

EL-5

*UK Model
AEP Model*



STEREO ELCASET DECK

SPECIFICATIONS

Power Requirements:	110, 120, 220 or 240 V ac, 50/60 Hz	Signal-to-noise Ratio:	DOLBY NR OFF
Power Consumption:	44W		With Type II ELCASET (FeCr)
Dimensions:	Approx. 430 (w) x 170 (h) x 320 (d) mm 17 (w) x 6 ³ / ₄ (h) x 12 ⁵ / ₈ (d) inches Including projecting parts and controls		62 dB at peak level (NAB) 62 dB (DIN, 1975 rev.) 54 dB (DIN, old)
Weight:	Approx. 10.5 kg, 23 lbs 2 oz		With Type I ELCASET (SLH)
			59 dB at peak level (NAB) 59 dB (DIN, 1975 rev.) 51 dB (DIN, old)
			DOLBY NR ON
Tape Speed:	9.5 cm/s (3 ³ / ₄ ips)		Improved by 5 dB at 1 kHz, 10 dB above 5 kHz
Fast Forward and Rewind Time:	Approx. 75 seconds (by LC-60)	Total Harmonic Distortion:	0.8%
Recording System:	4-track 2-channel stereo		
Bias Frequency:	160 kHz		

— Continued on page 2 —

****Dolby®** and the double-D symbol are the trade marks of Dolby Laboratory Inc. Noise reduction system manufactured under license from Dolby Laboratory Inc. *0 dB = 0.775V

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.



Look for this mark on all products manufactured under the ELCASET standard.

SONY®

SERVICE MANUAL

Frequency Response: DOLBY NR OFF
With Type II ELCASET (FeCr)
15–25,000 Hz (NAB)
25–20,000 Hz ± 3 dB (NAB)
20–22,000 Hz (DIN)
With Type I ELCASET (SLH)
15–23,000 Hz (NAB)
25–18,000 Hz ± 3 dB (NAB)
20–20,000 Hz (DIN)

Wow and Flutter: 0.06% WRMS (NAB)
 $\pm 0.12\%$ (DIN)

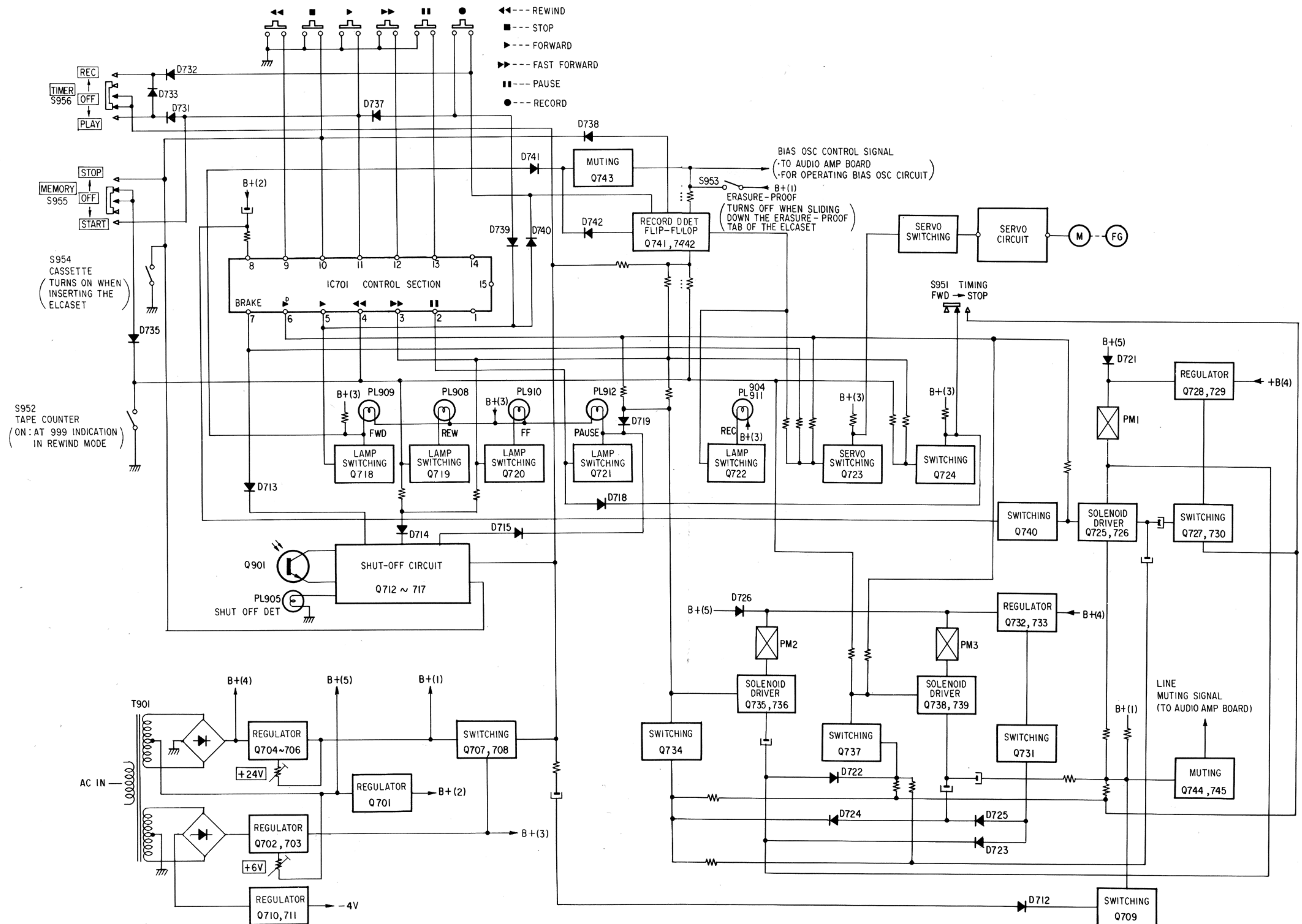
Inputs: MIC (phone jacks) 2
sensitivity 0.3 mV (–68 dB)
for low impedance microphone
LINE IN (stereo binaural jack) 1
(phono jacks) 2
sensitivity 0.095 V (–18 dB)
input impedance 100 k ohms

Outputs: LINE OUT (phono jacks) 2
output level 0.775 V (0 dB)
at load impedance 100 k ohms with
LEVEL ADJUST control turned fully
clockwise
suitable load impedance more than
10 k ohms
HEADPHONES 1
suitable load impedance 8–32 ohms
REC/PB Connector: Input impedance less than 10 k ohms
Output impedance less than 10 k ohms

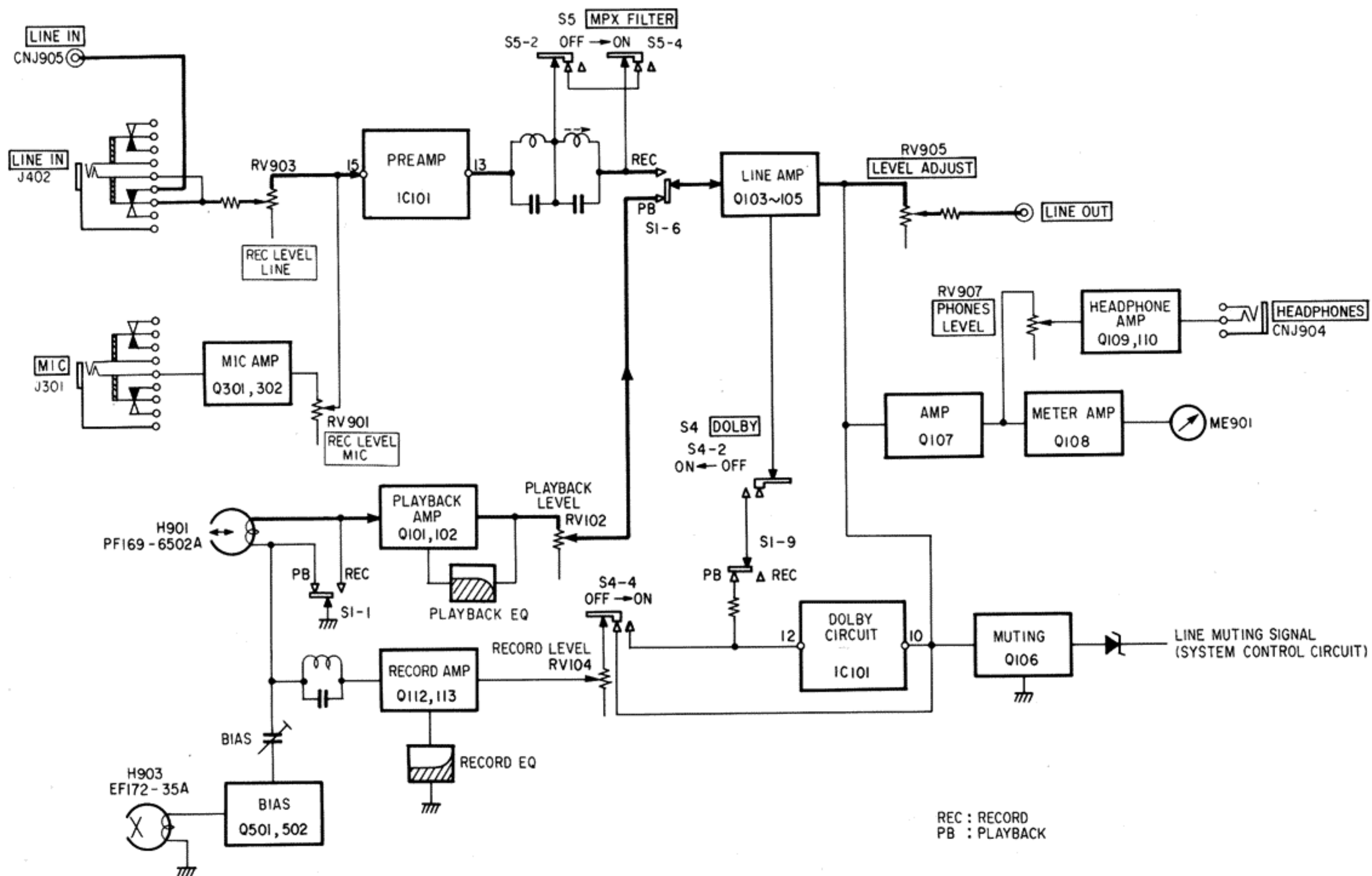
SECTION 1 OUTLINE

1-1. BLOCK DIAGRAM — System Control Section —

Note: REC: RECORD
FWD: FORWARD
FF: FAST FORWARD
REW: REWIND



1-2. BLOCK DIAGRAM – Amplifier Section –



1-3. CIRCUIT DESCRIPTION

The EL-5 system control circuit employs IC701 (CX738) which supplies six different output signals (PAUSE, forward, fast forward, rewind, delay-forward, and brake). (See the detailed circuit description of EL-7).

SOLENOID DRIVE CIRCUITS

The following table indicates each operation of the three solenoids for each mode.

<div>Mode</div> <div>Solenoid</div>	Forward	Fast Forward	Rewind	PAUSE	Record	Record/PAUSE or Forward/PAUSE
PM1 (Shifter)	○	X	X	○	○	○
PM2 (Fast Forward)	○	○	X	X	○	X
PM3 (Rewind)	X	X	○	X	○	○

○: energized X: de-energized

1. STOP mode → forward mode (energized PM1 and PM2) (See Figs. 1-2 and 1-3)

1. When the delay forward signal is applied to the base of Q725 and Q735 from terminal 6 of IC701, Q725 and Q726 turn ON to energize PM1.
2. When Q725 and Q726 are both ON, C720 discharges, and the Q727's base voltage is decreased. Q727 turn OFF. So Q728 and Q729 turn ON, and PM1 is energized by the high voltage while C720 is discharged.
3. In this period, Q730 turns ON. Then Q734 turns ON by a base current flowing via R791. Therefore, the delay forward signal applied to the base of Q735 from terminal 6 of IC701 is grounded at Q734. Q735 and Q736 turn OFF, and PM2 is not energized.
4. The other base current is also applied to Q734 via S951 and R791 during forward mode to secure the mechanical operation.
5. After discharging C720, Q727 turns ON. (See Fig. 1-3). Consequently, Q728, Q729, Q730 and Q734 turn OFF, and Q735 and Q736 turn ON, so PM2 is energized. (Q731, Q732 and Q733 constitute the solenoid kick circuit. See the circuit description of EL-7).
6. Energized both solenoids, PM1 and PM2, place EL-5 in the forward mode.

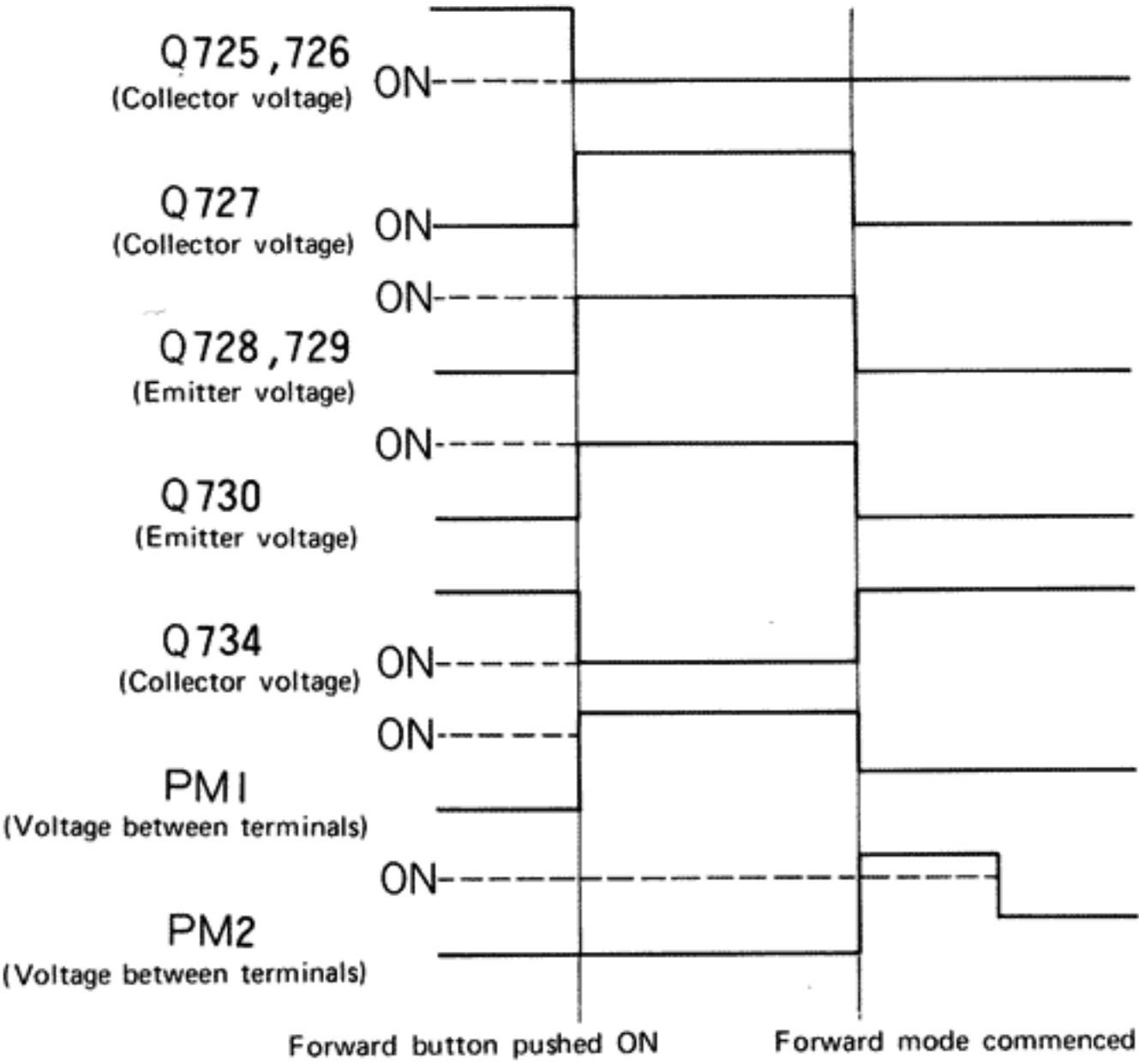


Fig. 1-1 Time Chart of Energizing PM1 and PM2

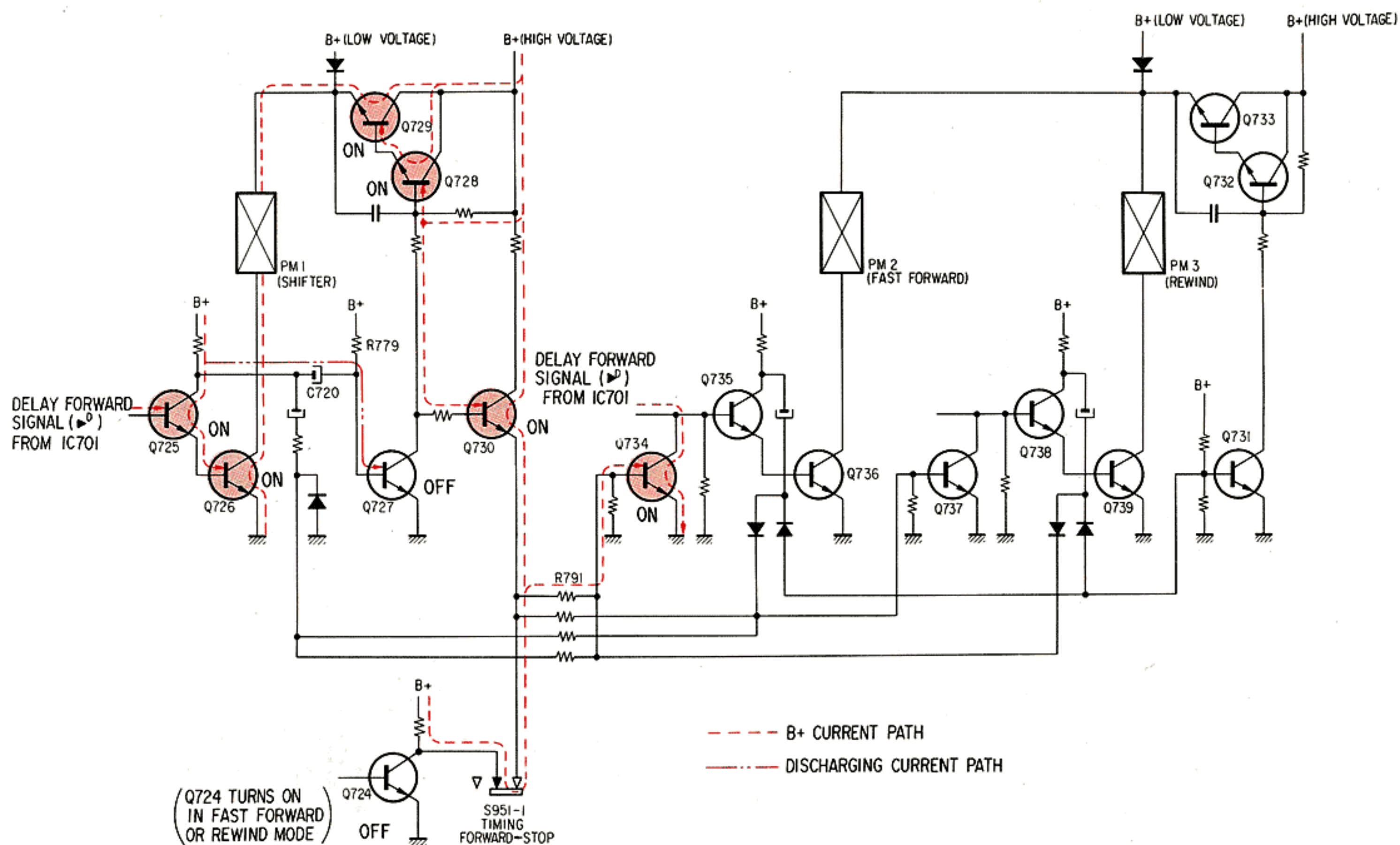


Fig. 1-2 Forward Button Pushed ON

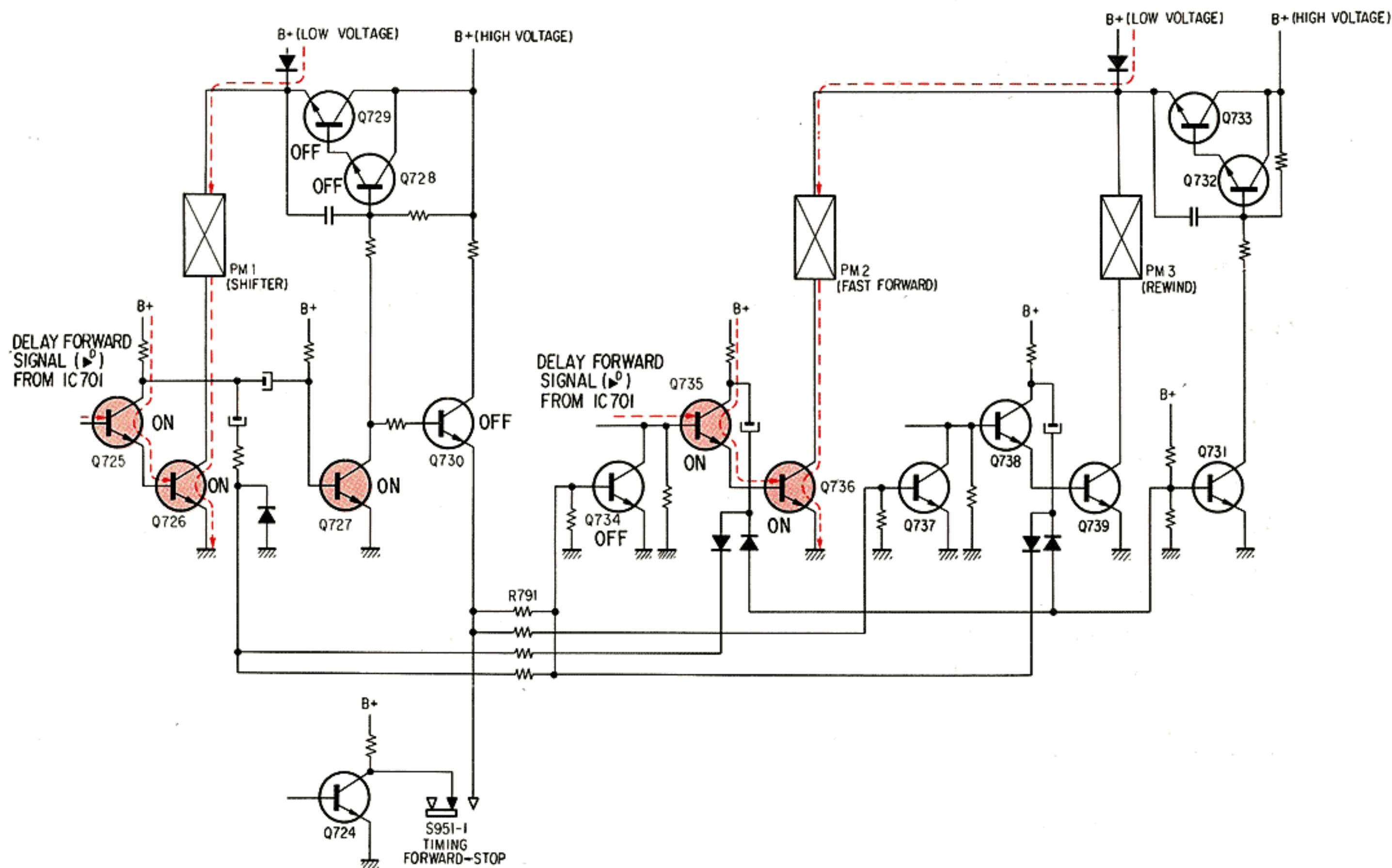


Fig. 1-3 Forward mode Commenced

2. STOP mode → fast forward or rewind mode (energized PM2 or PM3) (See Fig. 1-4)

When the fast forward signal is applied to the base of Q735 from terminal 3 of IC701, Q735 and Q736 turn ON, and PM2 is energized. The energized PM2 places EL-5 in the fast forward mode. For

rewind mode, Q738 and Q739 turn ON by the rewind signal from terminal 4 of IC701, and PM3 is energized. The energized PM3 places EL-5 in the rewind mode. (Q731, Q732 and Q733 constitute the solenoid kick circuit. See the circuit description of EL-7).

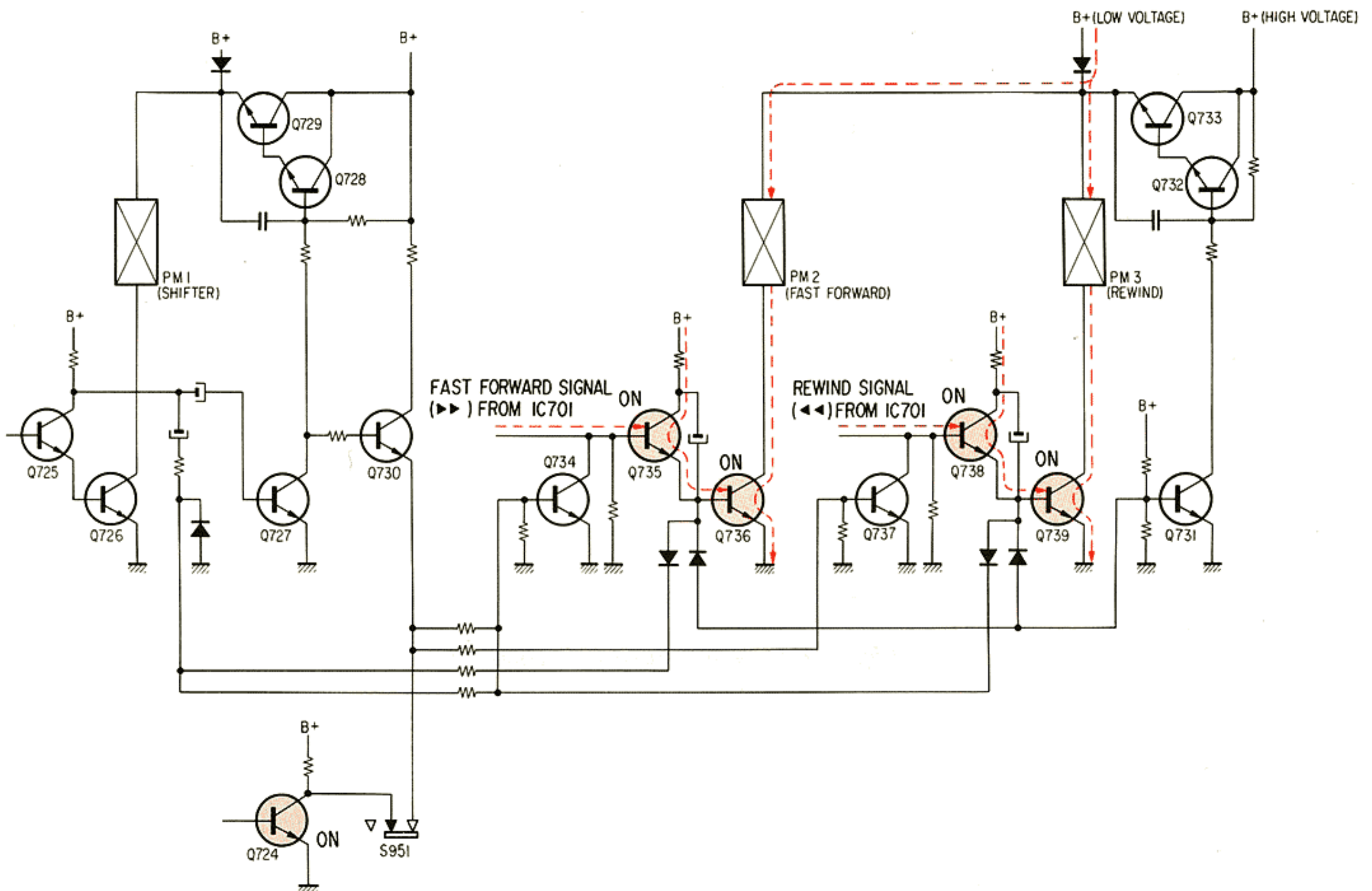


Fig. 1-4 Fast Forward or Rewind Mode

3. STOP mode → record mode (energized PM1, PM2, PM3) (See Fig. 1-5)

1. When the record button is pushed, the record control signal is applied to the base of Q725 and Q738 from the flip-flop Q741/Q742. Then Q725 and Q726 turn ON, and PM1 is energized. According to the operation of Q737 (as same as the operation of Q734 described on section 1), Q738 and Q739 turn ON after PM1 is energized, and PM3 is energized. Energizing of these two solenoids places EL-5 in the record STAND BY mode.
2. Then when the forward button is pushed with the record button pushed, the delay forward (▶^D) signal from terminal 6 of IC701 is applied to the base of Q735, so Q735 and Q736 turn ON, and PM2 is energized to place EL-5 in record mode.

4. Record mode → PAUSE mode (energized PM1, PM2, PM3 → de-energized PM2) (See Fig. 1-5)

When the PAUSE button is pushed in forward mode, the PAUSE signal from terminal 2 of IC701 is applied to the base of Q721, so Q721 turns ON. The base of Q735 is grounded, then Q735 and Q736 turn OFF, PM2 is de-energized to place EL-5 in the PAUSE mode.

