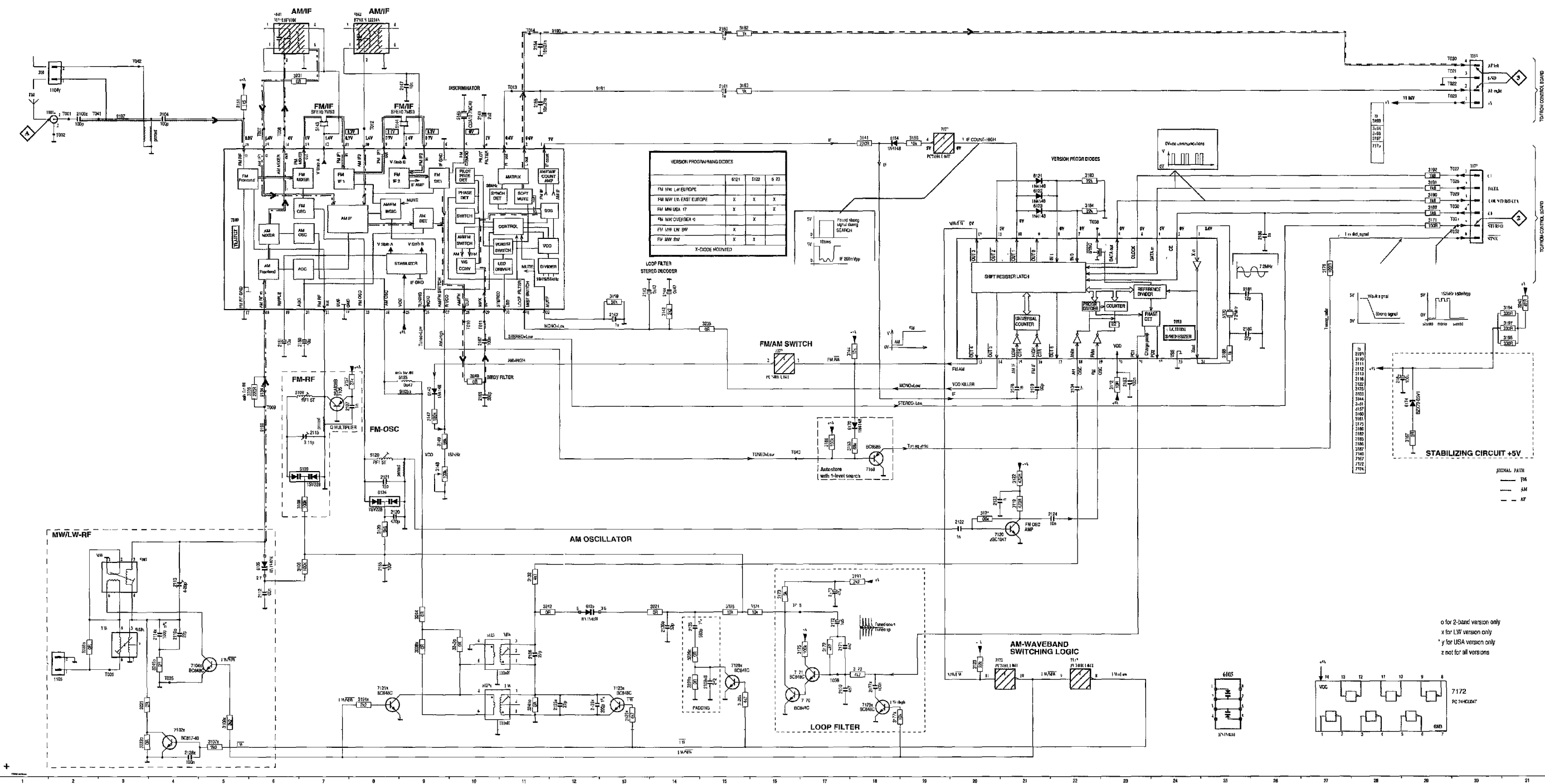


SPACER



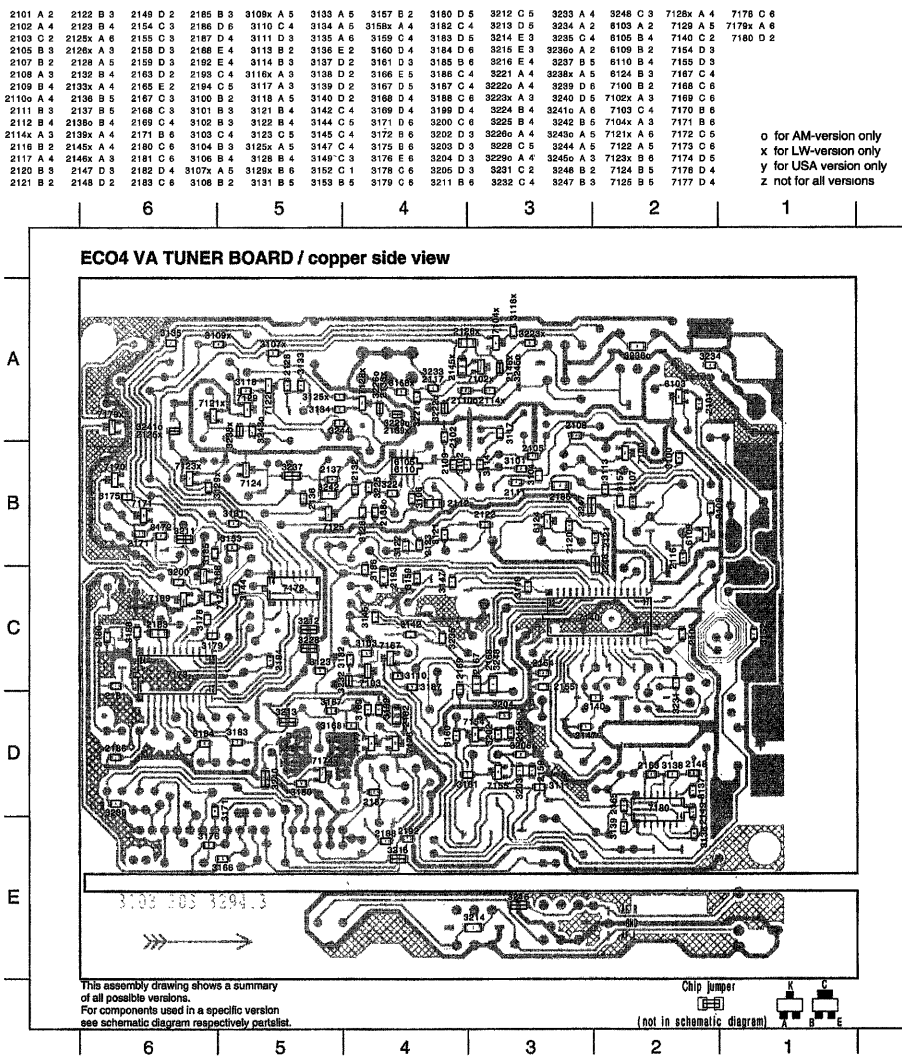
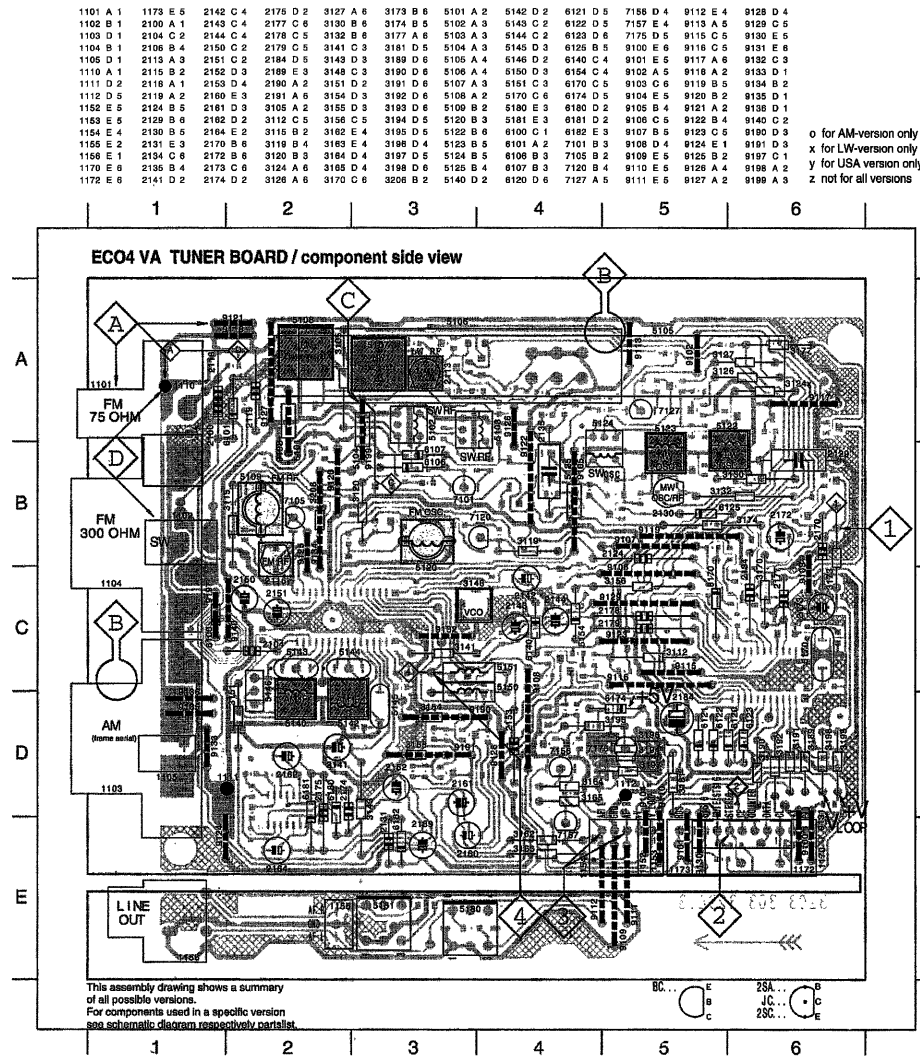
KOIDE XC25 BOARD-IN (SIDE ENTRY)

# TUNER UNIT ECO4-VA (MINI)




1104 C1	1104 C2
1104 C3	1104 C4
1104 C5	1104 C6
1104 C7	1104 C8
1104 C9	1104 C10
1104 C11	1104 C12
1104 C13	1104 C14
1104 C15	1104 C16
1104 C17	1104 C18
1104 C19	1104 C20
1104 C21	1104 C22
1104 C23	1104 C24
1104 C25	1104 C26
1104 C27	1104 C28
1104 C29	1104 C30
1104 C31	1104 C32
1104 C33	1104 C34
1104 C35	1104 C36
1104 C37	1104 C38
1104 C39	1104 C40
1104 C41	1104 C42
1104 C43	1104 C44
1104 C45	1104 C46
1104 C47	1104 C48
1104 C49	1104 C50
1104 C51	1104 C52
1104 C53	1104 C54
1104 C55	1104 C56
1104 C57	1104 C58
1104 C59	1104 C60
1104 C61	1104 C62
1104 C63	1104 C64
1104 C65	1104 C66
1104 C67	1104 C68
1104 C69	1104 C70
1104 C71	1104 C72
1104 C73	1104 C74
1104 C75	1104 C76
1104 C77	1104 C78
1104 C79	1104 C80
1104 C81	1104 C82
1104 C83	1104 C84
1104 C85	1104 C86
1104 C87	1104 C88
1104 C89	1104 C90
1104 C91	1104 C92
1104 C93	1104 C94
1104 C95	1104 C96
1104 C97	1104 C98
1104 C99	1104 C100





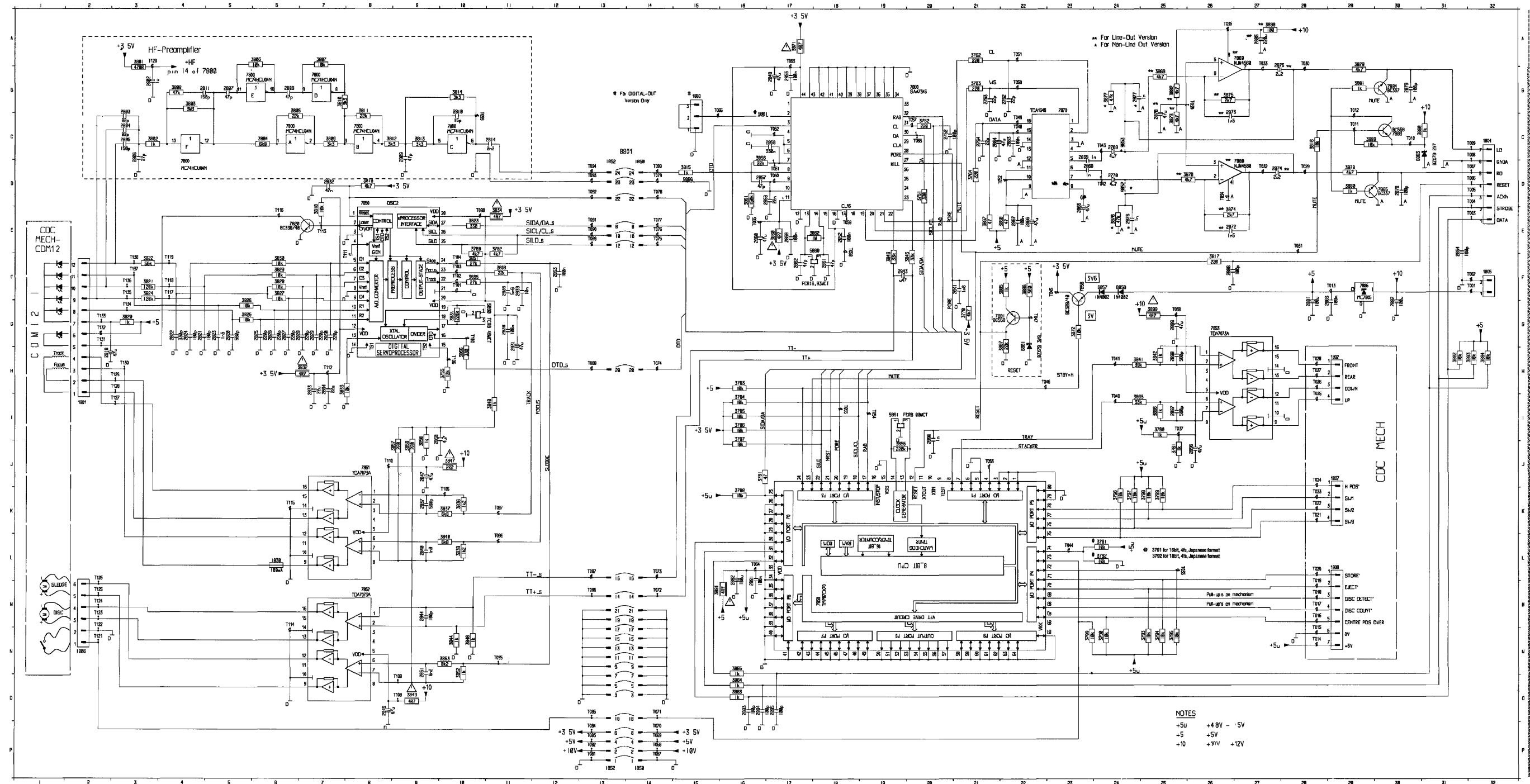
TUNER Adjustment table ( ECO4 VA FM/MW- and FM/MW/LW - versions with AM-frame aerial )

