

SERVICE MANUAL

INTEGRATED STEREO AMPLIFIER

SANSUI AU-D9



SPECIFICATIONS

Power output

Min. RMS, both channels driven, from 10 to 20,000 Hz, with no more than 0.005 % total harmonic distortion.

95 watts per channel into 8 ohms

Load impedance

8 ohms

Total harmonic distortion

less than 0.005 % at or below rated min. RMS power output

Intermodulation distortion (60 Hz : 7 kHz = 4:1-SMPTE method)

less than 0.005 % at rated power output

Frequency response (at 1 watt)

Overall (from AUX)

DC to 300,000 Hz +0 dB,

-3.0 dB

RIAA curve deviation (PHONO-MM, 20 Hz to 20 kHz)

+0.2 dB, -0.2 dB

Rise time

0.8 μsec

Slow rate

±200 V/μsec

Damping factor (1 kHz, both channels driven)

150 into 8 ohms

Input sensitivity and impedance (at 1 kHz)

PHONO-1, 2 (MC)

HIGH 100 μV/LOW 250 μV/

100 ohms

(Max. input capability: 20 mV at 1 kHz, less than 0.01 % total harmonic distortion)

PHONO-1, 2 (MM)

2.5 mV/47 kilohms

(Max. input capability: 200 mV at 1 kHz, less than 0.01 % total harmonic distortion)

AUX, TUNER, TAPE PLAY-1, 2

250 mV/27 kilohms

Output level and impedance (1,000 Hz)

TAPE REC-1, 2

250 mV into 47 kilohms/

600 ohms

Channel separation (1 kHz, at rated power output)

PHONO-1, 2 (MC)

50 dB

PHONO-1, 2 (MM)

60 dB

AUX, TUNER, TAPE PLAY-1, 2

80 dB

Signal to noise ratio (short-circuit, A network)

PHONO-1, 2 (MC)

74 dB

PHONO-1, 2 (MM)

90 dB

AUX, TUNER, TAPE PLAY-1, 2

110 dB

Controls

BASS

+8 dB, -8 dB at 50 Hz

Tone selector

150 Hz, 300 Hz

TREBLE

+8 dB, -8 dB at 15 kHz

Tone selector

3 kHz, 6 kHz

Filter

16 Hz

-3 dB at 16 Hz (6 dB/oct)

20 kHz

-3 dB at 20 kHz (6 dB/oct)

MUTING

-20 dB

Power requirements

Power voltage

100, 120, 220, 240 V (50/60 Hz)

For U.S.A. & Canada

120 V (60 Hz)

Power consumption

Rated consumption

520 watts 650 VA

Dimensions

445 mm (17 9/16") W

163 mm (6 7/16") H

403 mm (15 7/8") D

13.7 kg (30.2 lbs), net

15.4 kg (34.0 lbs), packed

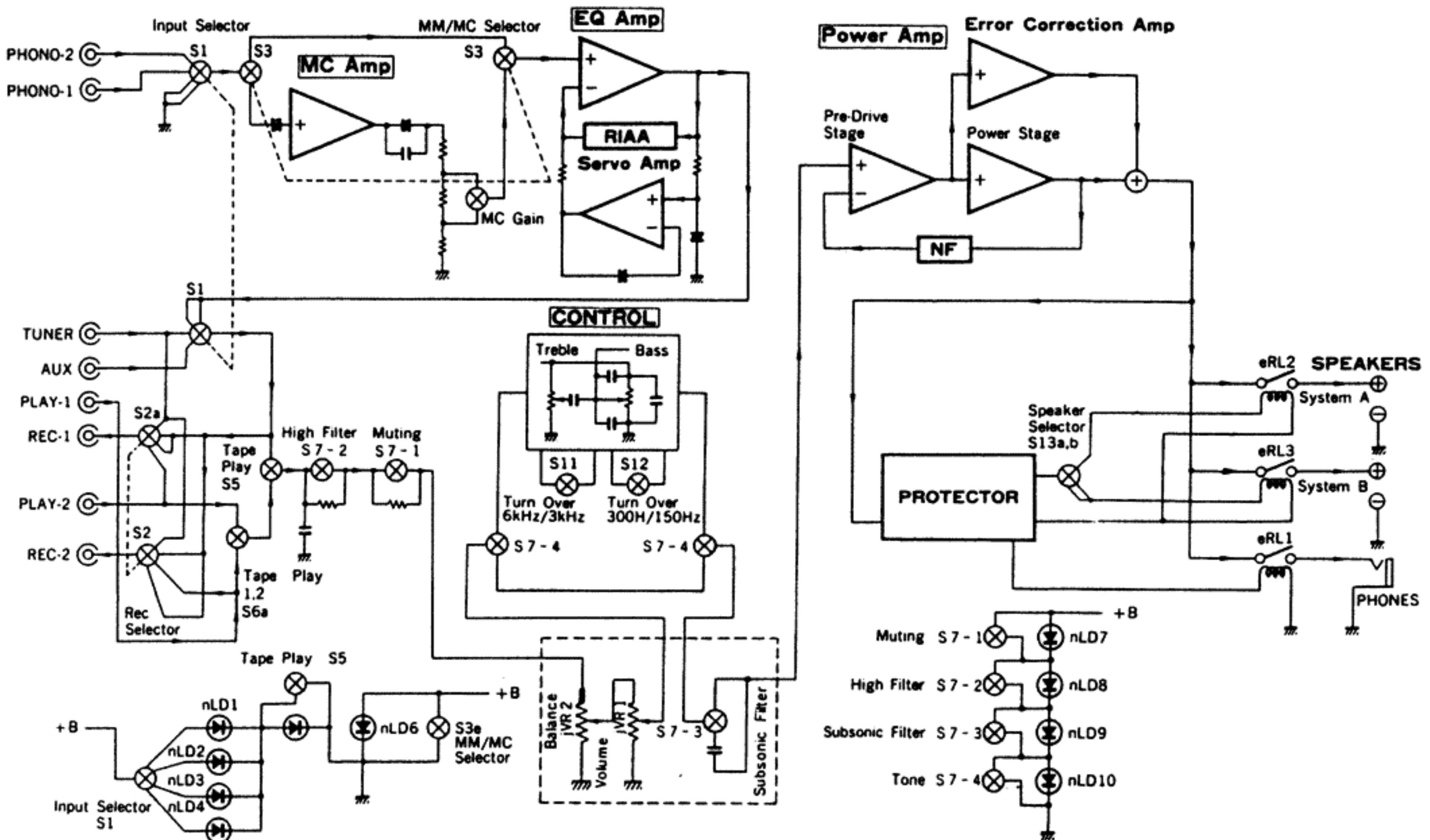
* Design and specifications subject to changes without notice for improvements.

* In order to simplify the explanation, illustrations may sometimes differ from the originals.

Sansui

SANSUI ELECTRIC CO., LTD

1. BLOCK DIAGRAM



2. OPERATION

2-1. Super Feedforward Amplifier

This amplifier was developed by combination of conventional negative feedback and feedforward techniques.

This feedforward technique helps to eliminate distortions which can not be achieved by the NFB.

The feedforward technique is a technique to nullify, in principle, all types of distortions at the output point by adding distortions of reverse phase but of equal amplitude as those generated in the power amplifier.

The NFB makes use of distortion generated by the output stage and feeds it back to the input, the output stage is bound to have distortion. Therefore, in order to reduce distortion to zero an infinite amount of NFB is required and as a result an amplifier of infinite gain becomes necessary, which is not available in reality.

On the other hand, the feedforward is unlike NFB, finite amount of feedforward can theoretically reduce distortion to zero over a wide frequency range as the feedforward amount does not have to be reduced at higher frequencies.

2-2. Operation of Super Feedforward Amplifier

Fig. 2-2 shows a block diagram of super feedforward amplifier. This circuit consists of voltage amplifier (A1), power amplifier (A2), error correction amplifier (A3) and summing network (Z1 & Z2). Distortion marked Δ is generated by A2 and reverse phased distortion is produced by NFB and fed to A2 and A3.

Reverse phased distortion fed to A2 reduces the form of distortion after NFB and reverse phased distortion fed to A3 is amplified without phase changing.

Fig. 2-1. Shows how distortions can be nulled by application of feedforward.

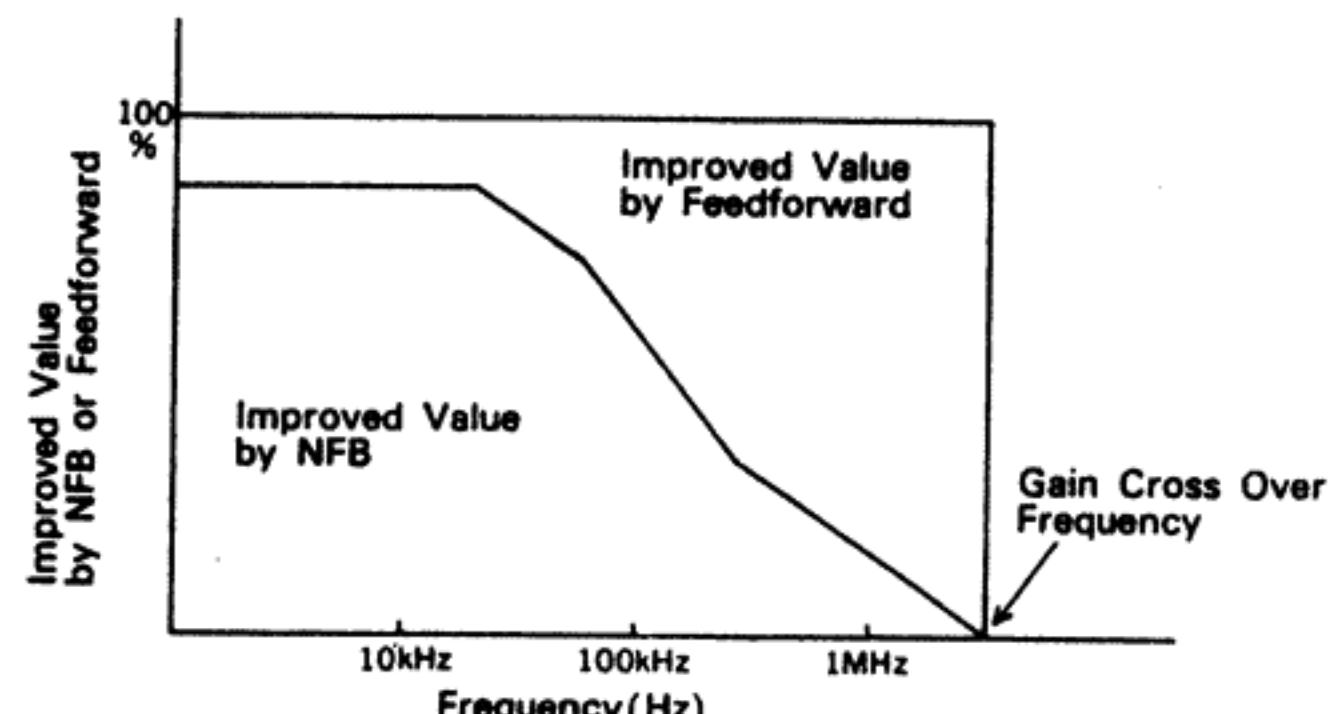


Fig. 2-2.

