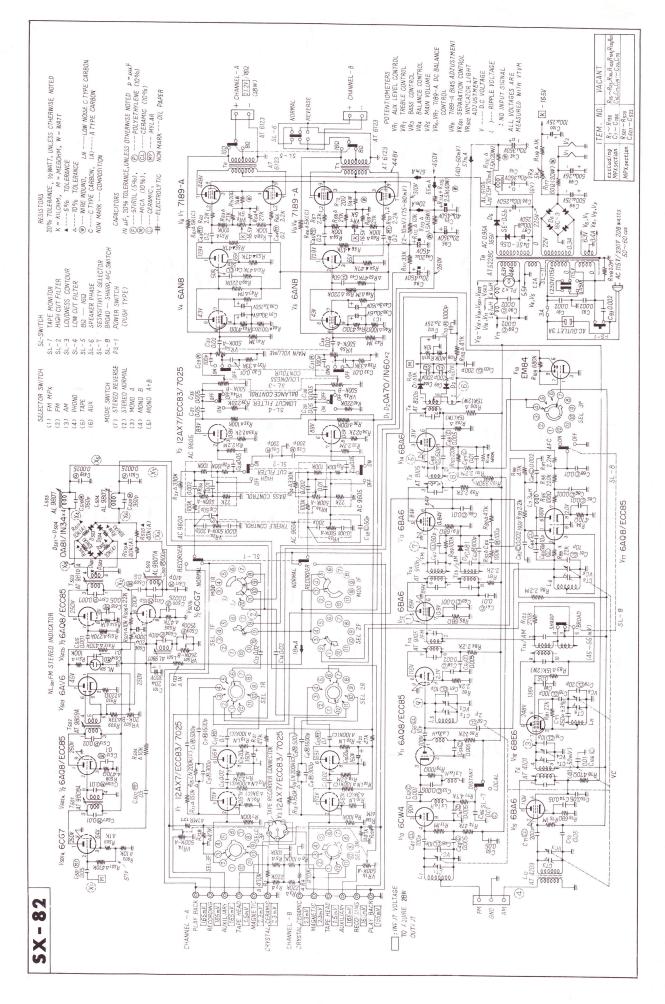
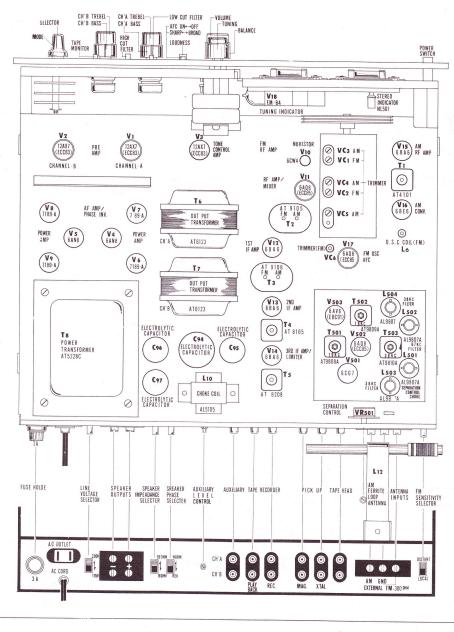


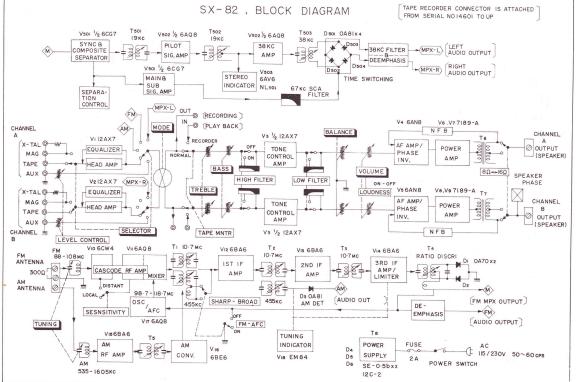
TOKYO JAPAN

CONTENTS

- I. SCHEMATIC DIAGRAM
- 2. LAYOUT
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- 4. ALIGNMENT INSTRUCTIONS
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ALIGNMENT INSTRUCTION

Please read these Instructions with extreme care before attempting alignment.