Waverange	Input frequency	Input	Set tuned to	Adjust	Output	Scope / Voltmeter
VARICAP ALIGNMENT						
FM /00/01/05/10/17			108 MHz	5120	1	8 ± 0.2V
87.5 - 108MHz			87.5MHz	check		4.1 ± 0.5V
FM /14 East Europe			108 MHz	5120		8V ± 0.2V
65.81 - 108MHz			65.81 MHz	check		0.8 ± 0.4V
MW /01/17 2-band version 530 - 1710kHz			1710kHz	5123		9V ± 0.1V
			530kHz	check		1V ± 0.4V
LW /00/05/10/14			279kHz	5122		8V ± 0.2V
153 - 279kHz			153kHz	check		1V ± 0.4V
MW /00/05/10/14			1611kHz	5123		8V ± 0.1V
522 - 1611kHz			522kHz	check		1V ± 0.4V
FM - RF						
FM /00/01/05/10/17	108MHz	A  mod=1kHz Δf=22.5kHz	108MHz	2115	3	MAX  ↕
	87.5MHz		87.5MHz	5109		
FM /14 East Europe	108MHz		108MHz	2115		
	65.81MHz		65.81MHz	5109		
VCO						
FM	98 MHz, 1mV  continuous wave	A	98MHz	3148	2	152 ± 1 kHz
AM - IF						
MW	540kHz Δf = 10kHz as low as possible		540kHz	5142 5140	4	symmetrical and max height
AM - RF <sup>1)</sup>						
LW	198kHz	B  mod=1kHz 30% AM	198kHz	5108	4	MAX
MW 3-band version	1494kHz		1494kHz	2113		MAX  ↕
	549kHz		549kHz	5107		
MW 2-band version	1500kHz		1500kHz	2113		
	550kHz		550kHz	5107		

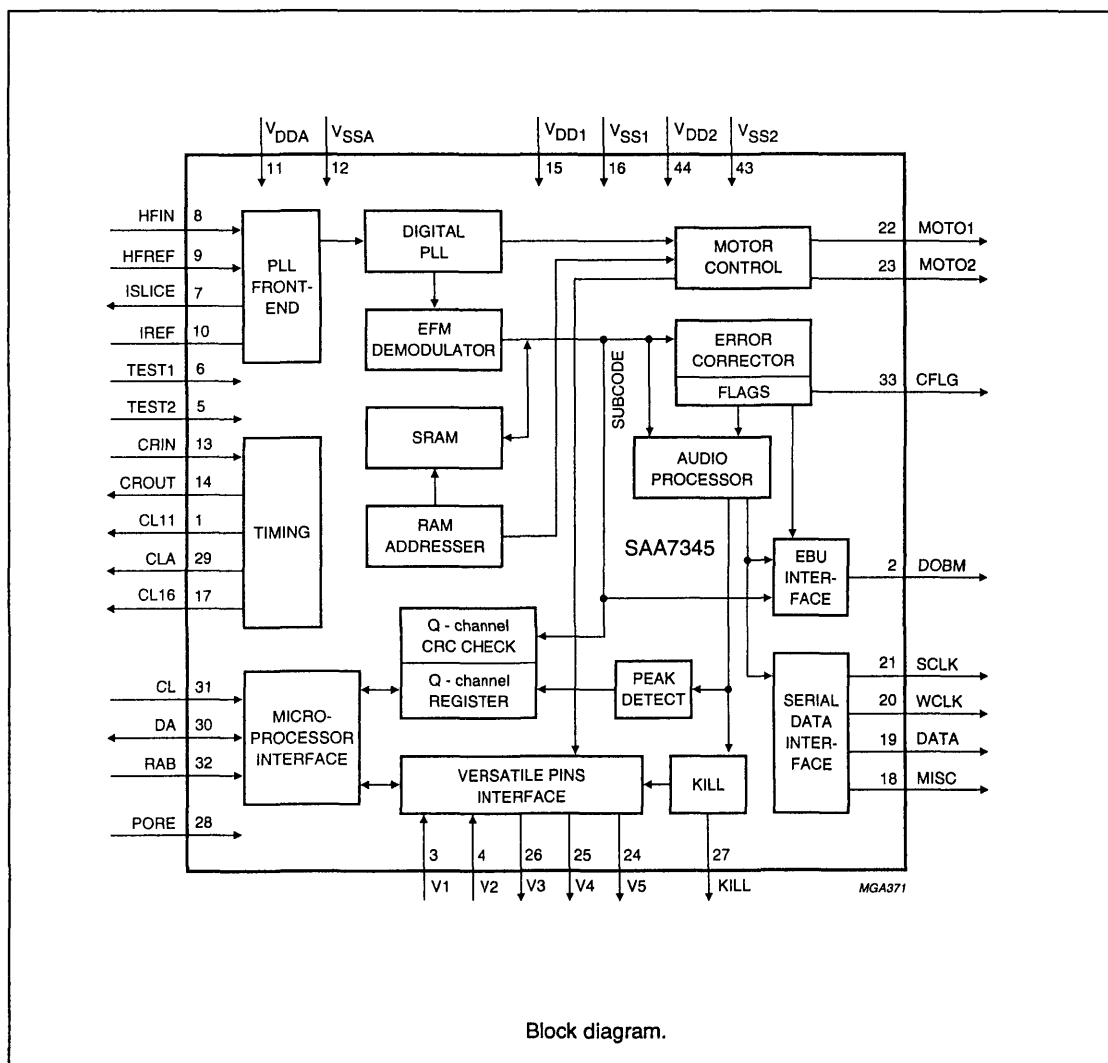
\* Use Service Test Program. By selecting the TUNER TEST test frequencies will be stored as preset frequ. automatically.  
<sup>1)</sup> For AM RF-adjustments the original frame antenna 4822 158 60622 has to be used!

↑ repeat  
↓

# CD CIRCUIT FOR DAC TDA1549 (IC7870)



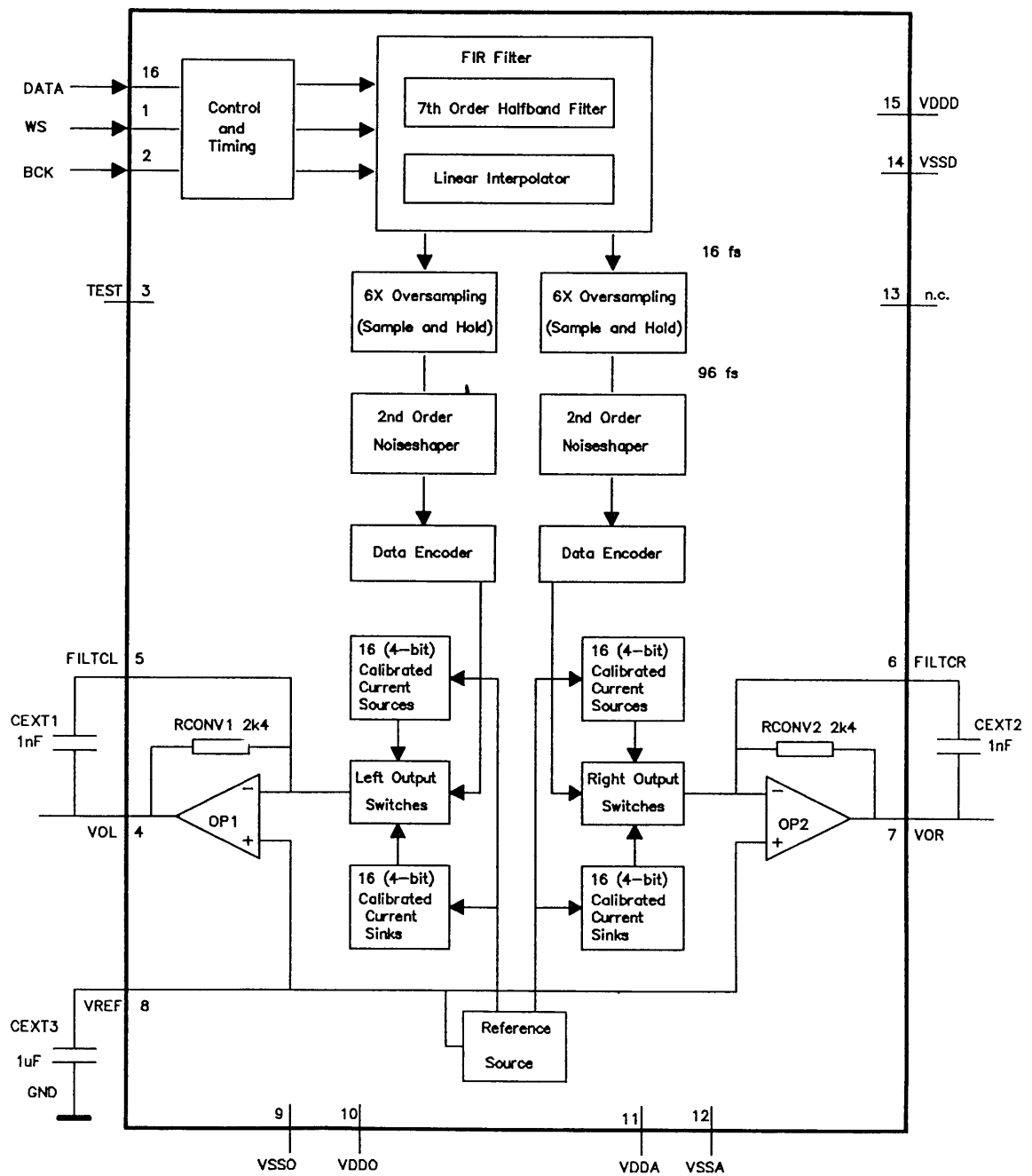
## IC 7860 (SAA 7345)



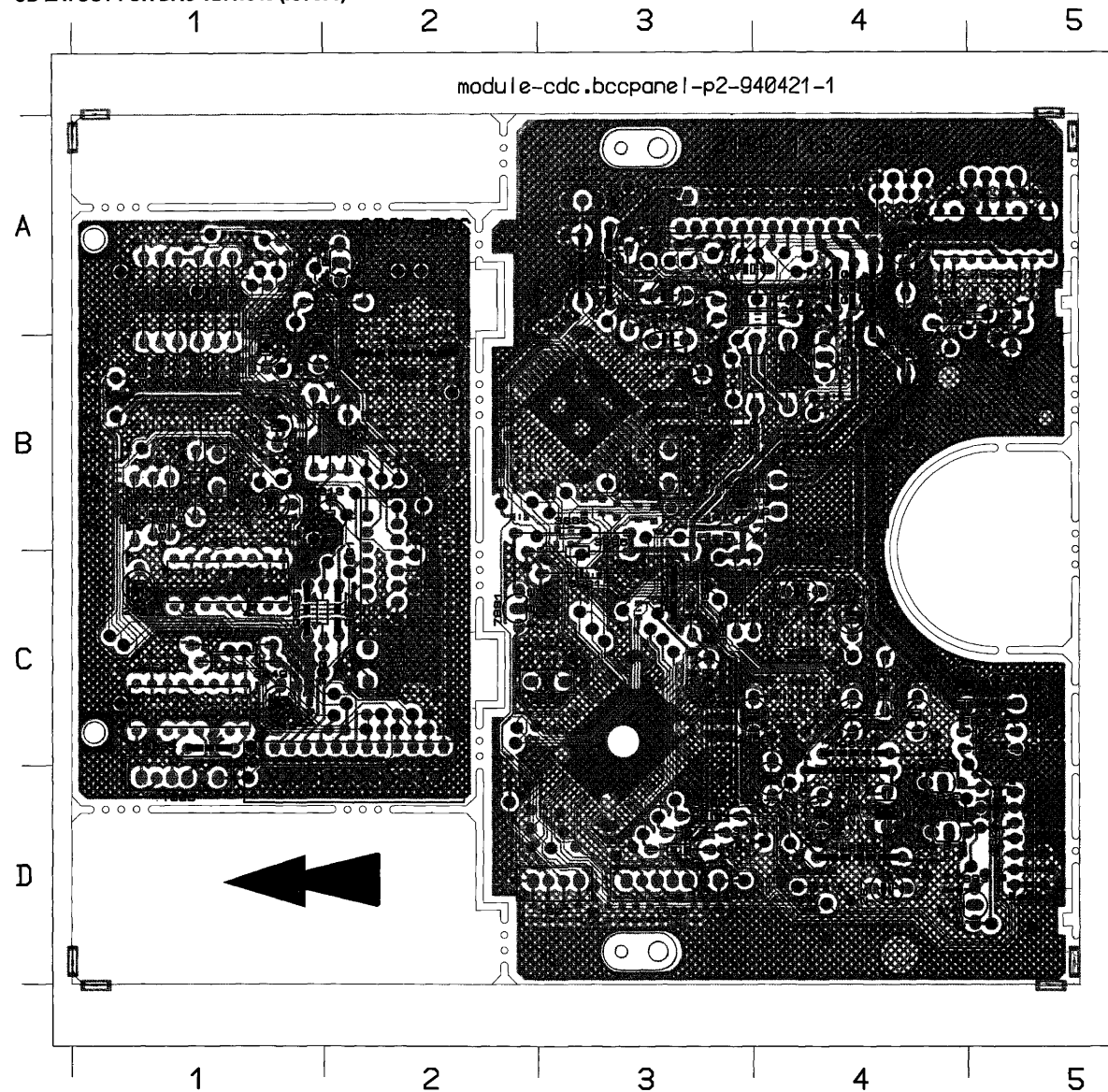
### PINNING OF SAA7345

SYMBOL	PIN	DESCRIPTION	SYMBOL	PIN	DESCRIPTION
CL11	1	11 2896 MHz clock output (3-state)	DATA	19	serial data output (3-state)
DBOM	2	bi-phase mark output (externally buffered; 3-state)	WCLK	20	word clock output (3-state)
V1	3	versatile input pin	SCLK	21	serial bit clock (3-state)
V2	4	versatile input pin	MOTO1	22	motor output 1; versatile (3-state)
TEST2	5	test input, this pin should be tied LOW	MOTO2	23	motor output 2; versatile (3-state)
TEST1	6	test input, this pin should be tied LOW	V5	24	versatile output pin
ISLICE	7	current feedback from data slicer	V4	25	versatile output pin
HFIN	8	comparator signal input	V3	26	versatile output pin (open-drain)
HFREF	9	comparator common-mode input	KILL	27	kill output; programmable (open-drain)
IREF	10	reference current pin (nominally $V_{DD}/2$ )	PORE	28	power-on reset enable input (active LOW)
$V_{DDA}$	11	analog supply	CLA	29	4 2336MHz microprocessor clock output
$V_{SSA}$	12	analog supply	RAB	32	interface $R/\overline{W}$ and acknowledge input
CRIN	13	crystal/resonator input	CFLG	33	correction flag output (open-drain)
CROUT	14	crystal/resonator output	34-42		no internal connection
$V_{DD1}$	15	digital supply	$V_{SS2}$	43	digital supply
$V_{SS1}$	16	digital supply	$V_{DD2}$	44	digital supply
CL16	17	16.9344MHz system clock output			
MISC	18	general purpose DAC output (3-state)			