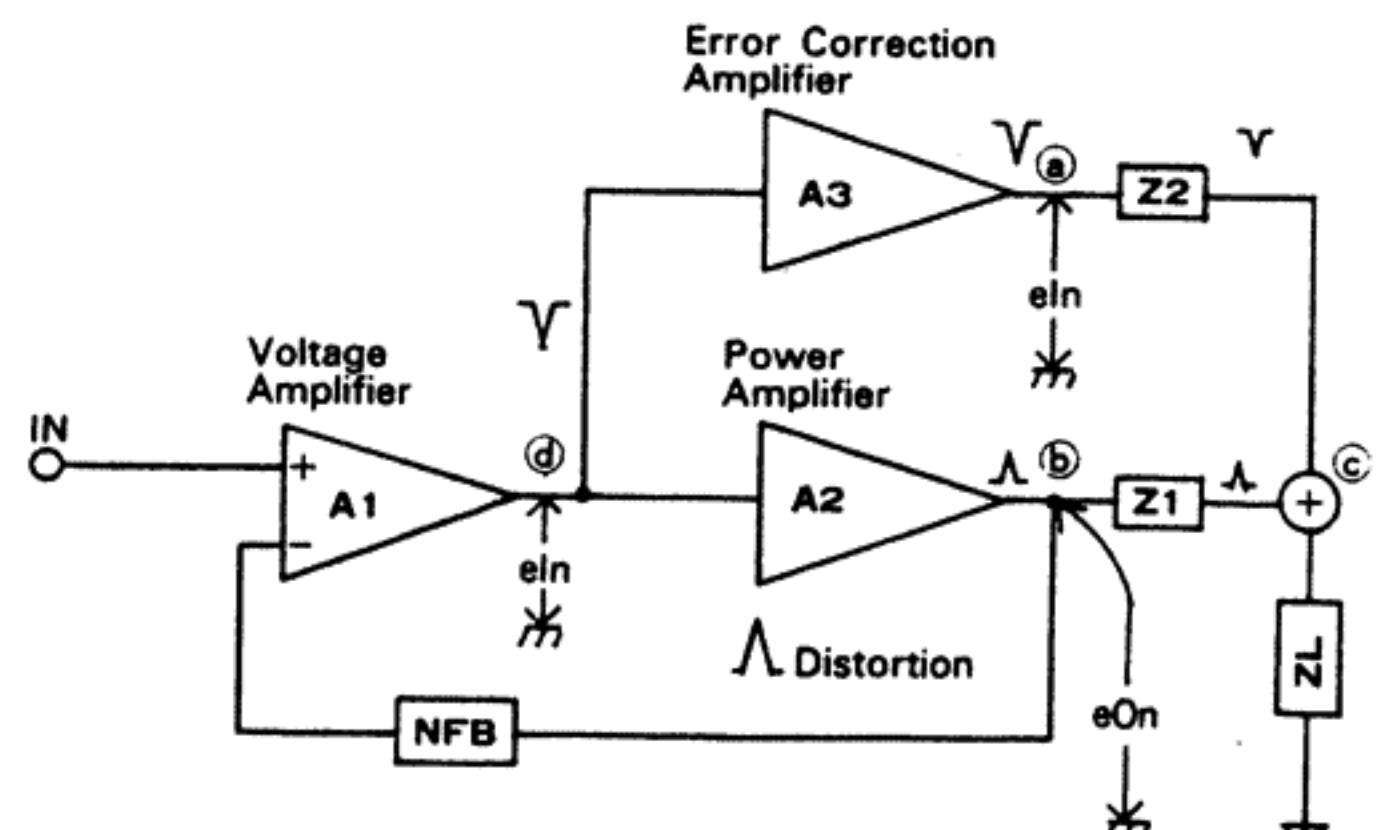


Fig. 2-3 shows distortion voltage (e_{On}) at point (b) and (e_{In}) at point (a). When these two distortions are added by summing network (Fig. 2-4), complete cancellation from DC to gain cross over frequency is achieved.

The component values of the summing network are decided by both the loop gain of NFB amplifier and the cut-off frequency of phase compensating circuit.

Error correction amplifier

Error correction amplifier A3 produces very small power required for distortion cancellation in the summing network.

For example, if the 100 W amplifier generates 1% distortion, the power is only 10 mW. Therefore, small type of amplifier is used as error correction amplifier. On the actual super feedforward amplifier (Fig. 2-5), L is associated with L_x as mutual-coupling for low power driving of the error correction amplifier, and R4 is substituted by internal resistance of L.

Fig. 2-3. Distortion value VS. Frequency at point (a) and (b).

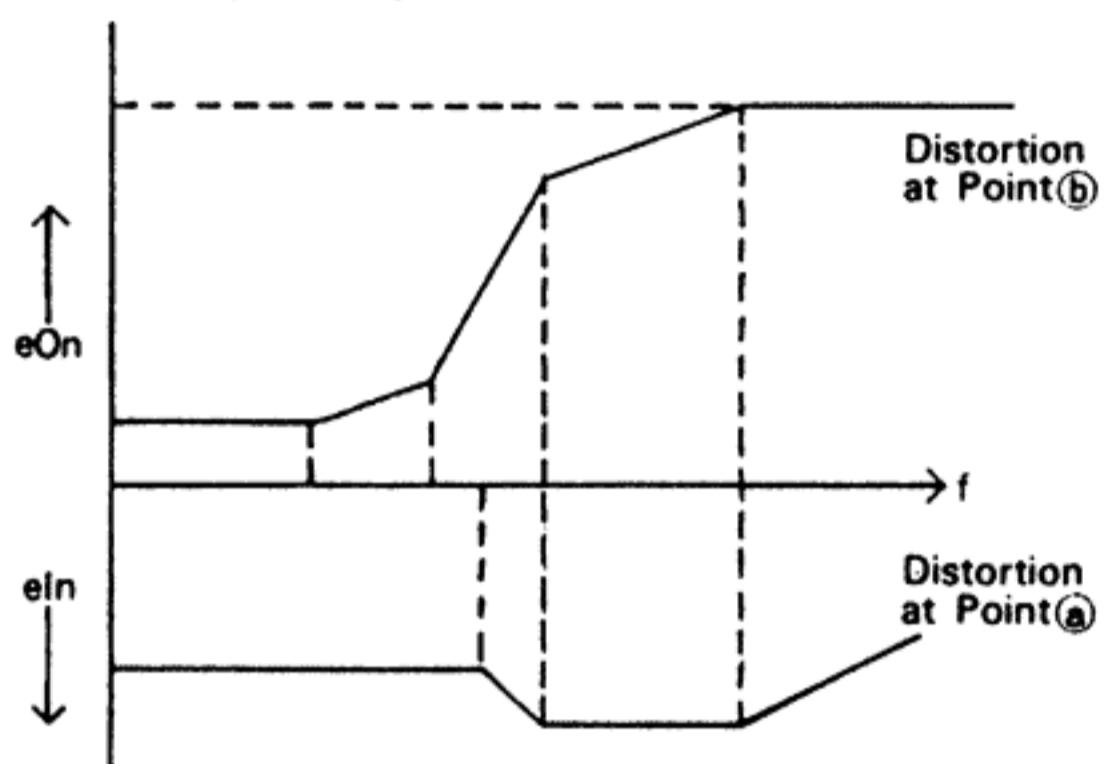


Fig. 2-4. Summing Network

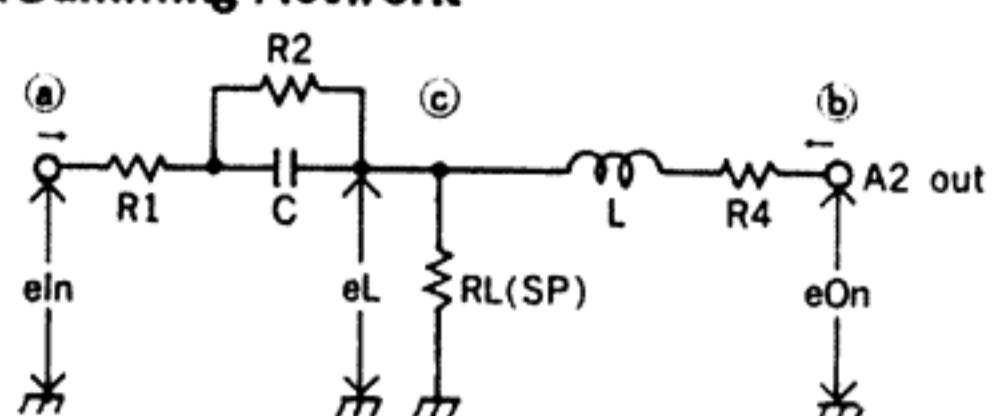
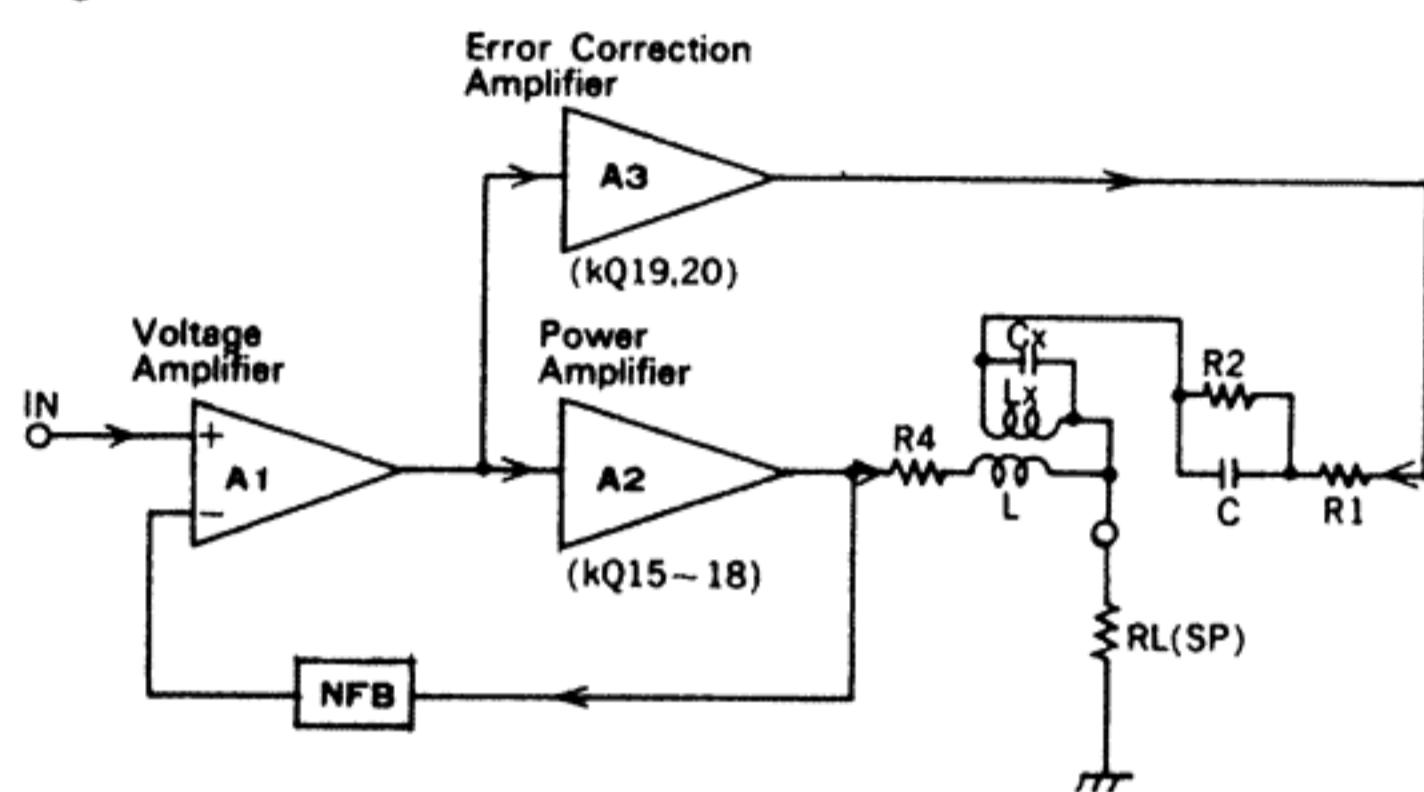