+ Test Equipment

1) Standard Signal Generator 2) VTVM. DC, AC 3) Audio Oscillator 4) Oscilloscope 5) FM Multiplex Generator

+ Attention on Alignment

1) Signal Generator Input: in every case, use the minimum

generator input that will obtain a satisfactory output indication. 2) When connecting the test equipment to the input, use the shielded wire as short as possible.

+ VTVM and Oscilloscope should be connected in parallel at the output.

+ Alignment of AM Section

+ Note: Position of Switch; SELECTOR - AM MODE - STEREO NORMAL Position of Volume Control; MINIMUM

STEPS	Signal Generat	Signal Generator Input		Dial setting	Connect VTVM	Al	ignment
DIEIO	Coupling	Freq.	Modu.	<u> </u>		Adjust	Remarks
l	Pin 1 of V ₁₂ (6BA6) (1)	455kc		Point of no inter- ference as near as 535 kc	Audio output	T2-b top and bottom	Adjust to get MAX. deflection
2	On Step 3, at fi then adjust to g to BROAD, adjust SHARP position.	get a cu	rve si	milar to fi	g.l-A, af	fter that	set the (SL-8)
3	Pin 7 of V ₁₆ (6BE6) (3)	455 kc	lkc 30%	11	11	Tl-b top and bottom	n
4	Antenna terminal through dummy (0.1 uF) (4)	600 kc	P T	600 kc	11	^L 11, ^L 12 and T ₅	71
5	ΤΥ	1400 kc	11	1400 kc	17	CT3,CT4 and CT5	
6	Repeat STEPS 4 & 5 until no further improvement is possible						

+ Alignment of FM Section

Note: 1) Position of Switch: SELECTOR - FM 11

AFC - OFF

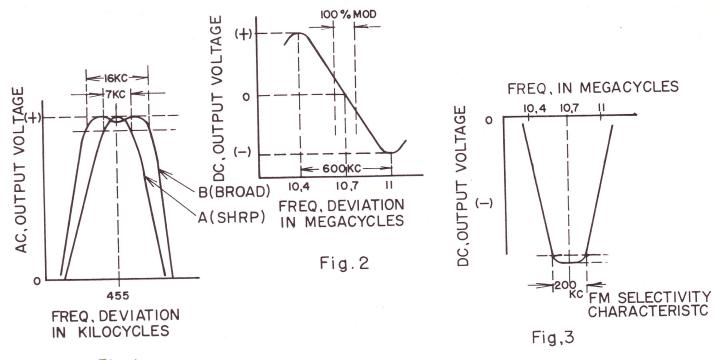
Position of Volume Control: MINIMUM
 Connect VTVM and Oscilloscope in parallel at STEPS 9, 10.

STEPS	Signal G	enerator I	nput	Dial	Connect		ignment
DIFLD	Coupling	Frequency			VTVM	Adjust	Remarks
l	Pin l of V 14 (6BA6) (5)	10.7 mc 100 db	None	Point of no inter- ference as near as 88 mc	DC VTVM to Pin 5 of T_4	Top of T ₄	Adjust to get zero volts (between pos. and neg. reading)
2	11	10.4 mc 100 db	11	11	11	Bottom of T ₄	Adjust to get Maximum deflection
3	H	ll mc 100 db	ŦŦ	11	11	- 11	Adjust to get Maximum deflection (Neg. reading)
4	Repeat SI	TEPS 1, 2 a	and 3 s	several time	es to get	a simila	r curve as Fig.2
5	Pin l of V ₁₃ (6BA6) $(\tilde{7})$	10.7 mc 100 mc	11	11	DC VTVM to Pin 2 of T ₃	Top and bottom of T ₃	Adjust to get Maximum deflection (Neg. reading)
6	Pin 1 of V ₁₂ (6BA6)	10.7 mc 70 db	11	11	11	Top and bottom of T _{2-a}	11
7	Pin 7 of V ₁₁ (6AQ8)	10.7 mc 60 db	!1	11	11	Top and bottom of T l-a	11
8	Repeat ST	EPS 5,6 a	nd 7 s	everal time	es to get a	a similar	c curve as fig.3
	FM antenna terminal	90 mc		90 mc	AC VTVM to audio output (2)	L ₁ , L ₅ & L ₆	Adjust to get Maximum deflection
10	11	105 m c 20 db	11	105 mc	n	Ст ₁ , Ст ₂ & Ст ₆	11
11	11 Repeat STEPS 9 and 10 until no further improvement is possible						