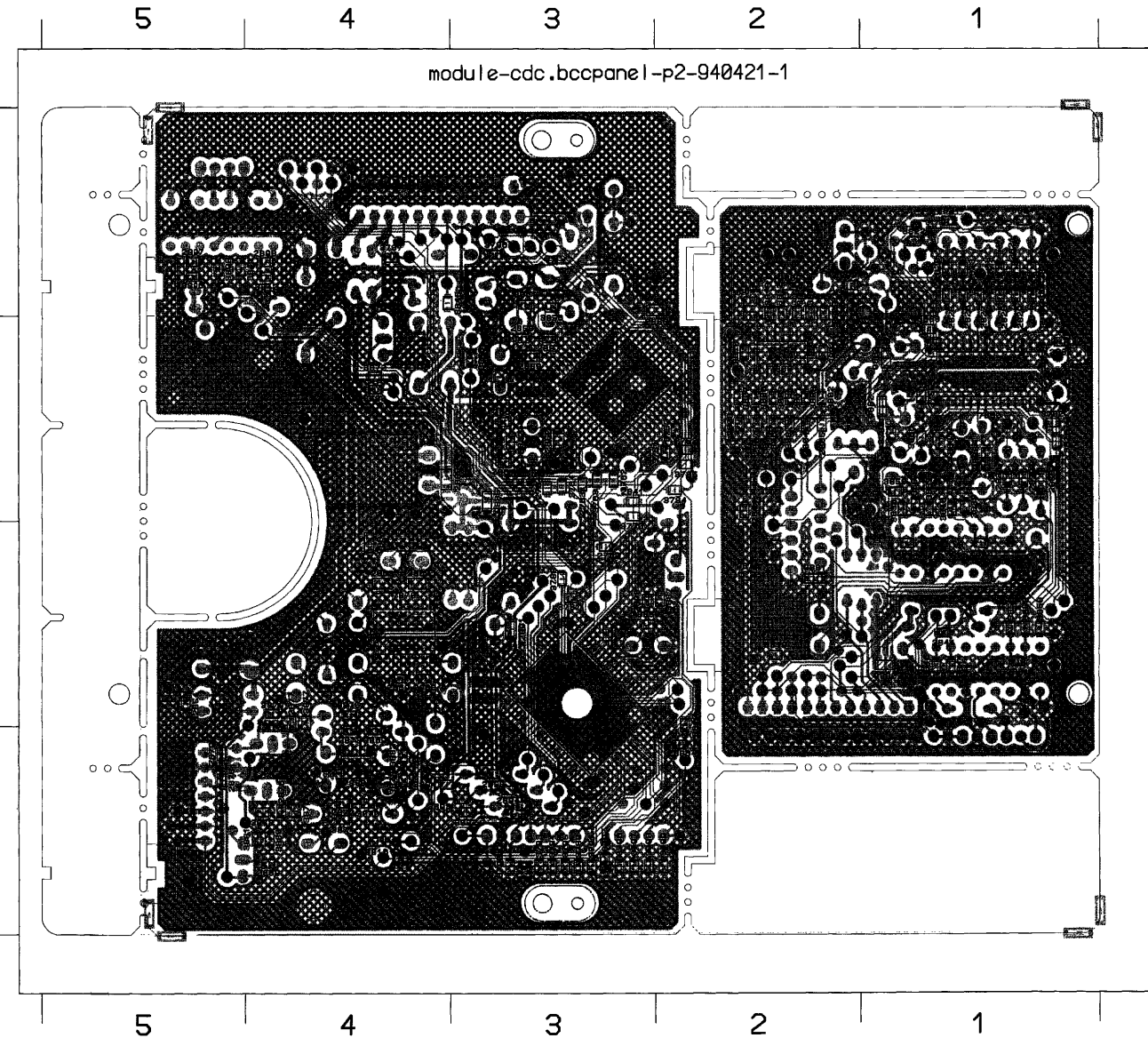
# IC 7870 (TDA 1549)



Block diagram

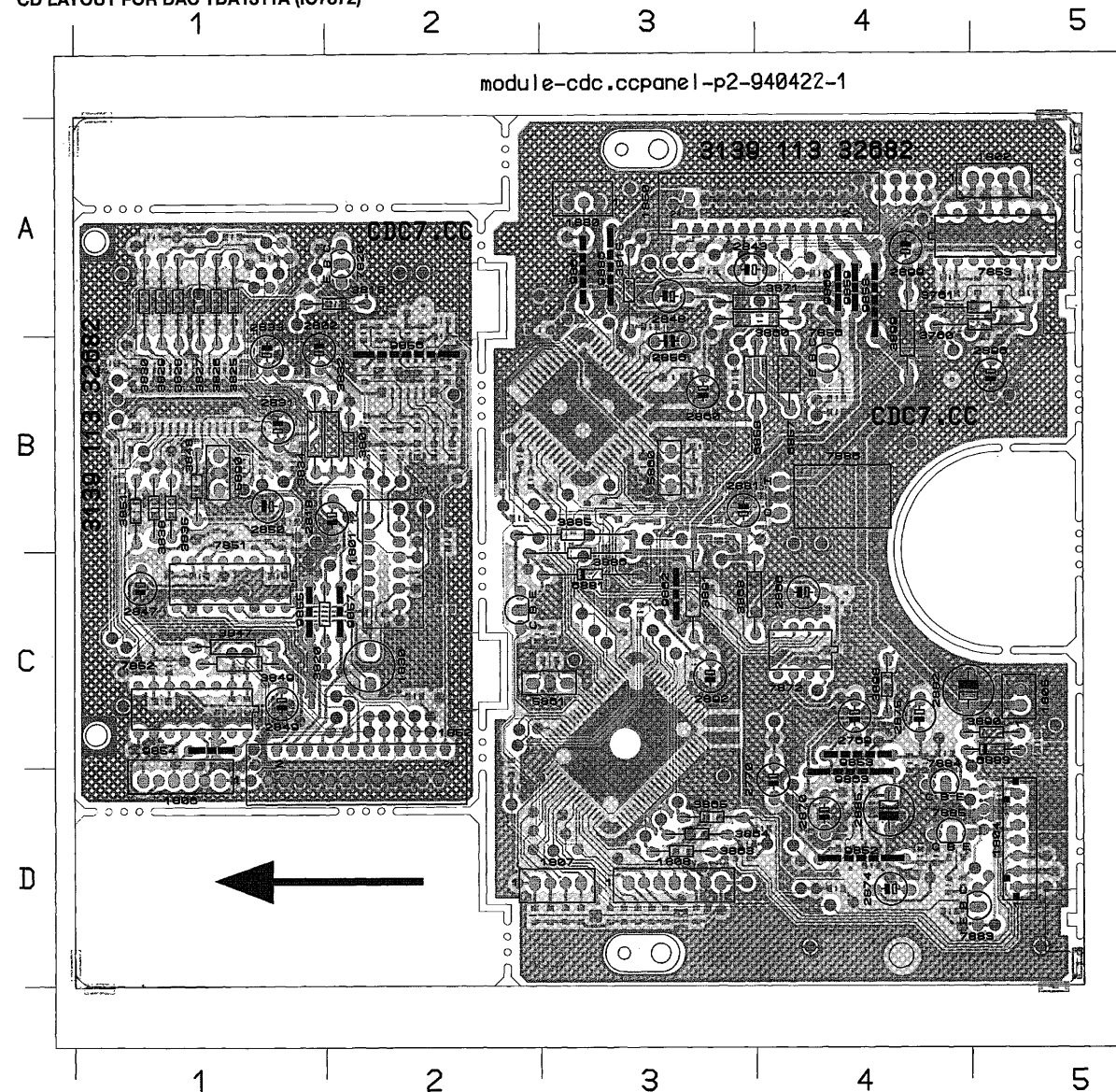


1801 C 2	3864 D 3
1802 A 5	3865 D 3
1804 D 5	3867 C 3
1805 C 5	3868 C 3
1806 D 1	3871 A 4
1807 D 3	3885 B 3
1808 D 3	3886 C 3
1830 C 2	3890 C 5
1850 A 4	3891 C 3
1852 C 2	3898 C 4
1880 A 3	3899 A 4
2760 C 4	5800 B 3
2770 D 4	5801 C 3
2802 B 1	5900 B 1
2818 B 2	6857 B 4
2831 B 1	6858 B 3
2833 B 1	6881 C 3
2843 A 3	6883 C 5
2847 C 1	7820 A 2
2848 A 3	7851 C 1
2849 C 1	7852 C 1
2850 B 1	7853 A 5
2856 B 3	7856 B 4
2860 B 3	7881 C 2
2864 C 4	7883 D 5
2865 C 3	7884 D 4
2866 C 4	7885 D 4
2870 D 4	7886 B 4
2874 D 4	9852 D 4
2875 C 4	9853 C 4
2881 B 3	9854 C 1
2882 C 4	9855 C 1
2885 D 4	9856 B 2
2892 C 3	9857 C 2
2896 B 5	9858 A 4
2899 A 4	9859 A 4
3760 A 5	9860 A 4
3761 A 5	9861 A 3
3801 B 2	9862 C 3
3815 A 3	9863 D 4
3818 A 2	9866 A 3
3820 C 1	
3825 A 1	
3826 A 1	
3827 A 1	
3828 A 1	
3829 A 1	
3830 A 1	
3832 B 2	
3834 B 1	
3835 B 1	
3838 B 1	
3847 C 1	
3848 B 1	
3849 C 1	
3851 B 1	
3860 A 4	
3863 D 3	