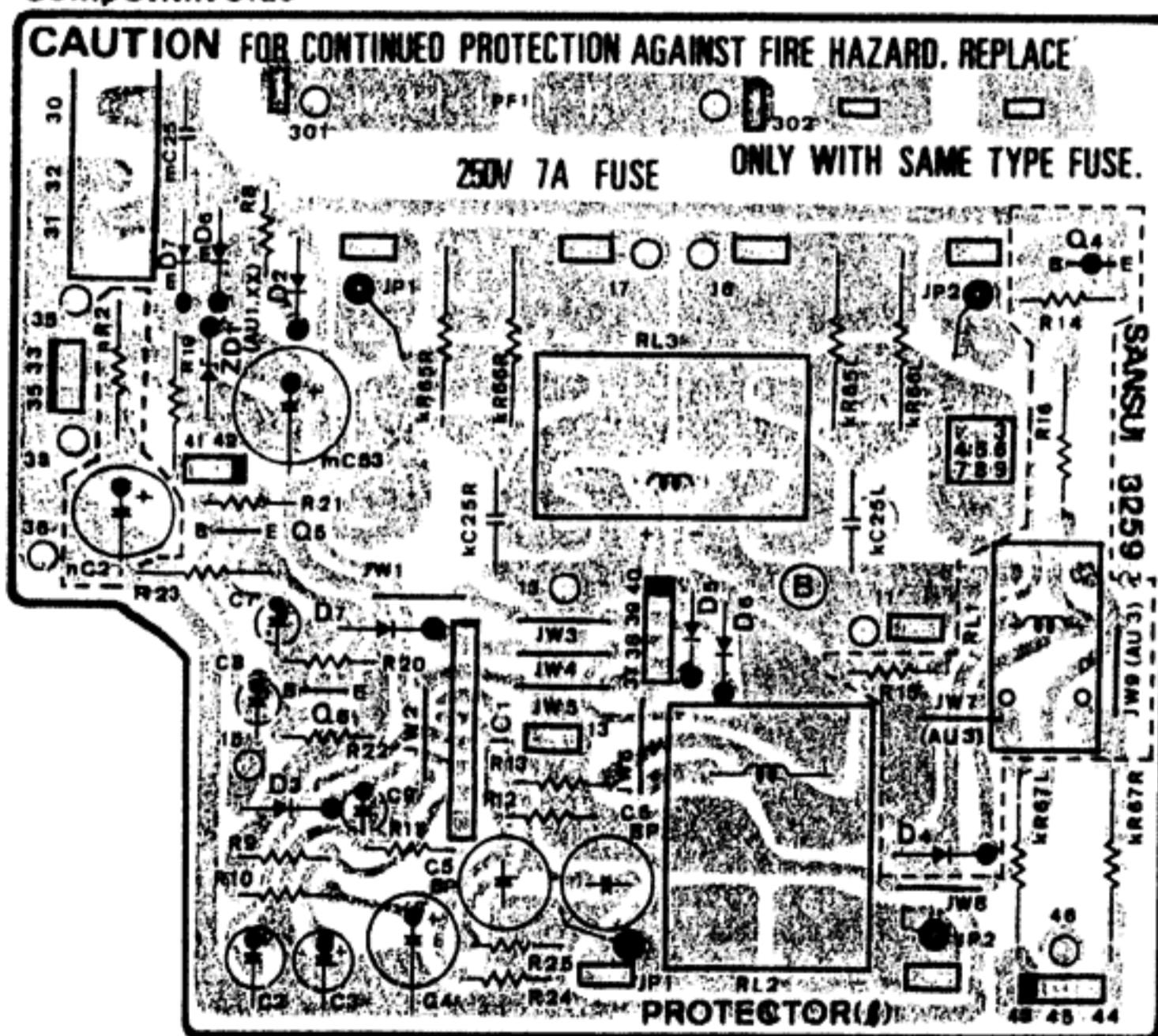
Fig. 2-5.



3. PARTS LOCATION & PARTS LIST

3-1. F-3259 Protector Circuit Board (Stock No. 07083601)

Component Side



Abbreviations

C.R.	Carbon Resistor	E.L.	Low Leak Electrolytic Capacitor
S.R.	Solid Resistor	E.B.	Bi-Polar Electrolytic Capacitor
Ce.R.	Cement Resistor	E.B.L.	Low Leak Bi-Polar Electrolytic Capacitor
M.R.	Metal Film Resistor	T.C.C.	Tantalum Capacitor
F.R.	Fusing Resistor	F.C.	Film Capacitor
N.I.R.	Non-Inflammable Resistor	M.P.	Metalized Paper Capacitor
C.C.	Ceramic Capacitor	P.C.	Polystryrene Capacitor
C.T.	Ceramic Capacitor, Temperature Compensation	G.C.	Gimmie Capacitor
E.C.	Electrolytic Capacitor		

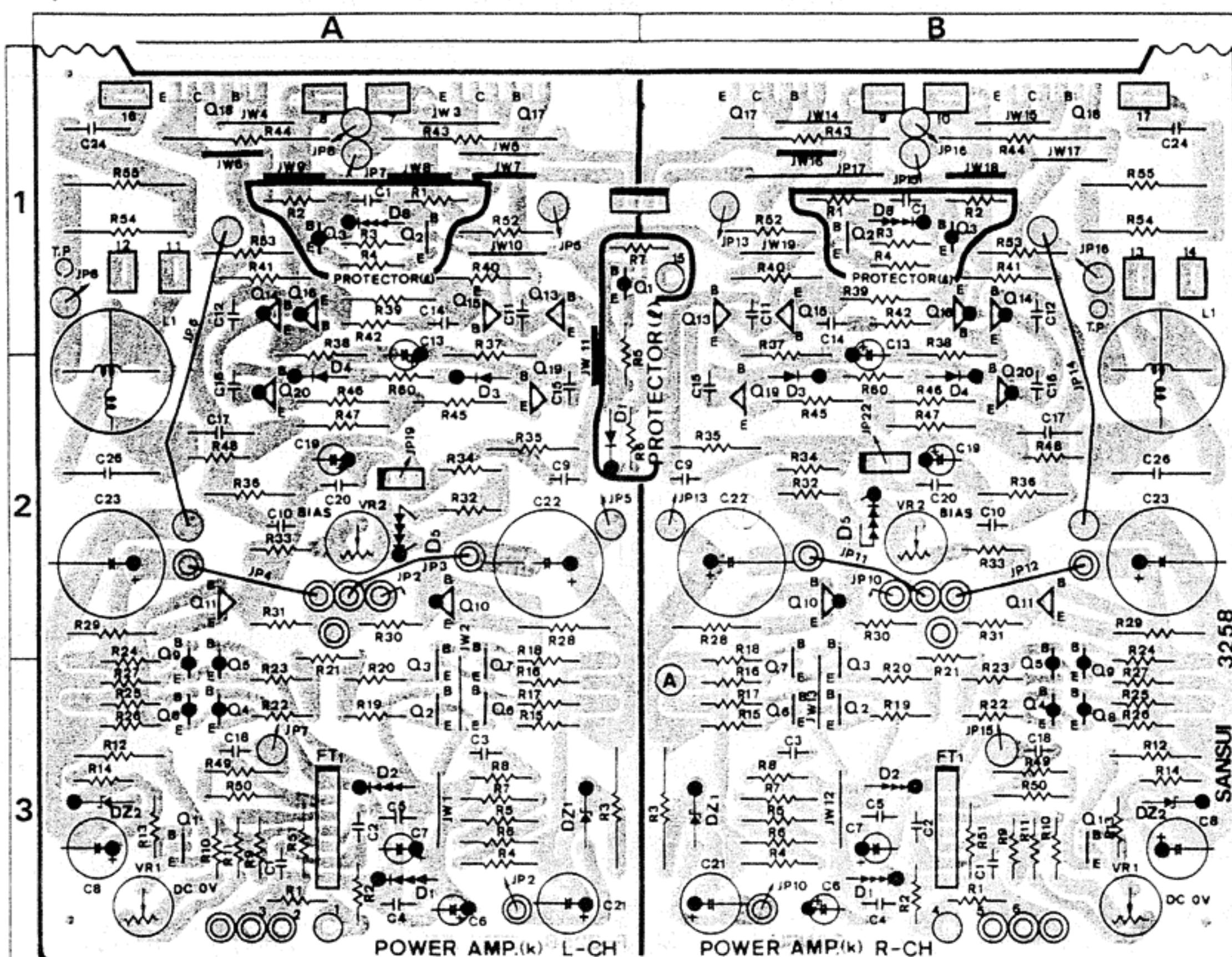
• Since some of capacitors and resistors are omitted from parts lists in this Service Manual, refer to the Common Parts List for capacitors & resistors which was appended previously to each Sansui Manual.