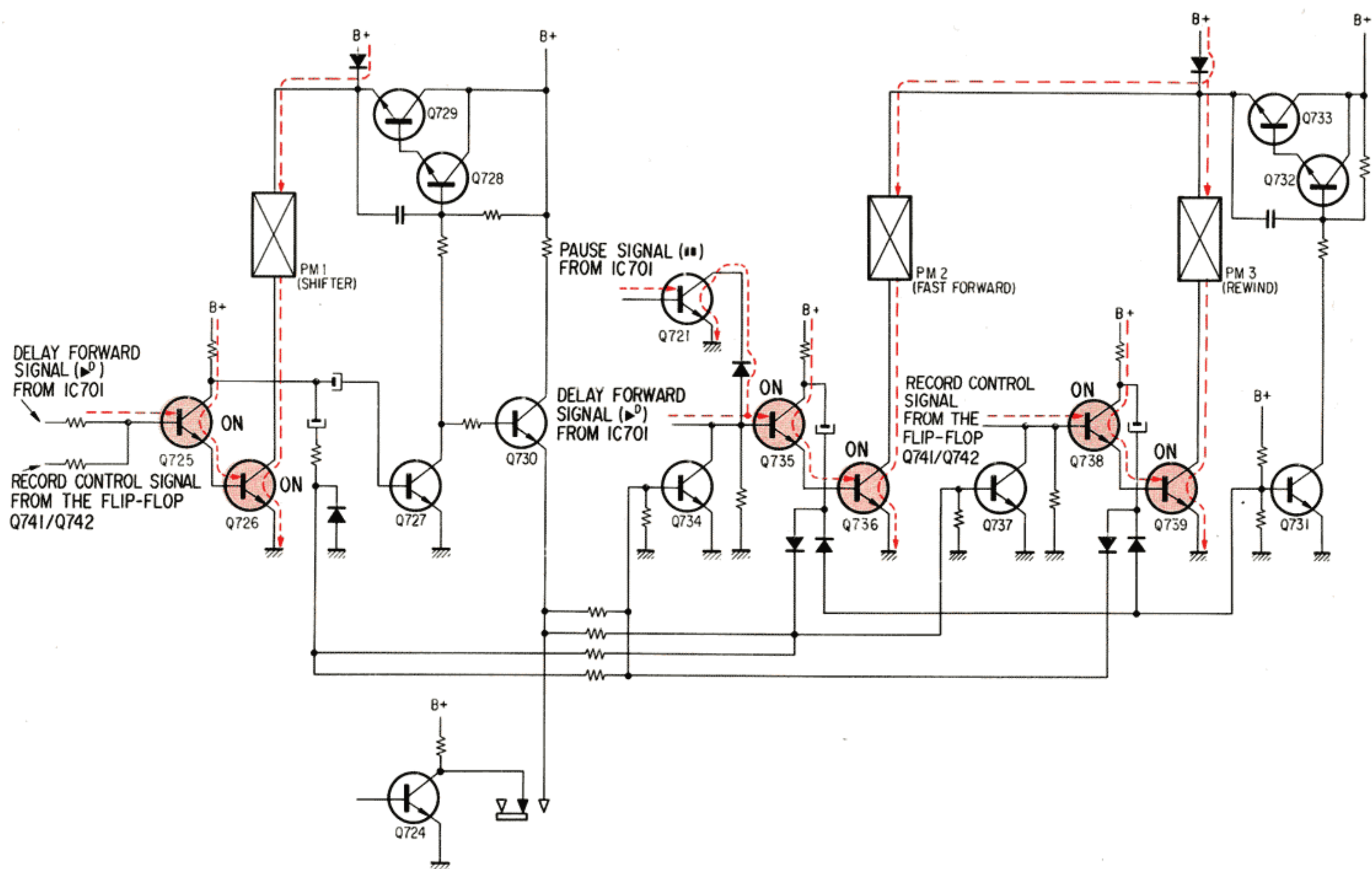


Fig. 1-5 Record/PAUSE Mode

5. Record mode → fast forward or rewind mode
(via temporary STOP mode) (See Fig. 1-7)

When changing directly to the fast forward mode from the record mode, Q725 and Q726 turn OFF and the charge-up current of C721 is applied to the base of Q734 via R778 and R790 while C721 is charged up. Q734 turns ON, and the fast forward (▶▶) signal from IC701 is temporarily grounded. Q734 turns OFF after C721 is fully charged, so the fast forward signal from IC701 energizes PM2 to place EL-5 in the fast forward mode. When changing directly to the rewind mode from the record mode, a similar chain of events, including the switching of Q737, places EL-5 in rewind mode. Switching of Q737 makes a temporary STOP during the rewind signal is momentarily grounded.

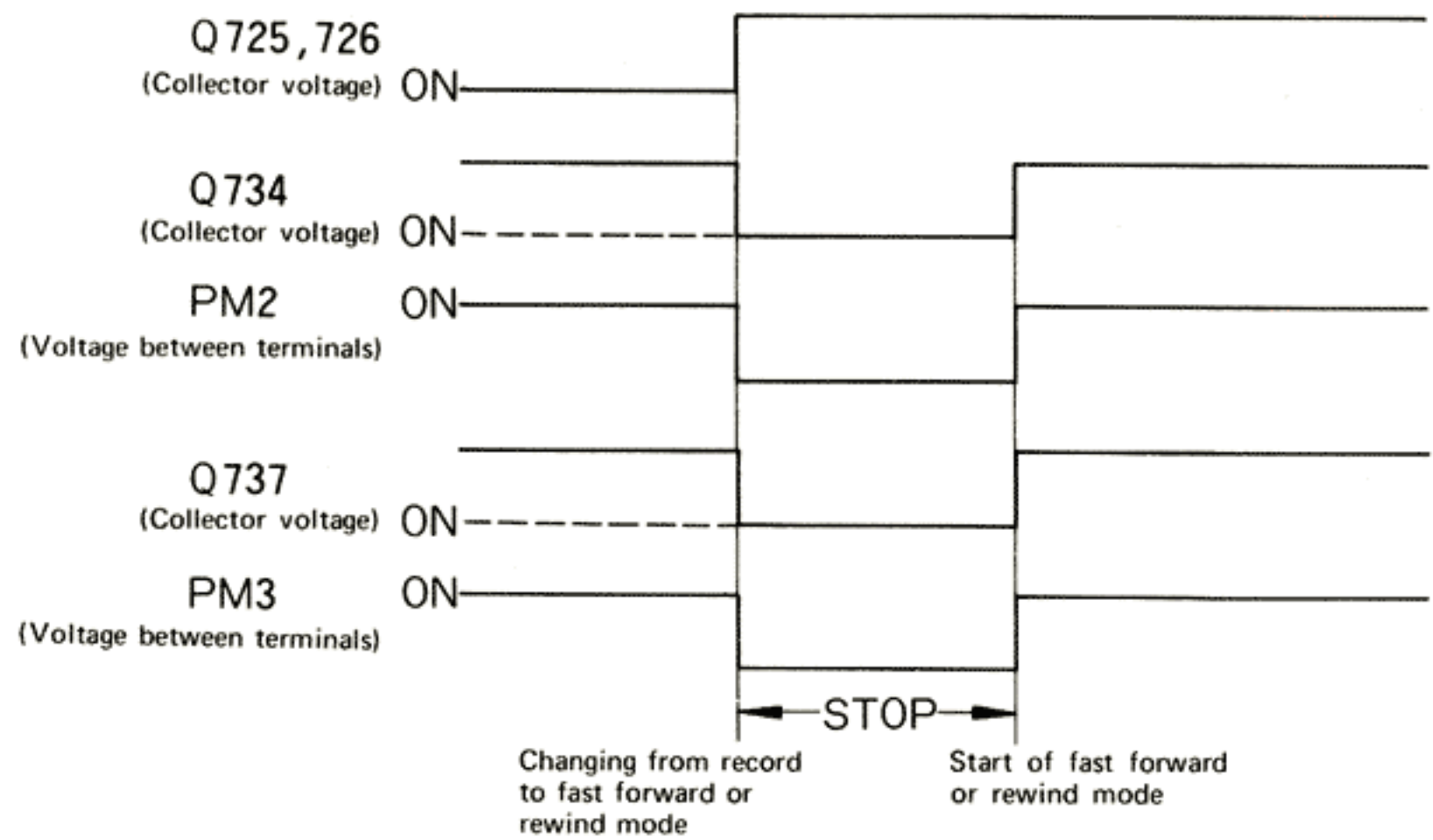


Fig. 1-6 Time Chart

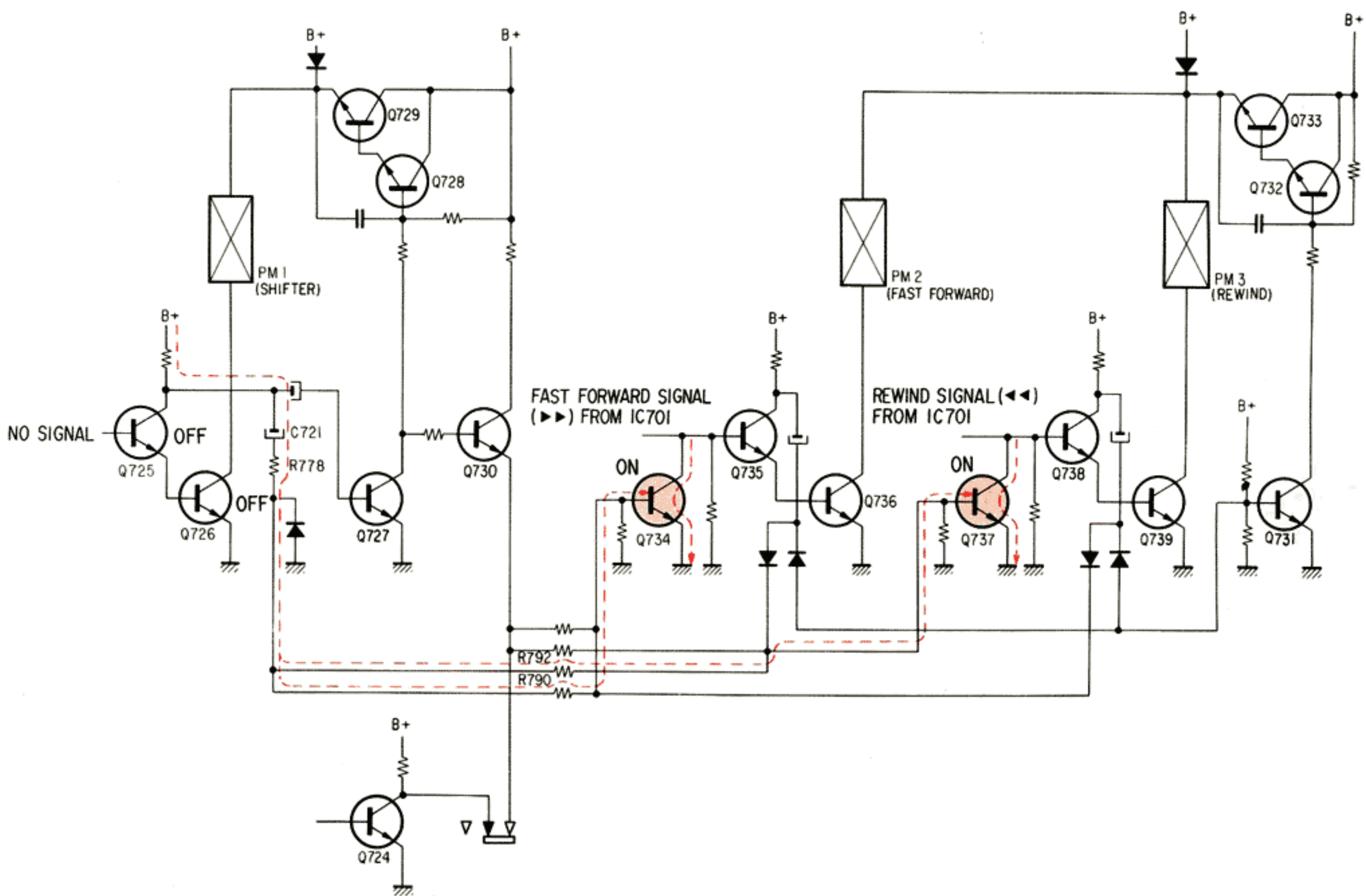


Fig. 1-7 Record Mode → Fast Forward or Rewind Mode

MUTING CIRCUIT

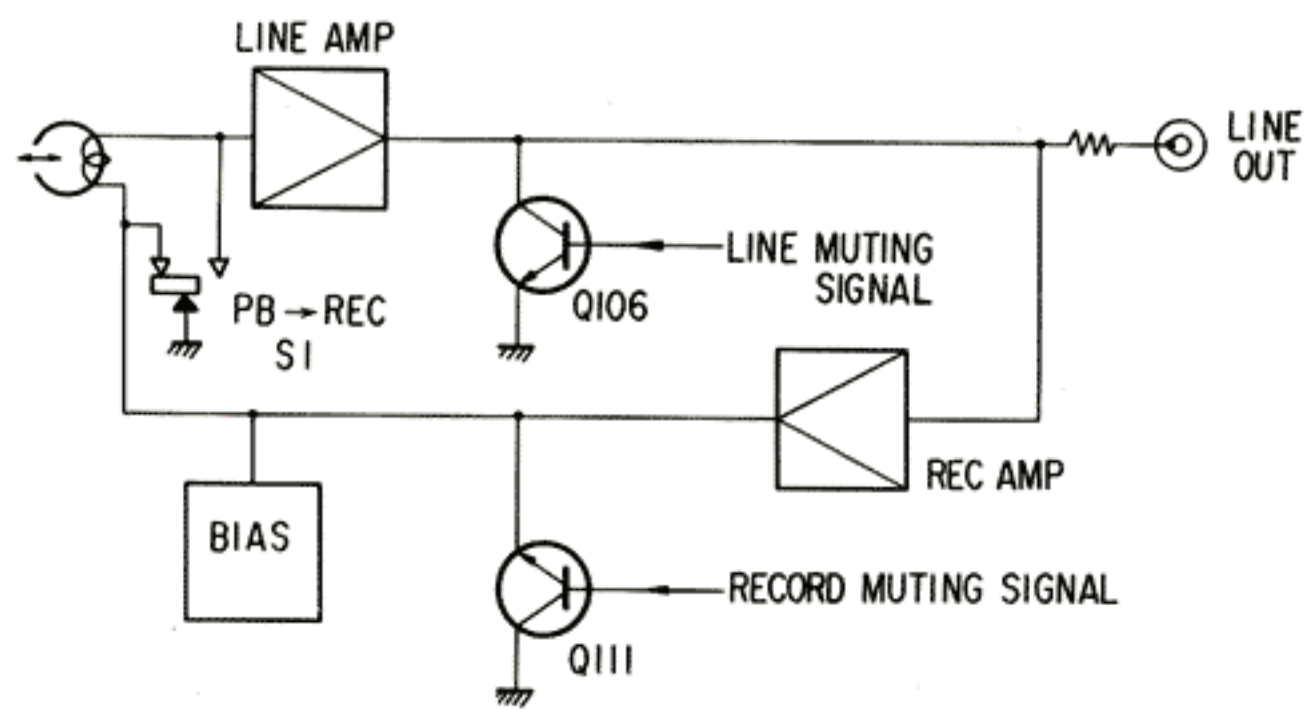


Fig. 1-8 Muting Signal

1. When power switch turned ON (See Fig. 1-9)

Stop signals are generated at Q707 and Q708 by the start-up of the power supply voltage. (See the circuit description of EL-7 for the details on stop signals).

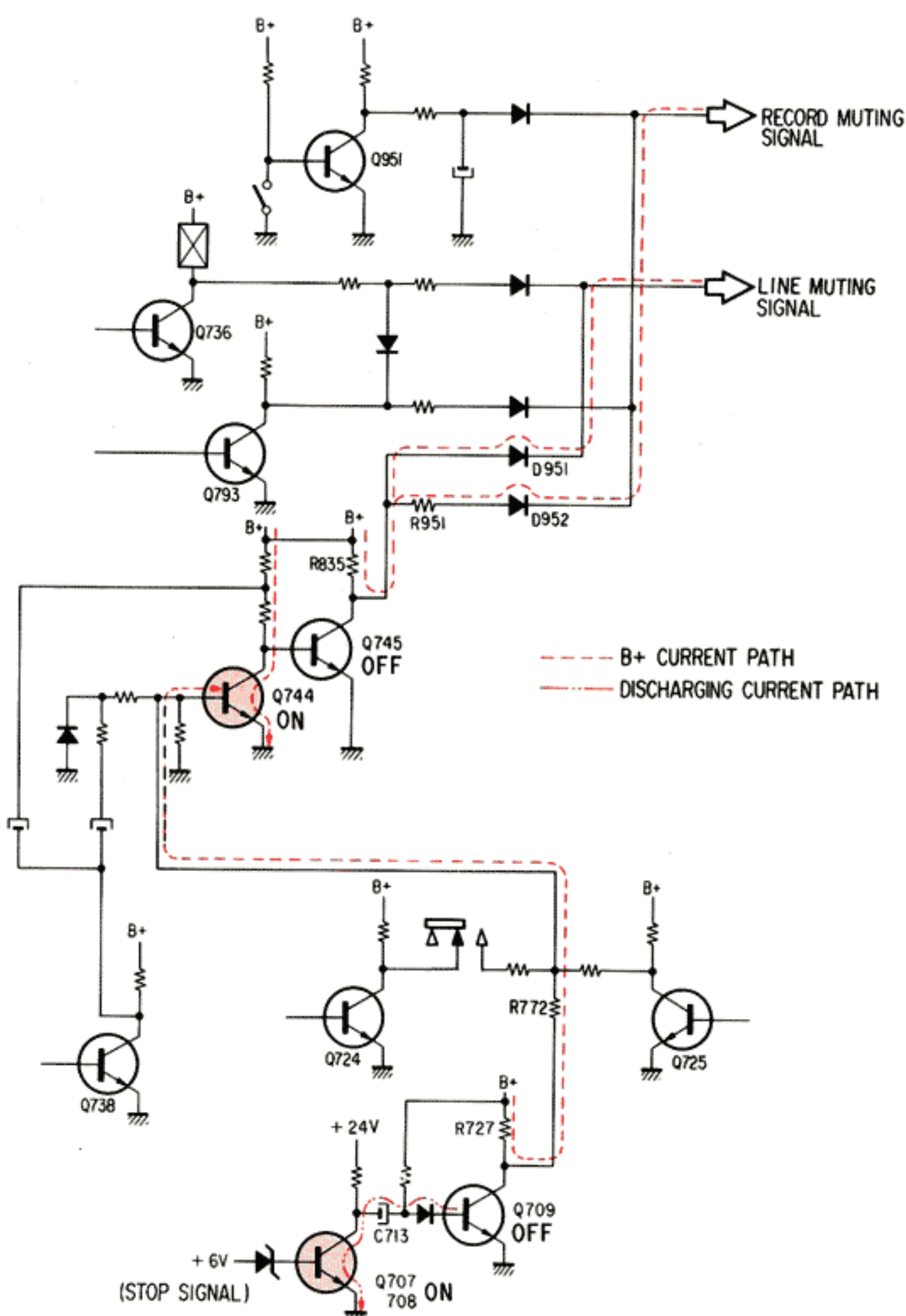


Fig. 1-9 Power Switch Turning ON

1. Q707 and Q708 turn ON after 2 seconds from turning the power switch to ON. C713 discharges when Q707 and Q708 turn ON, thus Q709's base voltage is decreased and Q709 turns OFF.
2. Q744 turns ON by a base current flowing via R727 and R772, and then Q745 turns OFF. So the record muting signal (via R835, R951 and D952), and the LINE muting signal (via R835 and D951) are applied to the audio circuit.

2. STOP mode (See Fig. 1-10)

Q724 is OFF in STOP mode. And Q744 turns ON by the base current flowing via R770, S951-1 and R771. Thus Q745 turns OFF, so the LINE muting and record muting signals are applied to the audio circuit.

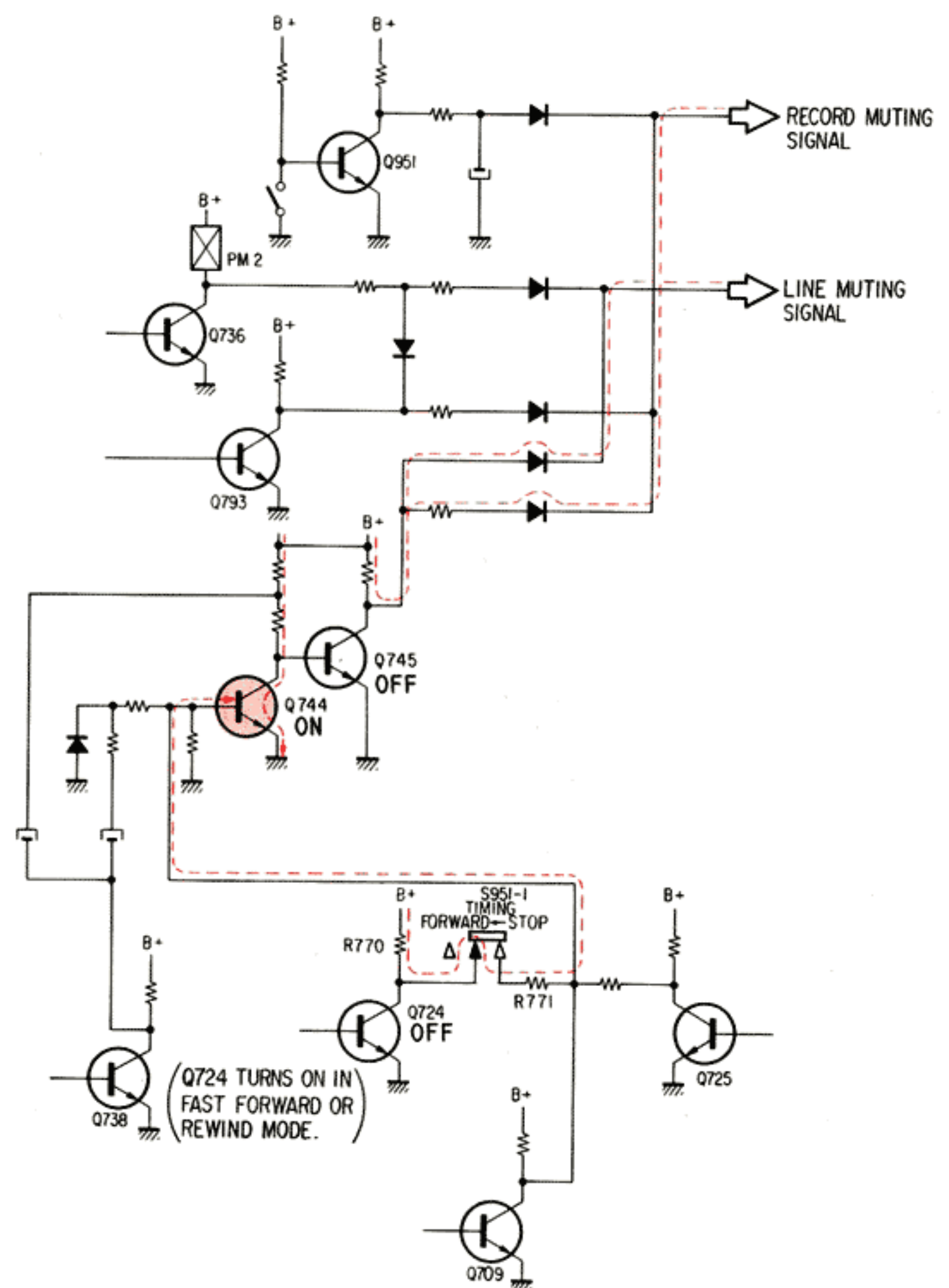


Fig. 1-10 Stop Mode

3. Forward mode (See Fig. 1-11)

Q739 is OFF in forward mode, so only the record muting signal is applied to the audio circuit via PM3, R957, and D955.

4. Fast forward or rewind mode (See Fig. 1-12)

Q725 is OFF in fast forward or rewind mode, so Q744 turns ON by the base current flowing via R776 and R733. Consequently, Q745 turns OFF, and the LINE muting and record muting signals are applied to the audio circuit.

5. STOP mode → record mode, or record mode → STOP mode (See Fig. 1-13)

- 1. When the record button is pushed in STOP mode, Q738 turns ON. Consequently Q745 turns OFF by the discharging current of C738. So the LINE muting and record muting signals are applied to audio circuit.
- 2. When the STOP button is pushed in record mode, Q738 turns OFF. Then Q744 turns ON by the charging current of C739, and Q745 turns OFF. So the LINE muting and record muting signals are applied to the audio circuit.