Alignment of MPX Section

- Note: 1) Position of Switch: SELECTOR FM MPX
 - 2) " AFC OFF
 - 3) Position of Volume Control: MINIMUM (main volume control)
 - 4) Couple VTVM and Oscilloscope in parallel so as to observe ripples simultaneously.
 - 5) At Step 5, 1 megohm is indispensable in coupling VTVM to pin 4 of T_{503} in series.
 - 6) At Steps 6 and 7, apply the Composite signal to FM antenna terminal and measurement must be made on each right and left channel separately.

	Circuit to	Signal Ge	enerator I	nput	Connect	A	lignment
STEPS	be adjusted	Coupling	Input Signal	Modu.	VTVM	Adjust	Remarks
l	38 kc Separation Coil	Audio Oscillator to $(\hat{X_1})$	38 kc 200 mv (rms)	None	to junc- tion C ₅₀₉ & L ₅₀₂ (X ₂)	Bottom of 1 ₅₀₁	Adjust to get Max. deflection Position of VR ₅₀₁ : Minimum
2	67 kc Trap Coil	" (X_)	67 kc 300 mv (rms)	11	C ₅₁₁	Bottom of ^L 502	Adjust to get Min. deflection Position of ^{VR} 501: Maximum
3	38 kc Trap Coil	и · · · · · · · · · · · · · · · · · · ·	38 kc 10 v	"	c ₅₁₉	Bottom of L ₅₀₃	Adjust to get Minimum deflection
4	11	" (X_6)	11	11	C ₅₂₁	Bottom of ^L 504	11
5	Sub Carrier Circuit	Multiplex Generator to FM Antenna terminal	60 db of 19 kc Pilot signal	10%	Pin 4 of ^T 503 (X ₈)	T T501 T502 T503	Adjust to get Max. deflection from T ₅₀₃ to 502 and 501 reversel repeating severs times
6	Pilot phase	11	60 db Composite Signal each channel	19 kc Pilot 10% & Sub & Main 1kc 30%	C521 (X5) or (X7)	т ₅₀₁	Adjust to get Max. output and Min. distortion, Confirm each channel
7	Separation Control	11	11	11	11	VR ₅₀₁	Adjust to get Min. output of reverse channel, Confirm each channel
8	Repeat STE	IPS 6 and 7	several t	imes			
9	Stereo indicator light		30 db 19 kc pilot signal	19 kc 10%	-	VR 502	Adjust to glow NL ₅₀₁ when 19 kc Pilot signal is applied



Fig,I

DIAL CORD STRINGING

TO SPRING AS SHOWN BELOW STRING AS INDICATED BY ARROW KEEP A MODERATE AMOUNT OF TENSION ON CORD THROUGHOUT STRINGING PROCEDURE TIE END TO SPRING START 1 DRIVE SHAFT 9 9 END 4 60000 2 1 P1 **3 TURNS** 32 8 ===== (0 5 **()**6 7 POINTER