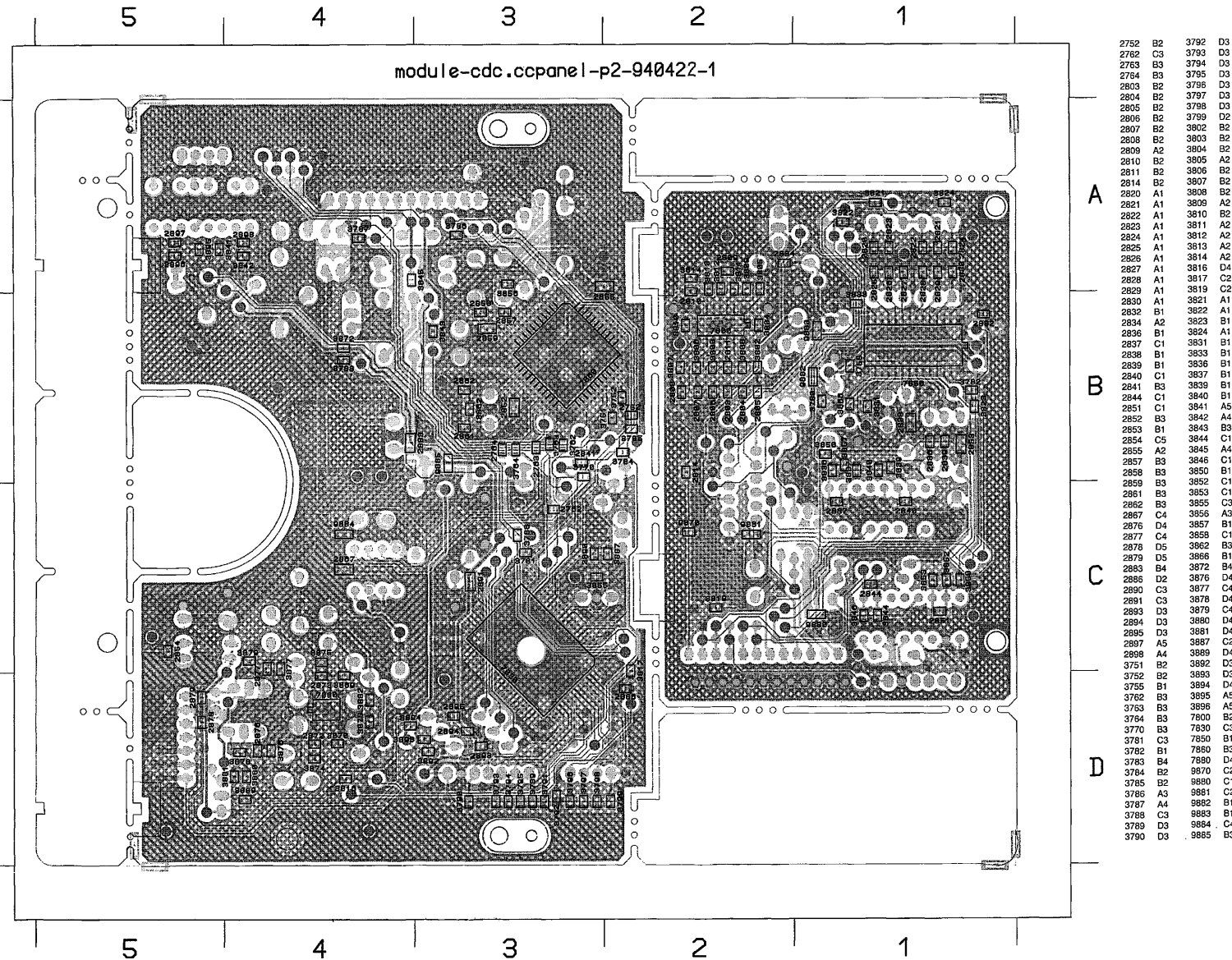


2762 P2	3789 D3
2762 C3	3790 D3
2763 B3	3791 D3
2764 B3	3793 D3
2803 B2	3794 D3
2804 B2	3795 D3
2805 B2	3796 D3
2806 B2	3797 D3
2807 B2	3798 D3
2808 B2	3799 D2
2809 A2	3802 B2
2810 B2	3803 B2
2811 B2	3804 B2
2814 B2	3805 A2
2820 A1	3806 B2
2821 A1	3807 B2
2822 A1	3808 B2
2823 A1	3809 A2
2824 A1	3810 C2
2825 A1	3811 A2
2826 A1	3812 A2
2827 A1	3813 A2
2828 A1	3814 A2
2829 A1	3815 D4
2830 A1	3817 C2
2832 B1	3819 C2
2834 A2	3821 A1
2836 B1	3822 A1
2837 C1	3823 B1
2838 B1	3824 A1
2839 B1	3831 B1
2840 C1	3833 B1
2841 B3	3836 B1
2844 C1	3837 B1
2851 C1	3839 B1
2852 B3	3840 B1
2853 B1	3841 A5
2854 C5	3842 A4
2855 A2	3843 B3
2857 B3	3844 C1
2858 B3	3845 A4
2859 B3	3846 C1
2861 B3	3850 B1
2862 B3	3852 C1
2863 C4	3853 C1
2867 C4	3855 C3
2868 C4	3856 A3
2869 C4	3857 B1
2872 D4	3858 C1
2876 D4	3861 A3
2877 C4	3862 B3
2878 D5	3866 B1
2879 D5	3872 B4
2883 B4	3876 D4
2886 D2	3877 C4
2890 C3	3878 D4
2891 C3	3879 C4
2893 D3	3880 D4
2894 D3	3881 D4
2895 D3	3887 C2
2897 A5	3889 D4
2898 A4	3892 D3
3751 B2	3893 D3
3752 B2	3894 D4
3755 B1	3895 A5
3763 B3	7830 C3
3764 B3	7850 B1
3770 B3	7860 B3
3780 B1	7870 C4
3781 C3	7880 D4
3782 B1	9870 C2
3783 B4	9880 C1
3784 B2	9881 C2
3785 B2	9882 B1
3786 A3	9883 B1
3787 A4	9884 C4
3788 C3	9885 B3



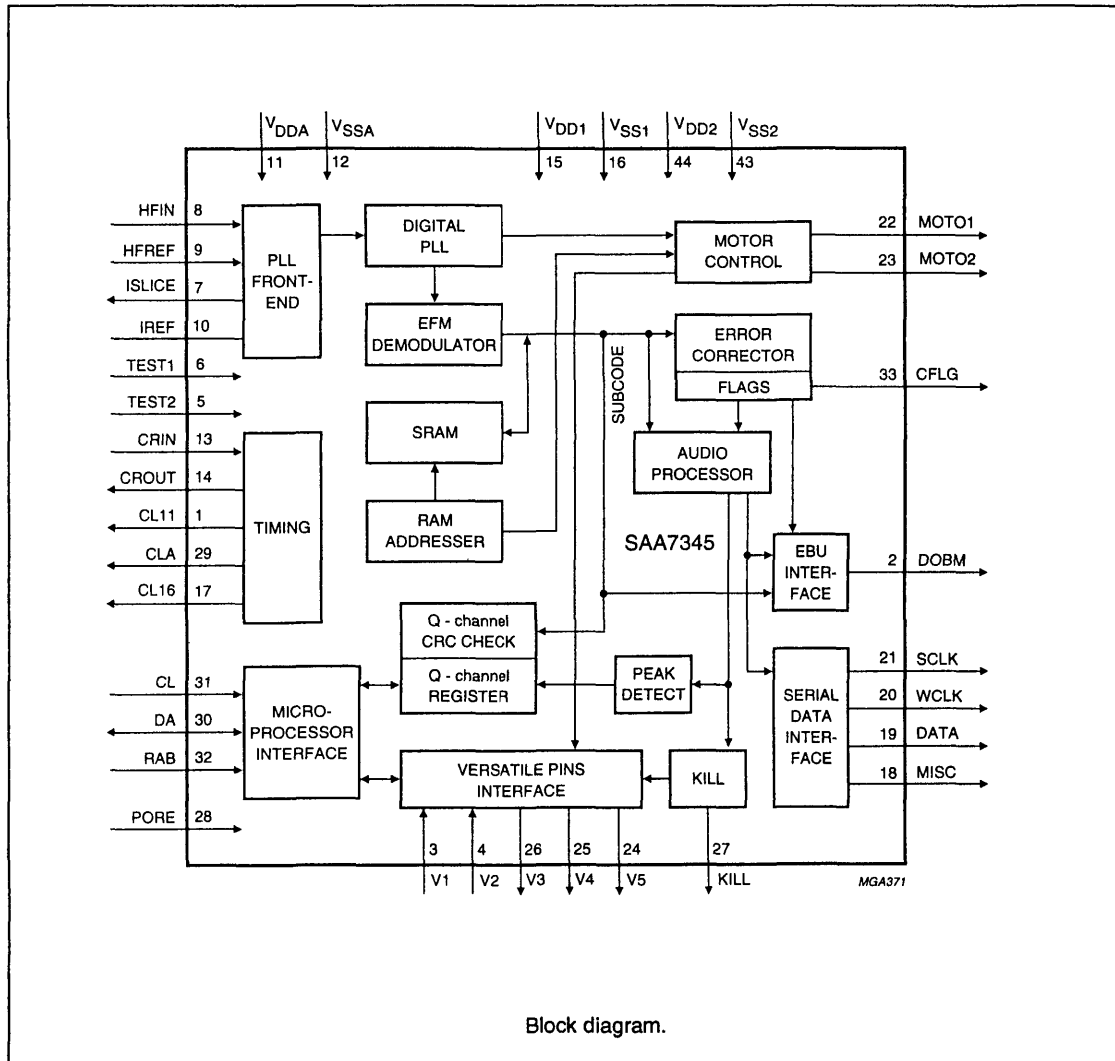


1801 C 2	3868 C 3
1802 A 5	3871 A 4
1804 D 5	3885 B 3
1805 C 5	3886 C 3
1806 D 1	3890 C 5
1807 D 3	3891 C 3
1808 D 3	3898 C 4
1830 C 2	3899 A 4
1850 A 4	5860 B 3
1852 C 2	5861 C 3
1880 A 3	5890 B 1
2769 C 4	6857 B 4
2770 D 4	6858 B 3
2802 B 1	6881 C 3
2818 B 2	6893 C 5
2831 B 1	7820 A 2
2833 B 1	7851 C 1
2843 A 3	7852 C 1
2847 C 1	7853 A 5
2848 A 3	7856 B 4
2849 C 1	7872 C 4
2850 B 1	7881 C 2
2855 B 3	7883 D 5
2860 B 3	7884 D 4
2866 C 4	7885 D 4
2870 D 4	7886 B 4
2874 D 4	9852 D 4
2875 C 4	9853 C 4
2881 B 3	9854 C 1
2882 C 4	9855 C 1
2885 D 4	9856 B 2
2892 C 3	9857 C 2
2896 B 5	9858 A 4
2899 A 4	9859 A 4
3760 A 5	9860 A 4
3761 A 5	9861 A 3
3801 B 2	9862 C 3
3815 A 3	9863 D 4
3818 A 2	9886 A 3
3820 C 1	
3825 A 1	
3826 A 1	
3827 A 1	
3828 A 1	
3829 A 1	
3830 A 1	
3832 B 2	
3834 B 1	
3835 B 1	
3838 B 1	
3847 C 1	
3848 B 1	
3849 C 1	
3851 B 1	
3860 A 4	
3863 D 3	
3864 D 3	
3865 D 3	



2752 B2	3792 D3
2762 C3	3793 D3
2763 B3	3794 D3
2764 B3	3795 D3
2803 B2	3796 D3
2804 B2	3797 D3
2805 B2	3798 D3
2806 B2	3799 D2
2807 B2	3802 B2
2808 B2	3803 B2
2809 A2	3804 B2
2810 B2	3805 A2
2811 B2	3806 B2
2814 B2	3807 B2
2820 A1	3808 B2
2821 A1	3809 A2
2822 A1	3810 B2
2823 A1	3811 A2
2824 A1	3812 A2
2825 A1	3813 A2
2826 A1	3814 A2
2827 A1	3816 D4
2828 A1	3817 C2
2829 A1	3819 C2
2830 A1	3821 A1
2832 B1	3822 A1
2834 A2	3823 B1
2836 B1	3824 A1
2837 C1	3831 B1
2838 B1	3833 B1
2839 B1	3836 B1
2840 C1	3837 B1
2841 B3	3839 B1
2844 C1	3840 B1
2851 C1	3841 A5
2852 B3	3842 A4
2853 B1	3843 B3
2854 C5	3844 C1
2855 A2	3845 A4
2857 B3	3846 C1
2858 B3	3850 B1
2859 B3	3852 C1
2861 B3	3853 C1
2862 B3	3855 C3
2863 B3	3856 C3
2867 C4	3856 A3
2876 D4	3857 B1
2877 C4	3858 C1
2878 D5	3862 B3
2879 D5	3866 B1
2883 B4	3872 B4
2886 D2	3876 D4
2890 C3	3877 C4
2891 C3	3878 D4
2893 D3	3879 C4
2894 D3	3880 D4
2895 D3	3881 D4
2897 A5	3887 C2
2898 A4	3889 D4
3751 B2	3892 D3
3752 B2	3893 D3
3755 B1	3894 D4
3762 B3	3895 A5
3763 B3	3896 A5
3764 B3	7800 B2
3770 B3	7830 C3
3781 C3	7850 B1
3782 B1	7850 B3
3783 B4	7880 D4
3784 B2	9870 C2
3785 B2	9880 C1
3786 A3	9881 C2
3787 A4	9882 B1
3788 C3	9883 B1
3789 D3	9884 C4
3790 D3	9885 B3

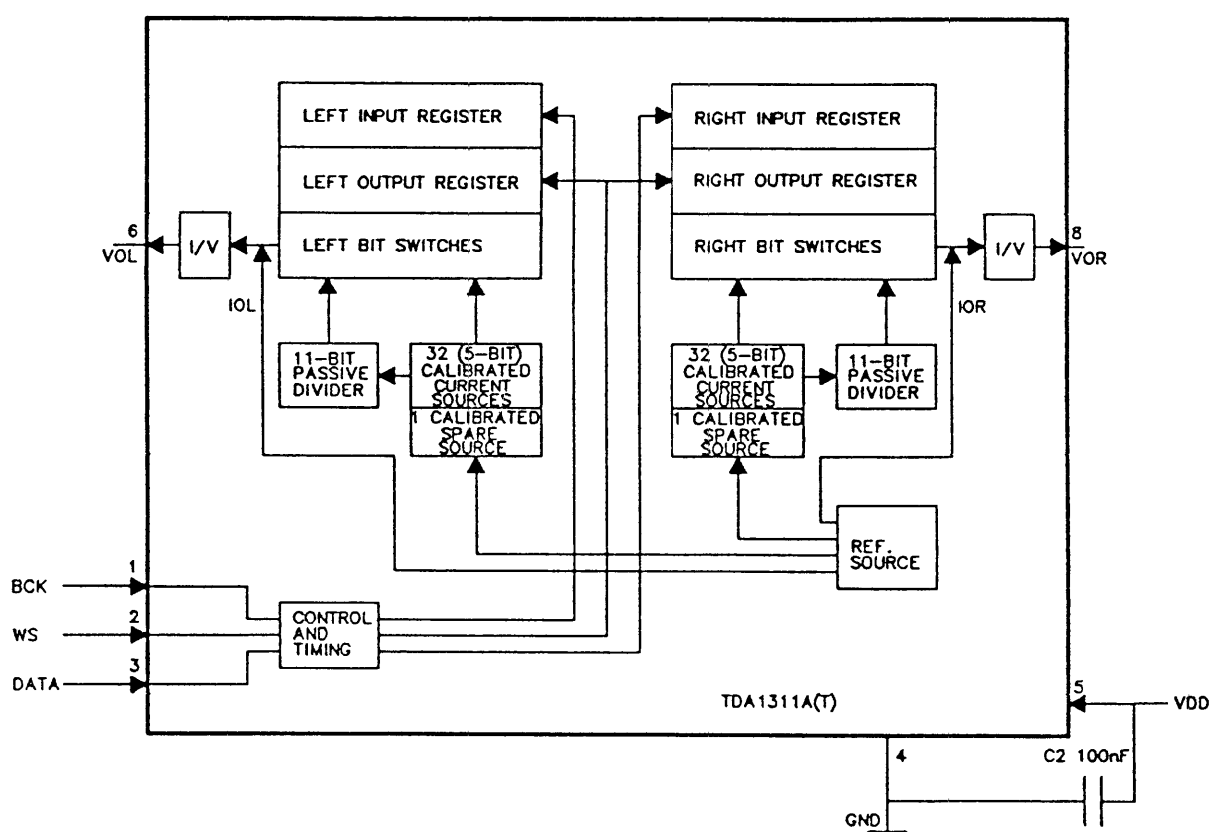
## IC 7860 (SAA 7345)