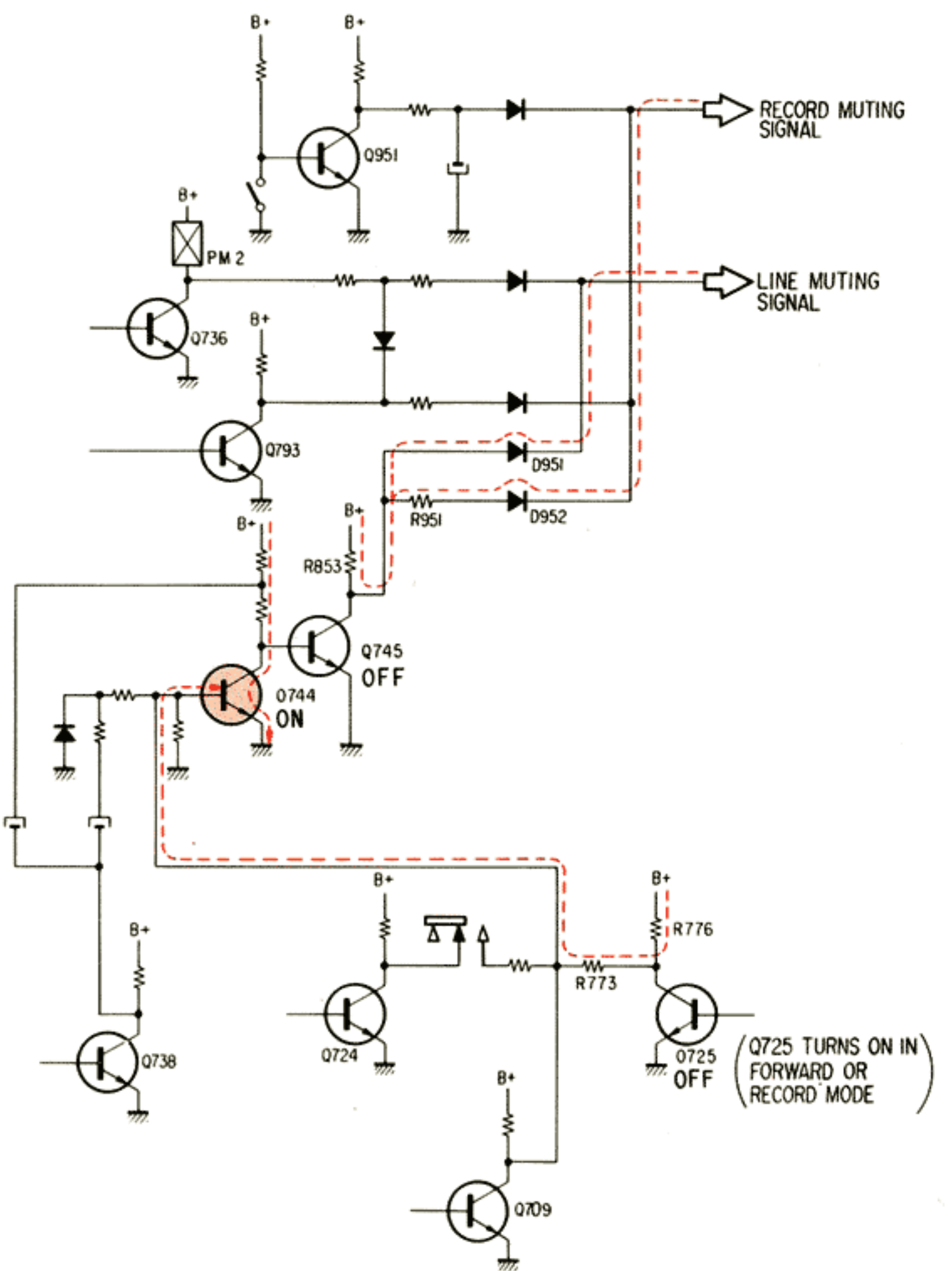


Fig. 1-12 Fast Forward or Rewind Mode

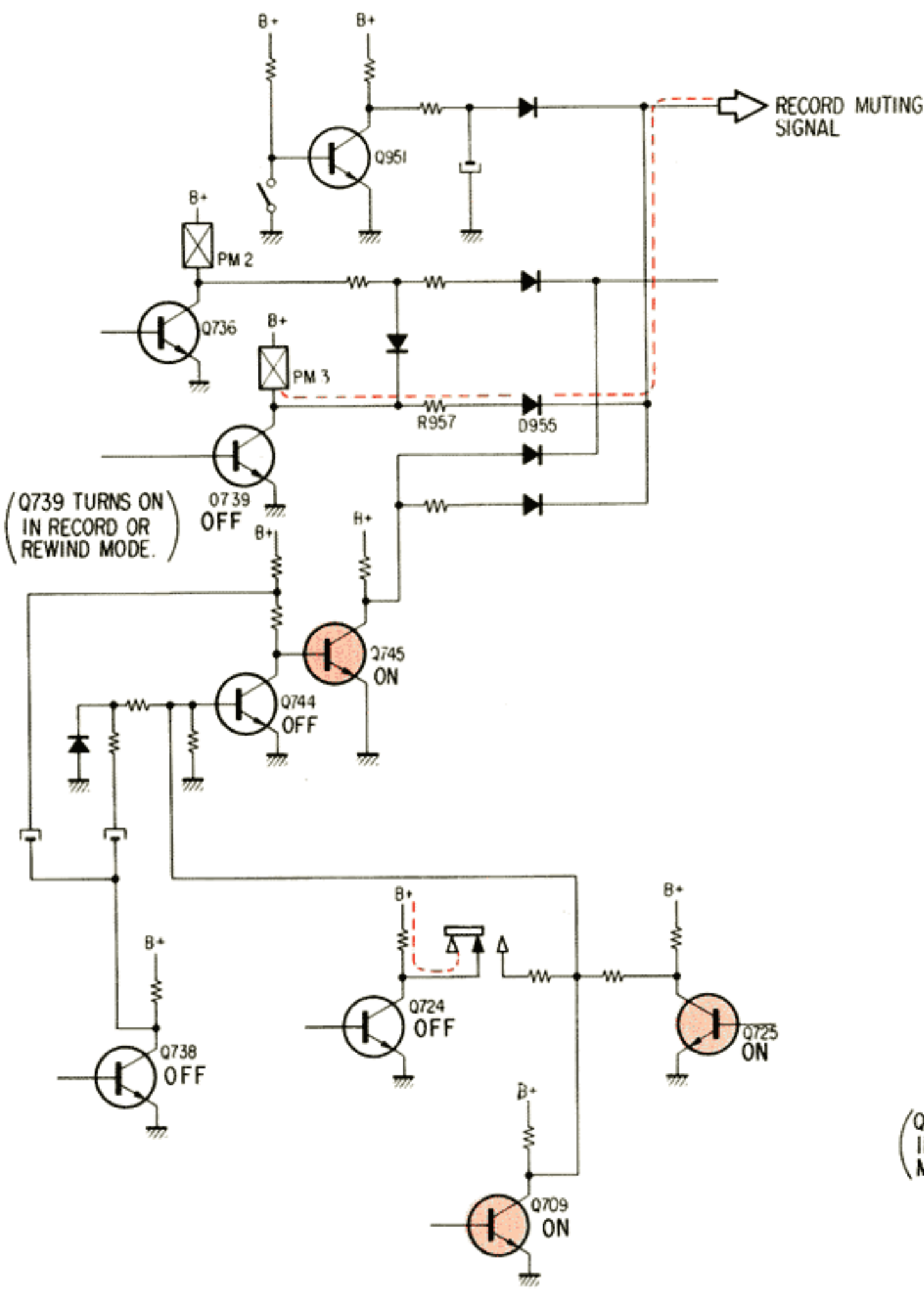


Fig. 1-11 Forward Mode

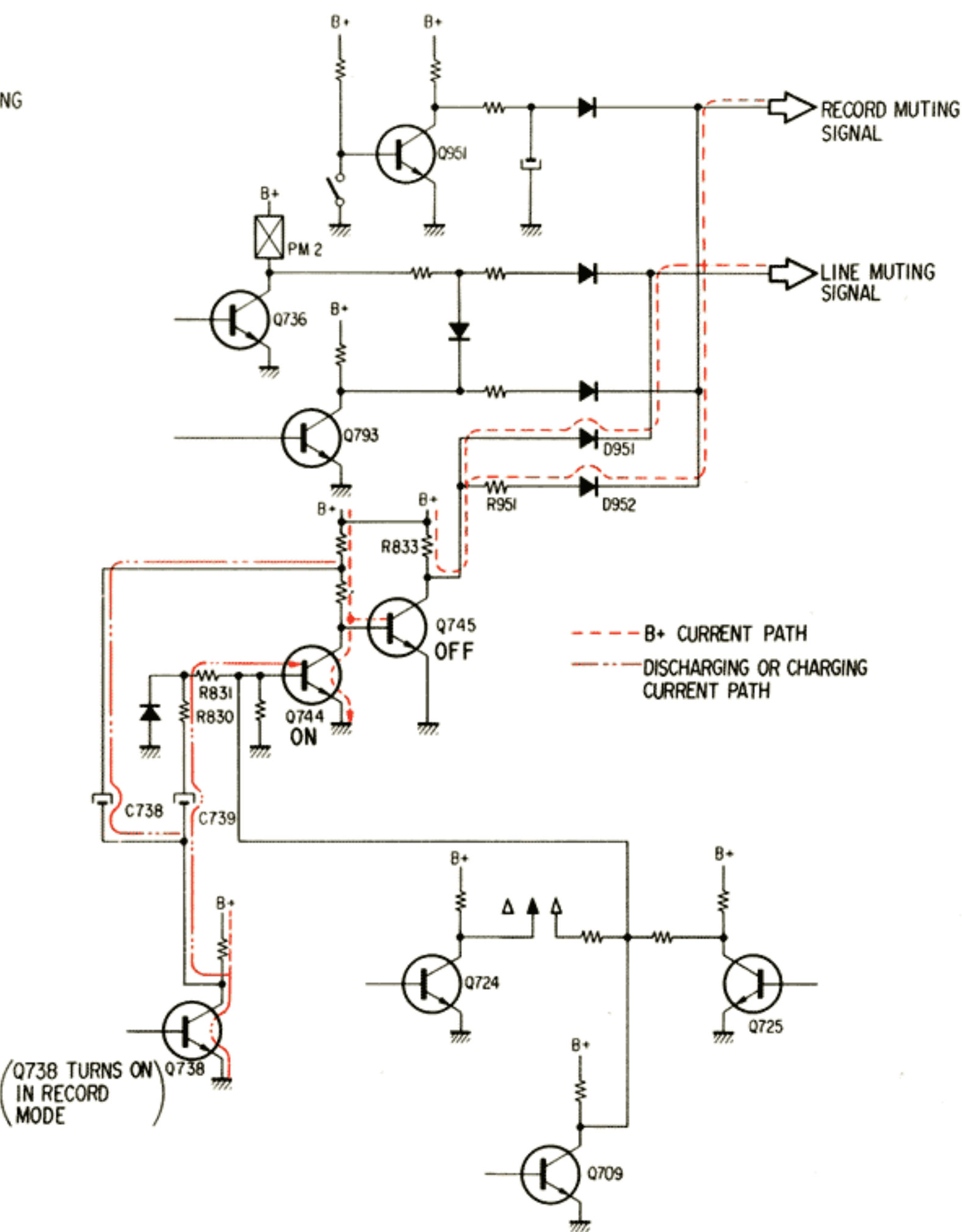
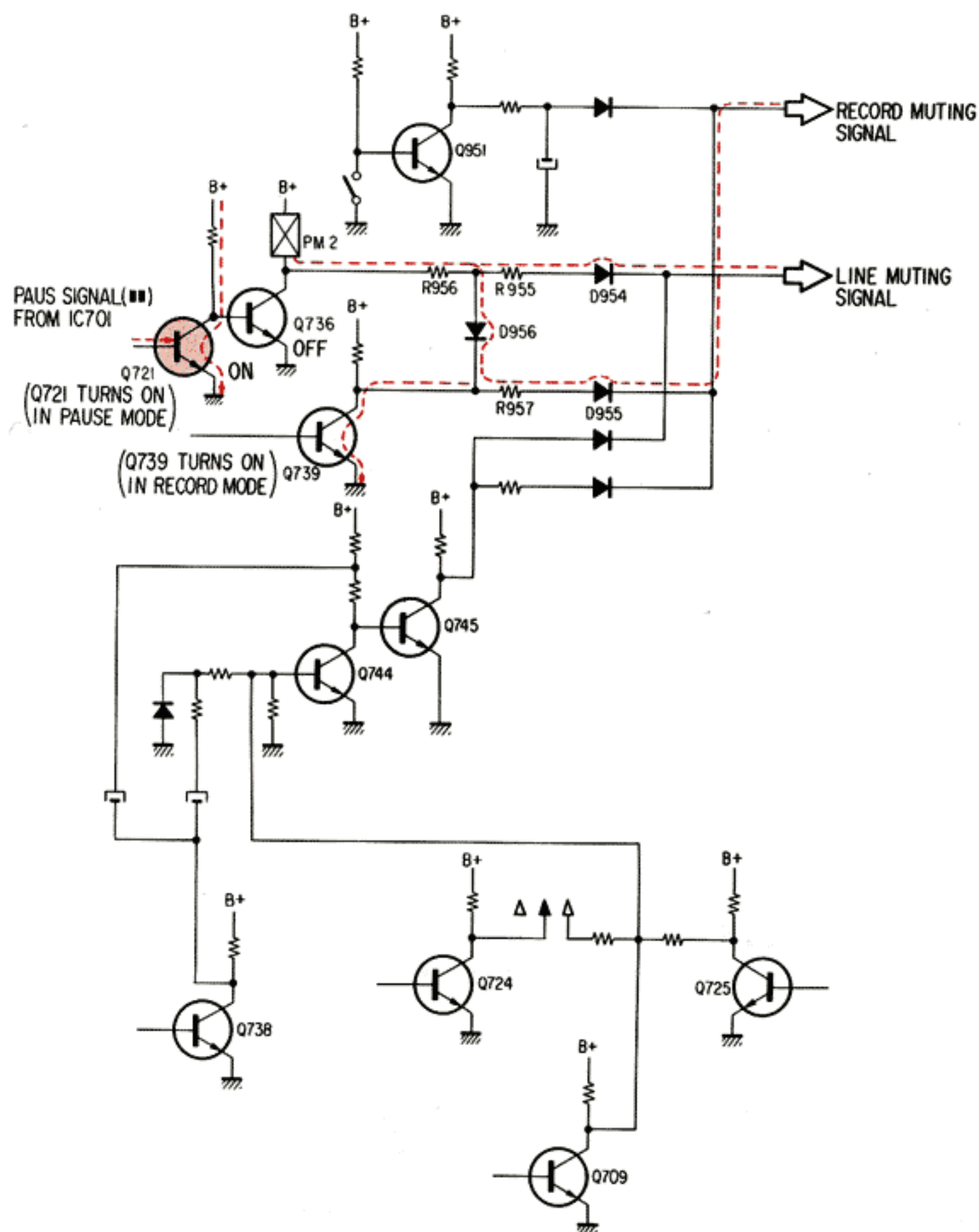


Fig. 1-13 Stop Mode → Record Mode or Record Mode → Stop Mode

In the forward/PAUSE mode, Q721 is ON, and Q736 is OFF. Therefore, the LINE muting signal is applied to the audio circuit via PM2, R956, R955, and D954, and the record muting signal is applied via D956, R957, and D955. But in record/PAUSE mode Q739 is ON. So these signals are not applied.



7. REC MUTING (operated by remote control RM-30) (See Fig. 1-15)

When the REC MUTING button of RM-30 is pushed, Q951 turns OFF since its base is grounded. Consequently, only the record muting signal is applied to the audio circuit via R953, R954, and D953.

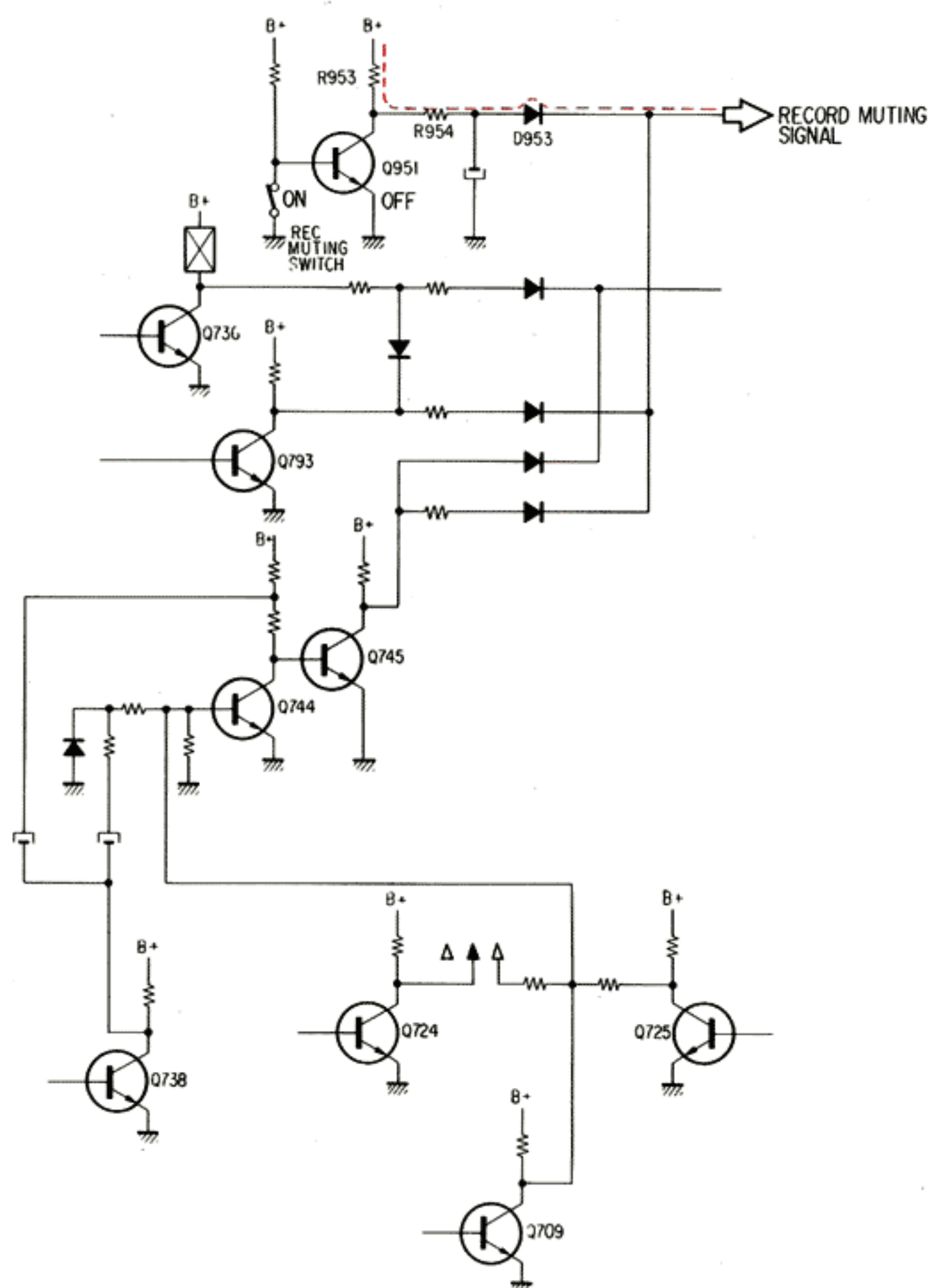
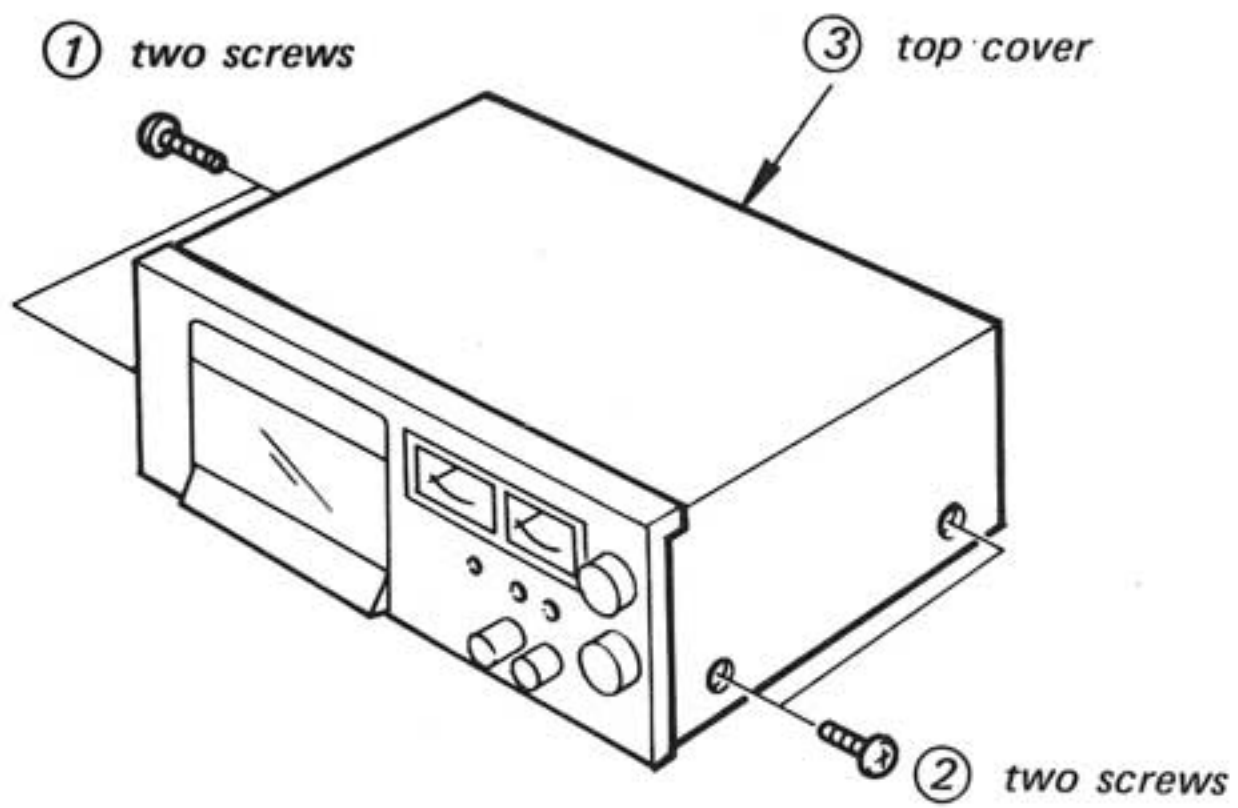


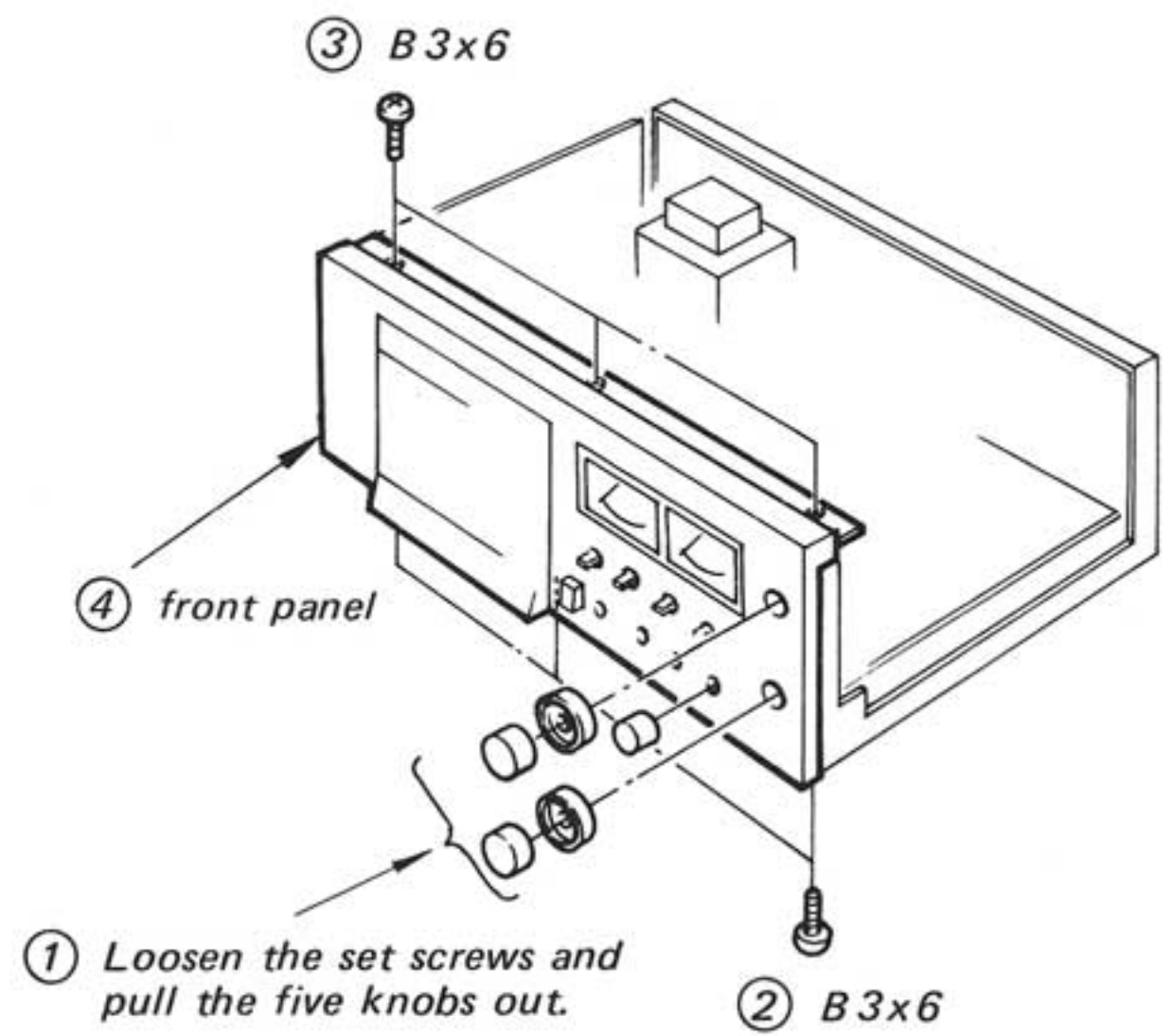
Fig. 1-15 REC MUTING

SECTION 2 DISASSEMBLY

Top Cover Removal



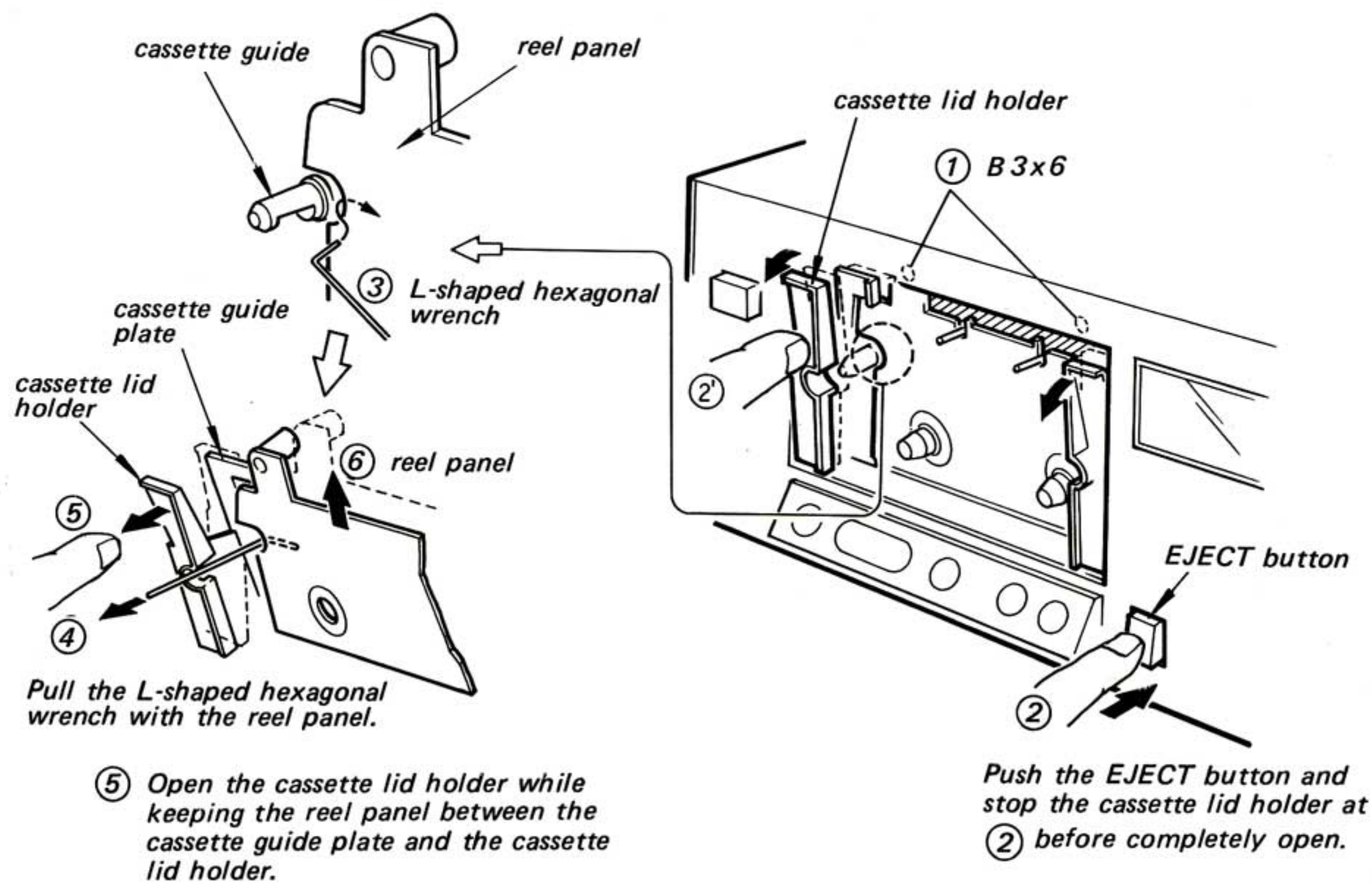
Front Panel Removal



Cassette Lid Removal

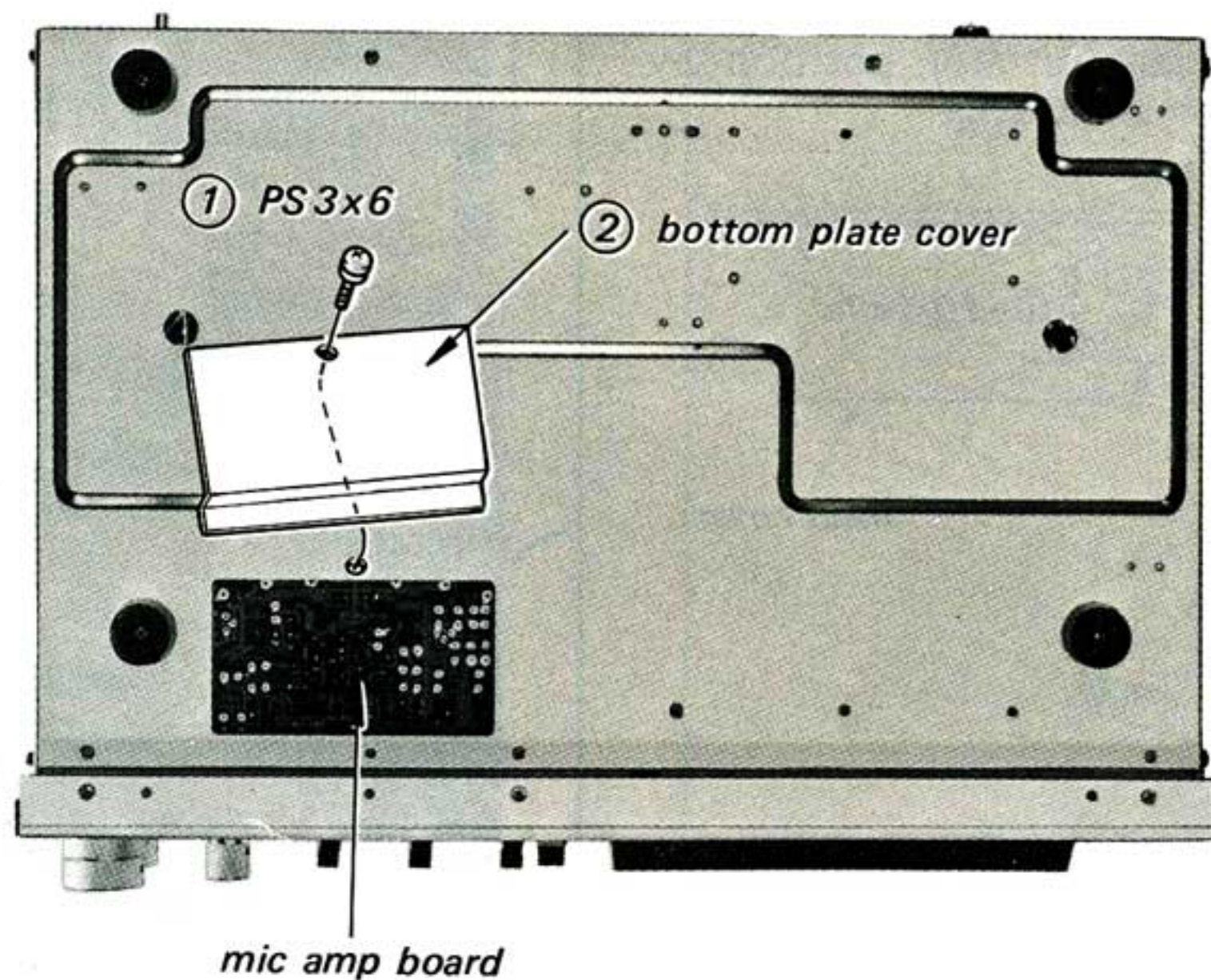


Reel Panel Removal



Bottom Plate Cover Removal

(The voltage on the mic amp board can be checked.)



SECTION 3 ADJUSTMENTS

3-1. MECHANICAL ADJUSTMENTS

PRECAUTION

1. Clean the following parts with a denatured-alcohol-moistened swab:

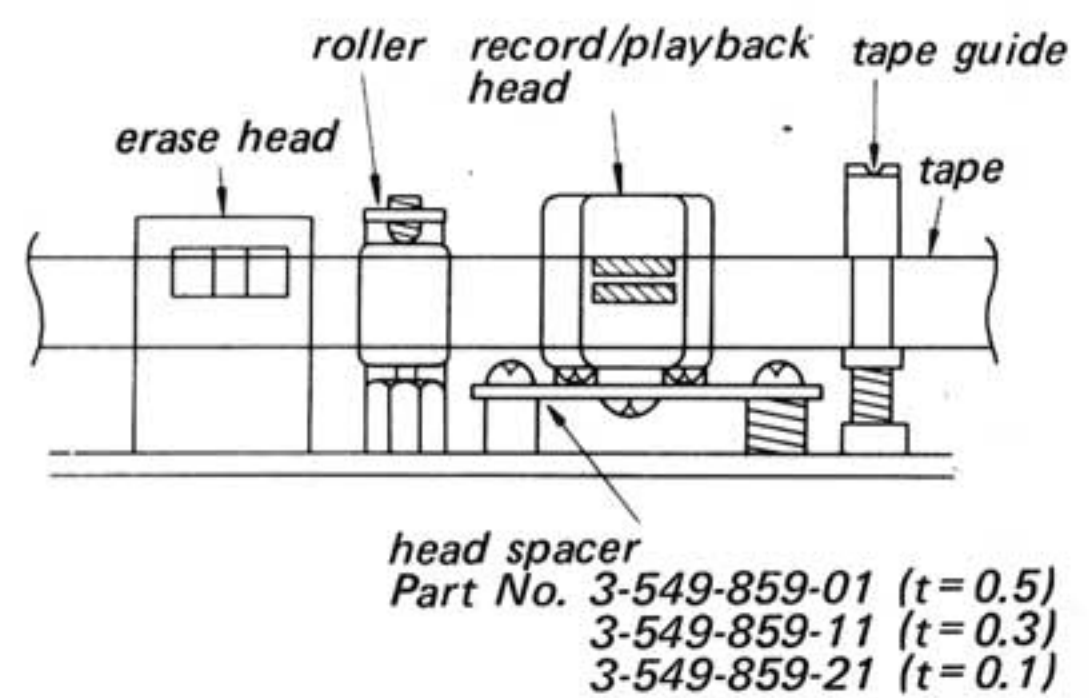
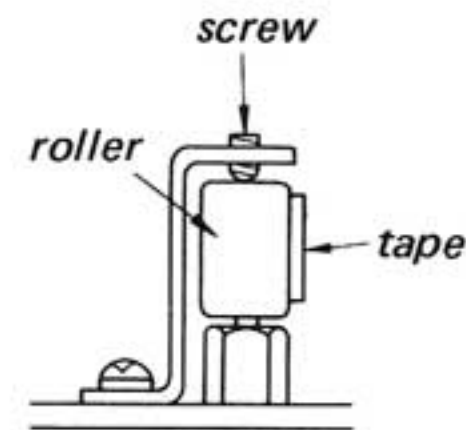
record/playback head	pinch roller
erase head	rubber belts
capstan	idlers
2. Demagnetize the record/playback head with a head demagnetizer.
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply a suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

Test Tape L-9-MR (with a mirror) 8-918-064-15

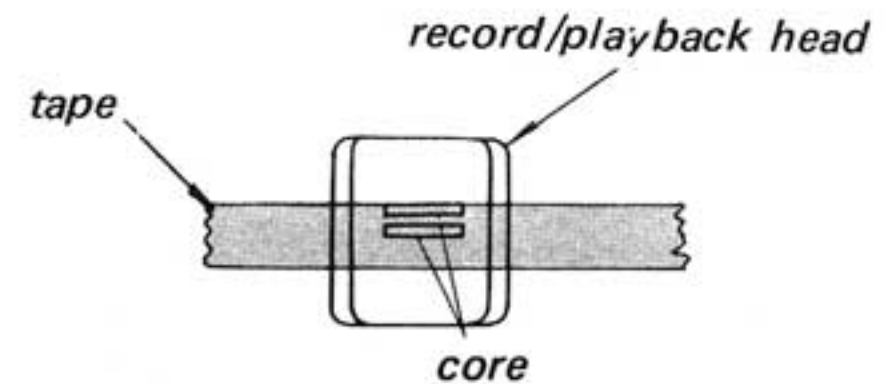
section	1	2	3	4
frequency	315 Hz	7 kHz	12.5 kHz	3 kHz
level	0 dB	-10 dB	-10 dB	0 dB
time	40 sec.	60 sec.	40 sec.	180 sec.