CONNECT ONE END OF DIAL CORD

D-5

PARTS LIST OF SX-82

CAPACITORS

In uF, 10% tolerance for all fixed capacitors, unless otherwise noted. p = uuF

Symbol	Description			
C1,2 C3,4 C5,6 C7,8 C9,10 C11,12 C13,14 C16,18 C15,17,19,20,	Mica Mica Oil paper Mica Electrolytic Mylar Oil paper Ceramic Vacant	500p 300p 0.02 1500p 20 0.1 0.02 50p	20% - 20% 20%	400v 400v 400v 150v 400v 400v 400v
C27,28 C29 C3O C31	Oil paper Mica Oil paper Mica Oil paper Mica	0.05 200p 0.05 100p 0.01 100p	20% 20%	400v 400v 400v 400v 400v 400v
C32 C33,34 C35,36 C37,38 C39,40 C41,42 C43,44,45,46	Oil paper Oil paper Oil paper Electrolytic Electrolytic Ceramic Mylar	0.01 0.02 0.005 30 3 30p 0.2	20% 20% - 20%	400v 400v 400v 6v 150v 400v 400v
C47 C48 C49 C50 C51 C52 C53,54	Ceramic Ceramic Ceramic Oil paper Ceramic Ceramic	100p 10p 0.005 0.05 0.005 0.001	20%	400v 400v 400v 400v 400v 400v
C55,54 C55 C56 C57 C58,59 C60 C61	Ceramic Ceramic Ceramic Ceramic Ceramic Ceramic Ceramic	0.005 10p 2p 10p 0.002 0.01. 0.01		400v 400v 400v 400v 400v 400v 400v
C62 C63,64 C65 C66 C67 C68 C69 C70	Ceramic Mica Ceramic Ceramic Ceramic Ceramic Ceramic Mica	50p 100p 0.01 50p 0.01 0.005 200p 1000p		400v 400v 400v 400v 400v 400v 400v 400v
C71 C72 C73,74,75 C76 C77	Ceramic Vacant Oil paper Ceramic Ceramic	200p 0.05 10p 450p	20% 3%	400v 400v 400v 400v
C78 C79 C80 C81	Ceramic Ceramic Oil paper Ceramic	490p 100p 20p 0.05 10p	20%	400v 400v 400v 400v 400v

Part No.

	C82 C83 C84 C85 C86,87 C88 C89,90 C91,92,93 C94 C95 C96,97 C98,99 C100 C101 C102 C103 C104 C105,105	Ceramic Ceramic Ceramic Ceramic Ceramic Ceramic Oil paper Electrolytic Electrolytic Electrolytic Electrolytic Electrolytic Electrolytic Electrolytic Ceramic Mica Ceramic	0.002 50p 10p 0.01 0.002 0.002 0.002 40-20-20 100 500 100 20 3 200p 200p 200p 0.01	20%	400v 400v 400v 400v 400v 400v 400v 400v	
]	10% tolerance k = kilohm,	RESISTORS $\frac{1}{2}$ watts, unless oth m = Megohm.	herwise mark	ed or not	ed.	
2	Symbol	Description				Par
	Rl	Composition	470k			
	R2,3	Composition	220k			
	R4 R5,6	Composition	470k			
	R7,8	Composition	100k	1		
	R9,10	Composition	100k	20%		
	R11	Carbon	3k			
	R12	Composition Carbon	150k			
	R13		100k			
	C14	Composition	150k			
	R15,16	Carbon	100k			
	R17,18	Carbon	200k	1		
	19,20	Composition Carbon	2.2m	20%		
	121,22	Composition	100k	~~~		
	23,24	Composition	47k	20%		
R	25,26,27,30	C-R network	330k			
	28,29	Composition	100k			
	31,32	Composition	2.2m	2001		
	33,34	Composition	2.2k	20%		
	35,36	Composition	look			
	37,38	Composition	33k			
	39,40	Composition	220k			
	41,42	Composition	lm	20%		
R	43	Composition	470 ohm	20/0		
R	44	Carbon	100 ohm			
R	45	Composition	470 ohm			
R	46	Carbon	100 ohm			
R	47,48	Composition	lm			
	49,50	Composition	220k			
	51,52	Composition	47k			
	53,54,55,56	Composition	47k	5%		
	57,58,59,60	Composition	100k	2/-		
	61	Carbon	5k			
Re	62	Composition	2.2k	20%		
				/		

Part No.