Parts List

Parts No.	Stock No.	Description
kR65	00187700	22Ω 2W N.I.R.
kR66	00187700	22Ω 2W N.I.R.
kR67	00187800	220Ω 2W N.I.R.
kC25	00411600	0.047μF 400V P.C.
• Transistor		
IQ4	07197001, 2	2SA733A Q, P
IQ5	03059502, 3	2SC945 P, K
IQ6	03059502, 3	2SC945 P, K
• IC		
IIC1	03069000	HA12002
• Diode		
ID2	03111600	1S2473D
ID3	03111600	1S2473D
ID4	03117700	10E-2
IR19	00181800	2.7kΩ 1W N.I.R.
IC5	00302600	100μF 6.3V E.B.
IC6	00302600	100μF 6.3V E.B.
IRL1	11506200	Relay
IRL2	11504800	Relay
IRL3	07198400	Relay
• Diode		
mD6	07112300	10DF-2
mD7	07112300	10DF-2
	07203600	8P Terminal, speaker
pF1	07189000 07189400	Fuse 250 V 4A (220 V ~ 240 V) Fuse 250 V 8A (100 V ~ 120 V)

3-2. F-3258 Power Amp Circuit Board (Stock No. 07084001)

Component Side

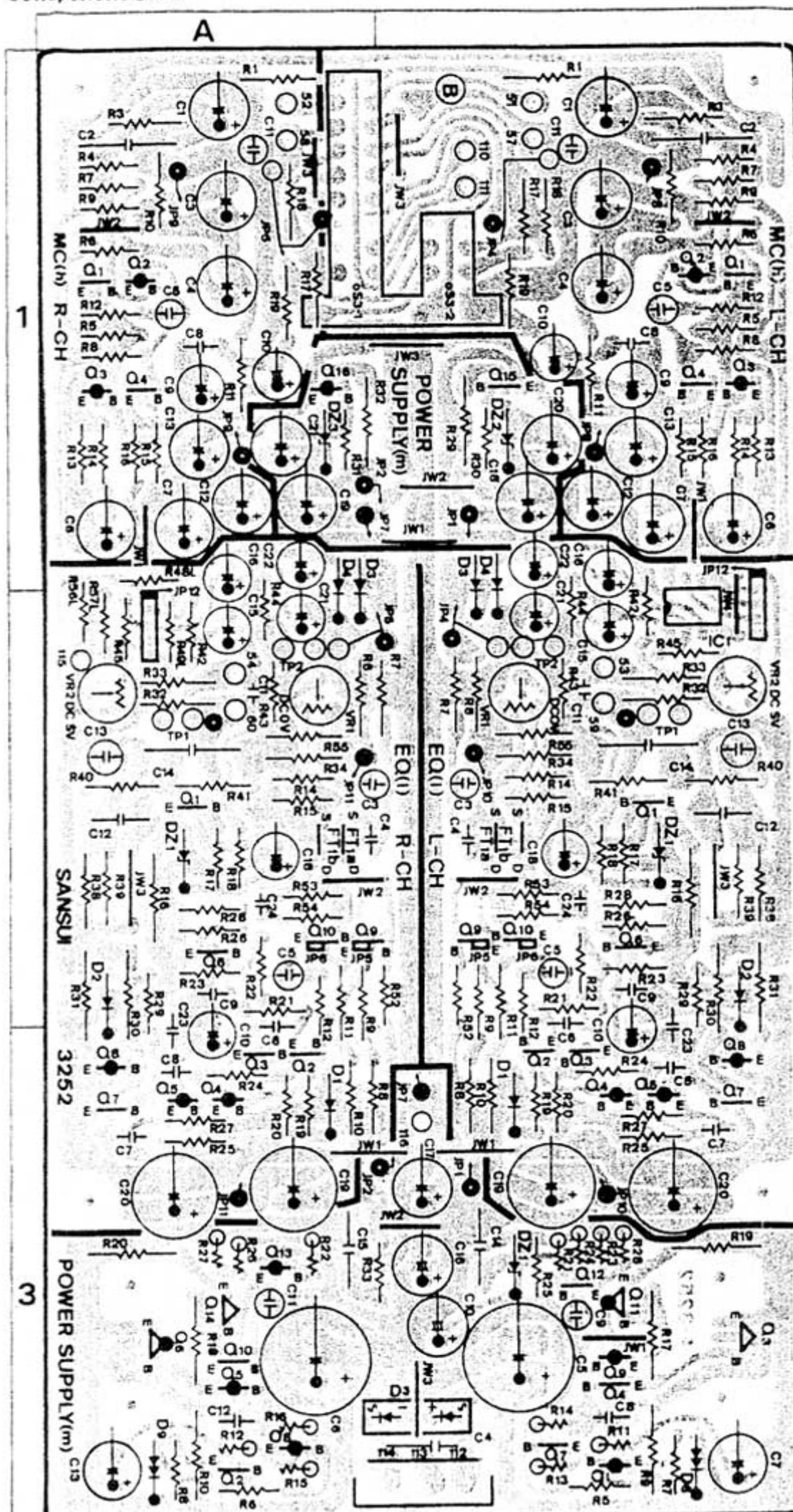


Parts List

Parts No.	Stock No.	Description	Parts No.	Stock No.	Description
● Transistor			kC1	00371200	22pF 125V P.C.
kQ1	03067400, 1	2SC1845 F, E	kC2	00371200	22pF 125V P.C.
kQ2	03067400, 1	2SC1845 F, E	kC4	00407400	0.033μF 100V F.C.
kQ3	03067400, 1	2SC1845 F, E	kC5	00407400	0.033μF 100V F.C.
kQ4	03010900, 1	2SA992 F, E	kC9	00403800	0.001μF 100V F.C.
kQ5	03010900, 1	2SA992 F, E	kC10	00403800	0.001μF 100V F.C.
kQ6	03067400, 1	2SC1845 F, E	kC11	00371700	33pF 125V P.C.
kQ7	03067400, 1	2SC1845 F, E	kC12	00371700	33pF 125V P.C.
kQ8	03010900, 1	2SA992 F, E	kC14	00405400	0.0047μF 100V F.C.
kQ9	03010900, 1	2SA992 F, E	● Varistor		
kQ10	03007901, 2	2SA899 B, V	kD5	03401601, 2	STV-3H Y, G
kQ11	03064001, 2	2SC1904 B, V	kC15	00370100	10pF 125V P.C.
kQ13	03064001, 2	2SC1904 B, V	kC16	00370100	10pF 125V P.C.
kQ14	03007901, 2	2SA899 B, V	kC17	00411300	33pF 125V P.C.
kQ15	03069300, 1	2SC2238 O, Y	kC18	00371700	33pF 125V P.C.
kQ16	03012400, 1	2SA968 O, Y	kC20	00407800	0.047μF 100V F.C.
kQ17	07260200, 1	2SC2773LB O, Y	kC21	07262600	100μF 50V E.C.
kQ18	07260100, 1	2SA1169LB O, Y	kC22	07262700	470μF 100V E.C.
kQ19	03069300, 1	2SC2238 O, Y	kC23	07262700	470μF 100V E.C.
kQ20	03012400, 1	2SA968 O, Y	kC24	00411600	0.047μF 100V F.C.
● FET			kC26	00410300	0.47μF 250V F.C.
kFT1	03703601~4	μPA68H L1, L2, M1, M2	kL1	07210700	Inductor
● Varistor			kVR1	10341500	100Ω (B) Volume, center DC 0V adj.
kD1	03401700	MV-103	kVR2	10342100	1kΩ (B) Volume, bias current adj.
kD2	03401700	MV-103	● Transistor		
● Diode			IQ1	03010900, 1	2SA992 F, E
kD3	03111600	1S2473D	IQ2	03065200~2	2SC1439 G, B, V
kD4	03111600	1S2473D	IQ3	07219800~2	2SA858 G, B, V
● Zener Diode			● Diode		
kDZ1	03171900	RD27F B	ID1	03111600	1S2473D
kDZ2	03165700	RD33E B	ID5	03117700	10E-2
kR3	00187400	1.8kΩ 2W N.I.R.	ID6	03117700	10E-2
kR43	07221600	0.22Ω 5W Ce.R.	ID7	03111600	1S2473D
kR44	07221600	0.22Ω 5W Ce.R.	● Varistor		
kR54	00187700	22Ω 2W N.I.R.	ID8	03401700	MV-103
kR55	00187700	22Ω 2W N.I.R.			

3-3. F-3252 Equalizer Amp & Power Supply Circuit Board (Stock No. 07083901)

Component Side



Parts List

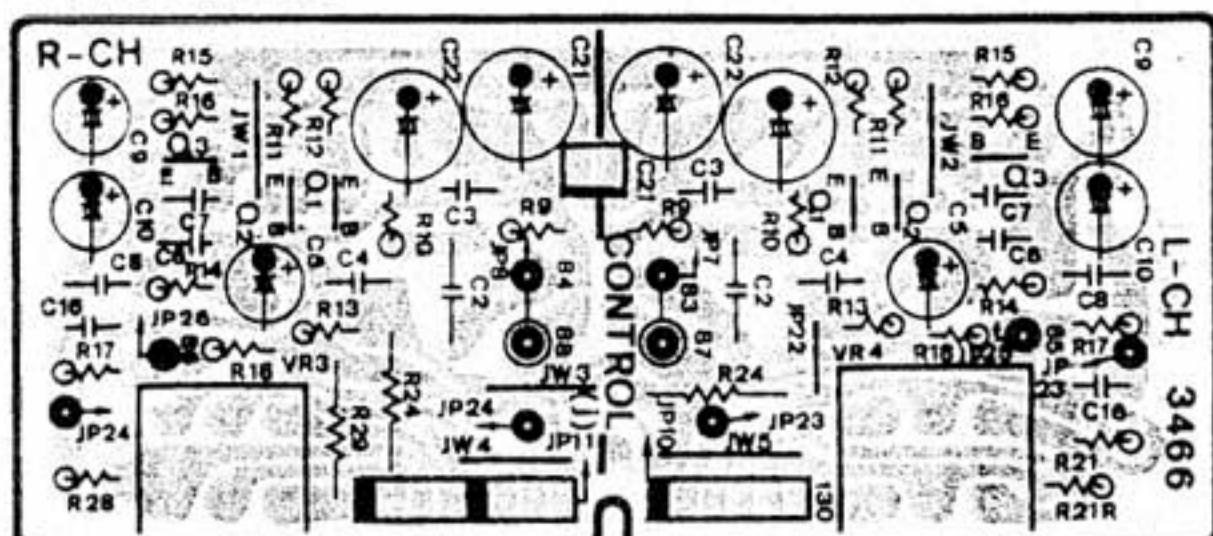
Parts No.	Stock No.	Description
Transistor		
hQ1	03068500,1	2SC1844 F, E
hQ2	03011700,1	2SA991 F, E
hQ3	03010900,1	2SA992 F, E
hQ4	03067400,1	2SC1845 F, E
hC1	00324500	220μF 25V E.L.
hC2	00407800	0.047μF 100V M.P.
hC8	00407800	0.047μF 100V M.P.
Transistor		
iQ1	03067400,1	2SC1845 F, E
iQ2	03067400,1	2SC1845 F, E
iQ3	03067400,1	2SC1845 F, E
iQ4	03010900,1	2SA992 F, E
iQ5	03010900,1	2SA992 F, E