Tape Path Adjustment (Use the test tape L-9-MR) — Playback mode —

1. Adjust the roller height by turning the screw so that the tape runs through the middle of the roller, and make sure that the roller smoothly rotates.

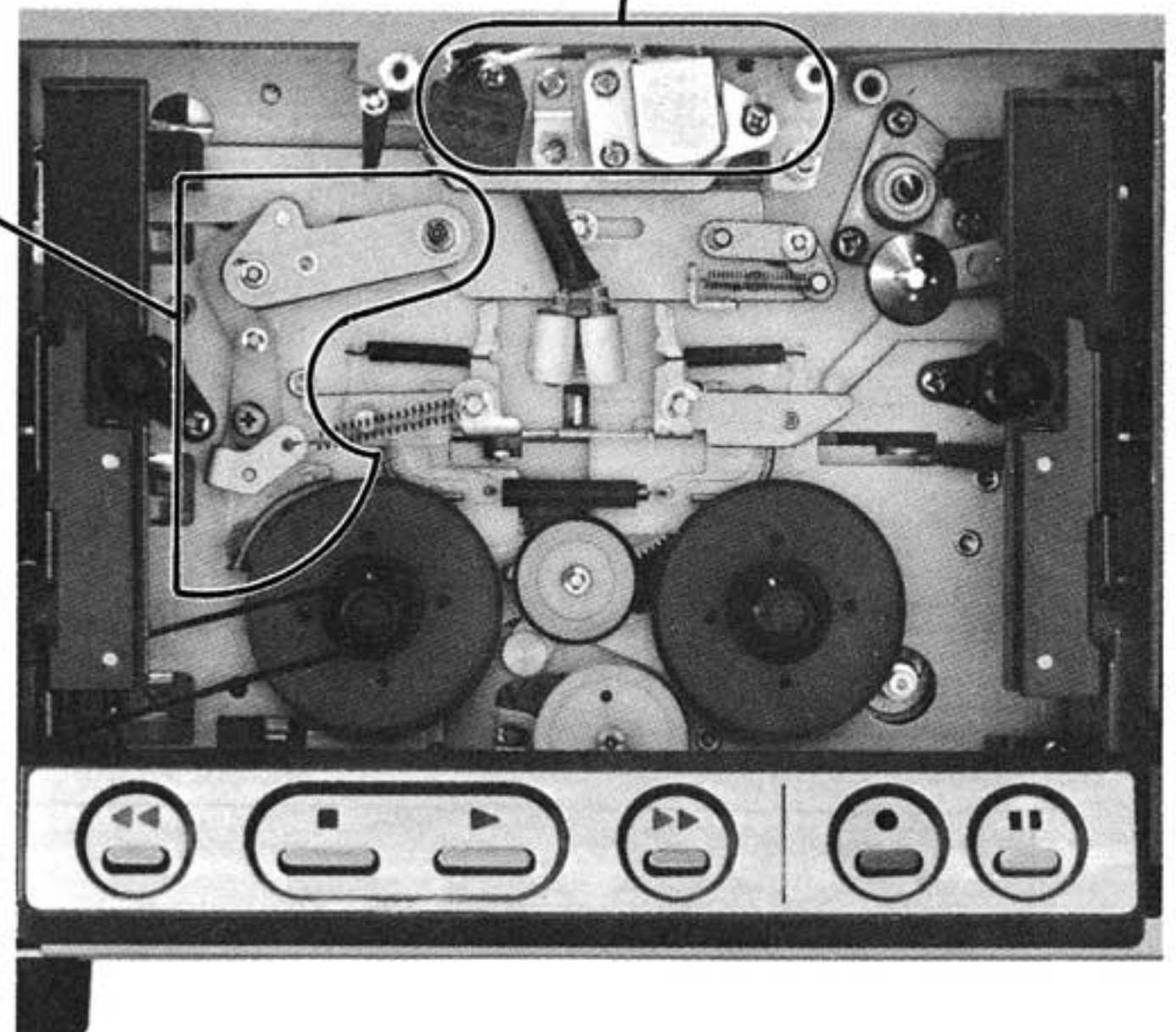
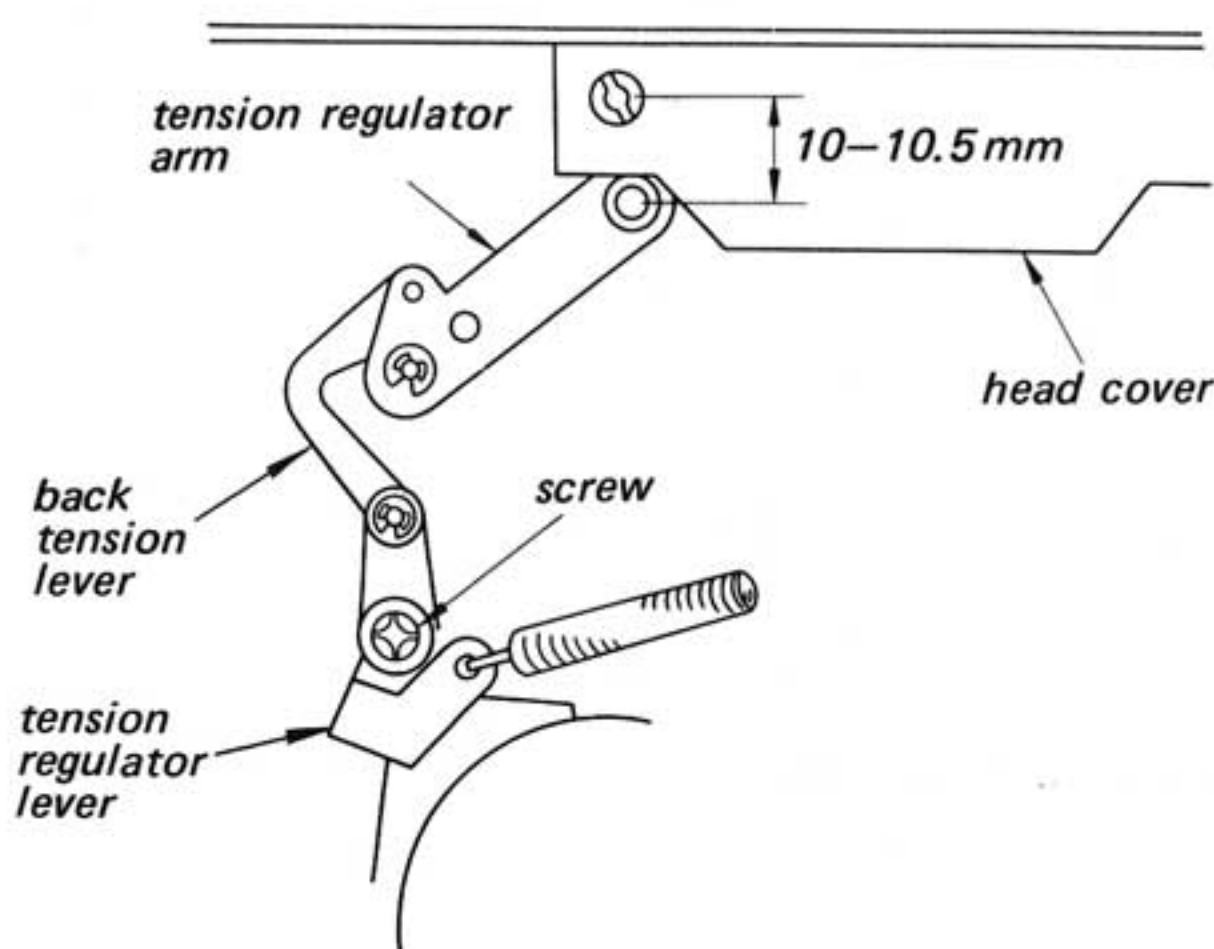


2. Adjust the tape guide height without tape curl.
3. Adjust the record/playback head height by head spacer so that the upper end of tape touches the upper end of core as shown below.



Tension Regulator Arm Position Adjustment — Playback mode —

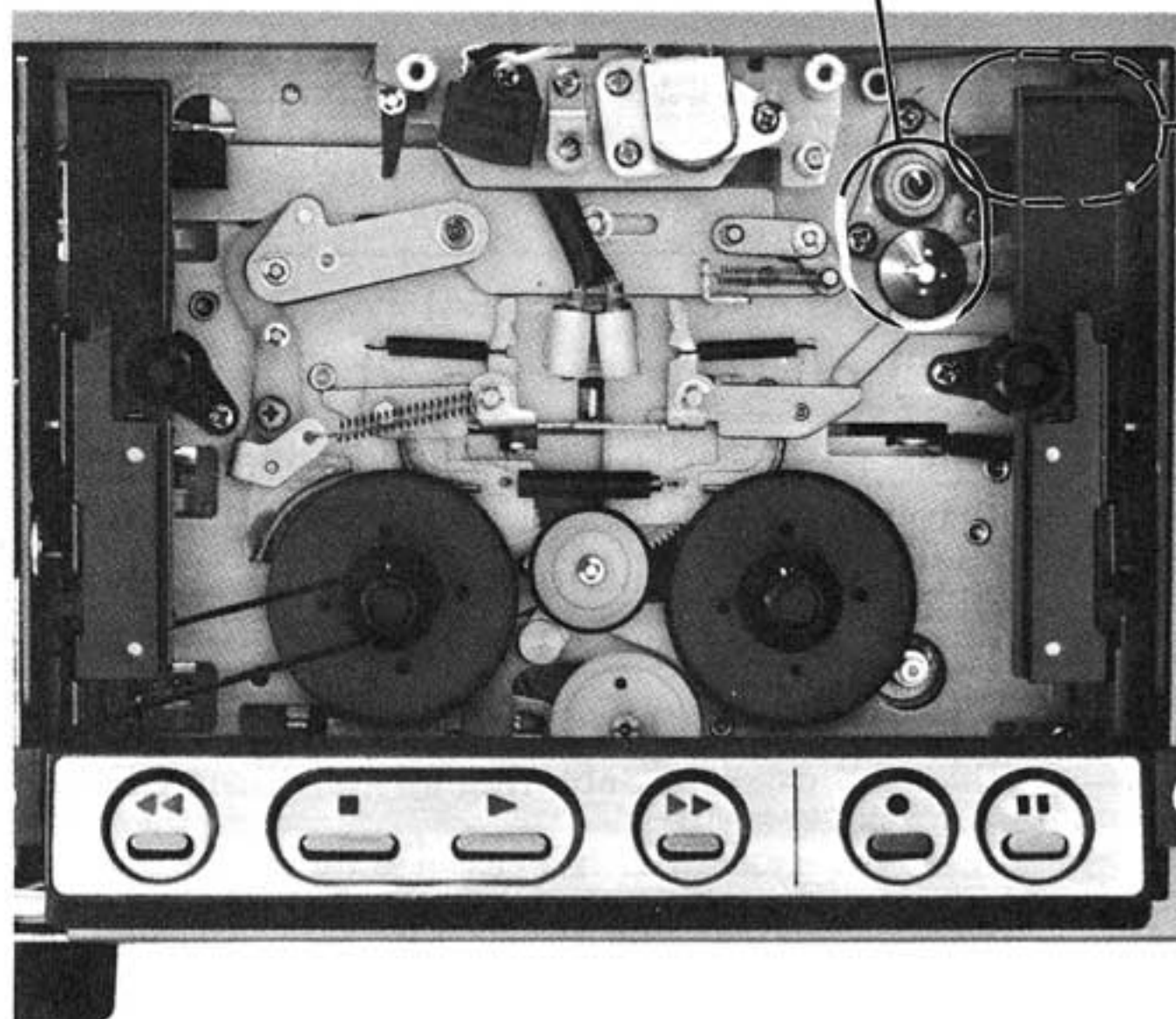
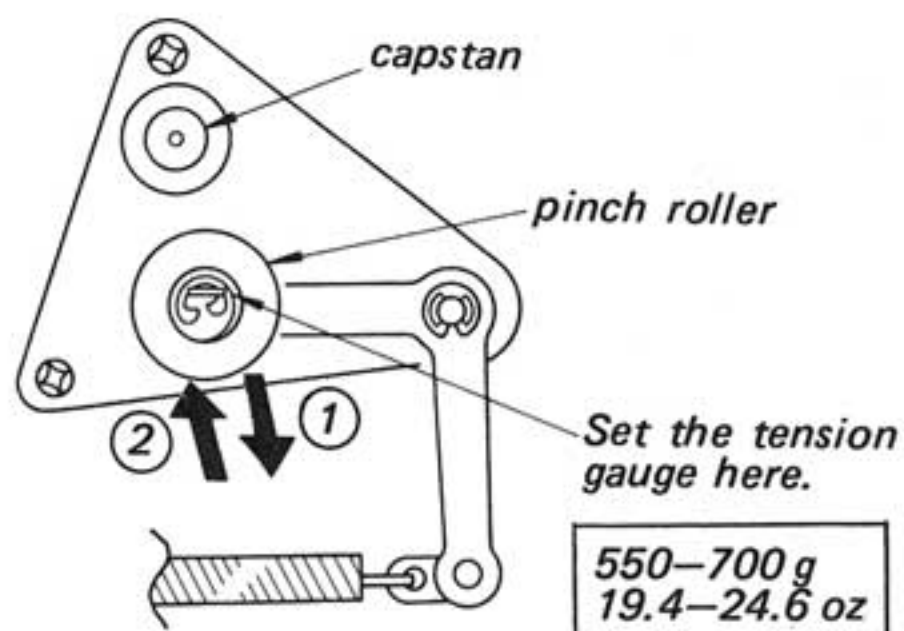
Adjust the tension regulator arm position by loosening the screw.



Pinch Roller Pressure Measurement

— Playback mode —

1. Set the tension gauge.
2. Push the tension gauge.
3. Slowly return the pinch roller and read the tension gauge just when the pinch roller starts to rotate.



Tape Retaining Cam Position Adjustment

1. Insert the ELCASET into the cassette holder and press the cassette holder to position the tape retainer as shown in Fig. A. Then, loosen the screws in Fig. C and adjust the tape retaining cam position to obtain the specified clearances *1 and *2 in Fig. B.

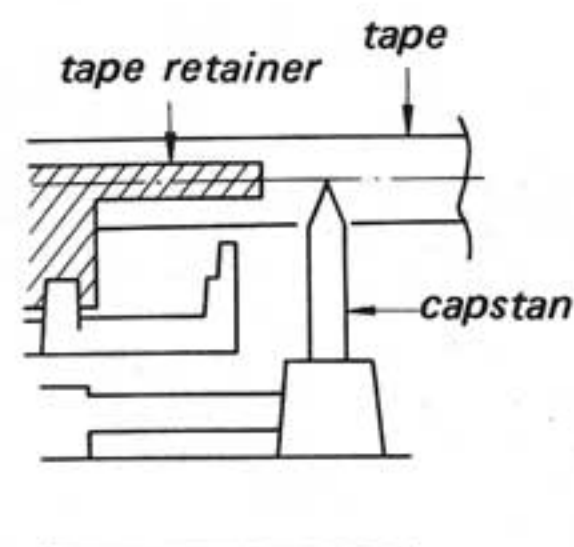


Fig. A

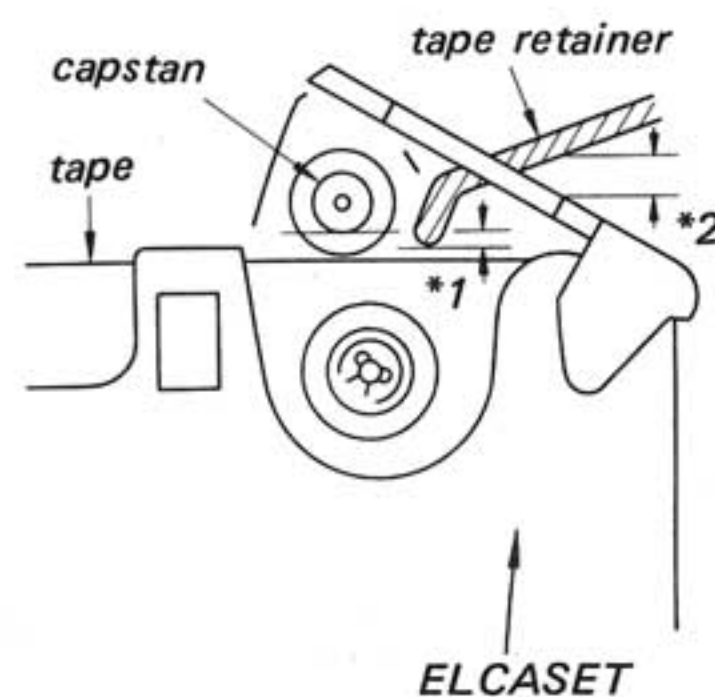


Fig. B

Specification:
clearance *1: 1-1.5 mm
clearance *2: more than 1 mm

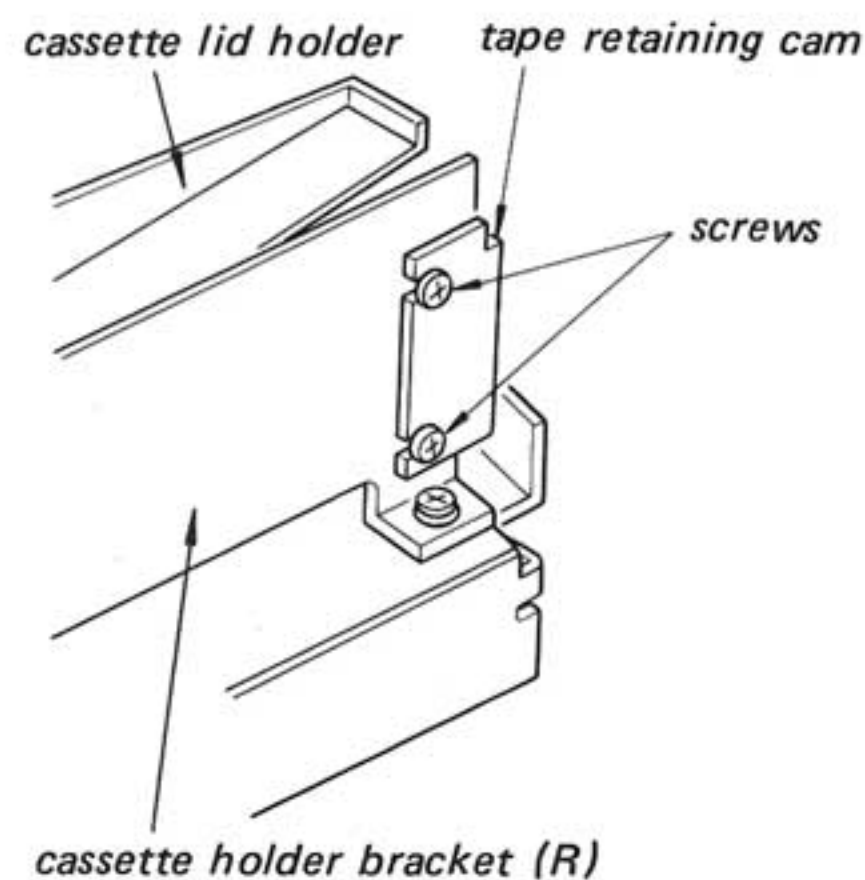
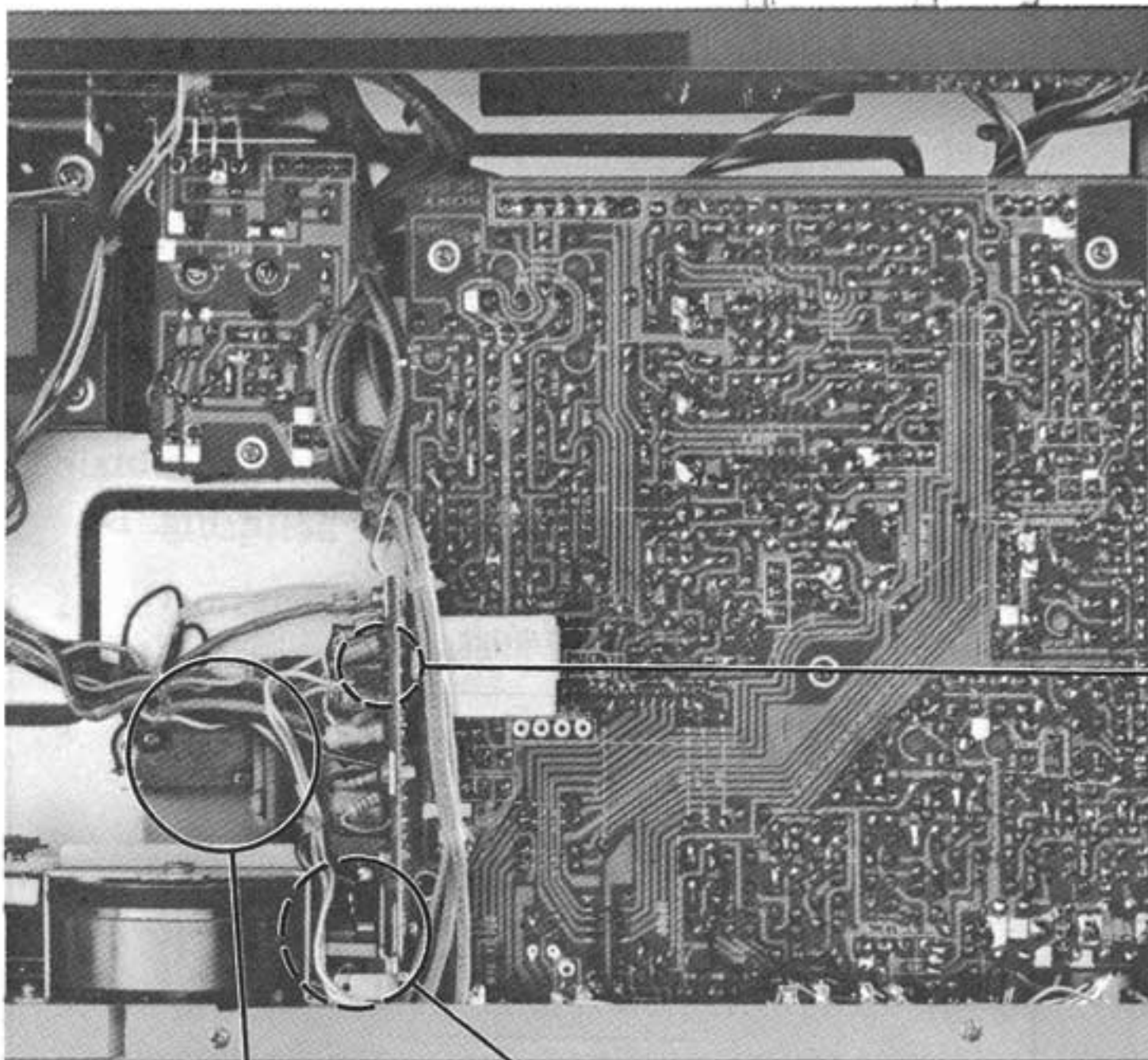


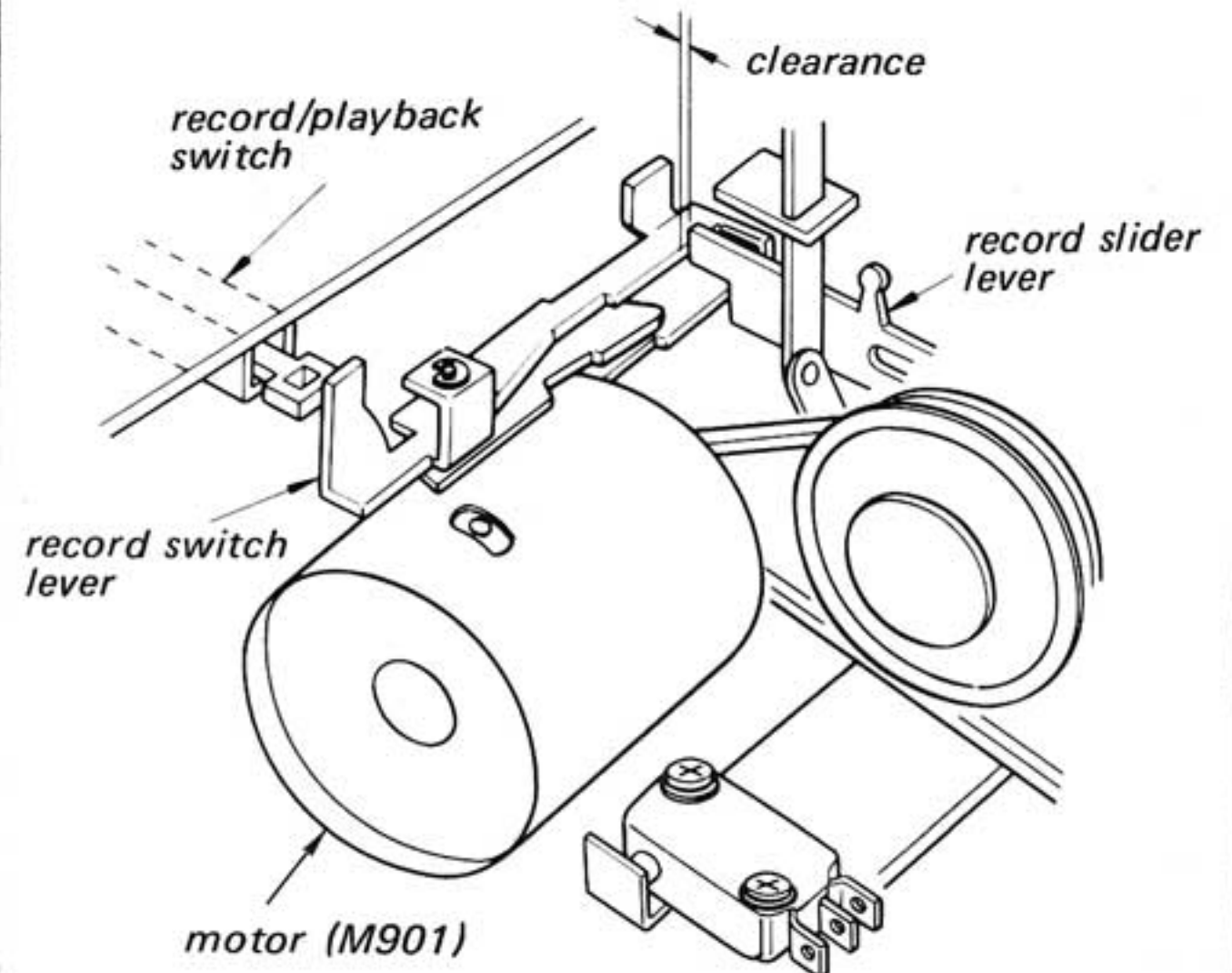
Fig. C

2. Push and lock the cassette holder in and make sure that the tape retainer does not touch the tape.



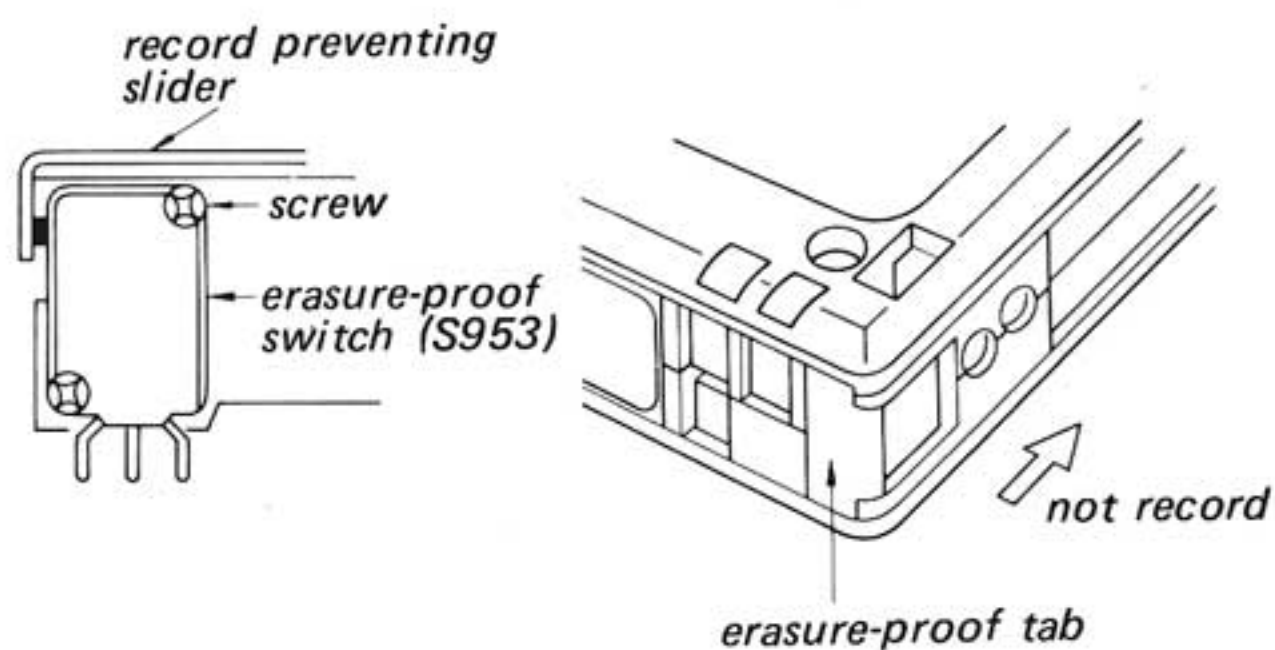
Record Slider Position Check

1. Install the ELCASET.
2. When pushing the record and forward buttons, make sure that the record switch lever completely pushes the record/playback switch (S1).
3. Make sure that the clearance exists between the record switch lever and the record slider.