rart N

R63,64 R65 R66 R67 R68,69 R70 R71,72	Composition Composition Carbon Composition Composition Composition	27k 2.2k 5k 2.2k 27k 2.2k	2 <i>0%</i> 2 <i>0%</i> 2 <i>0%</i>		
R73 R74 R75 R76 R77	Wirewound Composition Composition Composition Composition Composition	20 ohm lm 47k lm 68 ohm	20% 20% 20% 20%	1/4 w	1
R78 R79 R80 R81 R82	Composition Composition Composition Composition Composition	4.7k 470 ohm 100 ohm 2.2k 22k 2.2k	20% 20% 20% 20%		
R83 R84 R85 R86 R87	Composition Composition Composition Composition Composition	2.2k 15k 2.2k 68 ohm 2.2m 2.2k	20% 20% 20%	2w	
R88 R89 R90 R91 R92	Composition Composition Composition Composition Composition	22k 100k 47k 68 ohm 100k	20% 20% 20%		
R93 R94 R95 R96 R97	Composition Composition Composition Composition Composition	2.2k 470 ohm 100 ohm 220k 2.2m	20% 20% 20% 20% 20%		
R98 R99 R100 R101 R102	Composition Composition Composition Composition Composition	4.7k 2.2k 100k 2.2m 220k	20% 20% 20% 20%		
R103,104 R105 R106 R107,108 R109	Vacant Carbon Carbon Carbon Carbon	15k 15k 10k 680k	20/0	lw 2w	
R110 R111 R112 R113 R114,115	Carbon Carbon Carbon Wirewound Wirewound	47k 33k 10k 15k 2.5k	20%	8w	
R116 R117 R118 R119 R120,121	Wirewound Wirewound Composition Carbon Vacant	l.5k 60 ohm 2.2m lk	20%	40w 20w 20w	
R122 R123 R124,125	Composition Carbon Carbon	270k lk lk	20%		
Symbol VR1 VR2,3 VR4,5 VR6,7 VR8	Description AUX. LEVEL 500k TREBLE & BASS	500k dual tandem VOLUME, QUADRUPLE	E		Par ARE ARE ARE ARE

Part No. AR8543 AR8708 AR8808 AR8543 AR8543

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COILS, TRANSFORMERS AND CHOKES

	Description	Part No.
• •	FM ANTENNA COIL FM RF CHOKE COIL l uH FM PLATE CHOKE COIL JuH FM RF COIL FM OSC COIL FM FILAMENT CHOKE COIL l uH FILTER CHOKE MW OSC COIL	ALO416 ALO502 ALO410 ALO416 ALO312 ALO502 AL5105 AT4301
	AM/FM IFT AM DET, FM IFT FM IFT FM DET IFT AM RF TRANSFORMER OUTPUT TRANSFORMER POWER TRANSFORMER	AT9105 AT9106 AT8105 AT8208 AT4101 AT6123 AT5228c

TUBES AND DIODES

V1,2 V3 V4,5 V6,7,8,9 V10 V11,17 V12,13,14 V15 V16 V18	12AX7 (audio amp) low noised 12AX7 (audio amp) 6AN8 (phase inv) 7189-A (power amp) 6CW4 (FM RF amp) Nuvistor 6AQ8 (FM RF,OSC,AFC,MIX) 6BA6 (IF amp) 6BA6 (AM RF amp) 6BE6 (AM OSC, MIX) EM-84 (tuning indicator)	
D1,2 D3 D4,5 D6	OA70 (FM DET) OA81 (AM DET) SE-O5b (silicon rect) 16C-4 (selenium rect)	AG3101 AG1310

SWITCHES

Input selector switch Mode selector switch Slide switch Slide switch Power switch (push button)	AS1615 AS1528 AS6217 AS6216 AS5105
Dial Pointer Front panel Dial scale Dial pully Dial spring Fuse holder AC consent Foot	AA3147 AM2176 AA3243c AM4102 AE4102 AK9603 AK8203 AM6103
Knob, input selector Knob, mode Knob, double inside Knob, double outside Knob, tuning	AA1131 AA1131 AA1015 AA1016 AA1011
Terminal, speaker output 4p Terminal FM/AM Ant 3p	AP3113 AP3111