Parts List

Parts No.	Stock No.	Description
iQ6	03067400,1	2SC1845 F, E
iQ7	03064001,2	2SC1904 B, V
iQ8	03007901,2	2SA899 B, V
FET		
iFT1	03703500	2SK146
IC		
iIC1	03607700	NJM4558D
Diode		
iD1	03111600	1S2473D
iD2	03111600	1S2473D
iD3	03111600	1S2473D
iD4	03111600	1S2473D
Zener Diode		
iDZ1	03163200	RD13E C
iR39	00216900	2.2kΩ 1/2W M.R.
iR40	00222900	6.8kΩ 1/2W M.R.
iR41	00216500	20kΩ 1/2W M.R.
iC4	00371200	22pF 125V P.C.
iC6	00370100	10pF 125V P.C.
iC7	00370100	10pF 125V P.C.
iC8	00371700	33pF 125V P.C.
iC9	00371700	33pF 125V P.C.
iC11	00405200	0.0039μF 100V M.C.
iC12	00413900	0.033μF 100V M.P.
iC14	00414500	0.056μF 100V M.P.
iC23	00407800	0.047μF 100V M.P.
iVR1	10341500	100Ω (B) Volume, DC 0V adj.
iVR2	10342500	4.7kΩ (B) Volume, DC Servo 0V adj.
Transistor		
mQ1	03010900,1	2SA992 F, E
mQ2	03067400,1	2SC1845 F, E
mQ3	03084500,1	2SD356 C, D
mQ3	03086101,2	2SD357 D, E
mQ4	03067400,1	2SC1845 F, E
mQ5	03010900,1	2SA992 F, E
mQ6	03032800,1	2SB526 C, D
mQ6	03034401,2	2SB527 D, E
mQ7	03067400,1	2SC1845 F, E
mQ8	03010900,1	2SA992 F, E
mQ9	03010900,1	2SA992 F, E
mQ10	03067400,1	2SC1845 F, E
mQ11	03032800,1	2SB526 C, D
mQ12	03067400,1	2SC1845 F, E
mQ13	03010900,1	2SA992 F, E
mQ14	03084500,1	2SD356 C, D
mQ15	03085200,1	2SD438 D, E
mQ16	03033600,1	2SB560MP D, E
Diode		
mD3	07193300	UB-152LFF
Varistor		
mD8	03401500	MV-12
mD9	03401500	MV-12
Zener Diode		
mDZ1	03163100	RD13E B
mDZ2	03163300	RD15E B
mDZ3	03163300	RD15E B
mC4	00411800	0.1μF 250V M.P.
mC8	00407800	0.047μF 100V M.P.
mC12	00407800	0.047μF 100V M.P.
mC14	07255800	0.22μF 200V M.P.
mC15	07255800	0.22μF 200V M.P.
oS3	07219000	Push Switch, phono mc gain

3-4. F-3466 Bass, Treble Volume Circuit Board (Stock No. 00633501)

Component Side



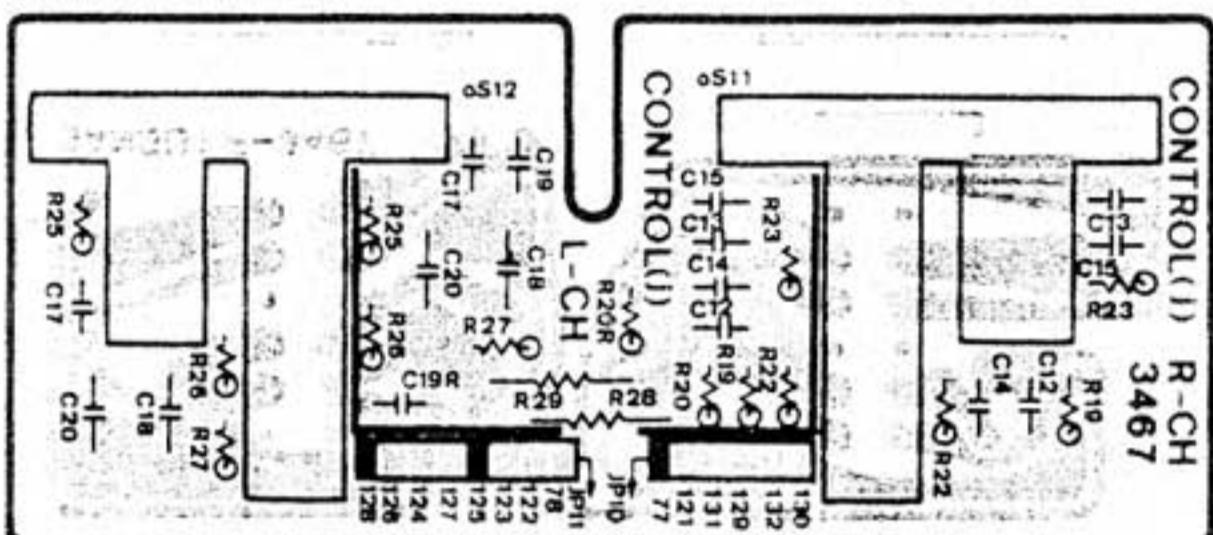
Parts List

Parts No.	Stock No.	Description
•Transistor		
jQ1	03067400, 1	2SC1845 F, E

• Note: The circuit board, F-3249, F-3253, F-3239, F-3240, F-3246, F-3250, F-3251, F-3255, F-3467, F-3257, F-3260, F-3261, F-3382 & F-3383 are not supplied as the assembled. However, the individual parts on the circuit board are provided by orders.

3-5. F-3467 Turn-over Circuit Board

Component Side



Parts List

Parts No.	Stock No.	Description
jc12	00404200	0.0015μF 100 V M.C.
jc13	00406000	0.0082μF 100 V M.C.
jc14	00404000	0.0012μF 100 V M.C.
jc15	00405800	0.0068μF 100 V M.C.
jc17	00406600	0.015μF 100 V M.C.
jc18	00408400	0.082μF 100 V M.C.
jc19	00406600	0.015μF 100 V M.C.
jc20	00408400	0.082μF 100 V M.C.

3-6. F-3249 Input Terminal Circuit Board

Parts List

Parts No.	Stock No.	Description
nR1	00182800	3.9kΩ 1W N.I.R.
oS1	07219600	Rotary Slide Switch, input selector
oS2	07219500	Rotary Slide Switch, rec selector
22006300	22006300	4P Input Terminal, phono-1, 2
22006200	22006200	4P Input Terminal, tuner, aux
22006500	22006500	4P Input Terminal, tape-1, 2

3-7. F-3253 Control Circuit Board

Parts List

Parts No.	Stock No.	Description
jc1	00404800	0.0027μF 100V M.C.
jc7	00408000	0.056μF 100V M.C.
jVR2	07218200	250kΩ (MN) Volume, balance
oS7	07271800	Push Switch, tone, low/high-filter, muting

Parts List

Parts No.	Stock No.	Description
jQ2	03067400, 1	2SC1845 F, E
jQ3	03010900, 1	2SA992 F, E
jc2	00409800	0.33μF 100 V M.C.
jc3	00371700	33 pF 125 V P.C.
jc4	00407800	0.047μF 100 V M.C.
jc6	00371200	22 pF 125 V P.C.
jc7	00370100	10 pF 125 V P.C.
jc8	00407800	0.047μF 100 V M.C.
jc16	00371400	27 pF 125 V P.C.
jVR3	07271700	Variable Resistor 100 kΩ (C)
jVR4	07271700	Variable Resistor 100 kΩ (C)
oS11	07271600	Push Switch
oS12	07271500	Push Switch

3-8. F-3239 Tape-Play Switch Circuit Board

Parts List

Parts No.	Stock No.	Description
oS2	07218700	Push Switch, tape play (on, off)

3-9. F-3240 Tape-Play 1/2 Selector Switch Circuit Board

Parts List

Parts No.	Stock No.	Description
oS3	07218900	Push Switch, tape play (play-1, 2)

3-10. F-3246 Bias Compensating Circuit Board

Parts List

Parts No.	Stock No.	Description
•Transistor	kQ12	03067400, 1 2SC1845 F, E

3-11. F-3255 Master Volume Unit Circuit Board

Parts List

Parts No.	Stock No.	Description
jVR1	07218100	100kΩ (S) x 2 Volume, master

3-12. F-3257 Muting, Subsonic, Tone-Indicator Circuit Board

Parts List

Parts No.	Stock No.	Description
	07581900	1P L.E.D. Holder
•LED	nLD7	SEL1110S
	nLD8	SEL1110S
	nLD9	SEL1110S
	nLD10	SEL1110S
nR2	00182800	3.9kΩ 1W N.I.R.

3-13. F-3250 Head Phone Jack Circuit Board

Parts List

Parts No.	Stock No.	Description
	24306000	Head Phone Jack

3-14. F-3251 Speakers Switch Circuit Board

Parts List

Parts No.	Stock No.	Description
oS13	07219400	Rotary Switch, speaker selector

3-15. F-3260 Power Indicator Circuit Board

Parts List

Parts No.	Stock No.	Description
	07581900	1P L.E.D. Holder
•LED		
nLD11	03193700	SEL1110S

3-16. F-3261 Input Indicator Circuit Board

Parts List

Parts No.	Stock No.	Description
	07581900	1P L.E.D. Holder
•LED		
nLD1	03193700	SEL1110S
nLD2	03193700	SEL1110S
nLD3	03193700	SEL1110S
nLD4	03193700	SEL1110S
nLD5	03193700	SEL1110S
nLD6	07246200	SEL1710K

4. ADJUSTMENTS

- Notes:
1. Before adjusting, set the unit in horizontally.
 2. Level Volume Minimum
 3. Room Temperature $18^{\circ}\text{C} \sim 28^{\circ}\text{C}$
 $(65^{\circ}\text{F} \sim 83^{\circ}\text{F})$
 4. For this adjustment, run the unit for more than 3 minutes after the power is switched ON.

3-17. F-3382 Rectifier Circuit Board (L-ch)

Parts List

Parts No.	Stock No.	Description
•Diode		
mD4	03112900	SS-3
mD5	03113000	SS-3R
mR69	00190300	4.7kΩ 2W N.I.R.
mR70	00190300	4.7kΩ 2W N.I.R.

3-18. F-3383 Rectifier Circuit Board (R-ch)

Parts List

Parts No.	Stock No.	Description
•Diode		
mD4	03112900	SS-3
mD5	03113000	SS-3R
mR69	00190300	4.7kΩ 2W N.I.R.
mR70	00190300	4.7kΩ 2W N.I.R.