### PINNING OF SAA7345

SYMBOL	PIN	DESCRIPTION	SYMBOL	PIN	DESCRIPTION
CL11	1	11.2896 MHz clock output (3-state)	DATA	19	serial data output (3-state)
DBOM	2	bi-phase mark output (externally buffered; 3-state)	WCLK	20	word clock output (3-state)
V1	3	versatile input pin	SCLK	21	serial bit clock (3-state)
V2	4	versatile input pin	MOTO1	22	motor output 1; versatile (3-state)
TEST2	5	test input; this pin should be tied LOW	MOTO2	23	motor output 2; versatile (3-state)
TEST1	6	test input; this pin should be tied LOW	V5	24	versatile output pin
ISLICE	7	current feedback from data slicer	V4	25	versatile output pin
HFIN	8	comparator signal input	V3	26	versatile output pin (open-drain)
HFREF	9	comparator common-mode input	KILL	27	kill output; programmable (open-drain)
IREF	10	reference current pin (nominally $V_{DD}/2$ )	PORE	28	power-on reset enable input (active LOW)
$V_{DDA}$	11	analog supply	CLA	29	4.2336MHz microprocessor clock output
$V_{SSA}$	12	analog supply	RAB	32	interface R/W and acknowledge input
CRIN	13	crystal/resonator input	CFLG	33	correction flag output (open-drain)
CROUT	14	crystal/resonator output		34-42	no internal connection
$V_{DD1}$	15	digital supply	$V_{SS2}$	43	digital supply
$V_{SS1}$	16	digital supply	$V_{DD2}$	44	digital supply
CL16	17	16.9344MHz system clock output			
MISC	18	general purpose DAC output (3-state)			

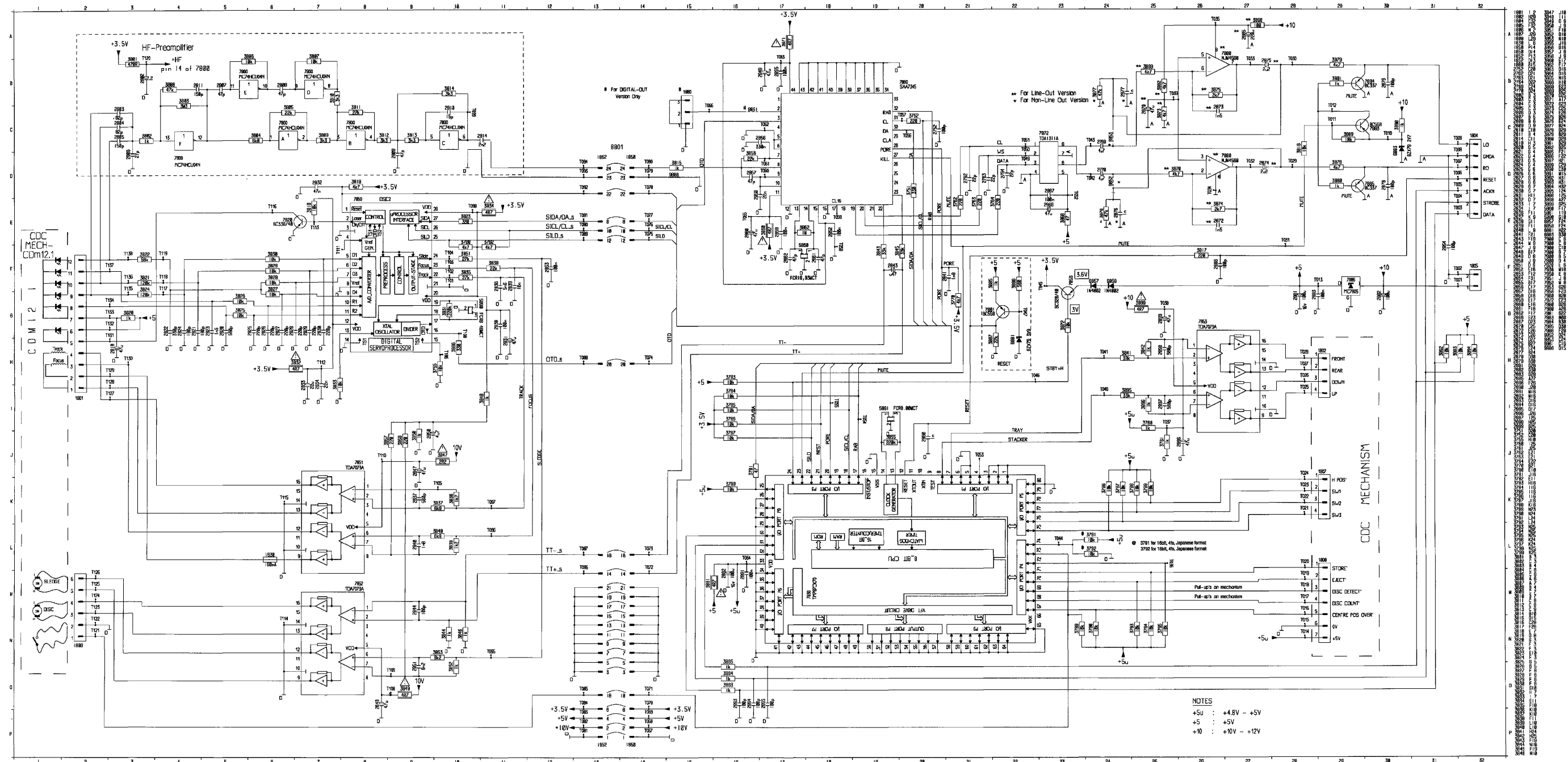
# IC 7872 (TDA 1311A)



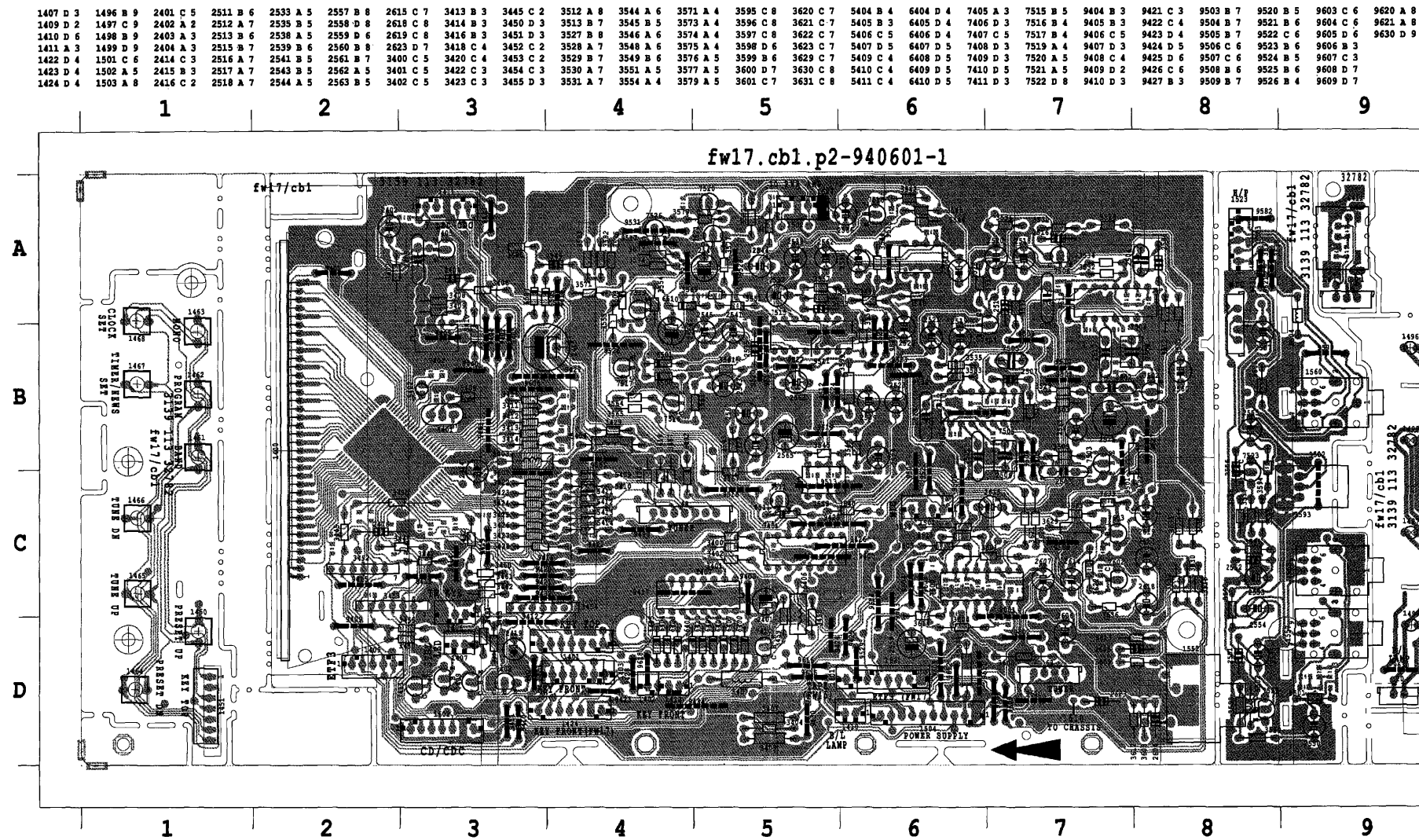
Block diagram



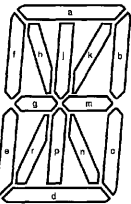
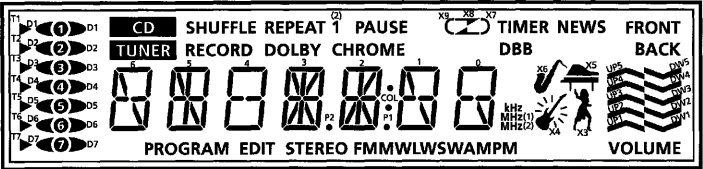
# CD CIRCUIT FOR DAC TDA1311A (IC7872)