SELECTOR MODE SL-1,2,3,4,8 SL-5,6,7,9 PS-1

Symbol

Ll

L2,3 L4,7 L5 L6

L8,9 L10 L11

T1 T2 T3 T4

Τ5 Τ6,7 Τ8 Symbol Terminal input 6p Fuse 3 ampere Pilot light Screw, to fix metal cover 4¢ Screw, to fix bottom plate 3¢

PARTS LIST OF MULTIPLEX SECTION

RESISTERS

10% tolerance 1/2% watt, unless otherwise marked or noted. k=kilohm, m=Megohm.

R501 R502 R503 R504 R505 R506 R507 R508 R509 R510 R511 R512 R511 R512 R513 R514 R515,516	Composition Composition Composition Composition Composition Composition Composition Composition Composition Composition Composition Composition Composition Composition Composition Composition	470k 10k 1k 10k 4.7k 22k 10k 470 ohm 33k 220 ohm 100k 470k 270k 1k 10k	Бď
R517,518		TOK	5%
R519,520	Carbon	40k	5%

CAPACITORS

Part No. AP2213

AB1005

TRANSFORMERS

Symbol	Description	Part No.
T501 T502 T503	19kc double tuned 19kc single tuned 38kc multiplier	AT9808 AT9809 AT9810
	COILS	
L501,502, 503,504	38kc trap coil TUBES	AL9807
V501 V502 V503	6CG7 6AQ8 6AV6	
NL501	Neon light	AV7401
	DIODE	25
D501,502, 503,504	OA81/IN34	
VR501	POTENTIOM Separation control	ETERS AROOll
VR502	Indicator light adjustment	AROO12
	TROUBLE SHO	OTING
	POWER CIRCUIT	
SYMPTOMS	POSSIBLE CAUSE	TO BE CHECKED
	nt l) No power on a. Severed power cable b. Defective power switch c. Fuse blown or no fuse inserted	Check contact point.
	 2) Fuse blows a. Power transformer heat up b. Defective insulation in OPT between primary and secondary. c. Short between electrode in tubes d. Defective electrolytic capacitor 	Short between transformer windings layer. Mainly in rectifier or in power tubes. Mainly filter circuit.
Light up, but does not func		Check wiring by removing tubes. Mainly poor insulation of wafer- type socket.
	 l) Insufficient plate voltage a. Rectifier tube or diode burned out. b. Resister in filter circ c. No rectifier. 	
	2) No voltage at plate circ a. Primary windings of out	

a. Primary windings of output transformer burned out. 4

AUDIO CIRCUIT

SYMPTOMS POSSIBI	LE CAUSE	TO BE CHECKED	
Does not function			
1) Power amplifier section	 a. Severed output transformer windings (primary and second b. Power output tubes damaged heaters burned out c. Plate load resisters betwee each stages burned out d. Bias resister in cathode car burned out 	ndary) or en	
2) Preamplifier section	 a. Plate load resisters between each stages burned out b. Poor contact(s) in input set switch or mode switch. c. Defective cathode resister d. Defective de-coupling resist between each stages e. Defective tubes. 	elector	
Noises			
l) Tubes	a. Defective tubes		
2) Resisters 3) Capacitors	resisters, or cathode resis a. Defective capacitor, coupl:	Defective plate resisters, negative feed back resisters, or cathode resisters. Defective capacitor, coupling, phase compensation circuit. Noise emanating from defective volume control or other variable resisters.	
4) Potentio meters	a. Noise emanating from defec		
Hum			
l) Tubes	a. Defective tubes, particula: electrodes.	ry short between	
2) Resisters	a. Defective load resister in on cathode end	phase inverter circuit	
3) Capacitors	a. Defective electrolytic capa circuit or in de-coupling of		
Distortion			
1) Transformer	a. Defective output transformer rectifier (tube or diode).		
2) Capacitor 3) Resister 4) Rectifier	 b. Short between primary and a a. Defective capacitor in out; a. Defective grid leak resists a. Defective rectifier in bias bias circuit employed. 	put tube bias circuít. er	
	AM TUNER CICUIT		