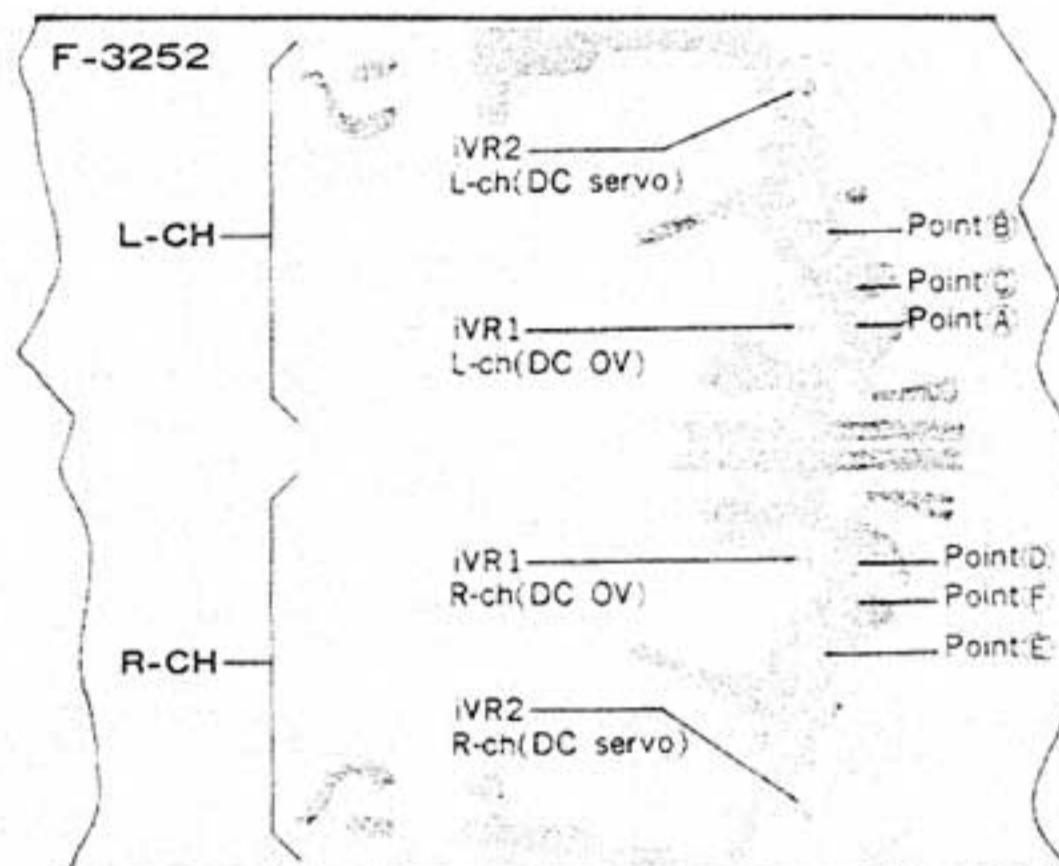


Fig. 4-1

4-1. F-3258 Driver Circuit Adjustment (See Top View)

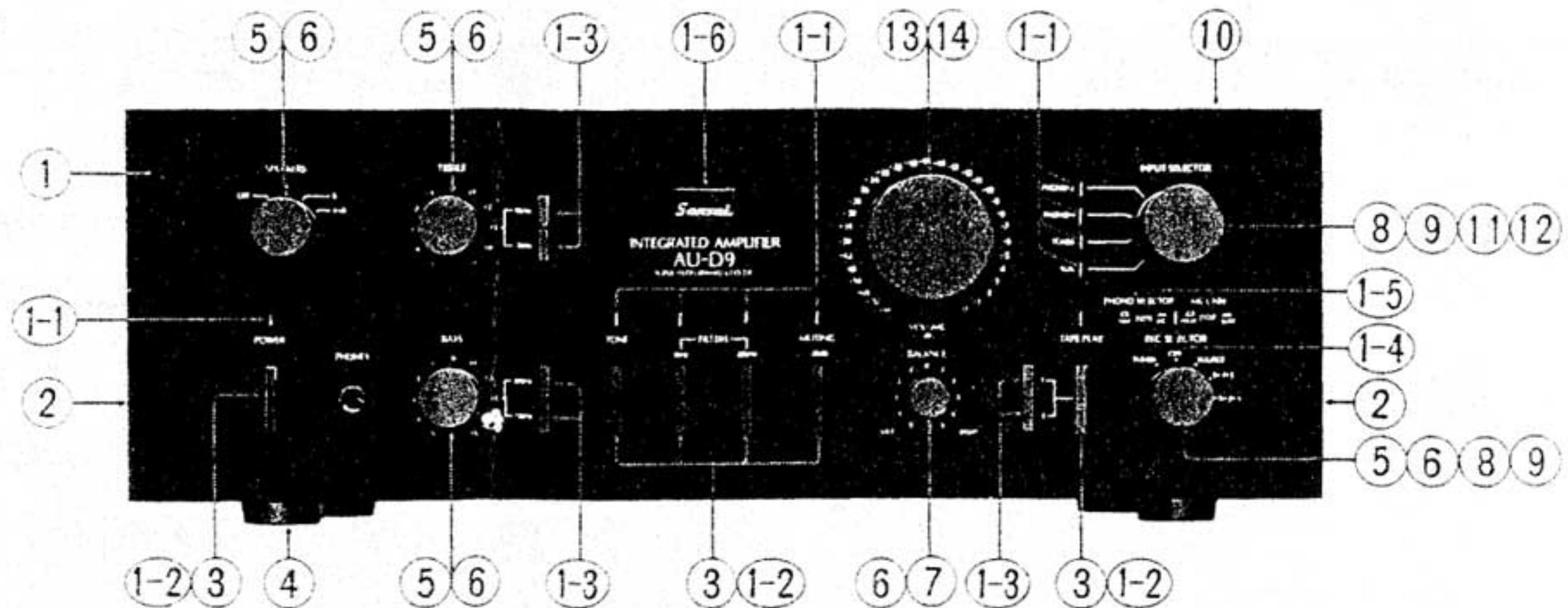
STEP	SUBJECT	MEASURE OUTPUT	ADJUST	ADJUST FOR	REMARKS
1.	DC 0V Adj. L-CH	Speaker terminal	kVR1, L-ch (F-3258)	DC 0V	Before turning ON power switch, set kVR1 to center position.
2.	DC 0V Adj. R-CH	Speaker terminal	kVR1, R-ch (F-3258)	DC 0V	
3.	Bias current Adj. L-CH	Between emitters of power transistors, kQ17 & kQ18 (between ⑥ & ⑦)	kVR2, L-ch (F-3258)	DC 10 mV	Before turning ON power switch, turn kVR2 fully counterclockwise. This bias current adjustment converts current value into voltage by Ohm's law.
4.	Bias current Adj. R-CH	Between emitters of power transistors, kQ17 & kQ18 (between ⑧ & ⑨)	kVR2, R-ch (F-3258)	DC 10 mV	

4-2. F-3252 Equalizer Circuit Adjustment (Fig. 4-1)

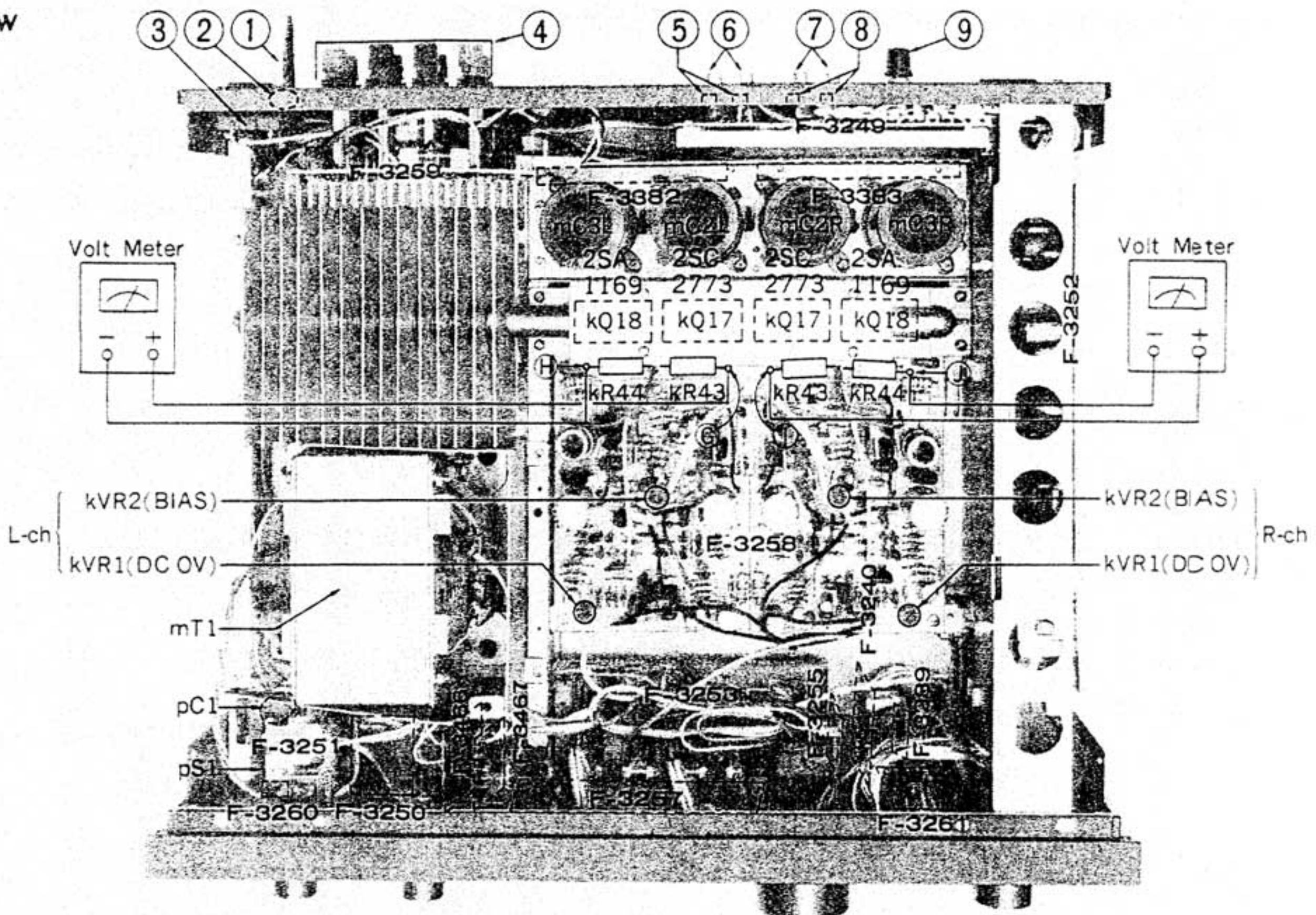
STEP	SUBJECT	MEASURE OUTPUT	ADJUST	ADJUST FOR	REMARKS
1.	DC 0V Adj. L-CH	Between Point ⑧ & Point ⑨ (GND)	iVR1, L-ch (F-3252)	DC 0V	Connect Point ⑩ to Point ⑨ (GND)
2.	DC 0V Adj. R-CH	Between Point ⑩ & Point ⑪ (GND)	iVR1, R-ch (F-3252)	DC 0V	Connect Point ⑫ to Point ⑪ (GND)
3.	DC 0V Adj. L-CH (Servo)	Between Point ⑧ & Point ⑨ (GND)	iVR2, L-ch (F-3252)	DC 0V	
4.	DC 0V Adj. R-CH (Servo)	Between Point ⑩ & Point ⑪ (GND)	iVR2, R-ch (F-3252)	DC 0V	