COMBI COMPONENT LAYOUT



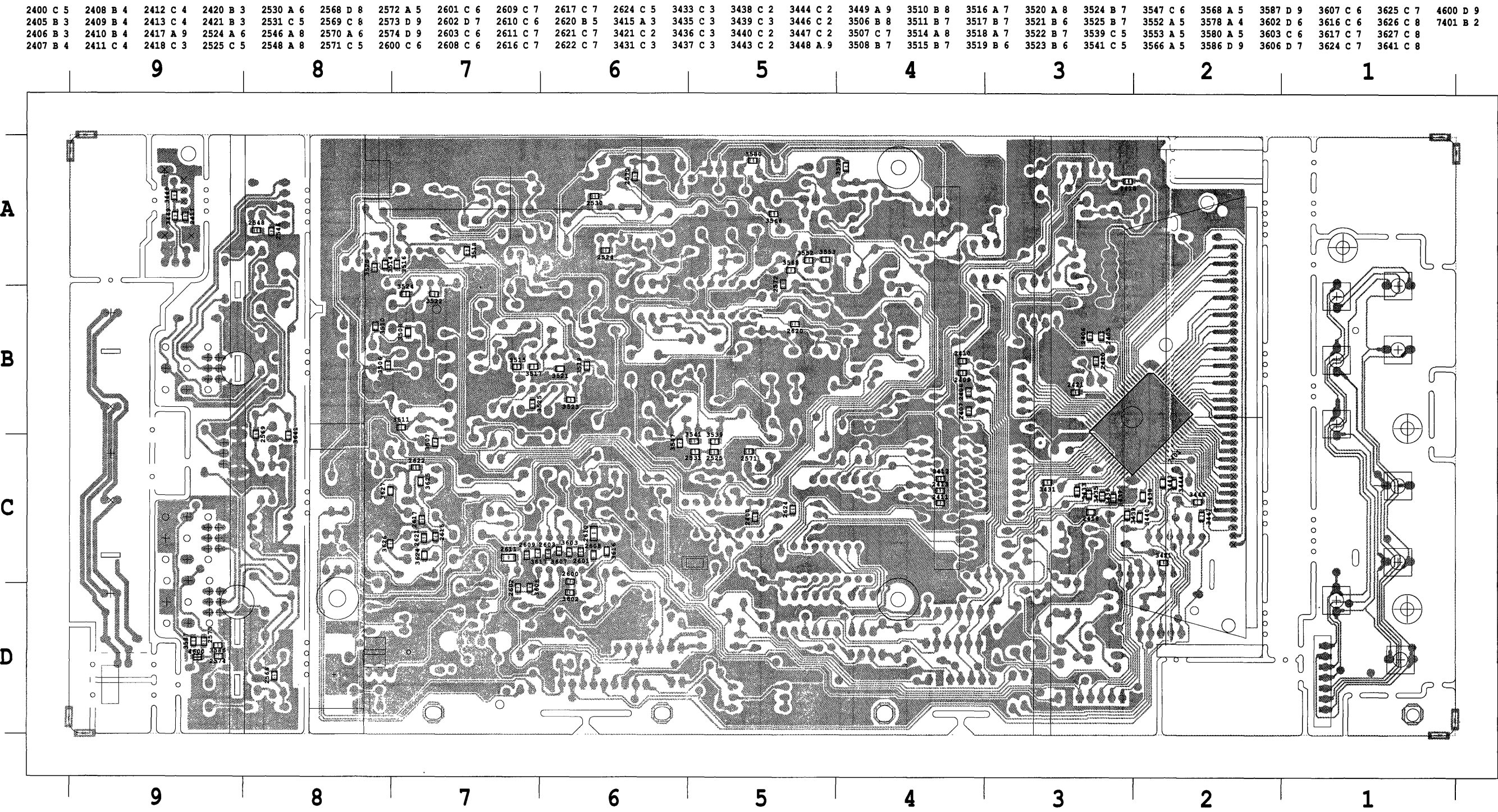
LCD PIN CONNECTION



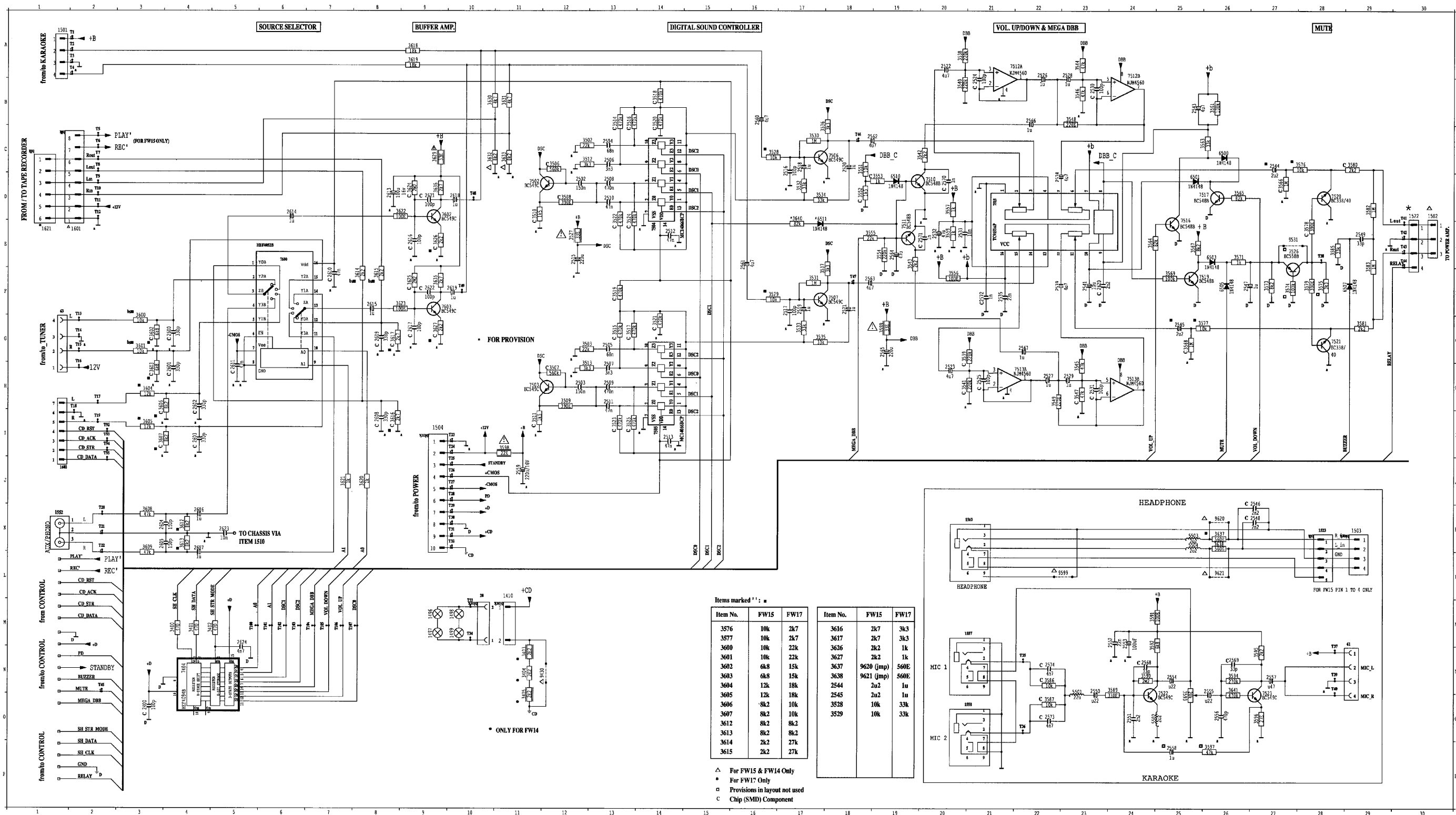
LCD DISPLAY PINS CONNECTIONS

PIN NO.	COM 0	COM 1	COM 2	COM 3
1	-	-	COM 2	-
2	-	-	-	COM 3
3	6gm	6f	6e	6n
4	6b	6a	6c	6d
5	D1	6h	D3	D4
6	SHUFFLE	CD	1,2,3,4,5,6,7	T2
7	5g	5f	5e	PROGRAM
8	5b	5a	5c	5d
9	TUNER	5hn	5m	5jp
10	D5	TIMER	RECORD	REPEAT
11	4gm	4f	4e	EDIT
12	4b	4a	4c	4d
13	X7	X9	X8	1 (2)
14	FRONT	X6	BACK	D6
15	3g	3f	3e	3n
16	3b	3a	3c	3d
17	3k	3h	3m	3jp
18	3r	DBB	PAUSE	STEREO
19	2gm	2f	2e	2n
20	2b	2a	2c	2d
21	2kr	CHROME	DOLBY B	2jp
22	LW	D7	MW	T7
23	1gm	1f	1e	1n
24	1b	1a	1c	1d
25	COL	1h	FM,P1,MHz (1)	SW,P2,MHz (2)
26	X4	kHz	PM	AM
27	0gm	0f	0e	0n
28	0b	0a	0c	0d
29	X3	X5	D2	NEWS
30	UP1	DN1	T1	VOLUME
31	T3	T4	T5	T6
32	-	-	-	-
33	DN2	DN3	DN4	DN5
34	UP1	UP3	UP4	UP5
35	COM 0	-	-	-
36	-	COM 1	-	-

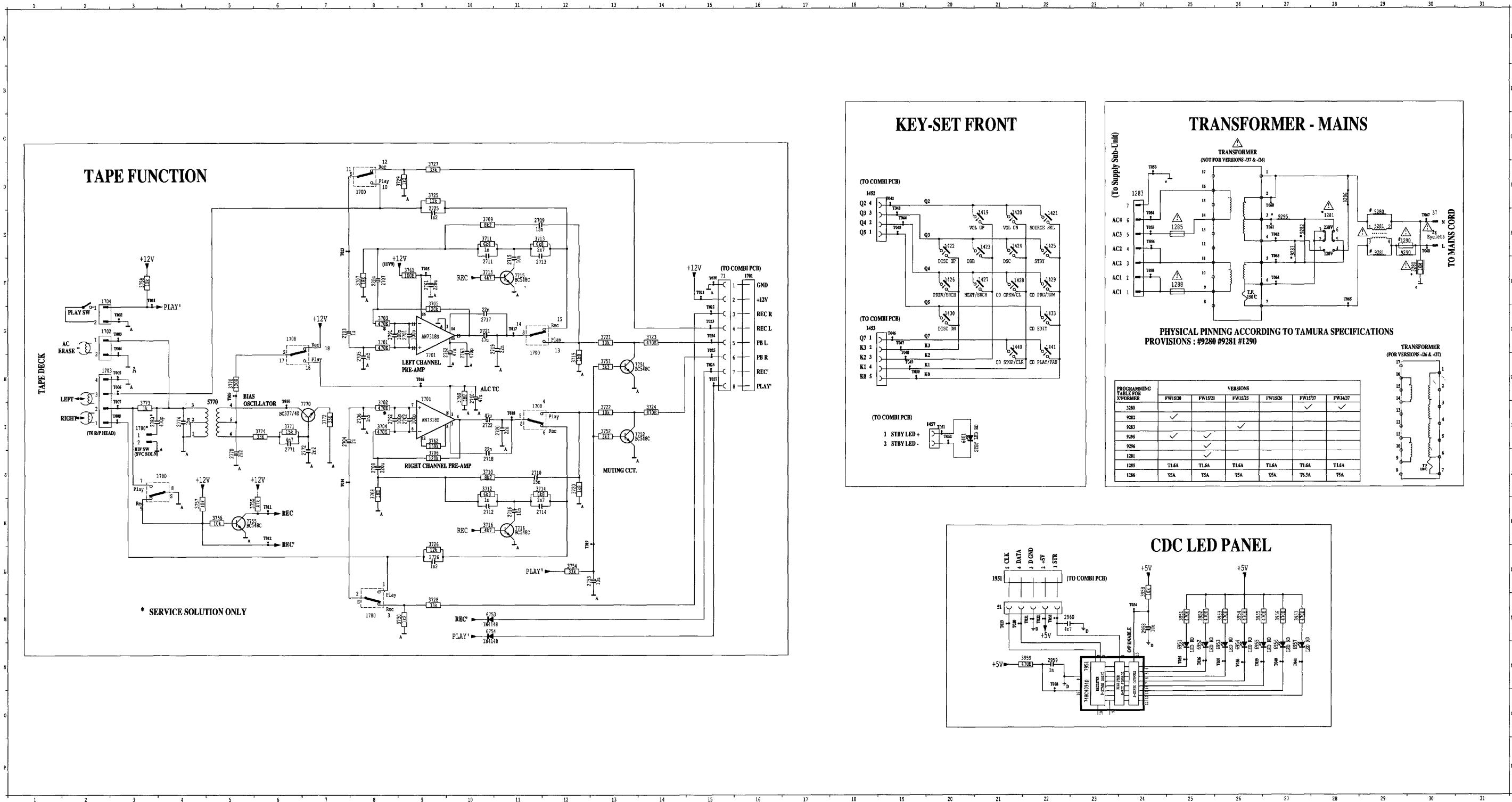
COMBI CHIP LAYOUT



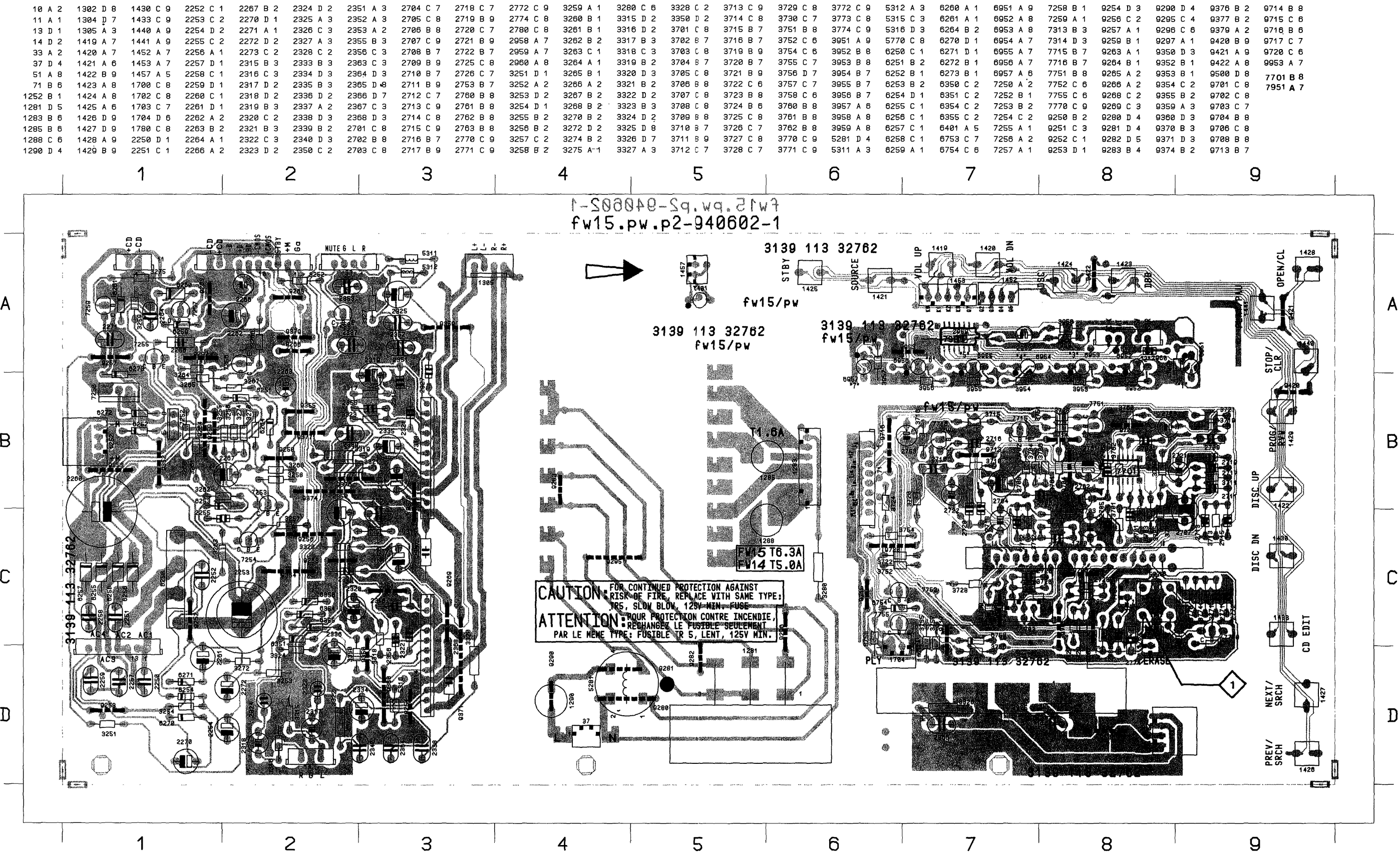








POWER LAYOUT

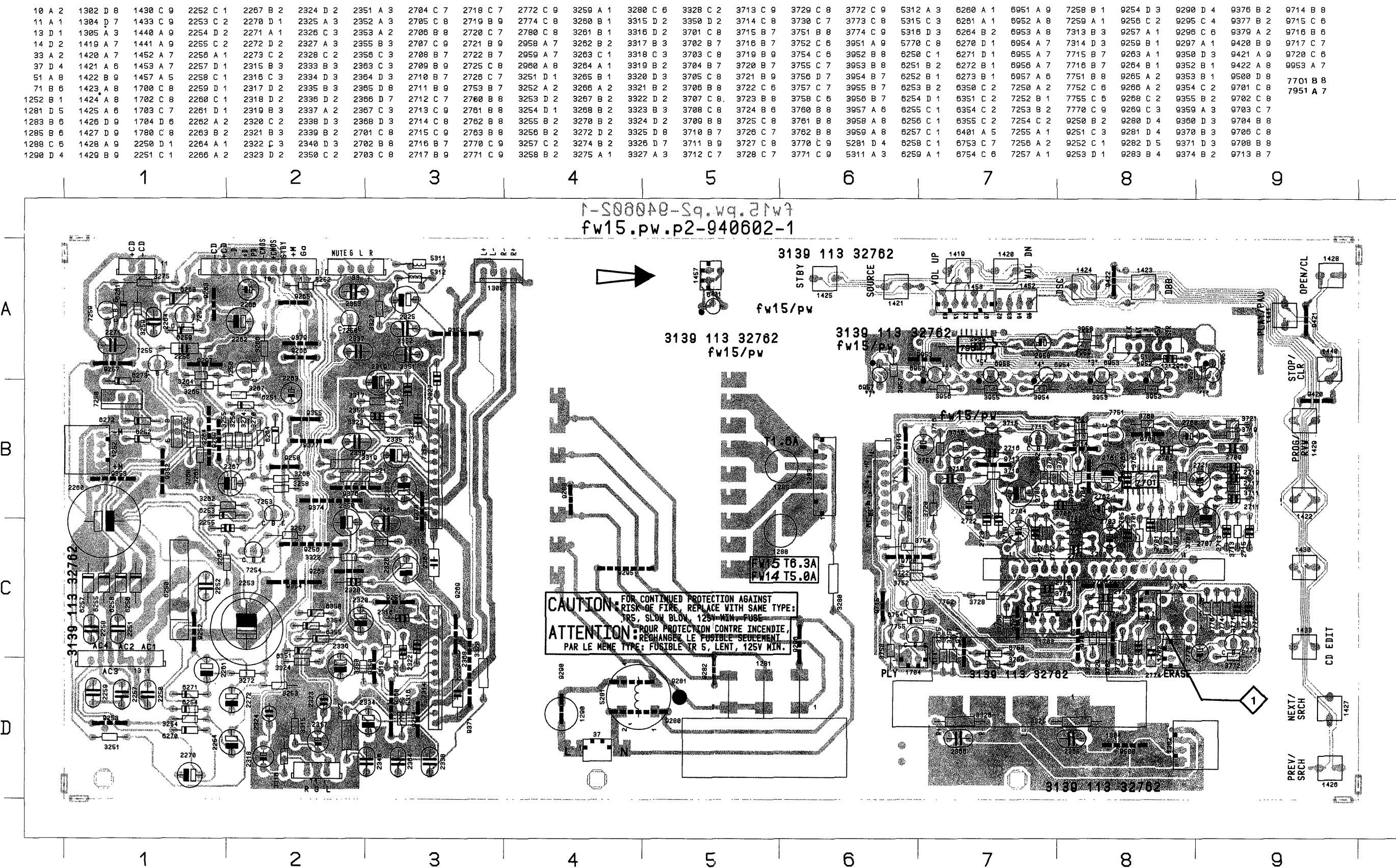


BIAS OSCILLATOR ADJUSTMENT

TAPE DECK POSITION	MEASURE ON	READ ON	ADJUST WITH	ADJUST TO
Record	1	Frequency counter	5770	77kHz ± 5kHz