SYMPTOMS POSSIBLE CAUSE

NOTE

Does not function

- a. Defective tubes
- b. Poor contact or defective insulation in input selector or mode switch

- c. Burnt out resister in power supply
- d. Severed winding(s) in IF transformer
- e. Severed oscillator coil winding
- f. Short of variable capacitor (tuning) inside mechanism
- g. Germanium diode in dector circuit is defective

Poor sensitivity

Distortion

Noise

- a. Severed winding in RF coil
- b. Out of alignment in IF transformer
- c. Out of tracking alignment
- d. Defective tubes
- e. Poor insulation of trimming capacitors
- a. Defective germanium diode
- b. Defective tubes
- c. Defective tuning indicator tube
- d. Defect in AVC circuit
- a. Noise emanating from defective tube
- b. Occasional short between fixed plate and rotor plate of variable capacitor.
- c. Poor soldering or short between parts.

FM TUNER CIRCUIT

SYMPTOMS

Does not function

R.

Poor sensitivity

Distortion

Noises including Microphonic a. Defective tubes

POSSIBLE CAUSE

- b. Severed winding(s) in IF Transformers
- c. Poor contact or defective insulation in rotary switch

NOTE

- d. Burnt out resister(s) in power supply
- e. Loose oscillation coil connection, or poor soldering
- f. Poor contact between sockets and tube pins
- g. Defective germanium diode(s)
- a. IF transformers out of alignment
- b. Tracking out of alignment
- c. Defective tubes
- a. Discriminator IF transformer out of alignment
- b. Defective tubes
- c. Defective germanium diode(s)
- a. In most cases, due to defective tubes in RF amplifier or local oscillator tube(s)
- b. Poor contact between sockets and tube pins.
- c. Antenna input is not enough
- d. Improper mounting variable capacitor
- e. Poor soldering or short between parts.
- f. Excessive long leads or resisters in RF or IF circuits

MULTIPLEXE TROUBLE SHOOTING AND REPAIRS

SYMPTOMS	PROBABLE CAUSE	REPAIRS NECESSARY
	 Pilot amplifying circuit (drift in 19 kc trans- former, or other faulty components). 	<pre>1. Readjustment (AT9808- AT9810); replacement of com- ponents.</pre>
Poor separation	2. Composite circuit (drift in separation control; drift in 38 kc coil; or other faulty components).	2. Readjustment of separation control; readjustment of components.
Excessive distortion in stereo reception	 Pilot amplifier circuit Composite circuit (6CG7, etc.) Drop in line power voltage. 	 Readjustment or replacement of components. Vicinity of 6CG7 Provide supply of proper voltage.
Distortion prevalent at points of high	 Inadequate pilot level. Drop in line power voltage. 	 Readjustment; replace- ment of faulty components. Check power supply section.
Extreme drop in volume in stereo reception	<pre>l. Composite amplifying circuit (Faulty 6CG7 or com- ponents in its vicinity.)</pre>	 Replace 6CG7 or other faulty components in vicinity of 6CG7.
Separation control completely ineffective (No change even when separation control adjusted.)	 Faulty separation control variable resis- tor (burntout) Severed 38 kc coil. 6CG7. 2500pf cathode capacitor faulty. 	 Replace component. Replace component. Replace components.
Poor separation on one channel only	 Faulty 38 kc filter (one channel only). One of secondary wind- ings of 38 kc transformer severed. 	 Replace component. Replace component.
Stereo indicator fails to function	1. Faulty neon tube. 2. Improper working point.	 Replace component. Readjust indicator sensitivity control.

+Other malfunctions should be dealt with in the same way as for other amplifies.

As to the technical inquiry, Please refer to :

PIONEER ELECTRONIC CORPORATION

Audio Component Division, Ohmori Plant, Engineering Department, Quality Assurance Section. 218, Ohmori 5-Chome, Ohta-ku, Tokyo, Japan.