5. OTHER PARTS

5-1. Front View



5-2. Top View

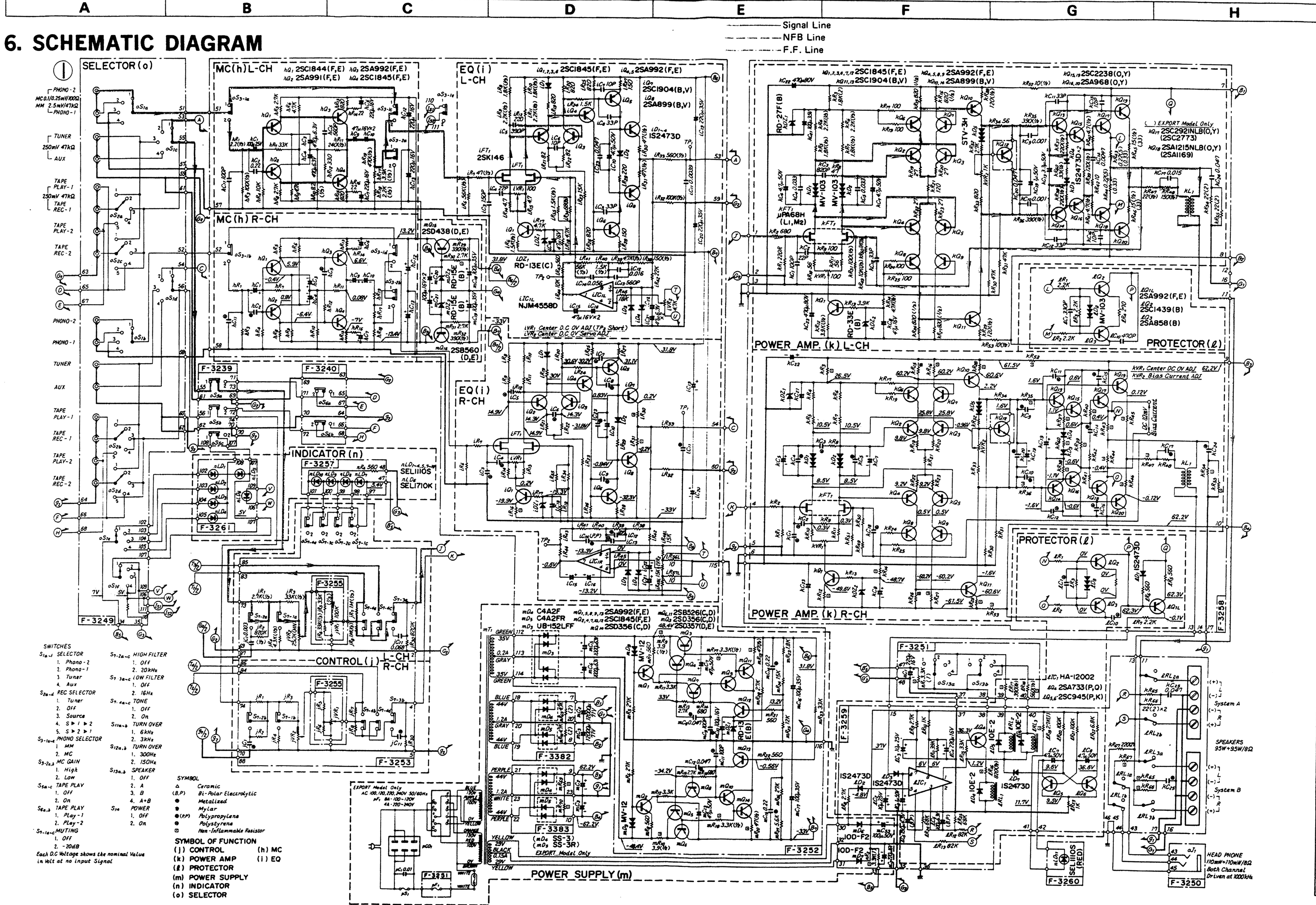


Parts List <Front View>

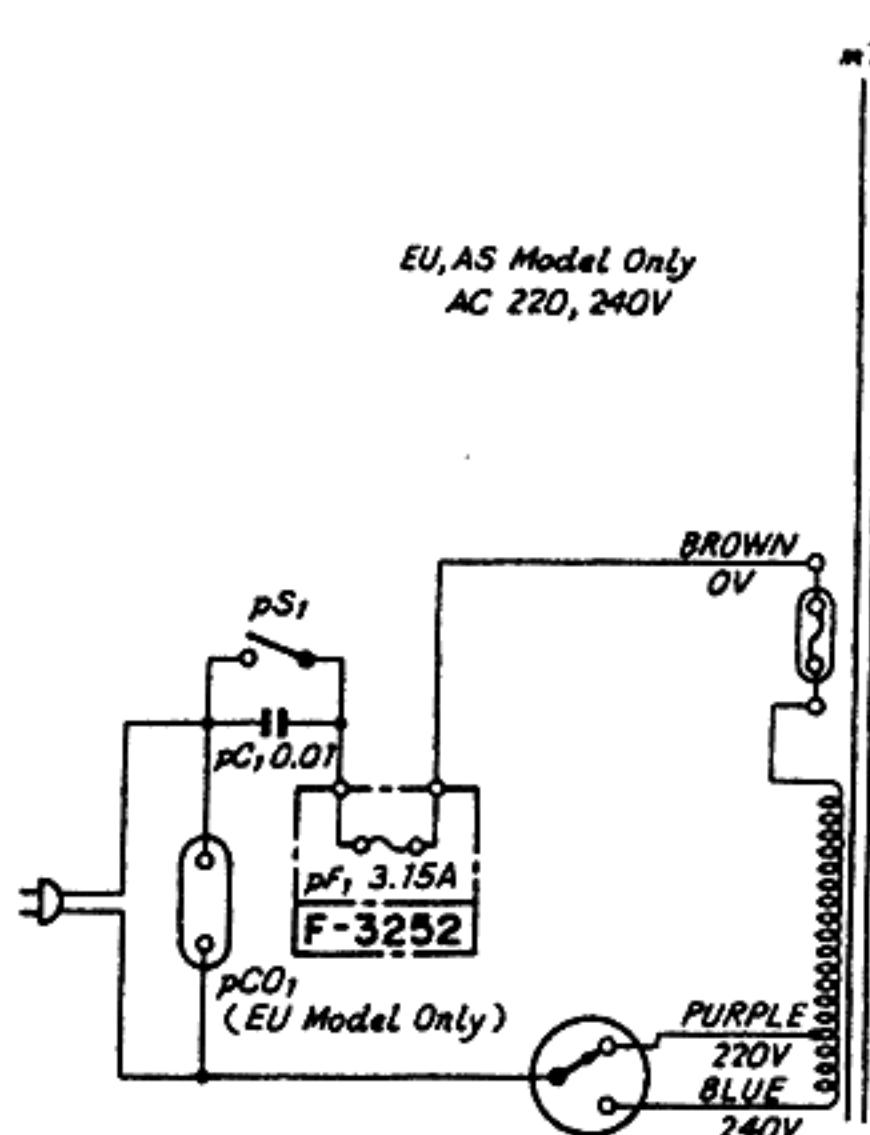
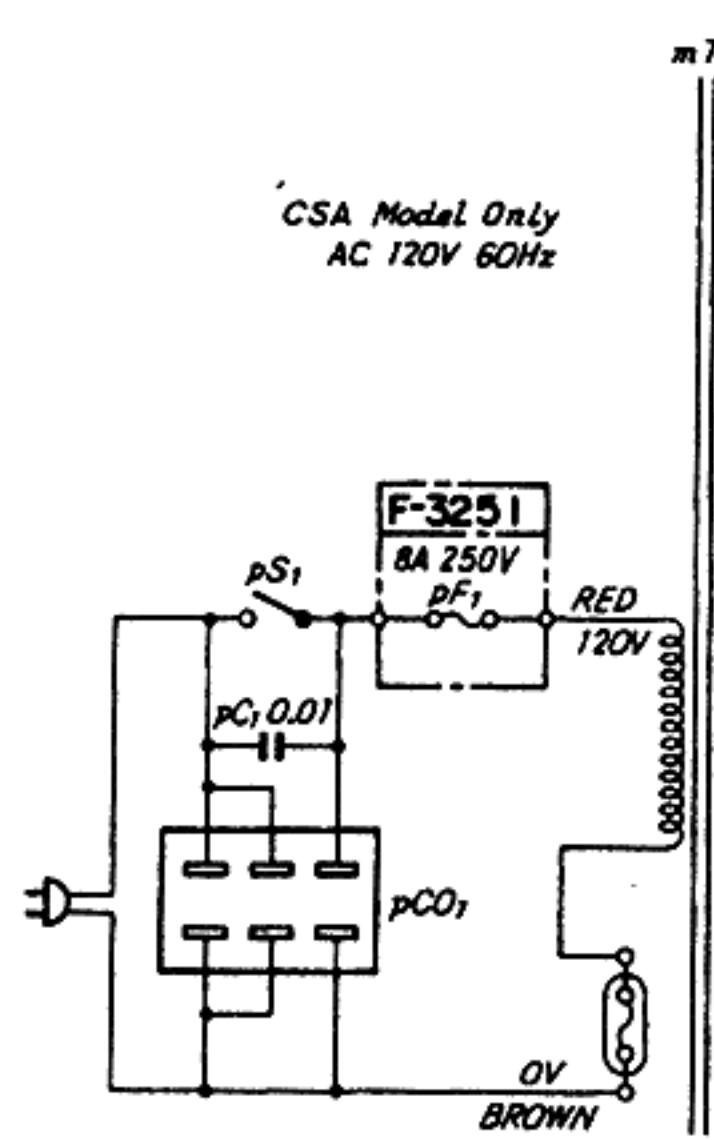
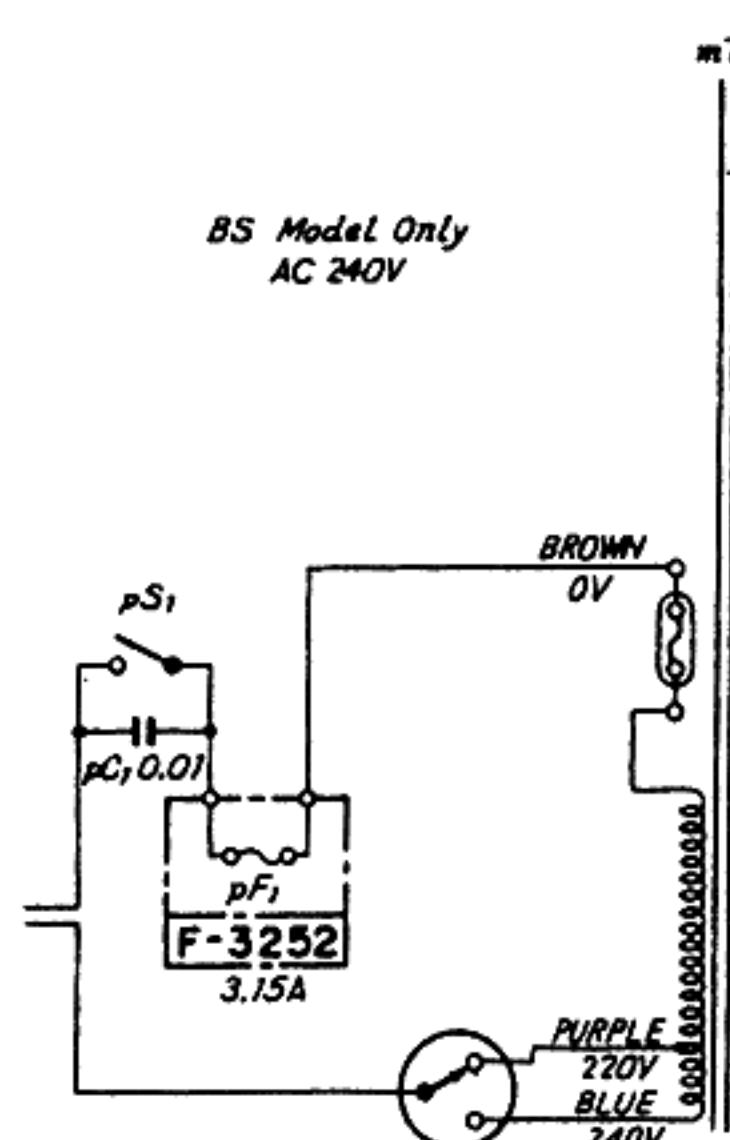
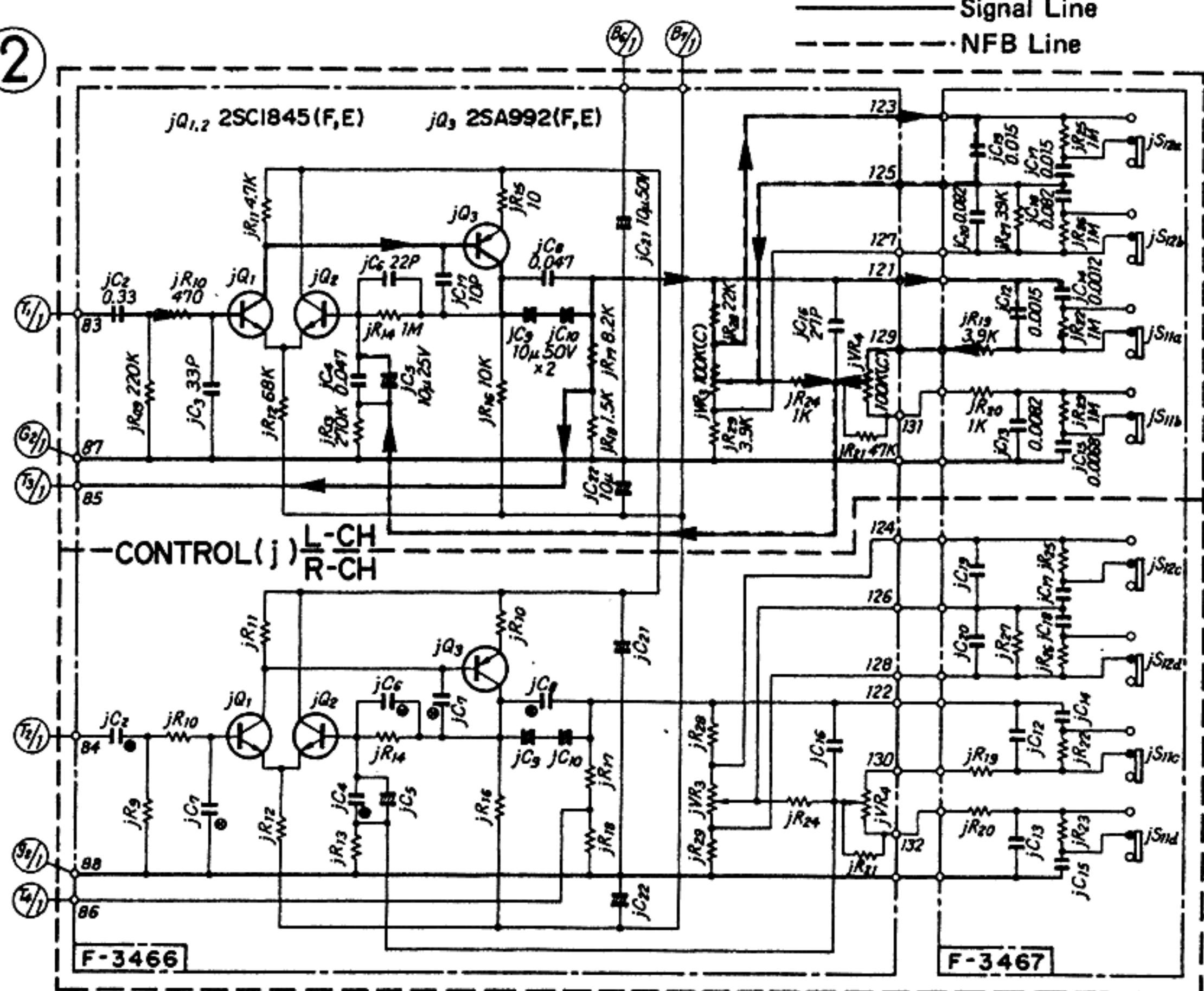
Parts No.	Stock No.	Description
1	07575700	Front Panel Ass'y
1-1	07578000	Indicator Plate, red
1-2	07581200	Push Knob Guide, power, tone, filters, muting, tape play
1-3	07578400	Push Knob Ass'y, 6/3 kHz, 300/150 Hz, tape play 1/2
1-4	07578100	Indicator Plate, green
1-5	71061500	Push Knob Ass'y, phono selector, MC gain
1-6	07582700	Sansui Badge
2	07571200	Side Panel
3	07580500	Push Knob, power, tone, filters, muting, tape play
4	55073500	Leg
5	07520900	Knob, speakers, treble, bass, rec selector
6	07595300	Masking Sheet (D), speakers, treble, bass, balance, rec selector
7	07521000	Knob, balance VR
8	60460410	Coupler, joint shaft
9	63062310	Bearing Plate, joint shaft
10	07585120	Wood Bonnet Ass'y
11	07520800	Knob, input selector SW
12	50485300	Masking Sheet (A), input selector
13	07520700	Knob, master VR
14	07595200	Masking Sheet (C), master VR