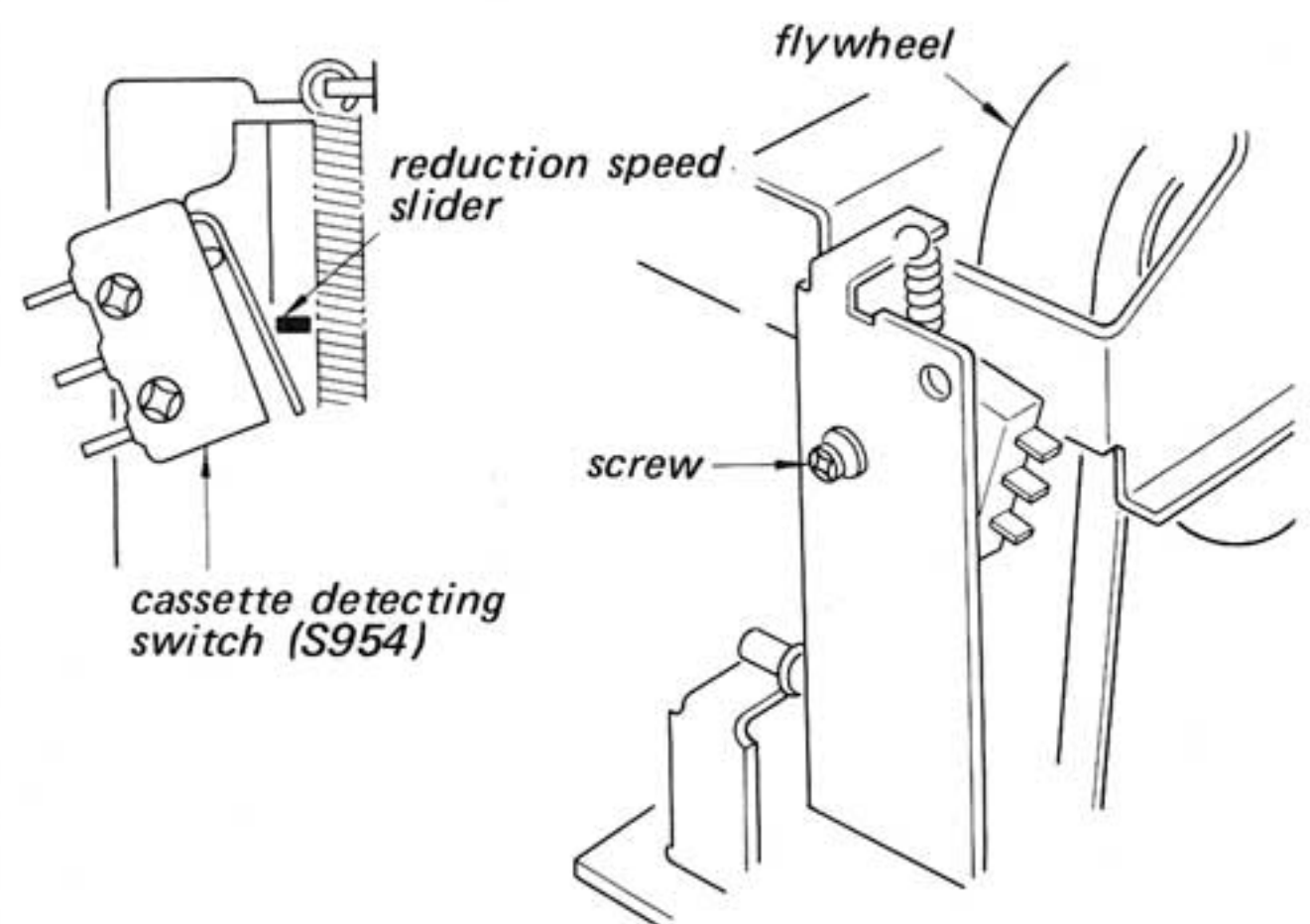
Erasure-proof Switch (S953) Position Adjustment

1. When installing the ELCASET whose erasure-proof tab does not slide in, make sure that the erasure-proof switch (S953) is ON.
2. When installing the ELCASET whose erasure-proof tab slides in, make sure that the erasure-proof switch (S953) is OFF.
3. If necessary, adjust the erasure-proof switch position by loosening the screw.



Cassette Detecting Switch (S954) Position Adjustment

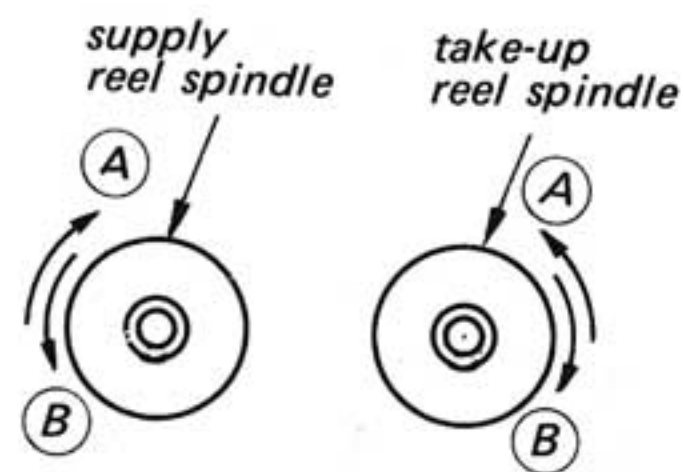
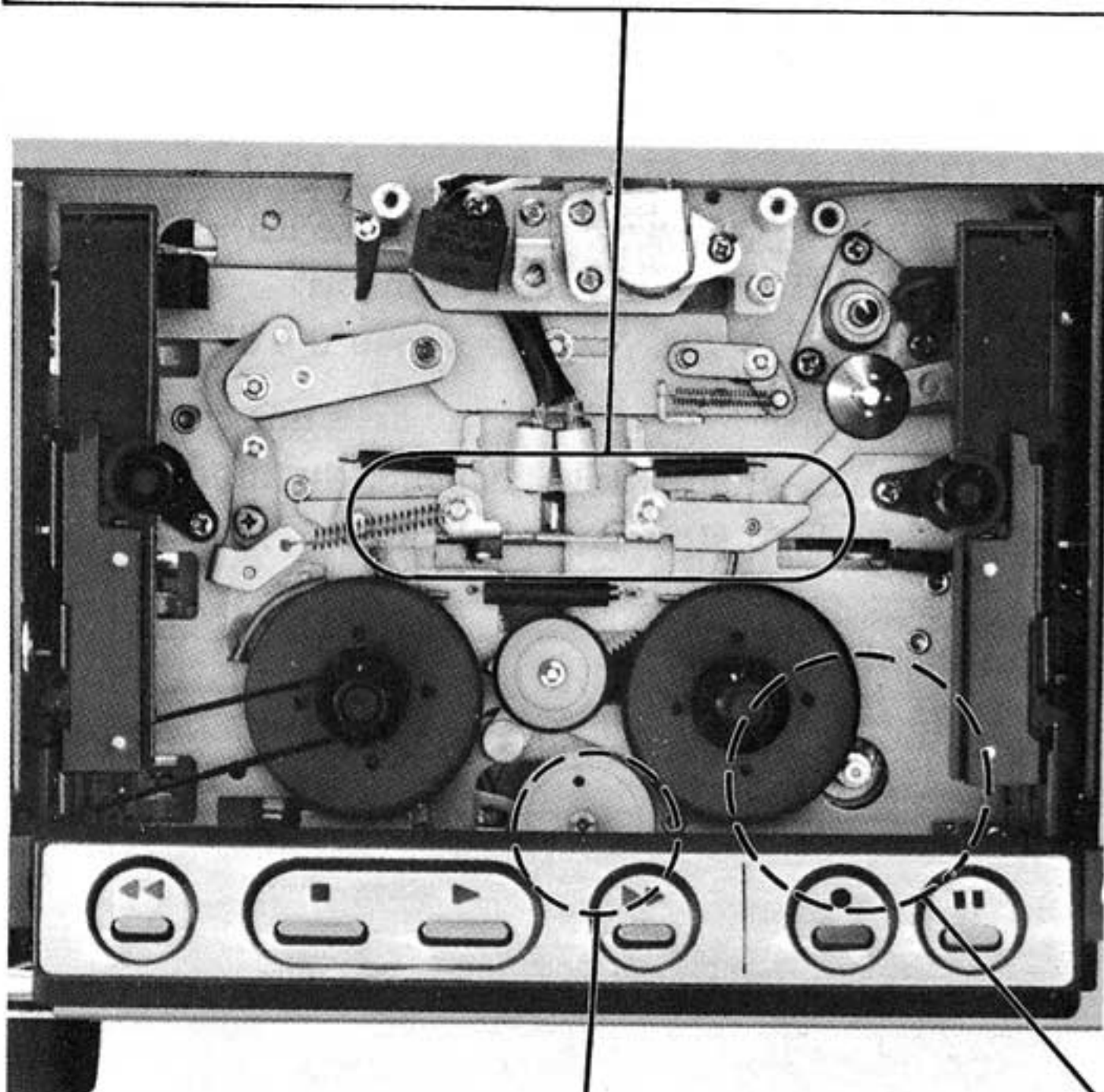
1. When pushing the cassette holder in, make sure that the cassette detecting switch (S954) turns ON and the reduction speed slider does not cross the cassette detecting switch over.
2. When ejecting the cassette holder, make sure that the cassette detecting switch turns OFF.
3. If necessary, adjust the cassette detecting switch position by loosening the screw.



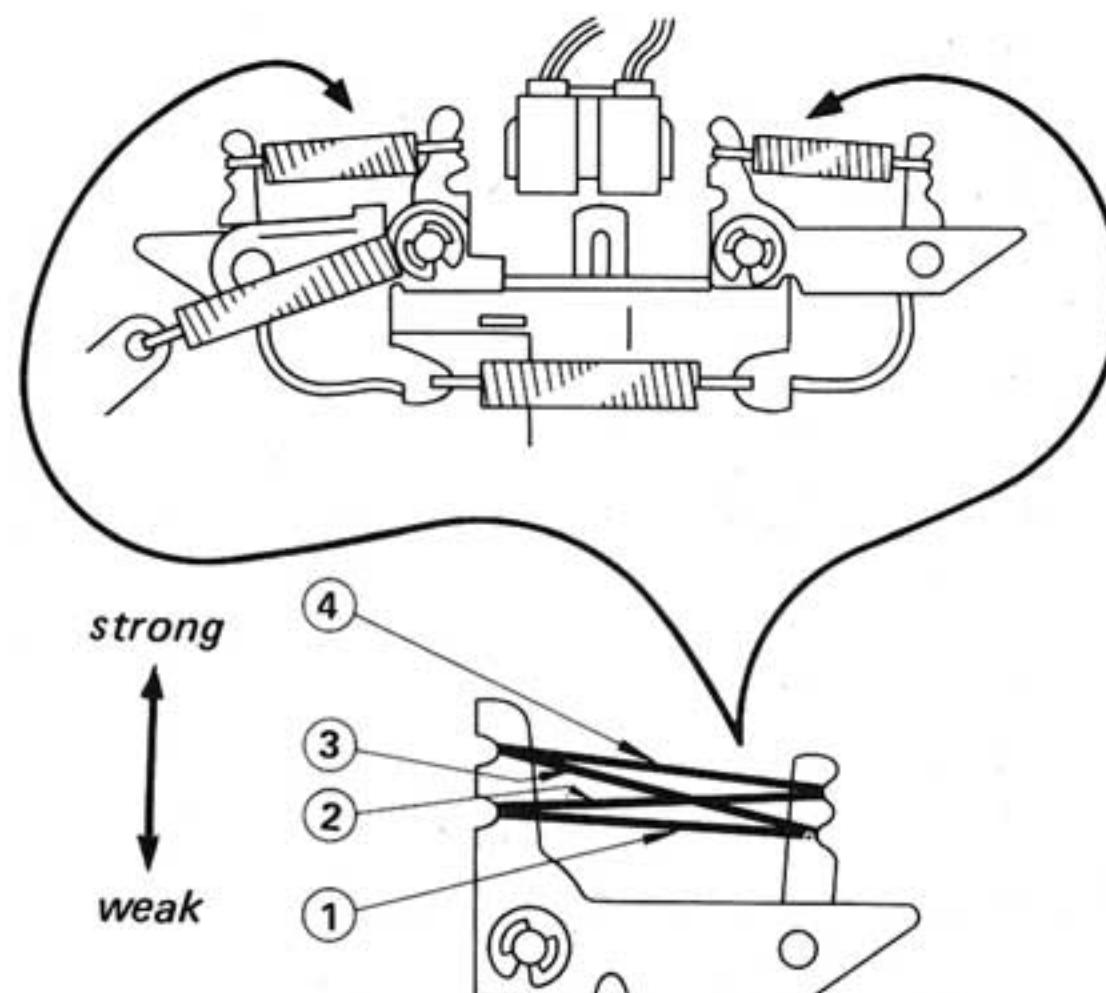
Brake Torque Adjustment

— Stop mode —

Direction	Torque meter reading
(A)	250–300 g.cm (3.5–4.1 oz.in)
(B)	30–40 g.cm (0.42–0.55 oz.in)



If necessary, change the spring position.

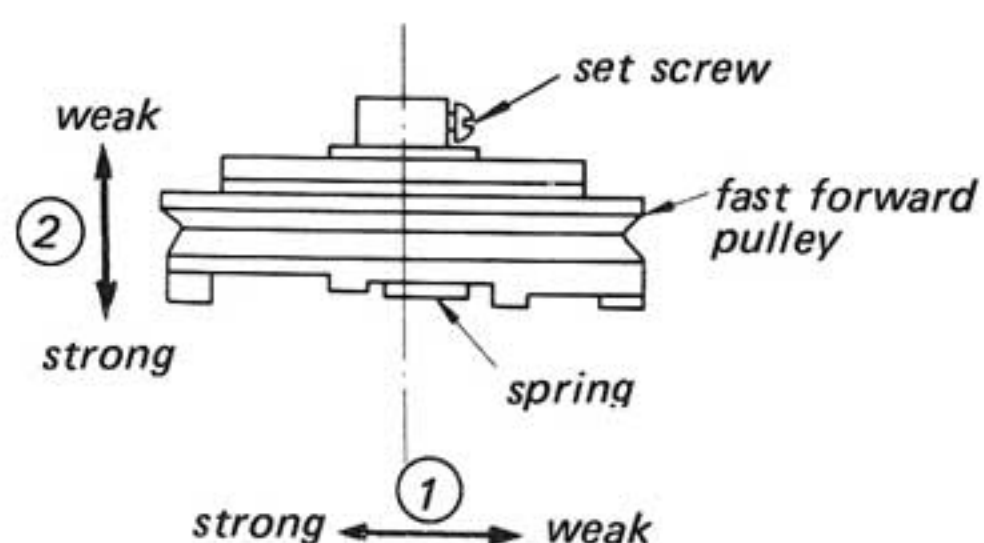


Fast Forward and Rewind Torque Adjustment

— Fast forward or rewind mode —

Torque meter	Meter reading
CQ-201L	200–250 g.cm (2.8–3.4 oz.in)

1. Change the spring position.
2. If necessary, change the fast forward pulley height.

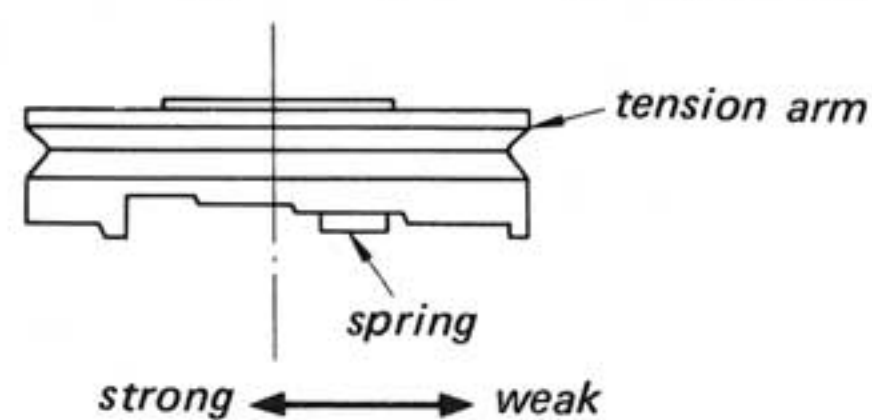


Forward Torque Adjustment

— Playback mode —

Torque meter	Meter reading
CQ-101L	90–120 g.cm (1.25–1.66 oz.in)

If necessary, change the spring position.



Back Tension Torque Measurement

— Playback mode —

Torque meter	Meter reading
CQ-101L	65–100 g.cm (0.91–1.38 oz.in)

3-2. ELECTRICAL ADJUSTMENTS

Note: The adjustments should be performed in the order given in this service manual.
The adjustments should be performed for both L-CH and R-CH.

Switches and controls should be set as follows unless otherwise specified.

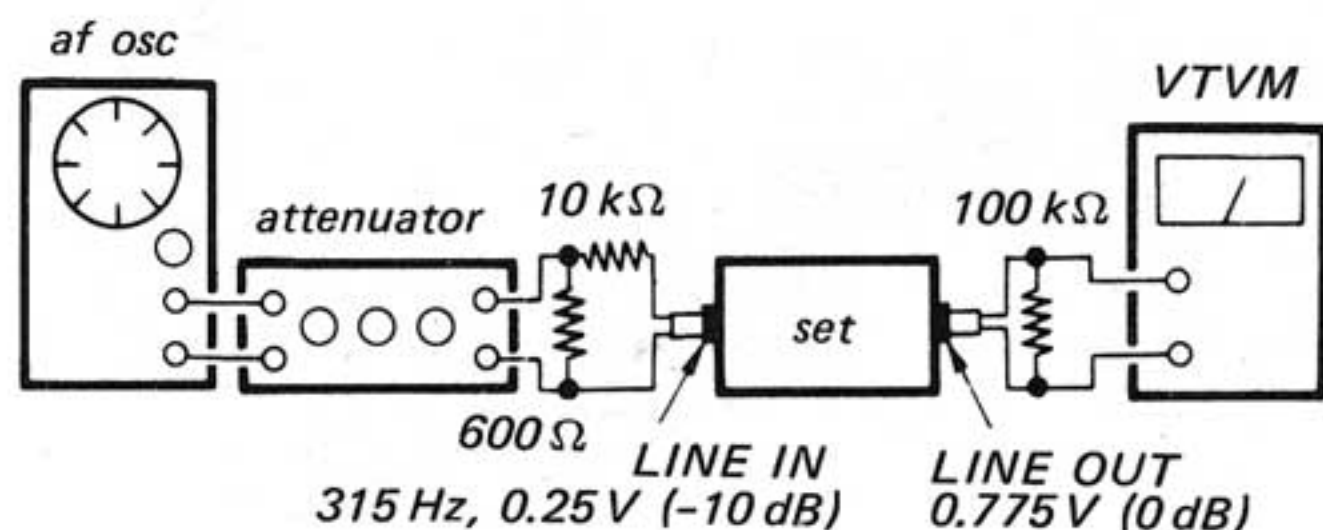
POWER switch:	ON
TIMER switch:	OFF
MEMORY switch:	OFF
DOLBY NR switch:	OFF
MPX FILTER switch:	OFF
TAPE SELECT EQ switch:	TYPE I
TAPE SELECT BIAS switch:	TYPE I
LEVEL ADJUST control:	fully clockwise (on the rear panel)

BIAS and EQ switch settings in accordance with tape used are as follows.

Blank Tape	EQ switch	BIAS switch
CS-60 (SLH)	TYPE I	TYPE I
CS-70 (DUAD)	TYPE II	TYPE II

Standard Record

Set the REC LEVEL-LINE control for the specified output level. (REC LEVEL-MIC control: 0 position).



Standard Input Level

	MIC	LINE IN
source impedance	300 Ω	10 kΩ
input level	0.77 mV (-60 dB)	0.25 V (-10 dB)

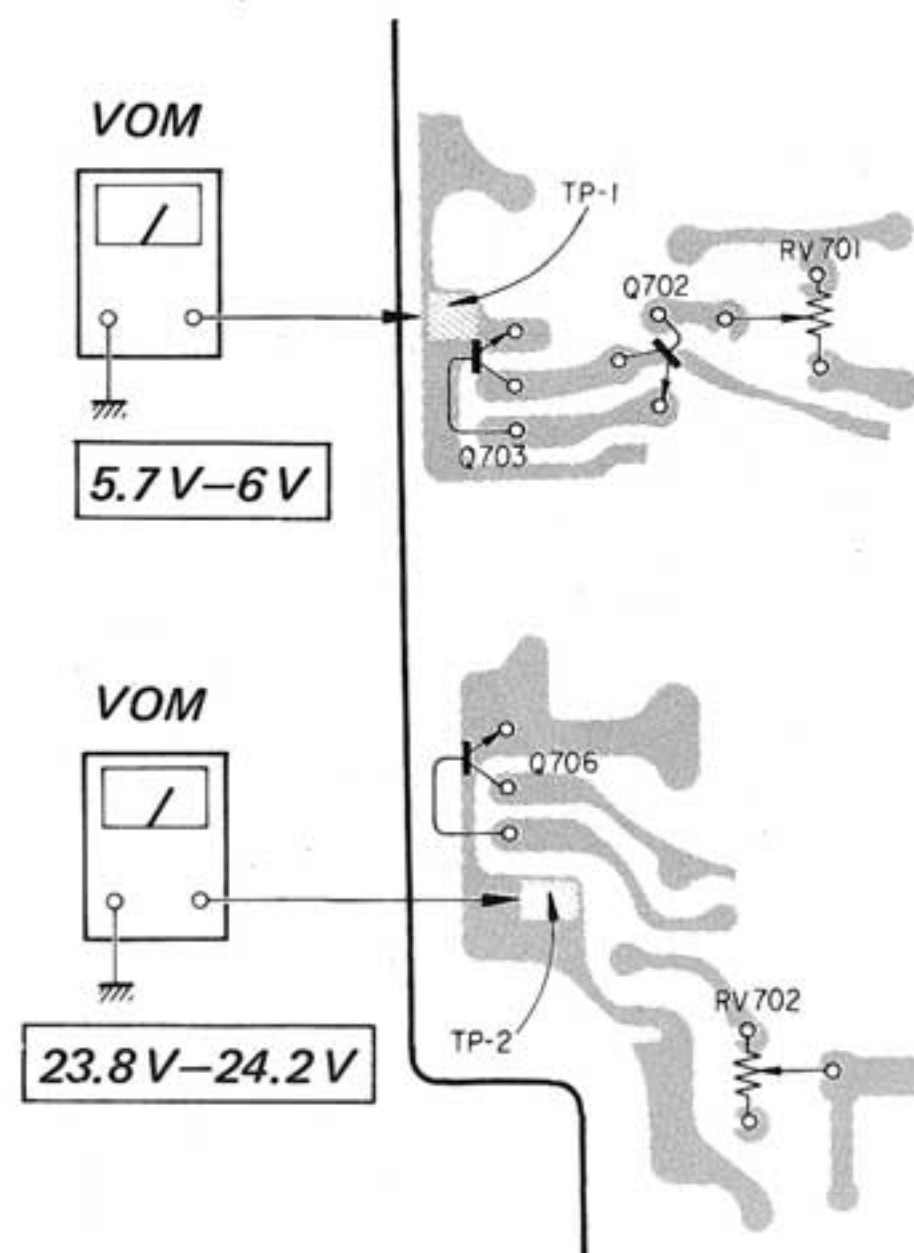
Standard Output Level

	LINE OUT	HEADPHONES
load impedance	100 kΩ	8 Ω
output level	0.775 V (0 dB)	0.12 V (-16 dB) (PHONES LEVEL: fully clockwise)

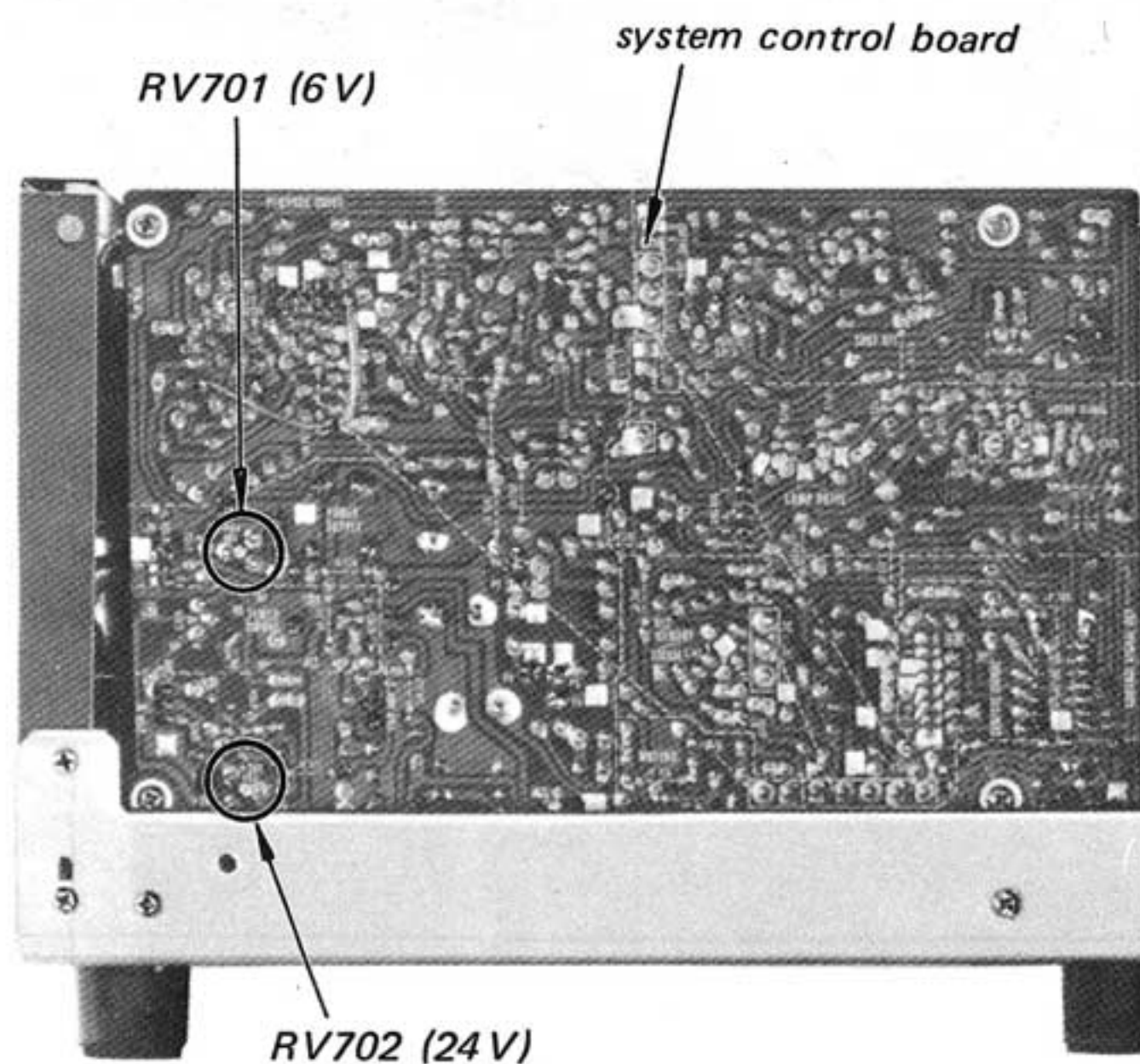
DC Voltage Adjustment

Procedure:

Adjust RV701 and RV702 for specified VOM readings.



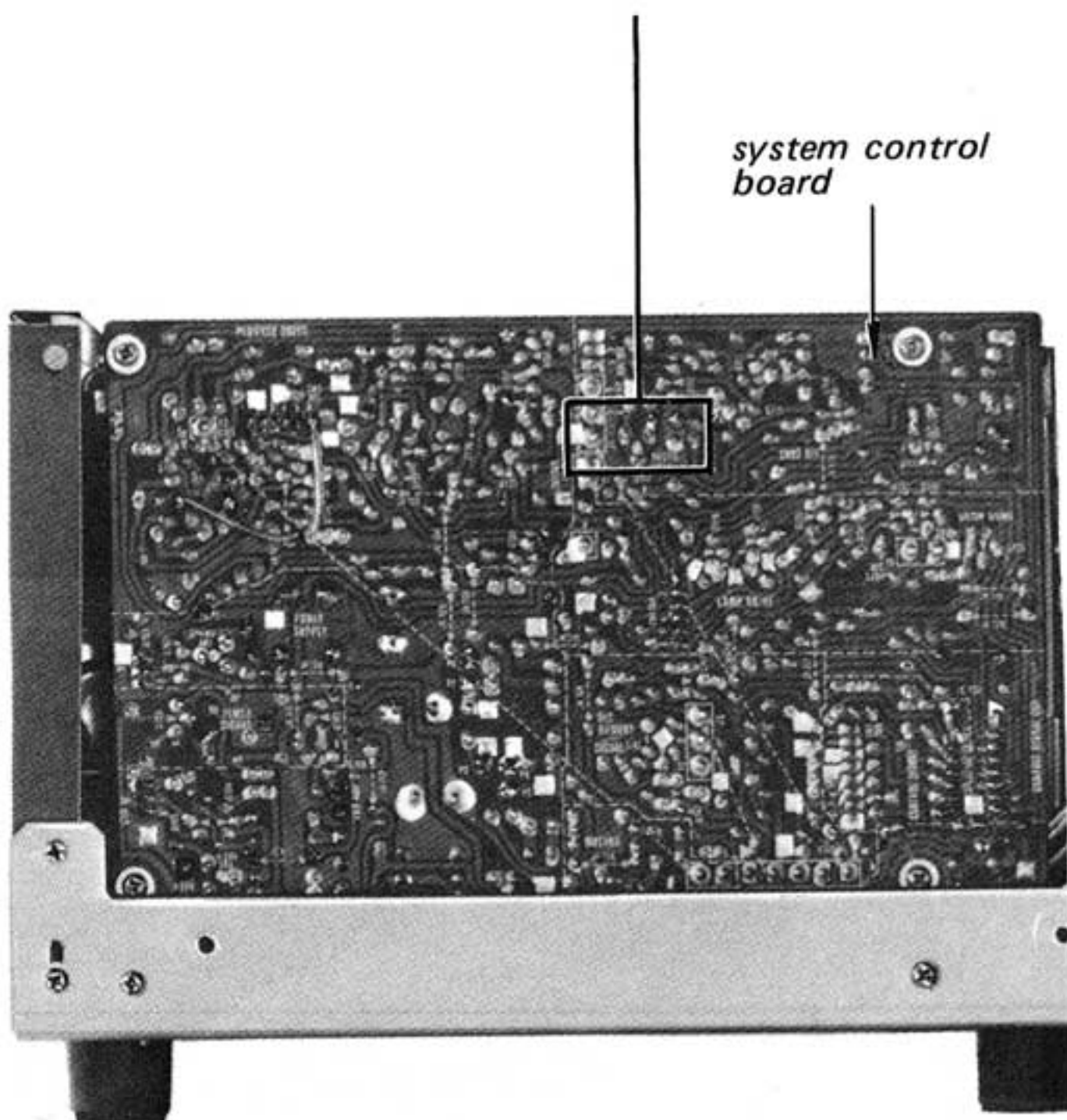
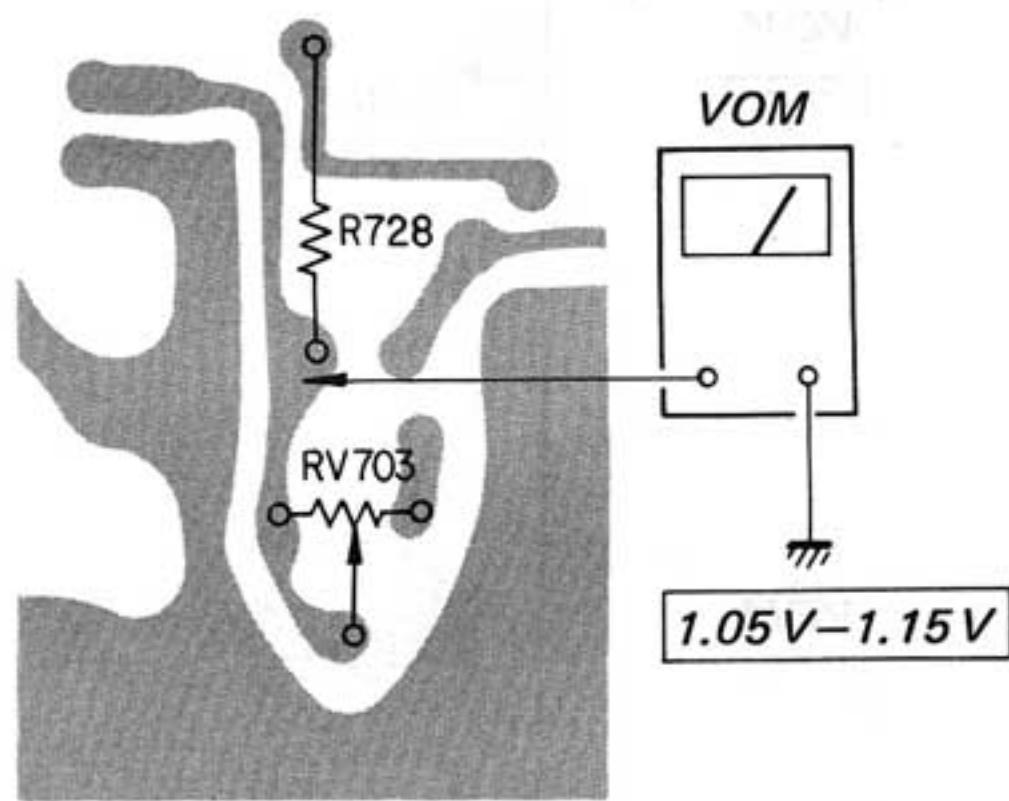
Adjustment Location:



Auto Shut-off Voltage Adjustment

Procedure:

- 1. Play back the leader tape portion of test tape.
- 2. Adjust RV703 for the specified VOM reading.