Solução de serviço RIF :  
Acrescentar capacitor 2780 ( 470pF 10% 50V )  
e curto-circuitar pin. 1 & 2 do item 1780

POWER LAYOUT

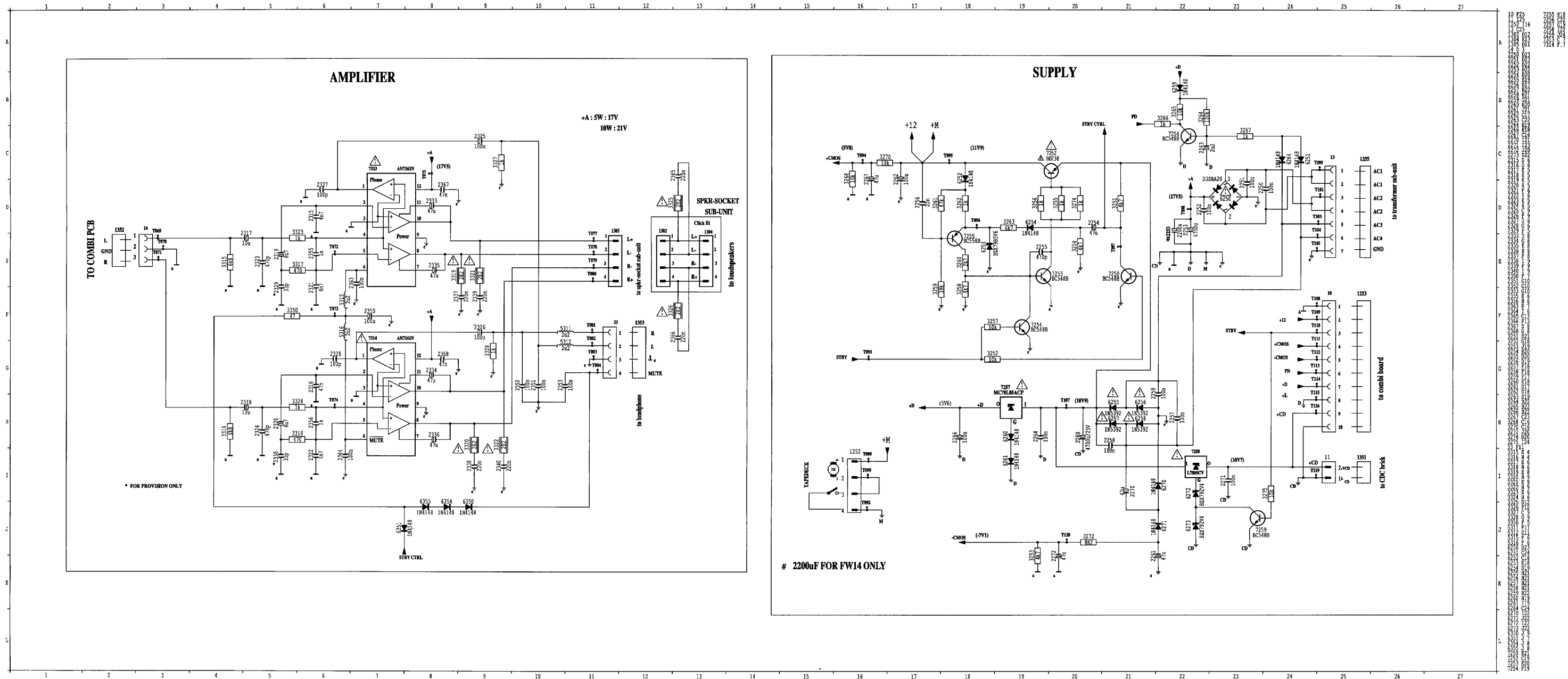


BIAS OSCILLATOR ADJUSTMENT

TAPE DECK POSITION	MEASURE ON	READ ON	ADJUST WITH	ADJUST TO
Record	1	Frequency counter	5770	77kHz ± 5kHz

Solução de serviço RIF :  
Acréscitar capacitor 2780 (470pF 10% 50V)  
e curto-circuitar pin. 1 & 2 do item 1780

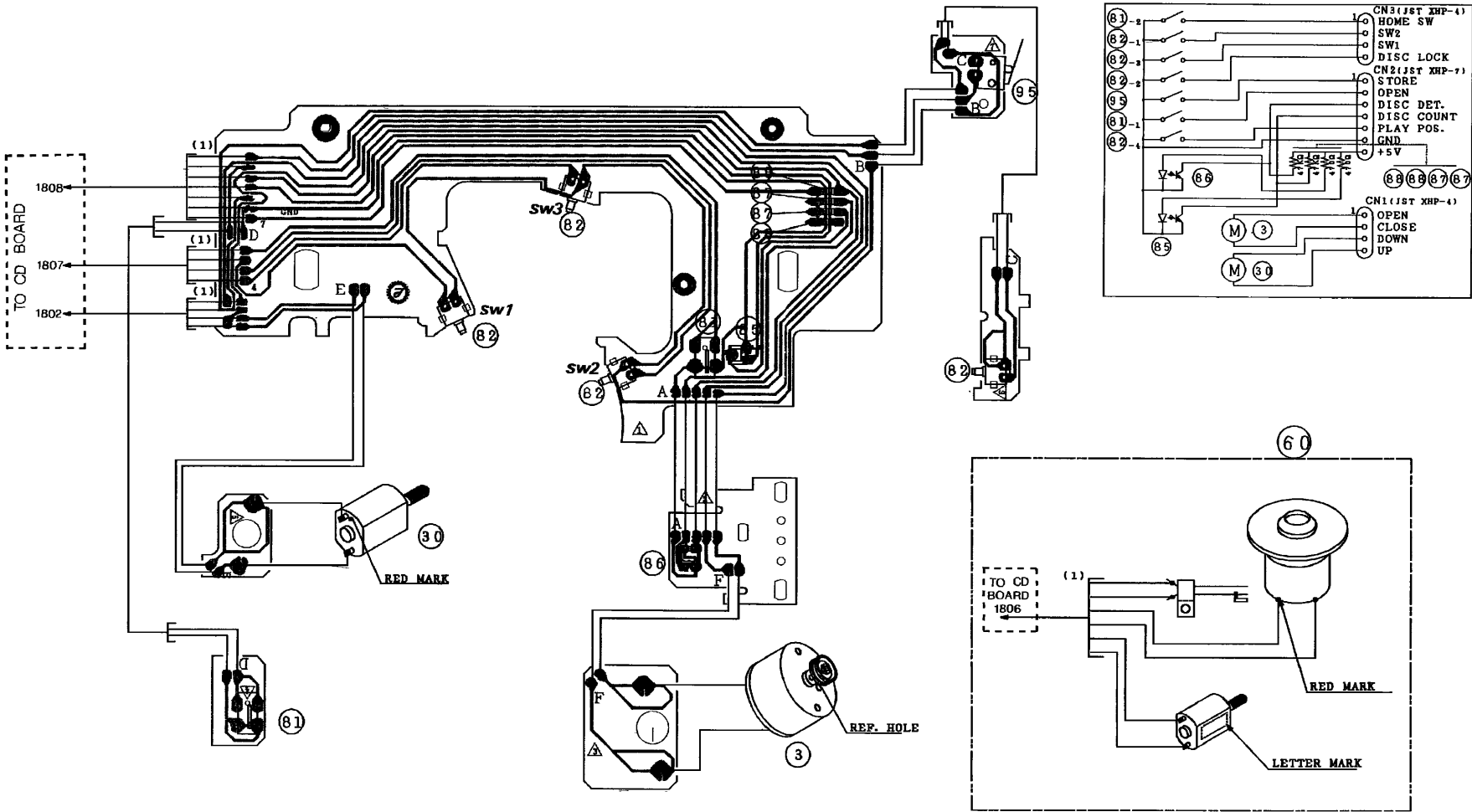




PARTES MECÂNICA DO APARELHO :

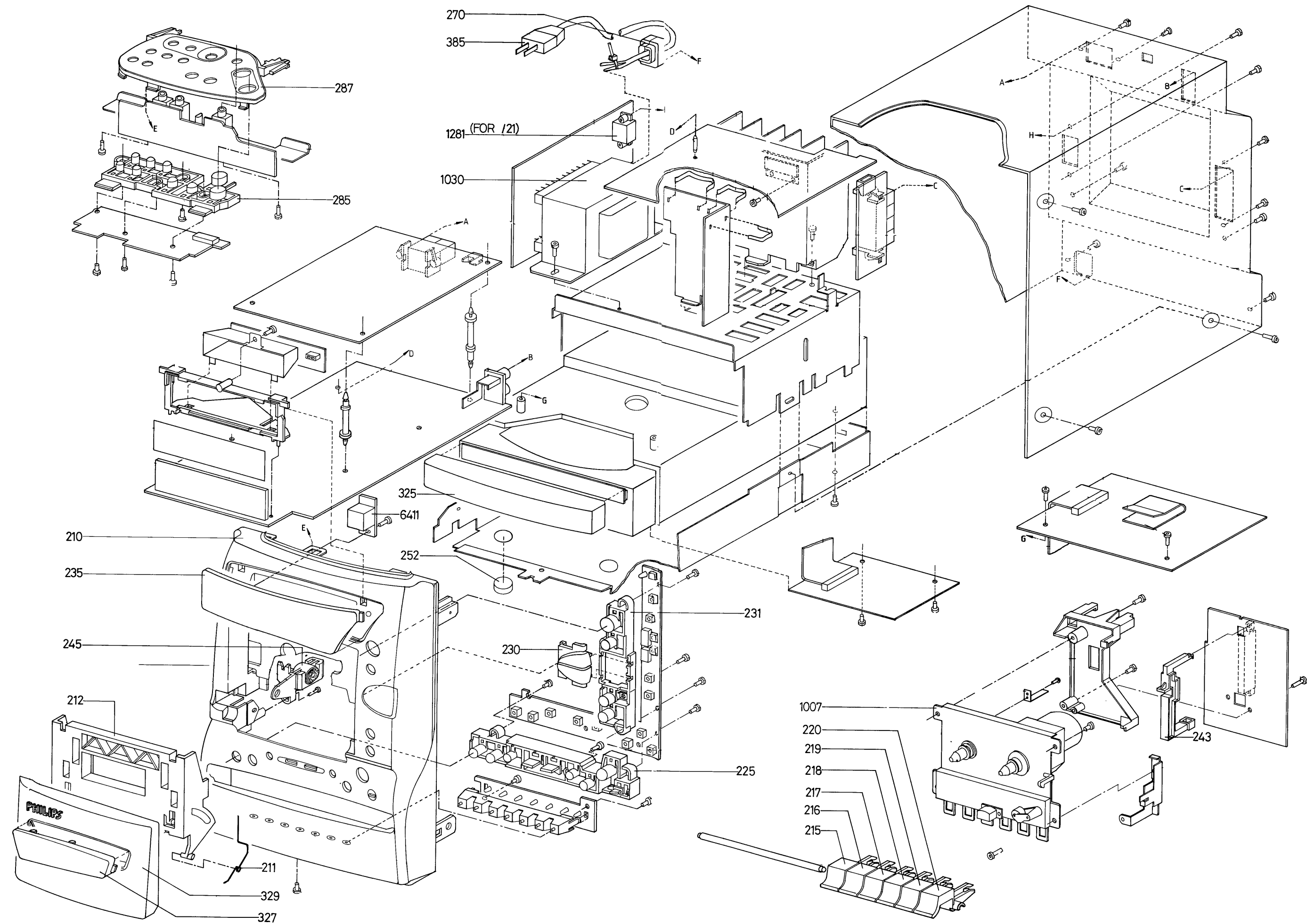
021	5322 255 40397	Mola clip 56379
022	4822 255 40128	Mola clip 56353
023	4822 492 63051	Mola clip 56364
210	4822 426 10046	Gabinete Frontal
211	4822 492 42698	Mola p/ tampa K7
212	4822 443 64085	Transportador K7
215	4822 410 63421	Botão "PAUSE"
216	4822 410 63422	Botão "STOP/EJECT"
217	4822 410 63423	Botão "F W D"
218	4822 410 63424	Botão "REWIND"
219	4822 410 63425	Botão "PLAY"
220	4822 410 63426	Botão "RECORD"
225	4822 410 63399	Botão "C D C"
230	4822 410 63407	Botão "VOLUME"
231	4822 410 63397	Botão "D S C"
235	4822 381 11553	Lente do Display
243	4822 404 31418	Alavanca de gravação
245	4822 529 10278	Hidraulico
252	4822 462 40683	Pé
270	4822 532 60948	
285	4822 410 63398	Botão set TUNER
287	4822 423 90211	Parte superior do gabinete
325	4822 432 93285	Cobertura CDC
327	4822 432 93283	Lente p/ tampa K7
329	4822 432 93286	Cobertura
350	4822 445 10407	Caixa acústica FB15
351	4822 158 60622	Antena AM
352	4822 320 11094	Antena FM
356	4822 218 10557	Controle Remoto
385	4806 321 17022	Cabo de Rede
1007	4822 691 20966	DECK YS27Z-503
1030	4822 146 31402	Transformador de rede
1281	4822 272 10269	Ficha de voltagem
6411	4822 214 52009	GP1U58XP

Obs.: As peças acima relacionadas, são as únicas disponíveis para reposição.