Parts List <Top View>

Parts No.	Stock No.	Description
1	38004700	Power Cord
2	39106000	Strain Relief 4φ
3	07217500	AC Outlet
4	07203600	8P Speaker Terminal
5	22006500	4P Input Terminal, tape
6	22006200	4P Input Terminal, tuner, aux
7	22006300	4P Input Terminal, phono 1/2
8	22006500	4P Input Terminal, tape
9	22301900	Ground Terminal
pC1	00386000	0.01μF 150V C.C.
mC2	07259200	12000μF 71V E.C.
mC3	07259200	12000μF 71V E.C.
pS1	07259400	Push Switch, power
mT1	15000601	Power Transformer



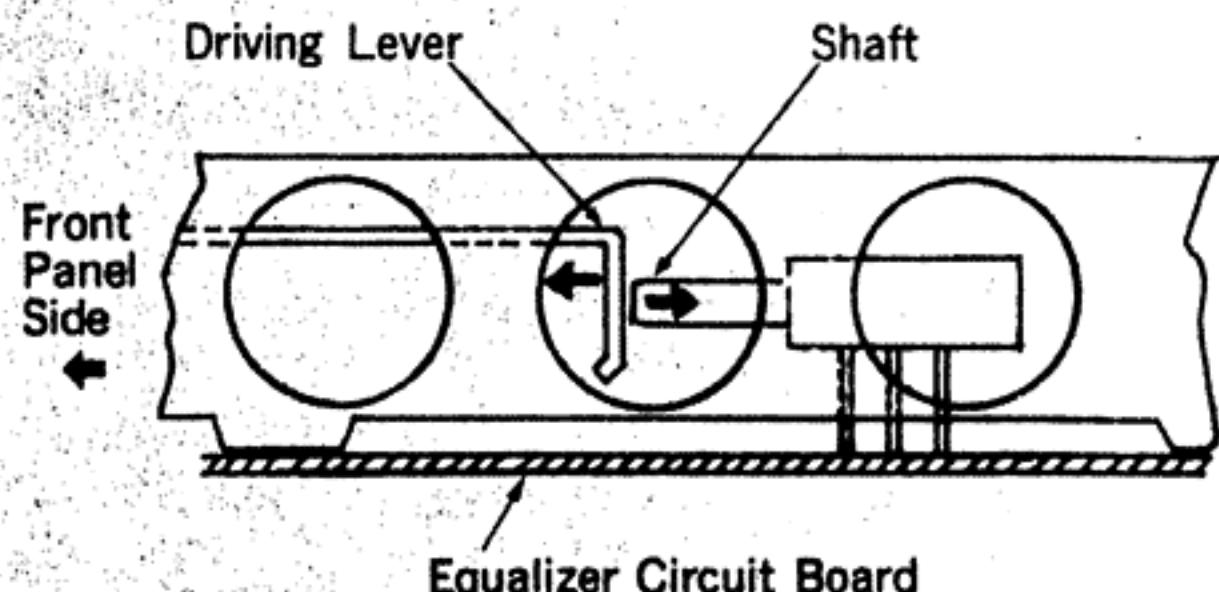
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* Design and specifications subject to change without notice for improvement.
 * La présentation et les spécifications sont susceptibles d'être modifiées sans préavis par suites d'améliorations éventuelles.
 * Änderungen, die dem technischen Fortschritt dienen, bleiben vorbehalten.

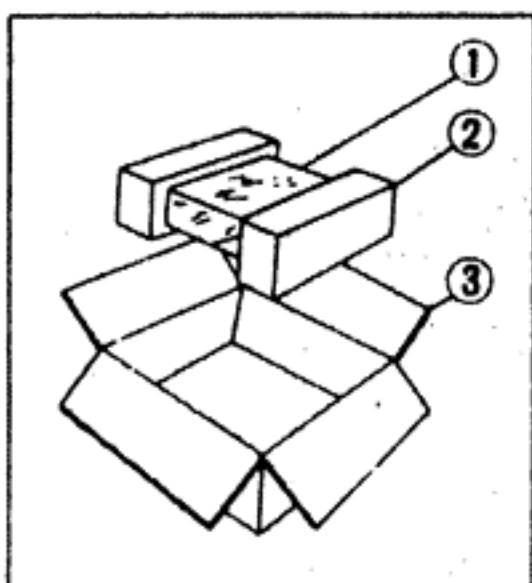
7. ATTACHMENT OF EQUALIZER CIRCUIT BOARD

- Push in each shaft of phono selector and MC gain switch on the equalizer circuit board.
- Keep pushing two driving levers with screw driver to front panel side. Then attach the board to chassis and tighten with mounting screws.
- After this replacement, check if the push switches function properly.



8. PACKING LIST

Parts No.	Stock No.	Description
1	91167910	Vinyl Cover
2	07641100	Styrofoam Packing
3	07596200	Carton Case



9. ACCESSORY PARTS LIST

Stock No.	Description
07643800	Operating Instruction

Sansui

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