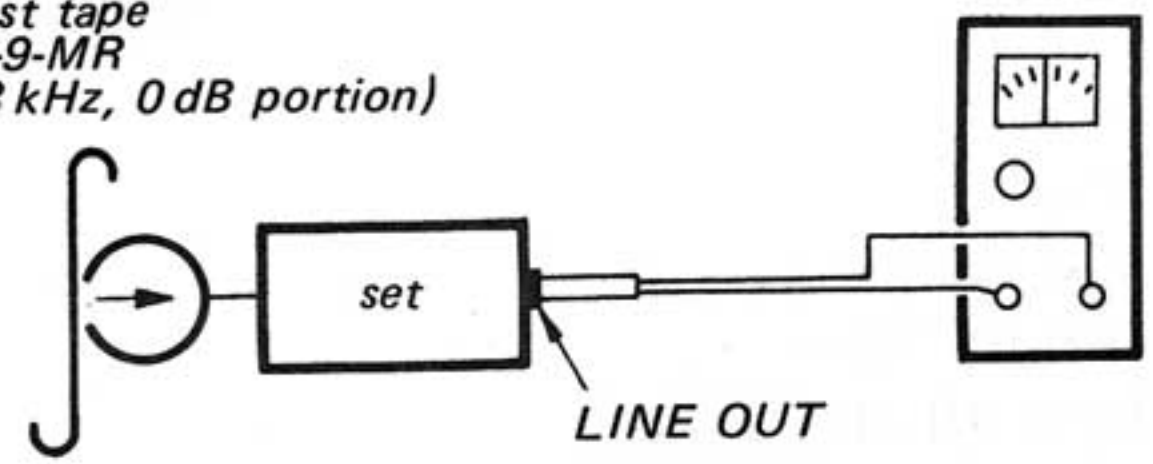
Tape Speed Adjustment

Procedure:

Mode: playback

test tape
L-9-MR
(3 kHz, 0 dB portion)

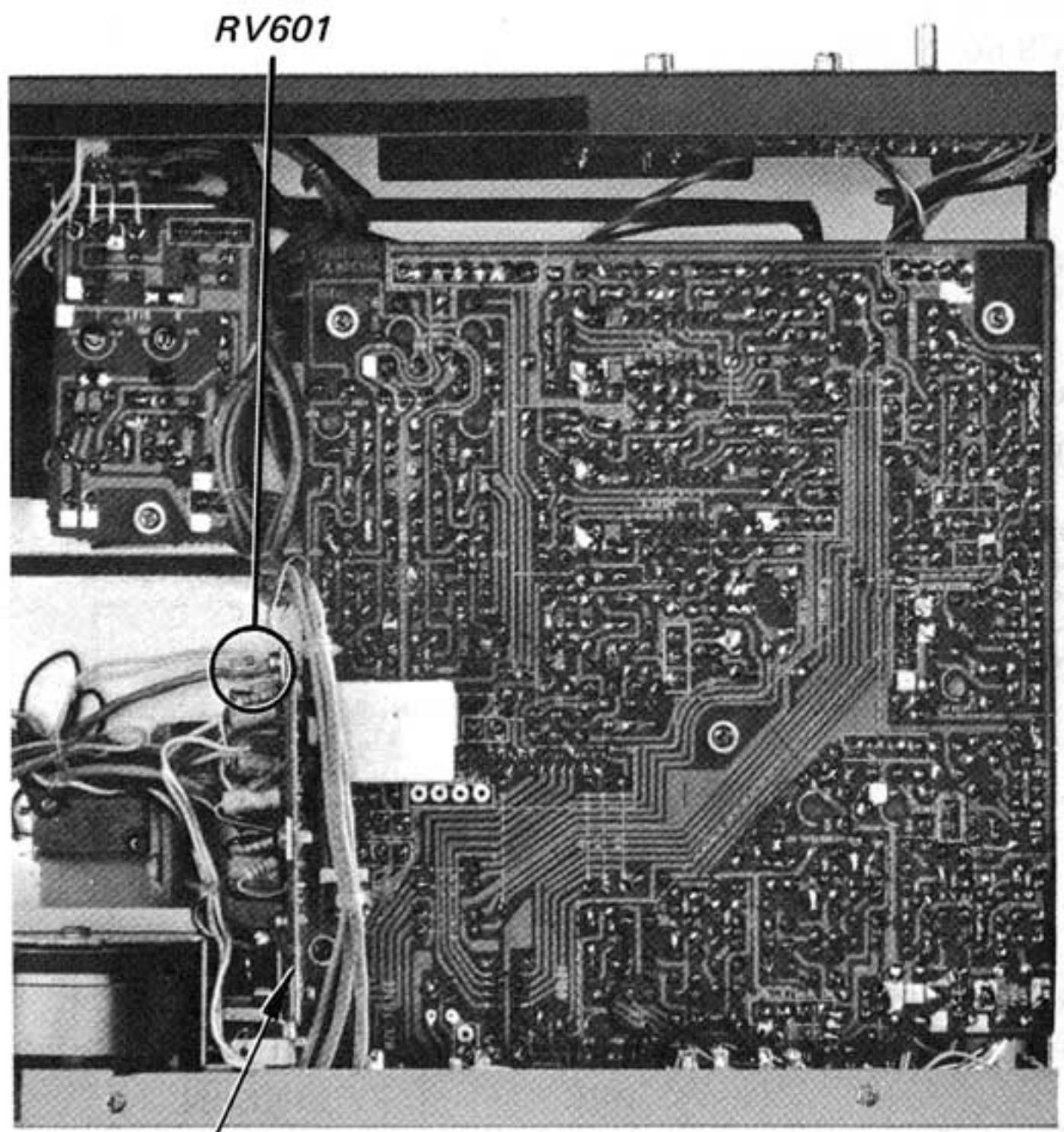
speed checker
LFM-30
or
digital frequency
counter



Specification:

Speed checker	Digital frequency counter
$\pm 0.65\%$	2,980-3,020 Hz

Adjustment Location:

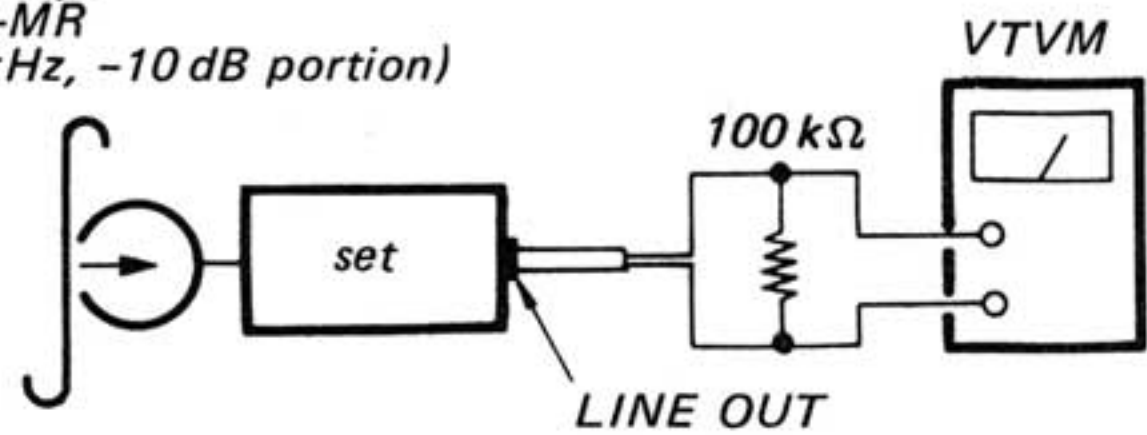


Record/playback Head Azimuth Adjustment

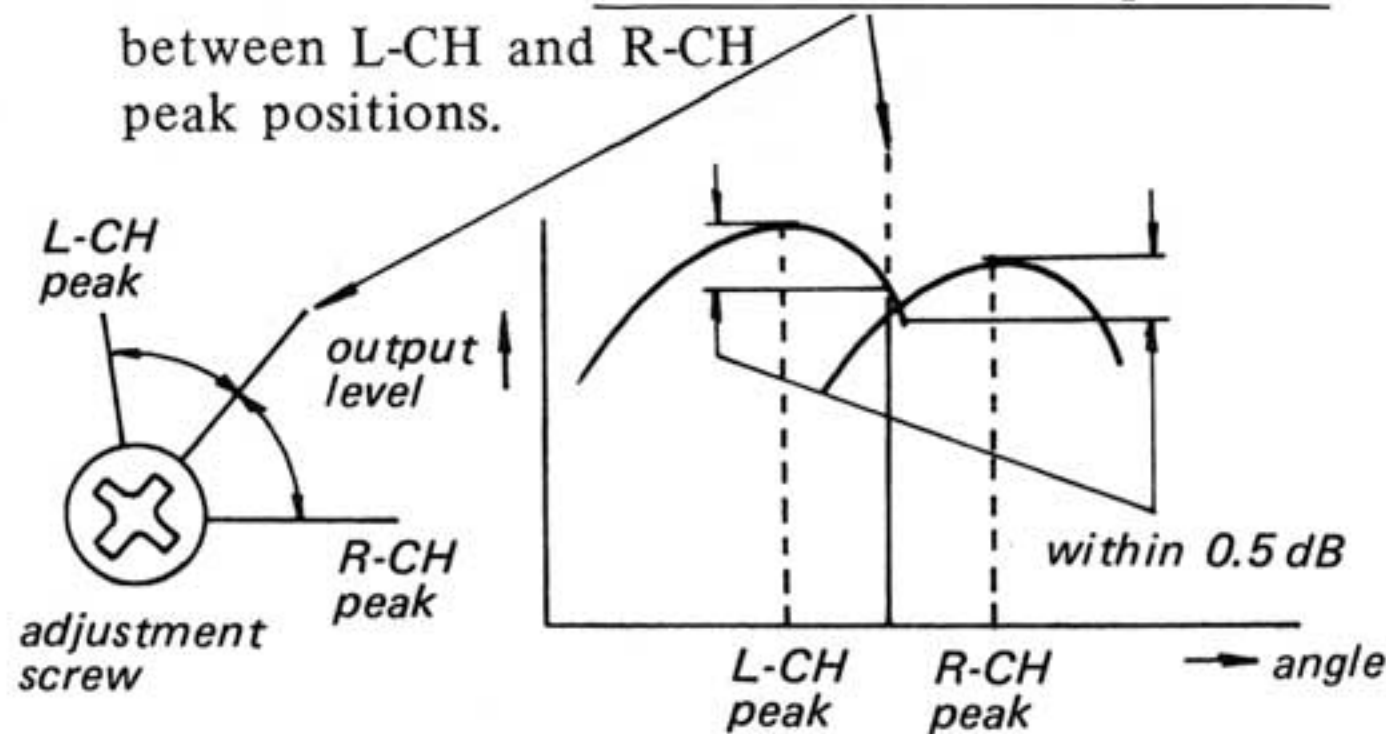
Procedure:

- 1. Mode: playback

test tape
L-9-MR
(7 kHz, -10 dB portion)

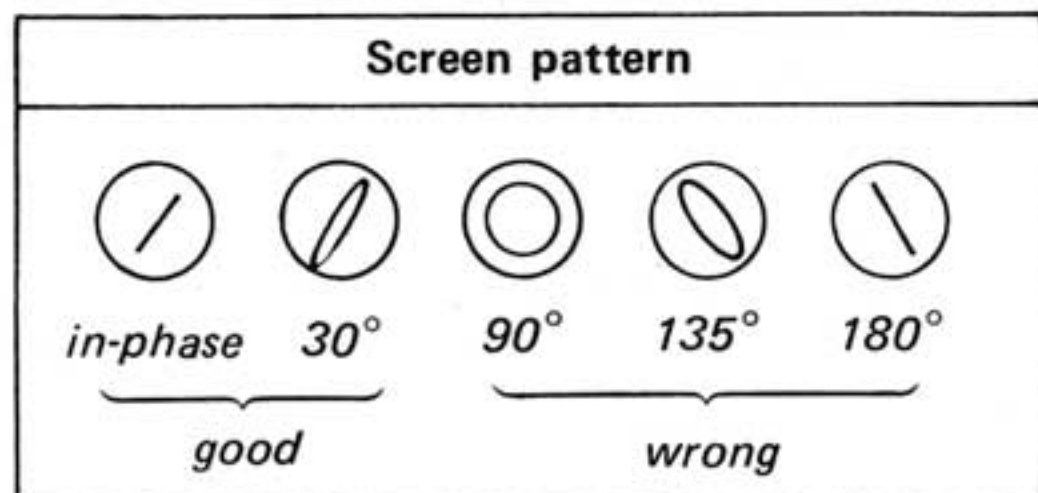
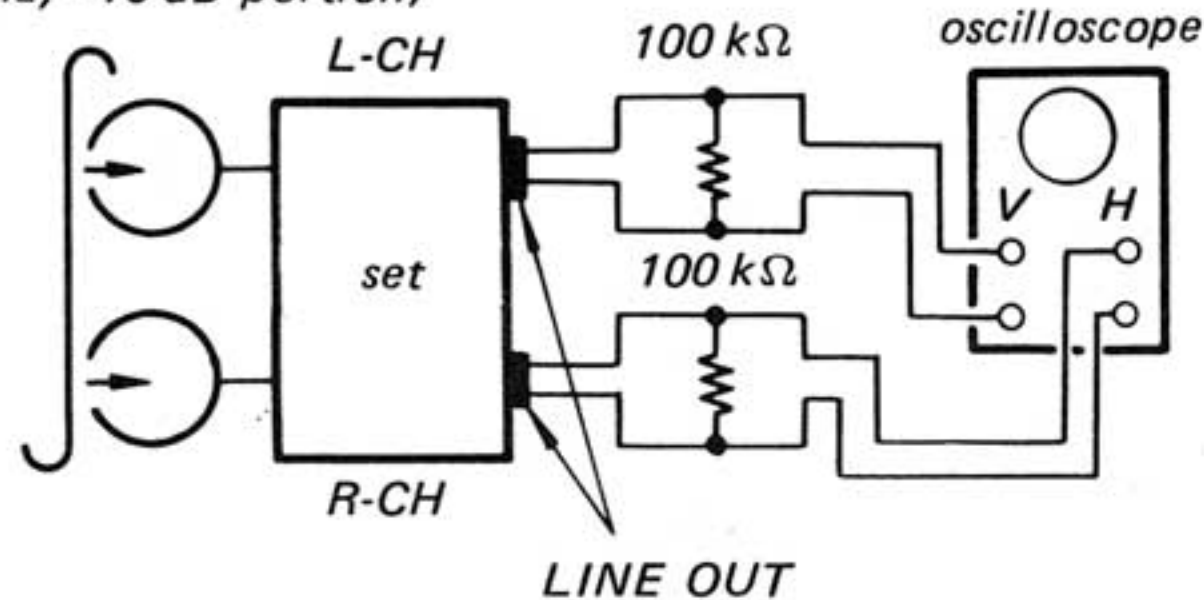


- 2. Turn the adjustment screw for the maximum level and set it to the mechanical mid position between L-CH and R-CH peak positions.



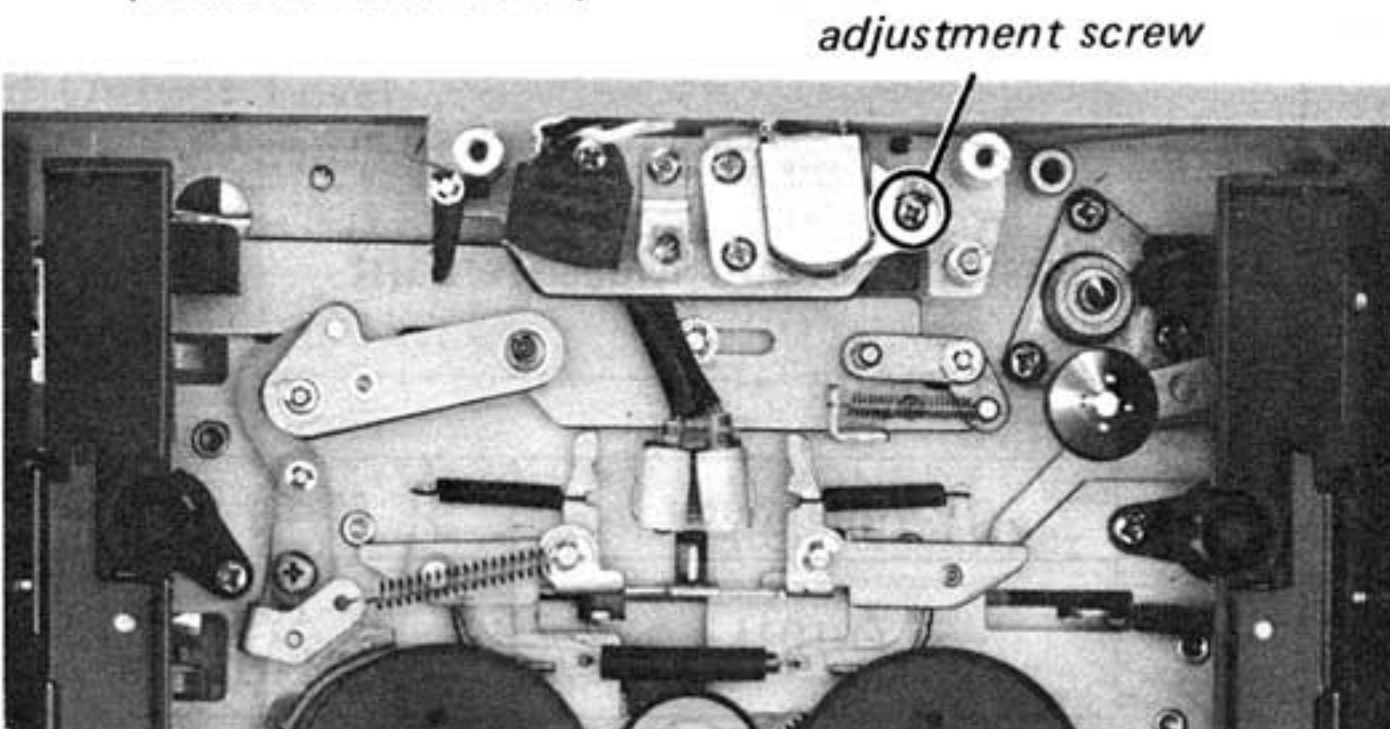
- 3. Mode: playback

L-9-MR
(7 kHz, -10 dB portion)



Adjustment Location:

(without head cover)

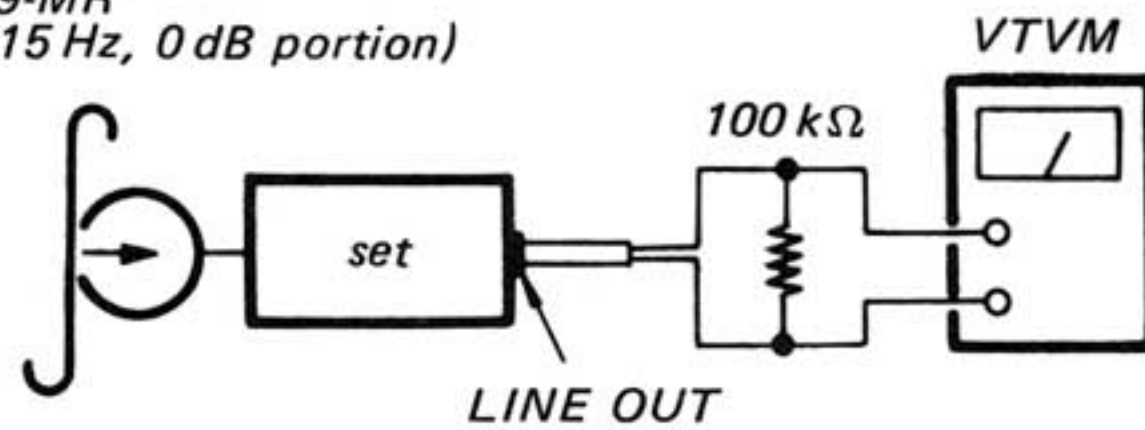


Playback Level Adjustment

Procedure:

Mode: playback

test tape
L-9-MR
(315 Hz, 0 dB portion)



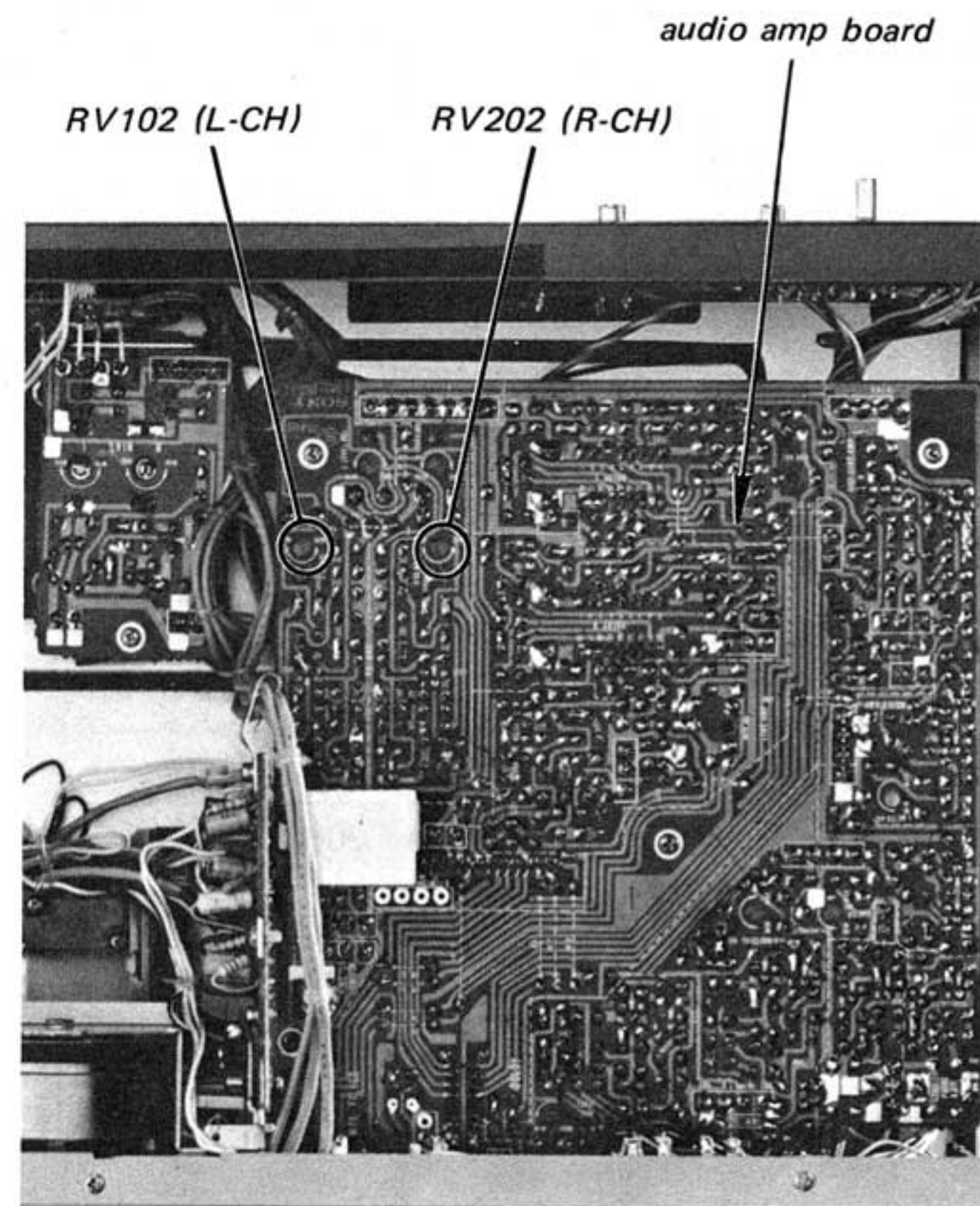
Specification:

LINE OUT Level: 0.73 V–0.89 V
(0 dB ± 0.5 dB)

Level difference between channels:
less than 0.5 dB

Check that LINE OUT level does not change in playback mode while changing the mode from playback to stop several times.

Adjustment Location:

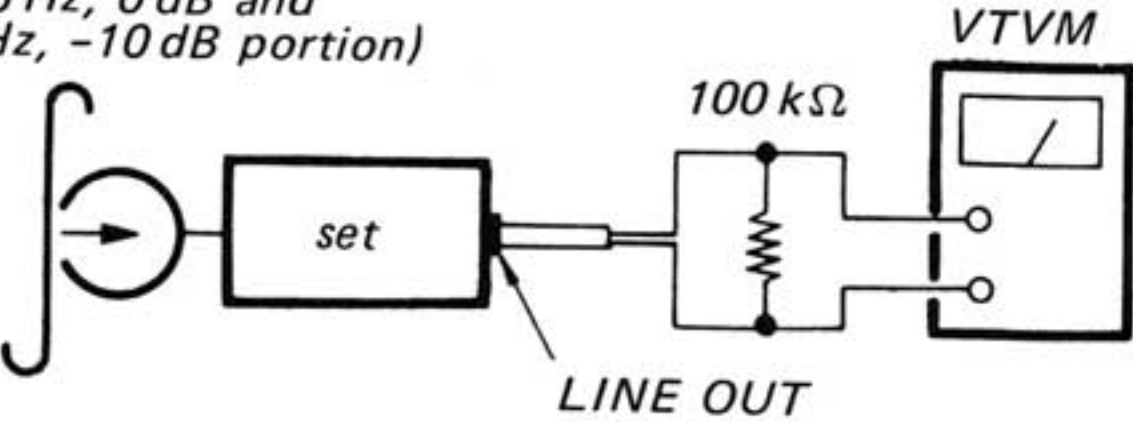


Playback Equalizer Adjustment

Procedure:

Mode: playback

test tape
L-9-MR
(315 Hz, 0 dB and
7 kHz, -10 dB portion)

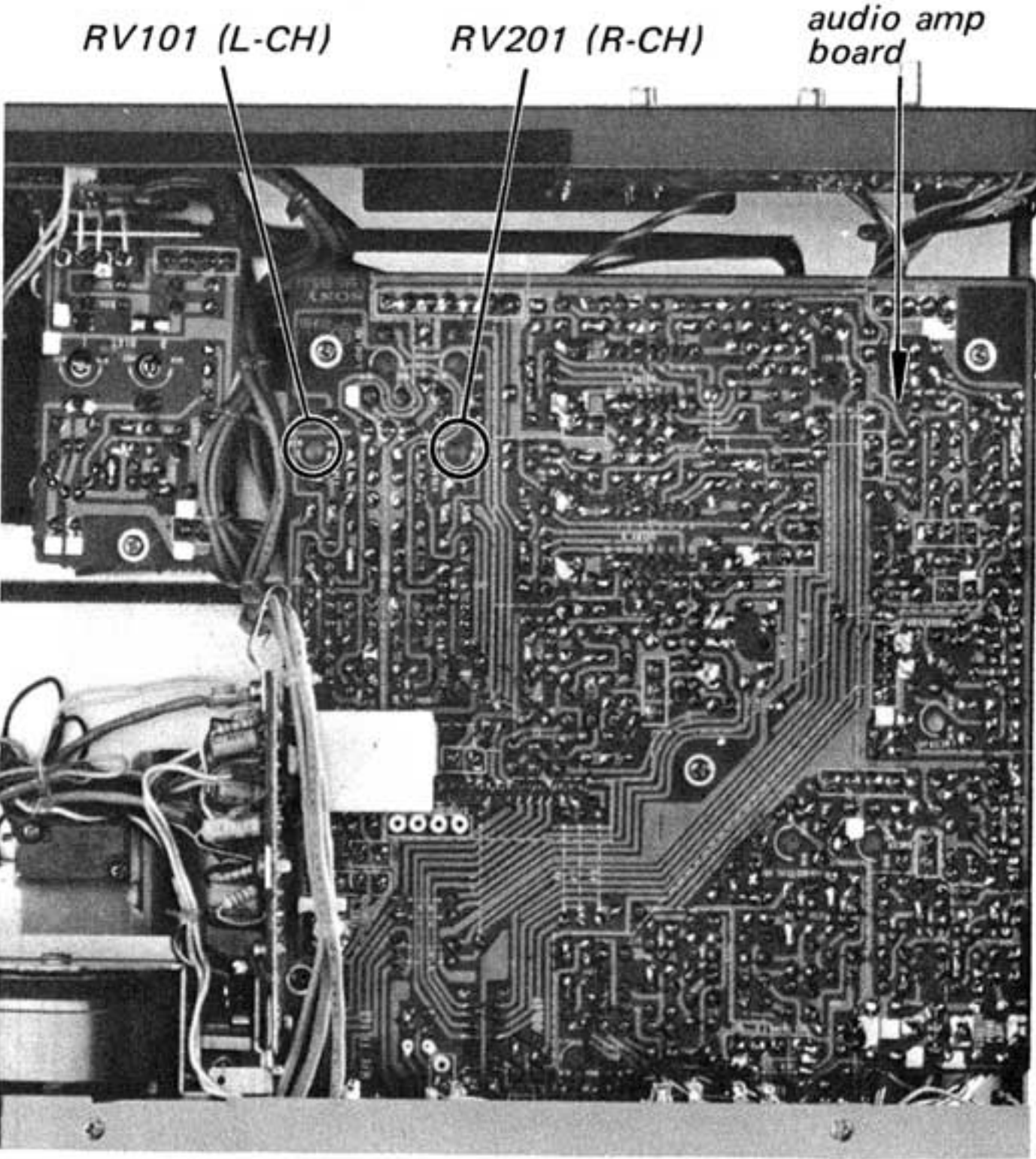


Specification:

7 kHz level difference from 315 Hz:
-10 dB ± 0.5 dB

Note: After the playback equalizer adjustment
make sure that 315 Hz level is between
0.73 V and 0.89 V (0 dB ± 0.5 dB).