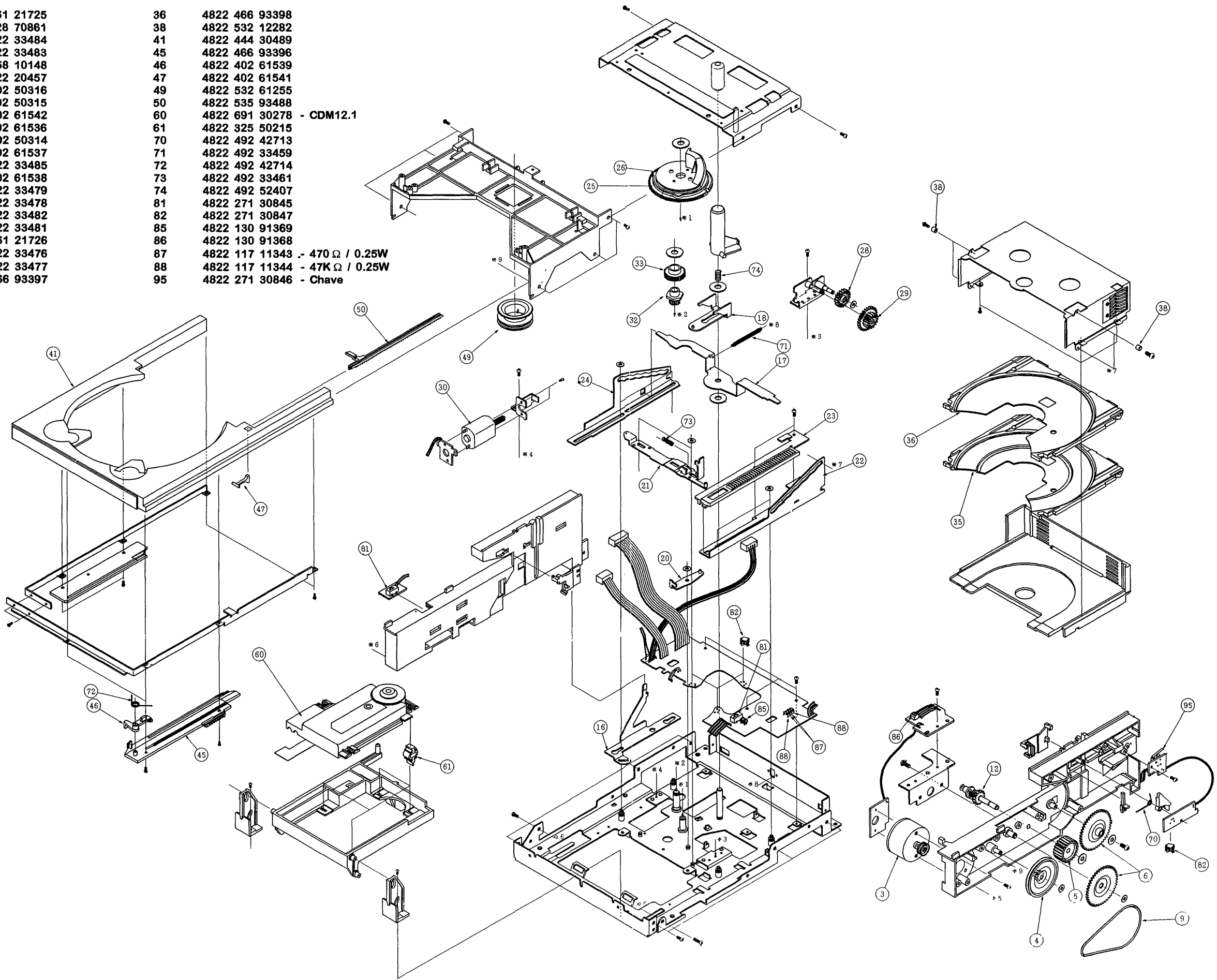
NOTE: NUMBERS IN CIRCLES REFERS TO POSITION  
NUMBERS IN THE CDC EXPLODED VIEW.

CENTER UNIT



Obs.: As peças abaixo relacionadas, são as únicas dioníveis para reposição.

03	4822 361 21725	36	4822 466 93398
04	4822 528 70861	38	4822 532 12282
05	4822 522 33484	41	4822 444 30489
06	4822 522 33483	45	4822 466 93396
09	4822 358 10148	46	4822 402 61539
12	4822 522 20457	47	4822 402 61541
16	4822 402 50316	49	4822 532 61255
17	4822 402 50315	50	4822 535 93488
18	4822 402 61542	60	4822 691 30278 - CDM12.1
20	4822 402 61536	61	4822 325 50215
21	4822 402 50314	70	4822 492 42713
22	4822 402 61537	71	4822 492 33459
23	4822 522 33485	72	4822 492 42714
24	4822 402 61538	73	4822 492 33461
25	4822 522 33479	74	4822 492 52407
26	4822 522 33478	81	4822 271 30845
28	4822 522 33482	82	4822 271 30847
29	4822 522 33481	85	4822 130 91369
30	4822 361 21726	86	4822 130 91368
32	4822 522 33476	87	4822 117 11343 - 470 Ω / 0.25W
33	4822 522 33477	88	4822 117 11344 - 47K Ω / 0.25W
35	4822 466 93397	95	4822 271 30846 - Chave



[illegible][illegible][illegible]

Posição	Código	DESCRIÇÃO
-		<b>TUNER - ECO 4 VA</b>
		DIVERSOS
1101	4822 267 10283	Soquete coax 75
1105	4822 265 31184	Suporte p/ antena
2115	4822 125 60101	Variável 3 ~ 11 pF / 100V
3148	4822 100 11163	Pot. 100KΩ 30% 0.1W
		BOBINAS
5107	4822 157 63835	
5108	4822 157 71093	
5109/20	4806 156 37045	RF 1.5T
5122/23	4822 157 60517	
5125	4822 157 61898	0.47 μH
5140	4822 158 60511	FI de AM 450 KHz
5142	4822 157 70302	FI de AM 450 KHz
5143/44	4822 242 70665	Filtro cer. 10.7 MHz
5145	4806 242 77124	
5170	4822 242 72976	Ressonador cer 7.2 MHz
		DIODOS
6105	4822 130 83075	HN1V02H
6109/24	4822 130 82833	1SV228
6121...	4806 130 37078	1N4148
6174	4822 130 34233	BZX79B5V1
		Tr's
7102...	4806 130 47321	BC848C
7105	4806 130 47337	2SA838B
7120	4806 130 47316	2SC1047
7168/74	4806 130 47269	BC858B
		IC's
7140	4822 209 32011	TEA5712/N2 (RF)
7172	5322 209 11517	MM74HCU04M
7173	4822 209 31998	LC7218M

Posição	Código	DESCRIÇÃO
-		<b>CDC</b>
		Diversos
1830	4822 071 51601	Fusível T160mA/250V
1850/52	4822 267 60383	Soquete flex 24 pin.
5860	4822 242 81151	Cristal 16.9334 MHz
5861	5322 242 73691	Resson. cer. 8 MHz
5890	4822 242 73557	Resson cer. 8.467 MHz
8801	4822 321 62533	Cabo flex 24 pin
		Diodos
6857/8	4806 130 37501	1N4002
6881	4806 130 37190	BZX79C3V9
6883	4806 130 37314	BZX79C2V7
		Tr's
7820	4806 130 47332	BC338-40
7856	4806 130 47227	BC328-40
7881/3	4806 130 47217	BC558C
7884/5	4806 130 47030	BC337
		IC's
7800	4822 209 30704	MC74HCU04D
7830	4822 209 33407	TMP87CC70
7850	4822 209 31064	TDA1301T/N1
7851/2/3	4822 209 32852	TDA7073A/N2
7860	4822 209 33339	SAA7345GPM5
7870	4822 209 33252	TDA1549T/N1
7872	4822 209 32421	TDA1311A/N2
7886	4822 209 80891	MC7805CT
-		<b>COMBI</b>
		Diversos
1400	4822 130 91395	Display - LPH6233-1
1460...	4822 276 13114	Chave
1496...	4822 134 41198	Lampada 12V (azul)
1552	4806 267 37060	Soquete AUX/PHONO
1560	4822 267 40898	Soquete HEADPHONE
		Resistor
3452/3/4	4822 116 90836	10KΩ x 5 / 0.125W

Posição	Código	DESCRIÇÃO
-		<b>COMBI</b>
		Bobinas
5401	5322 242 73697	Resson cer 8MHz
5402	4822 242 70938	Cristal 32 768MHz
5403/7	4822 157 52983	22μH 10%
5404	4806 157 57092	1 mH 10%
5405	4822 157 62552	2.2 μH 10%
5406	4822 157 63134	560μH 10%
		Diodos
6400..	4806 130 37078	1N4148
6411	4822 214 52009	GPU58XP
		Tr's
7405/11	4806 130 47041	BC548B
7406	4806 130 47042	BC548C
7408/9	4806 130 47050	BC558B
7502...	4806 130 47045	BC549C
7520/21	4806 130 47332	BC338-40
		IC's
7401	4822 209 33236	TMP87C20F
7402	4822 209 31508	ST24C01
7404/7	4806 209 87164	HEF4094BP
7504/5	5322 209 14865	MC14066BCP
7512/3	4806 209 87373	NJM4560D
7515	4822 209 30537	TC9153P
7600	4822 209 10263	HEF4052B
-		<b>POWER</b>
		Diversos
1281	4822 272 10269	Seletor de voltagem
1285	4822 071 51602	Fusível T1.6A / 250V
1288	4822 253 10065	Fusível T5.0A / 250V
1304	4822 267 31176	Soquete p/ falante
1419...	4822 276 13114	Chave
1700	4806 277 27096	Chave IDE
0385	4806 321 17022	Cabo de Rede

Posição	Código	DESCRIÇÃO
-		<b>POWER</b>
		Bobinas
5281	4822 157 72185	400μH 30%
5311...	4822 157 62552	2.2 μH 20%
5770	4822 156 20946	Osc 100KHz
		Diodos
6250	4822 130 82079	D3SBA20
6251...	4806 130 37078	1N4148
6253	4822 130 34173	BZX79C5V6
6255...	5322 130 80686	1N5392
6272	4822 130 80235	BZX79C3V3
6273	4806 130 37198	BZX79C2V4
6401...	4822 130 82978	LTL-16KPE (red)
		Tr's
7250...	4806 130 47041	BC548B
7252	4822 130 40917	BD238
7255	4806 130 47050	BC558B
7715...	4806 130 47042	BC548C
7770	4806 130 47234	BC337-40
		IC's
7257	4806 209 87639	MC78L05ACP
7258	4822 209 80817	L7805CV
7313/4	4822 209 73356	AN7161N(FP)
7701	4822 209 32918	AN7318S
7951	5322 209 12171	74HC4094D

**A. Procedure to remove the CDC from the set. (Refer to set disassembly drawing)**

- 1. To open the CD tray, turn the PULLEY A(see Fig.1) clockwise.
- 2. Remove the nose piece (position no.264)
- 3. Unscrew the two mounting screws at the rear of the CDC and remove the CDC.

**B. If the CD tray is jammed,**

- 1. Unplug connector from socket 1802(refer to CD circuits).
- 2. Apply 5V across PIN 3 & 4 to bring the CD mechanism down.  
**CAUTION :** Tray can only opened when CD mechanism is down and before GEAR C & D disengage.
- 3. Apply 5V across PIN 1 & 2 to bring the tray out.
- 4. Proceed with **A.**

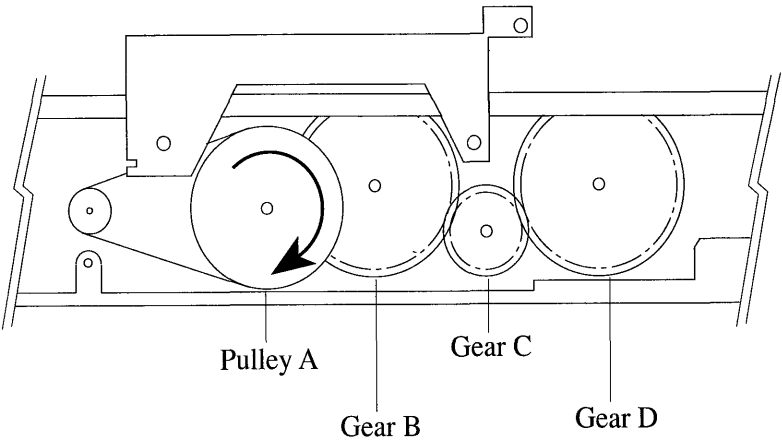


Fig. 1 Right-side view of CDC mechanism

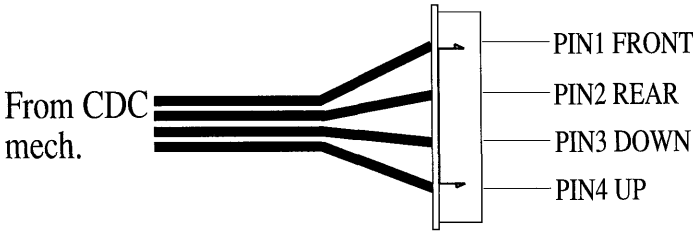


Fig. 2 Item 92 of CDC mechanism