Adjustment Location:



Level Meter Calibration

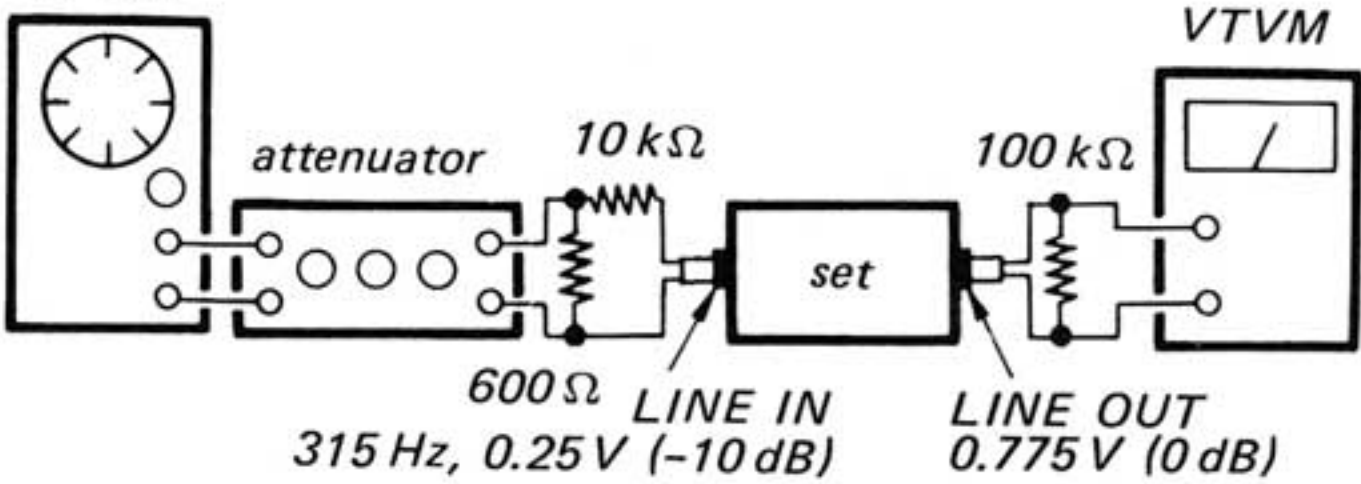
Setting:

REC LEVEL-LINE control: standard record
(See page 20)

Procedure:

1. Mode: record

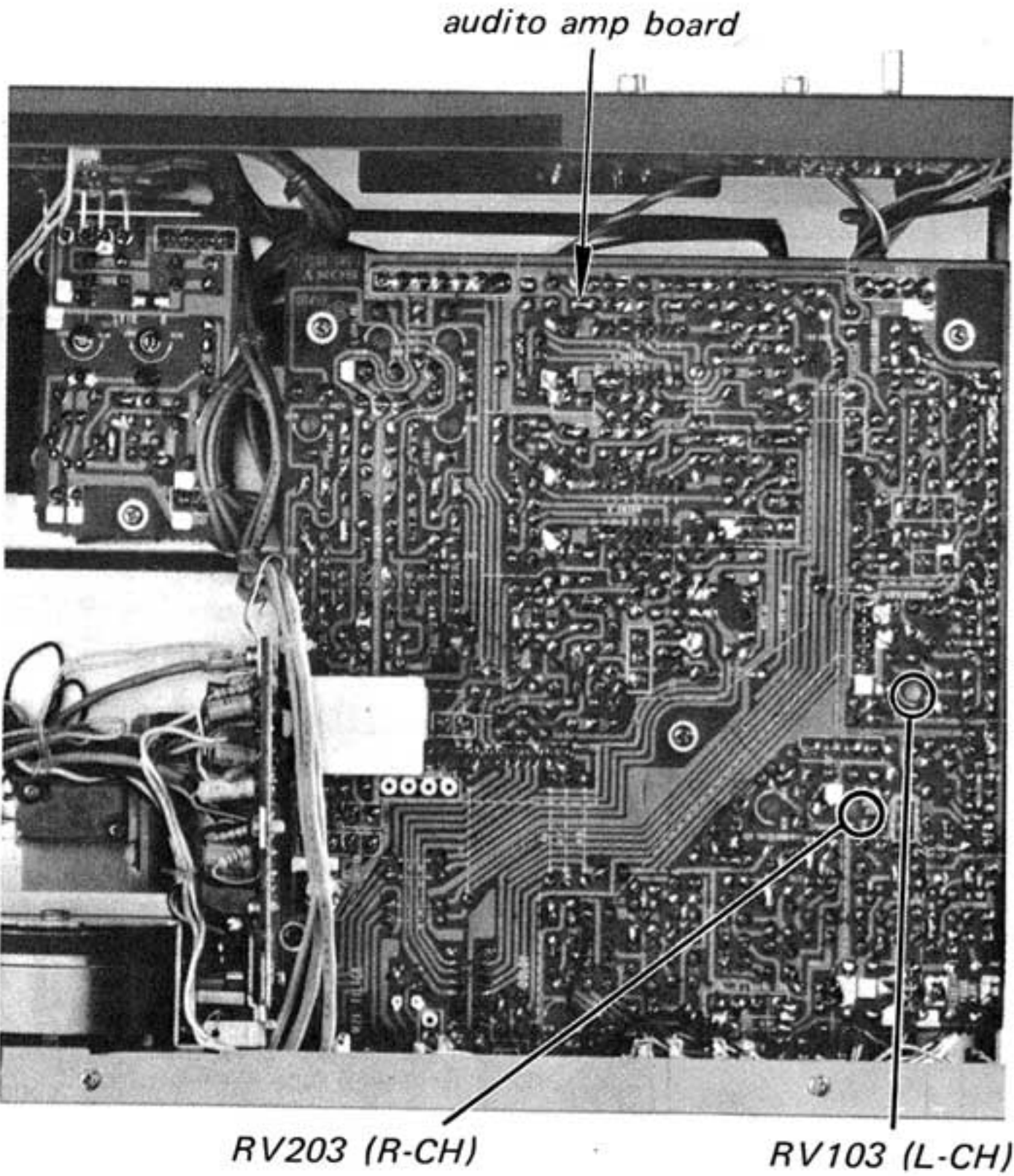
af osc



- 2.

Adjust	VU Meter indication
RV103 (L-CH)	
RV203 (R-CH)	

Adjustment Location:



Note: The pointer should move smoothly.

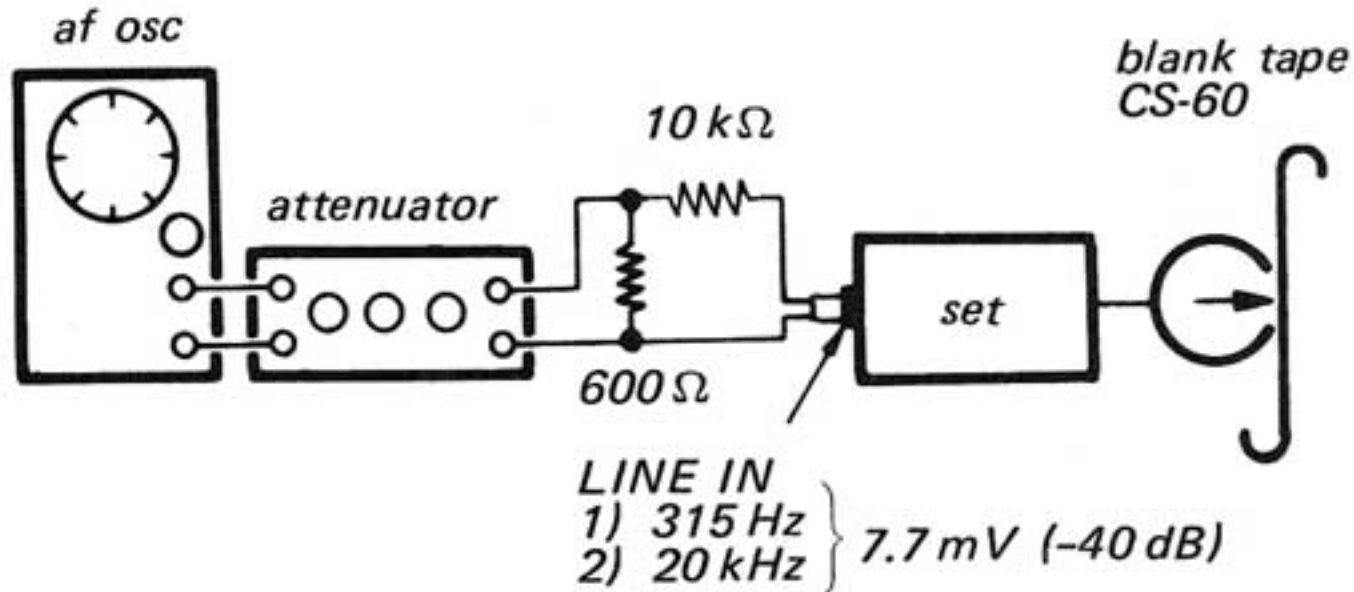
Record Bias Adjustment

Setting:

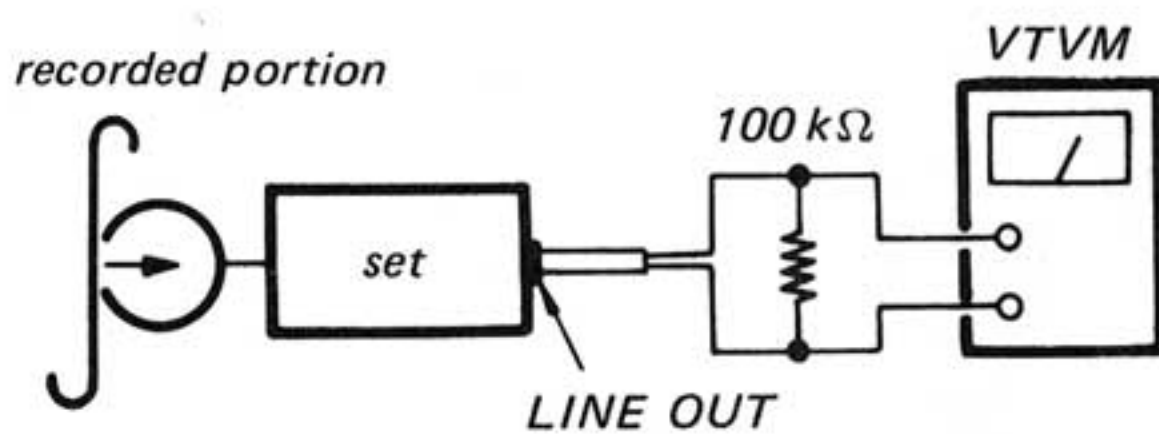
REC LEVEL-LINE control: standard record
(See page 20.)

Procedure:

1. Mode: record

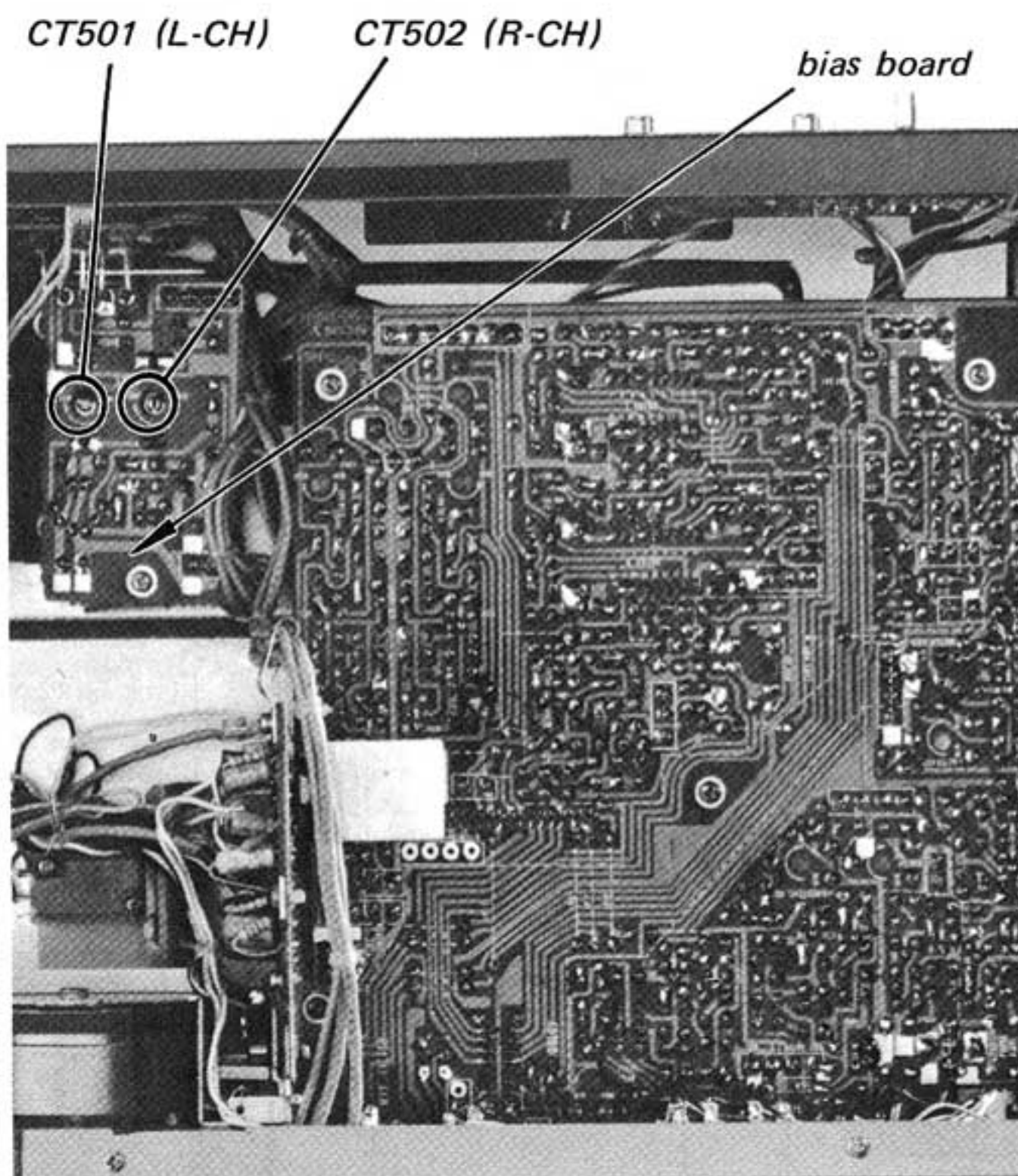


2. Mode: playback



3. Repeating above steps, adjust CT501 (L-CH) and CT502 (R-CH) to make 20 kHz and 315 Hz signal output levels equal.

Adjustment Location:



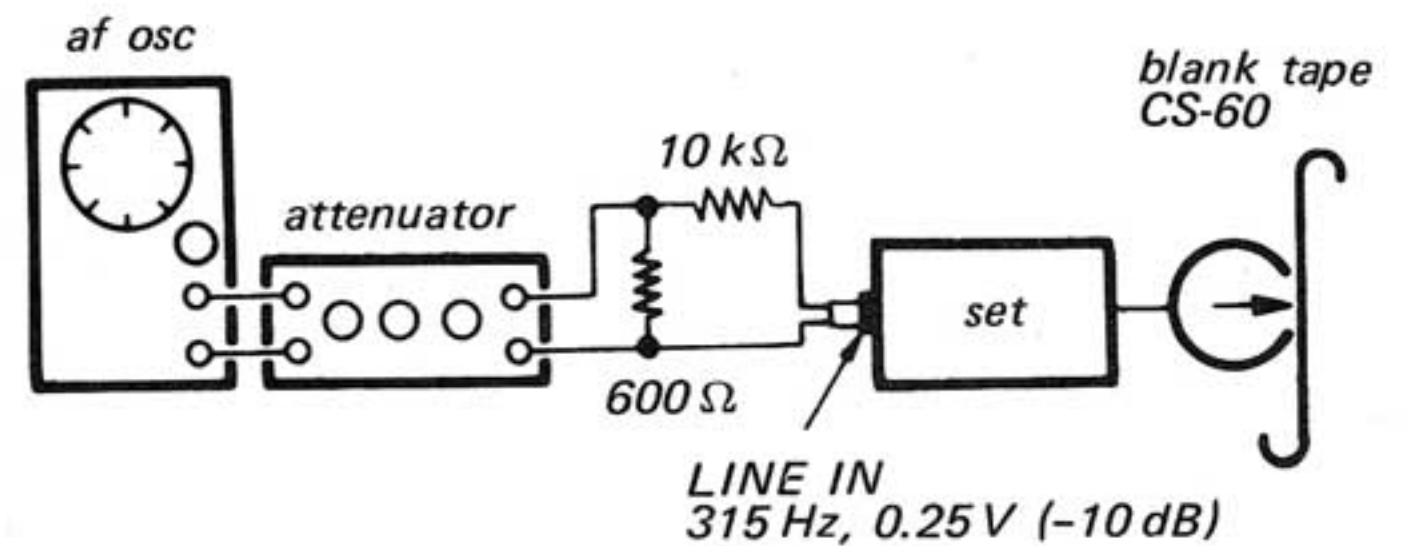
Record Level Adjustment

Setting:

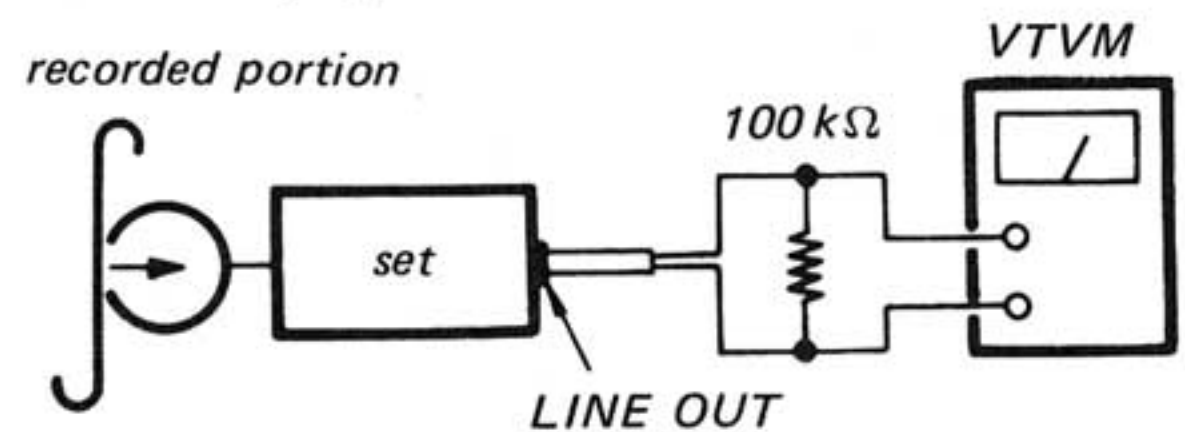
REC LEVEL-LINE control: standard record
(See page 20.)

Procedure:

1. Mode: record

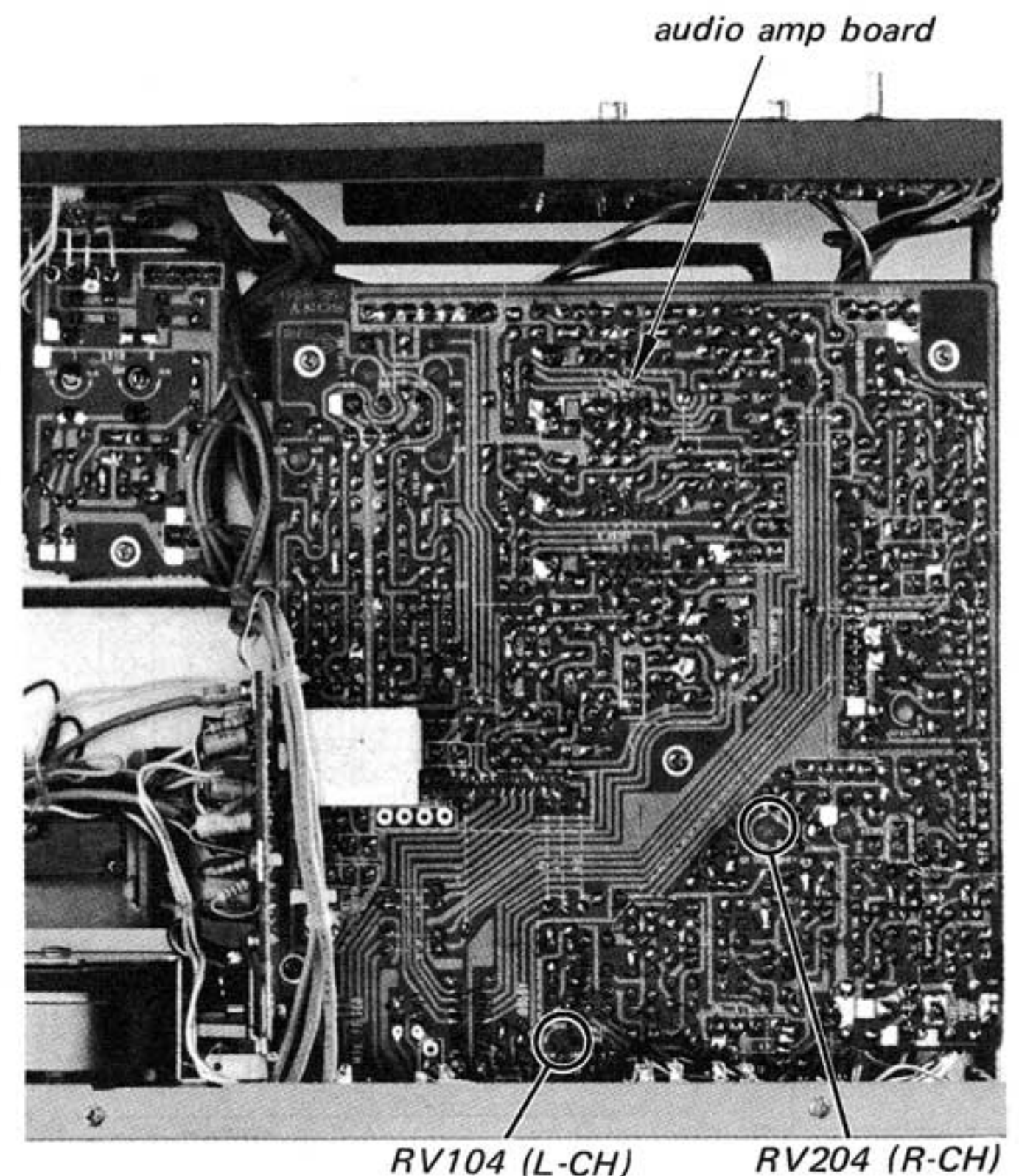


2. Mode: playback



3. Repeating above steps, adjust RV104 (L-CH) and RV204 (R-CH) to obtain 0.69 V–0.85 V (0 dB \pm 1 dB) reading son VTVM.

Adjustment Location:

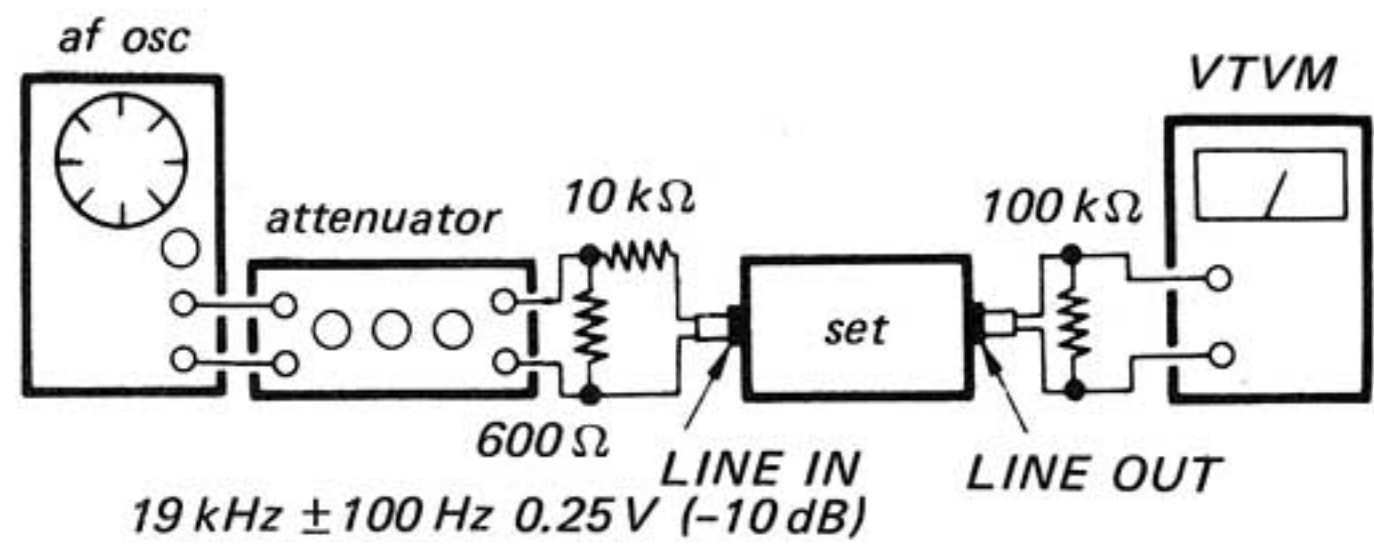


MPX Filter Adjustment

Setting:

MPX FILTER switch: ON
REC LEVEL-LINE control: Standard record
(See page 20.)

Procedure:

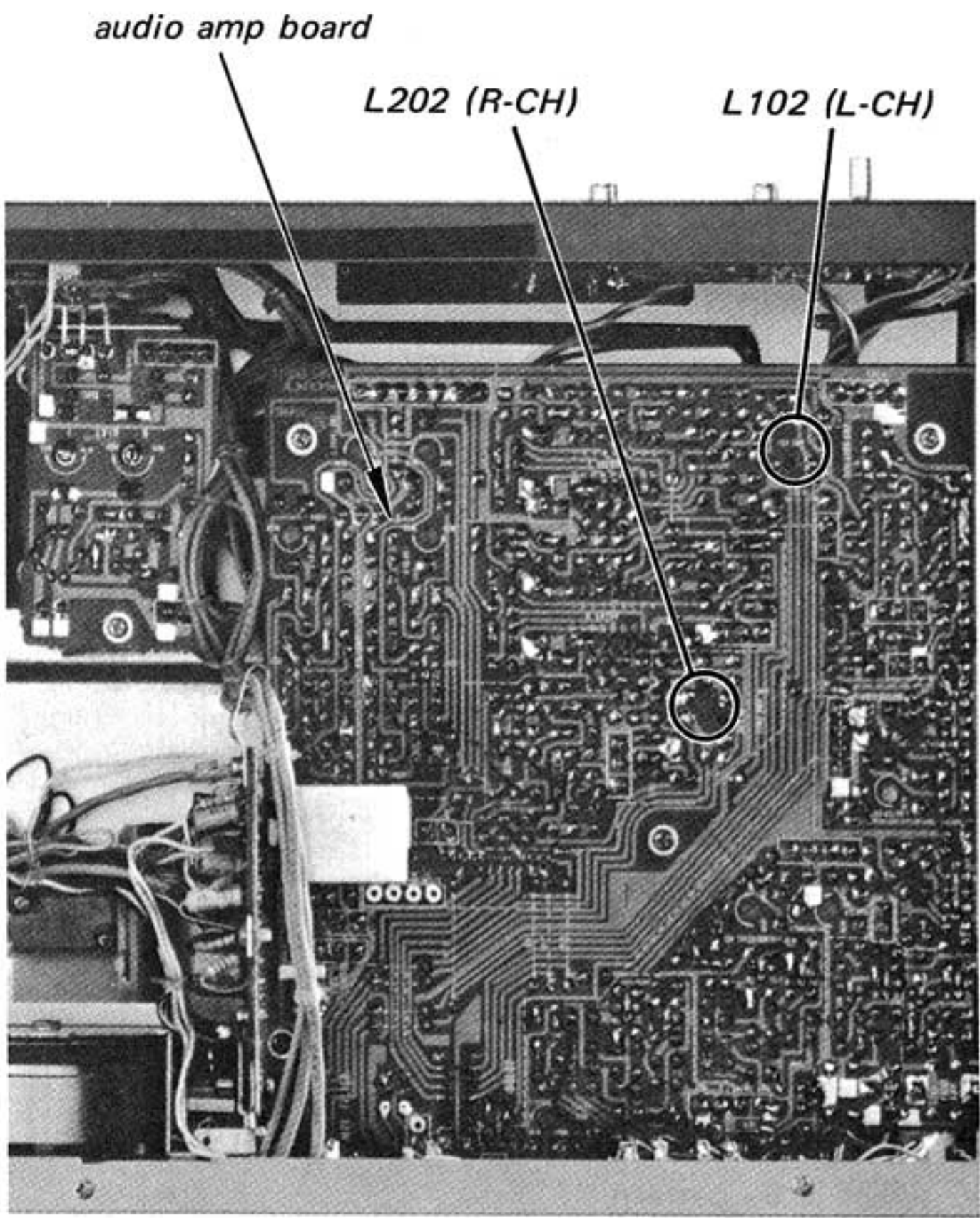


Adjust L102 (L-CH) and L202 (R-CH) for a minimum reading on VTVM.

Specification:

LINE OUT level: less than 22 mV (-32 dB)

Adjustment Location:



SECTION 4 DIAGRAMS

4-1. MOUNTING DIAGRAM — Amplifier Section —

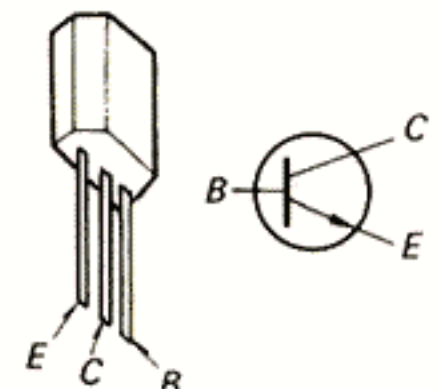
— Conductor Side —

Note: () : Replacement Semiconductors.

Q102, 103
Q202, 203
Q301, 302
Q401, 402
Q104, 105
Q204, 205
Q107-110
Q207-210
Q112, 113
Q212, 213
Q115
Q501, 502

: 2SC632A

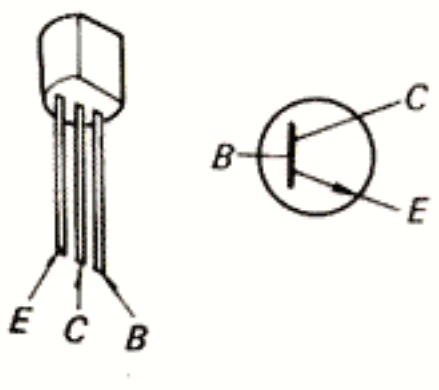
: 2SC634A



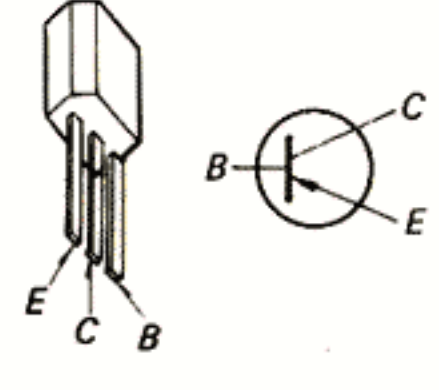
Q106, 111
Q206, 211
Q114:

: 2SC1474

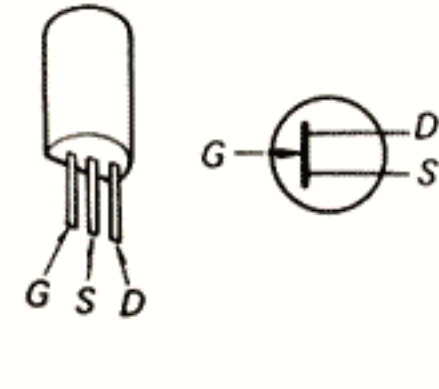
: 2SC1475



Q116: 2SA678

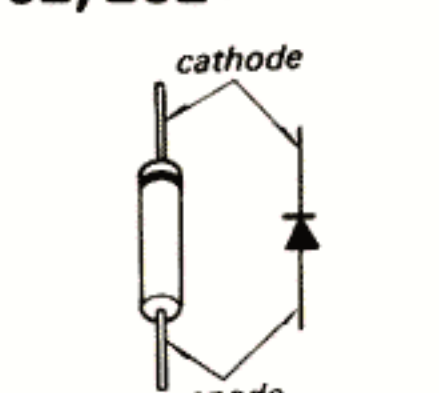


Q101, 201: 2SK43

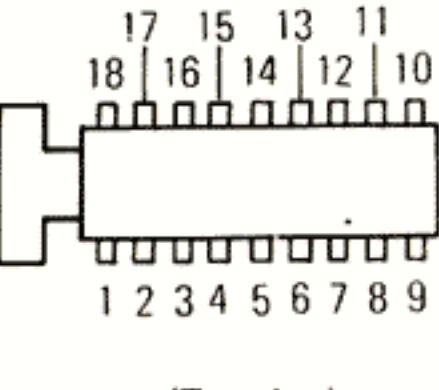


D101, 201
D102, 202

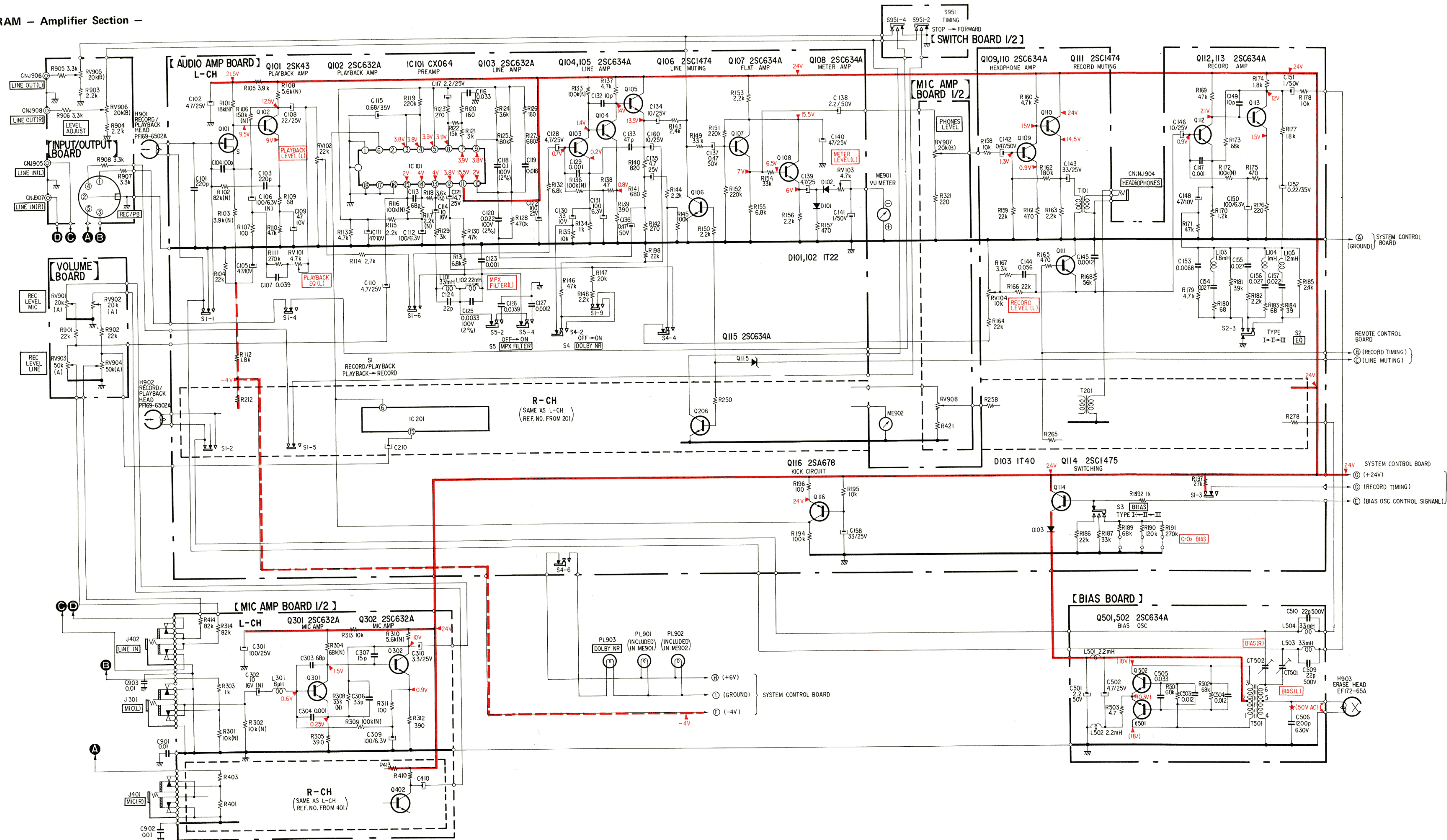
: 1T22 (1T22A)



IC101, 201: CX064



4-2. SCHEMATIC DIAGRAM – Amplifier Section –



4-3. MOUNTING DIAGRAM — System Control Section —

— Conductor Side —

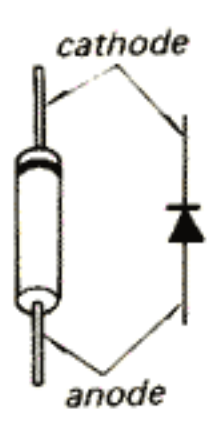
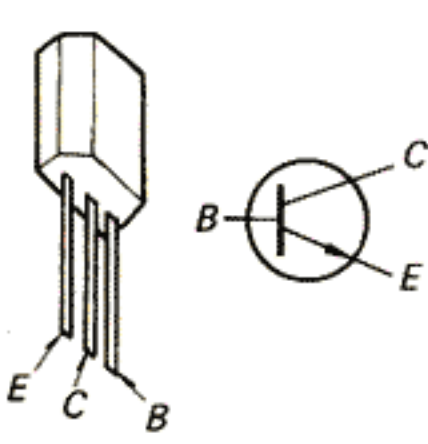
Note: (): Replacement Semiconductors.

Q601,602
Q701,702,704,705
Q707-709,712-721
Q723-725,727,728
Q730-732,734,735
Q737,738,740-745
Q951

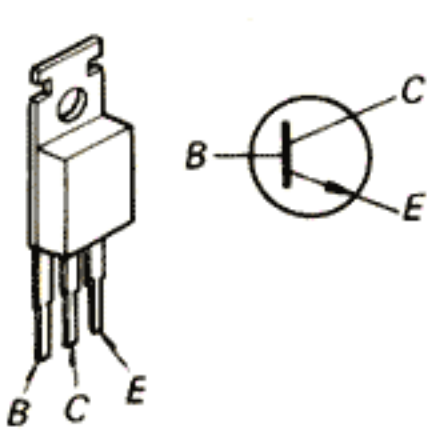
D602,718,719,734
D736,739
D601,712-717,
D723-725,720
D731-733,735
D737,738,740-743
D951-956

2SC634A

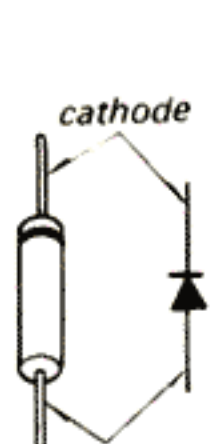
1T22 (1T22A)
1T40 (1S1555)



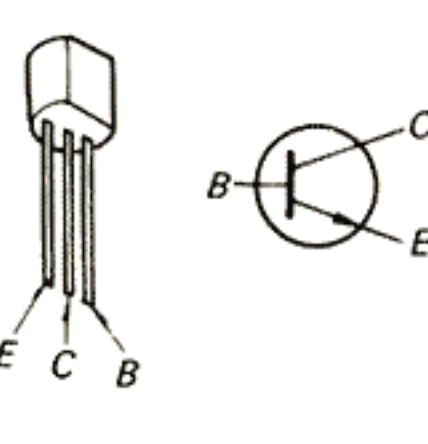
Q603,733: 2SC1173
Q703,706: 2SC1061



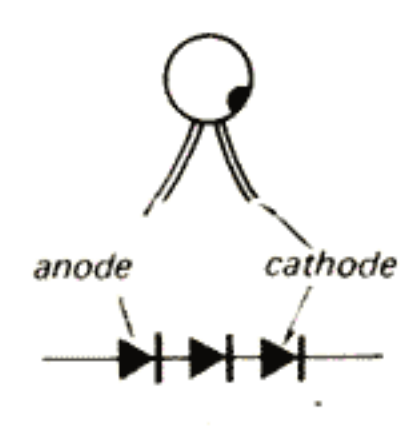
D701-708,721 : SIB01-02 (10E2)
D726-730 : EQA01-07S (EQB01-07)
D710: : EQA01-12R (EQB01-12Z)
D711: : EQA01-12R (EQB01-12Z)



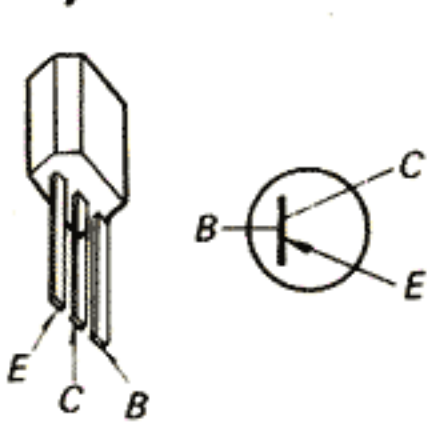
Q722: 2SC1318 (2SC1475)
Q726,729 : 2SC1384 (2SC1475)
Q736,739



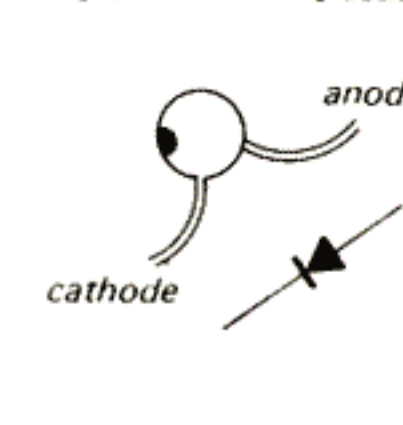
D603,722: MV203V



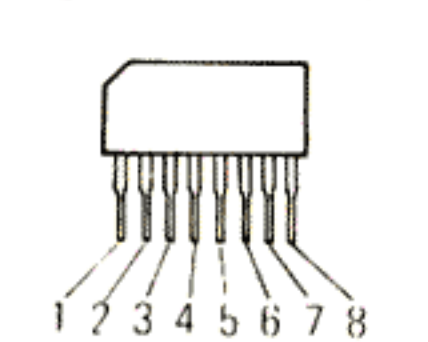
Q710,711: 2SA678



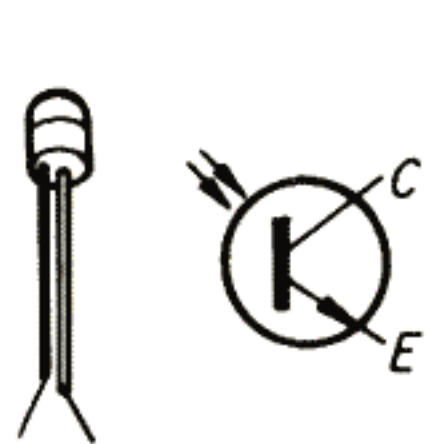
D709: VD1222



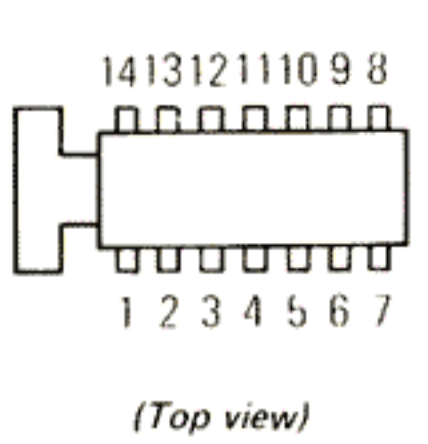
IC601: CX065



Q901: TPS603

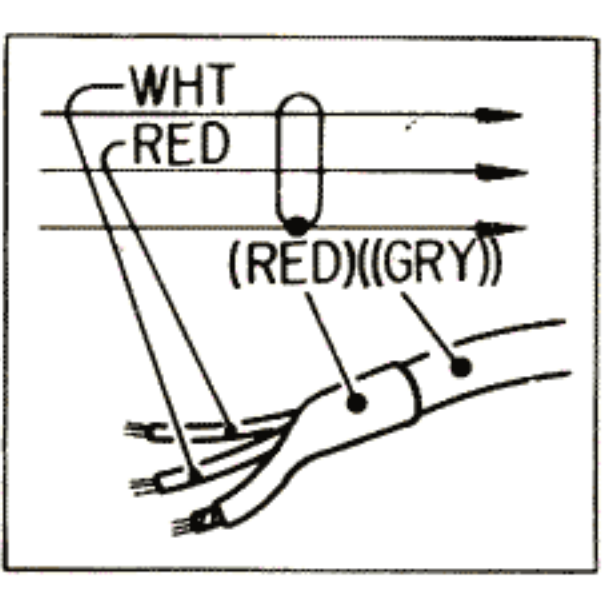


IC701: CX738

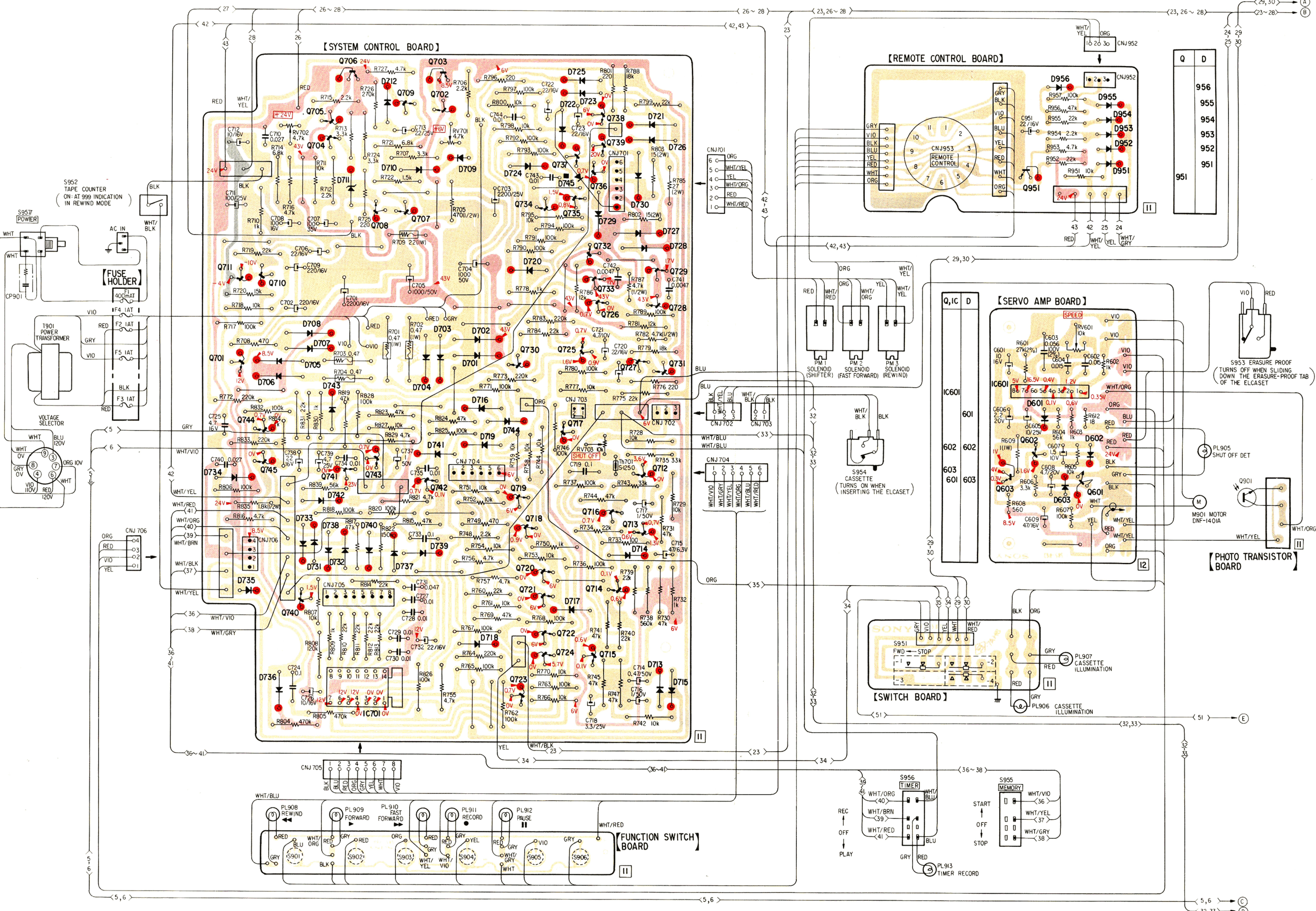


Note:

- : B+ pattern
- : B- pattern
- Color code of sleeving over the end of the jacket.

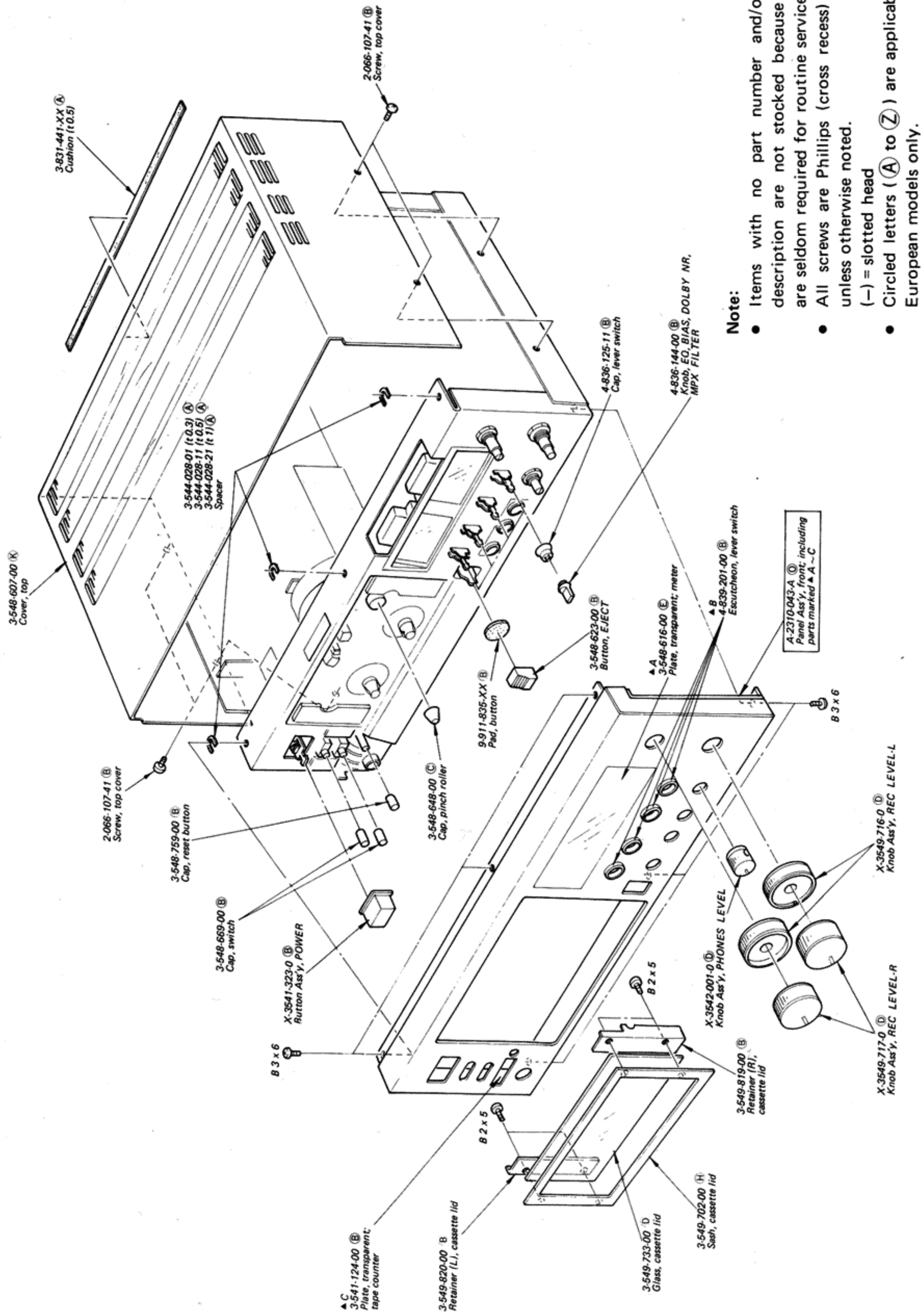


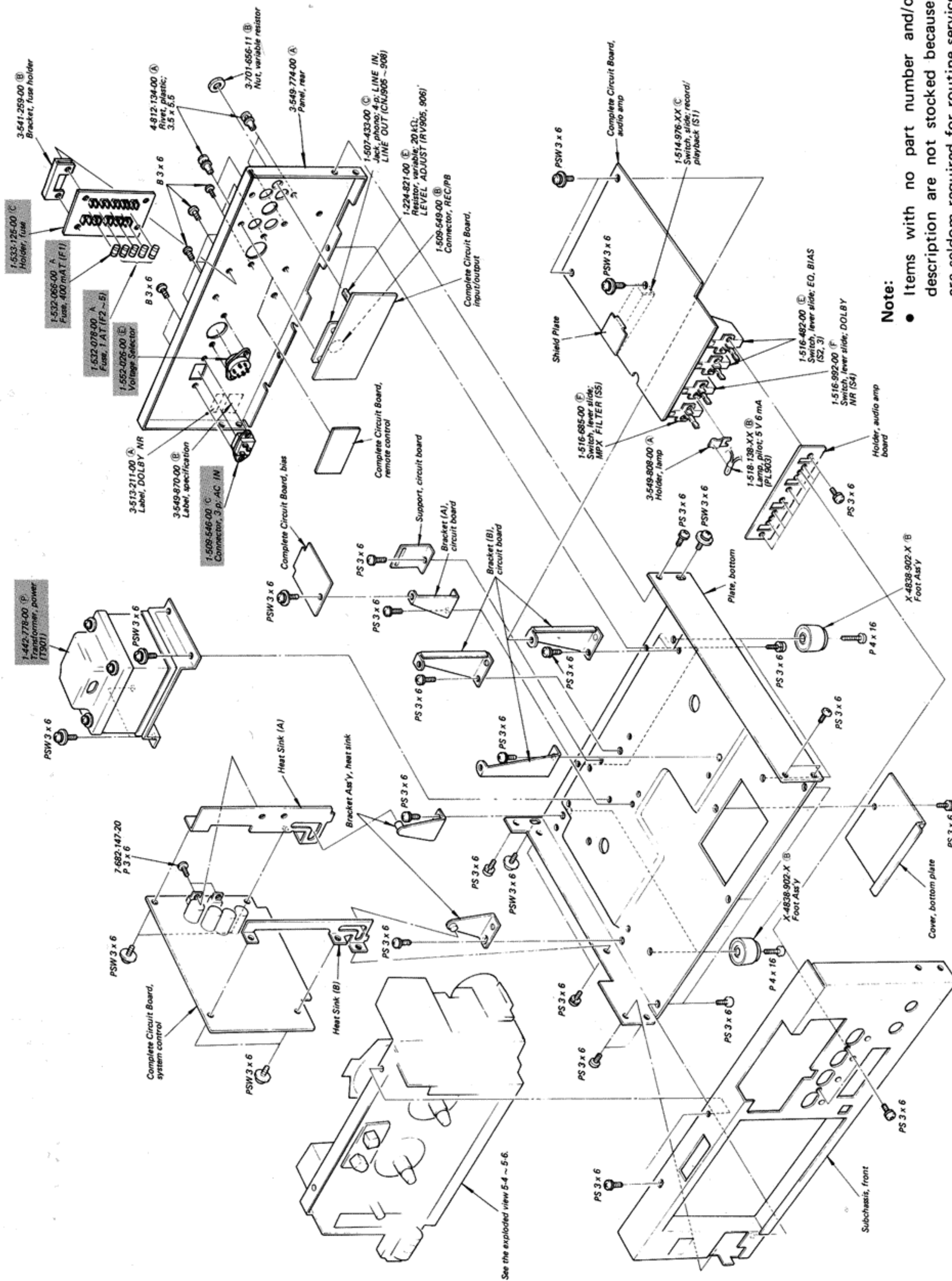
Q, IC	D
706,703	725
709,702	723
705 738	722,721
704 739	726
737	709
736	710,724
711	745
735	729
734	727
708,707	728
732	720
729	720
711,710 733	720
726,728	720
725	708 702
730,727	707
701 731	705,703
704,701	706
743 716	744
744 717	744
743	719
745 712	741
741	734
719	742
716	742
718 713	733,738,740
731,732,737	739,714
720	735
721	717
740	718
722	715
724 715	736,713,715
IC701	723
Q, IC	D



SECTION 5 EXPLODED VIEWS

5-1.



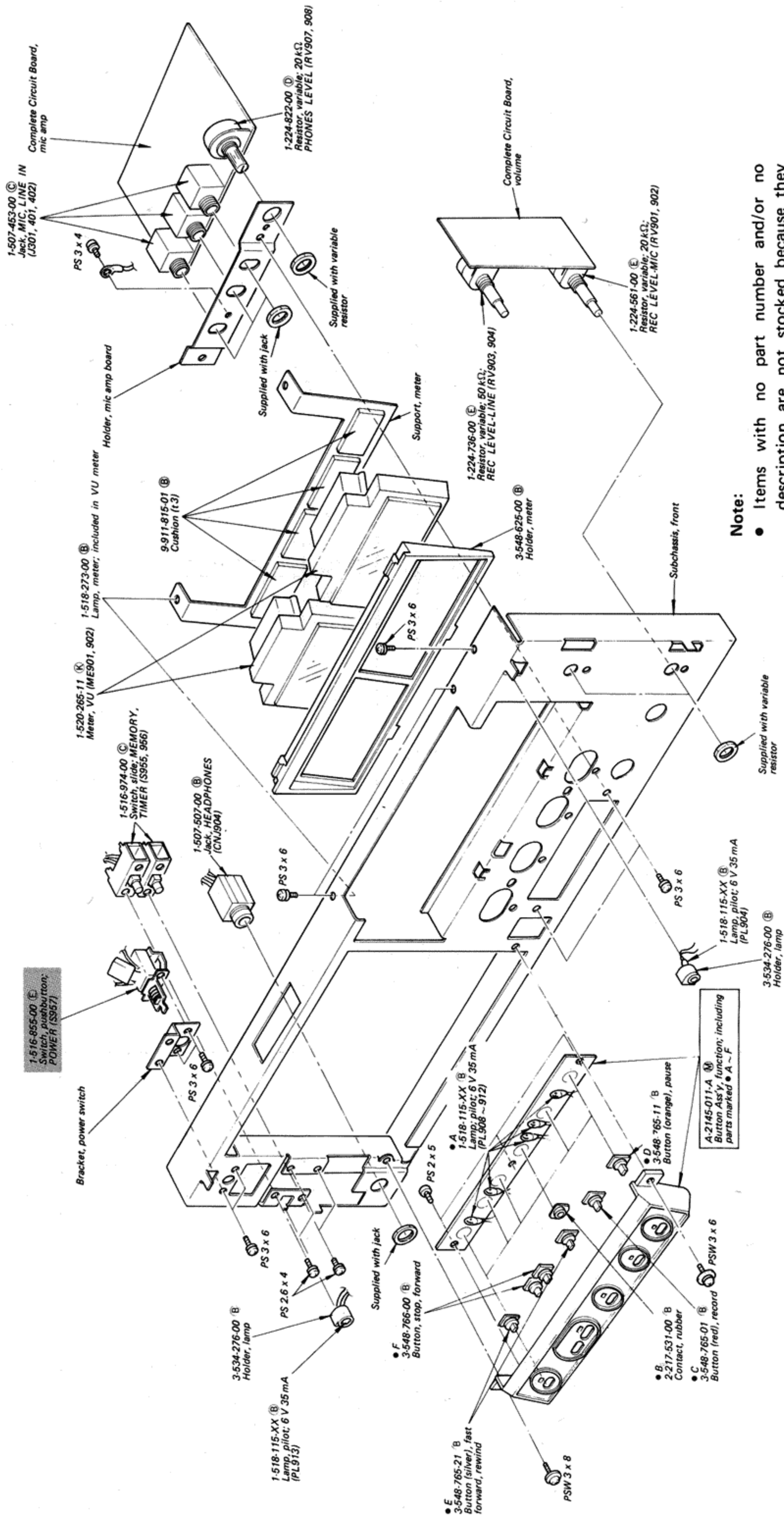


Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- Circled letters (A to Z) are applicable to European models only.

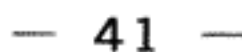
Note: The components identified by shading are critical for safety. Replace only with part number specified.

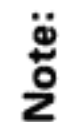
5-3.

**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (—) = slotted head
- Circled letters (A) to (Z) are applicable to European models only.

Note: The components identified by shading are critical for safety. Replace only with part number specified.

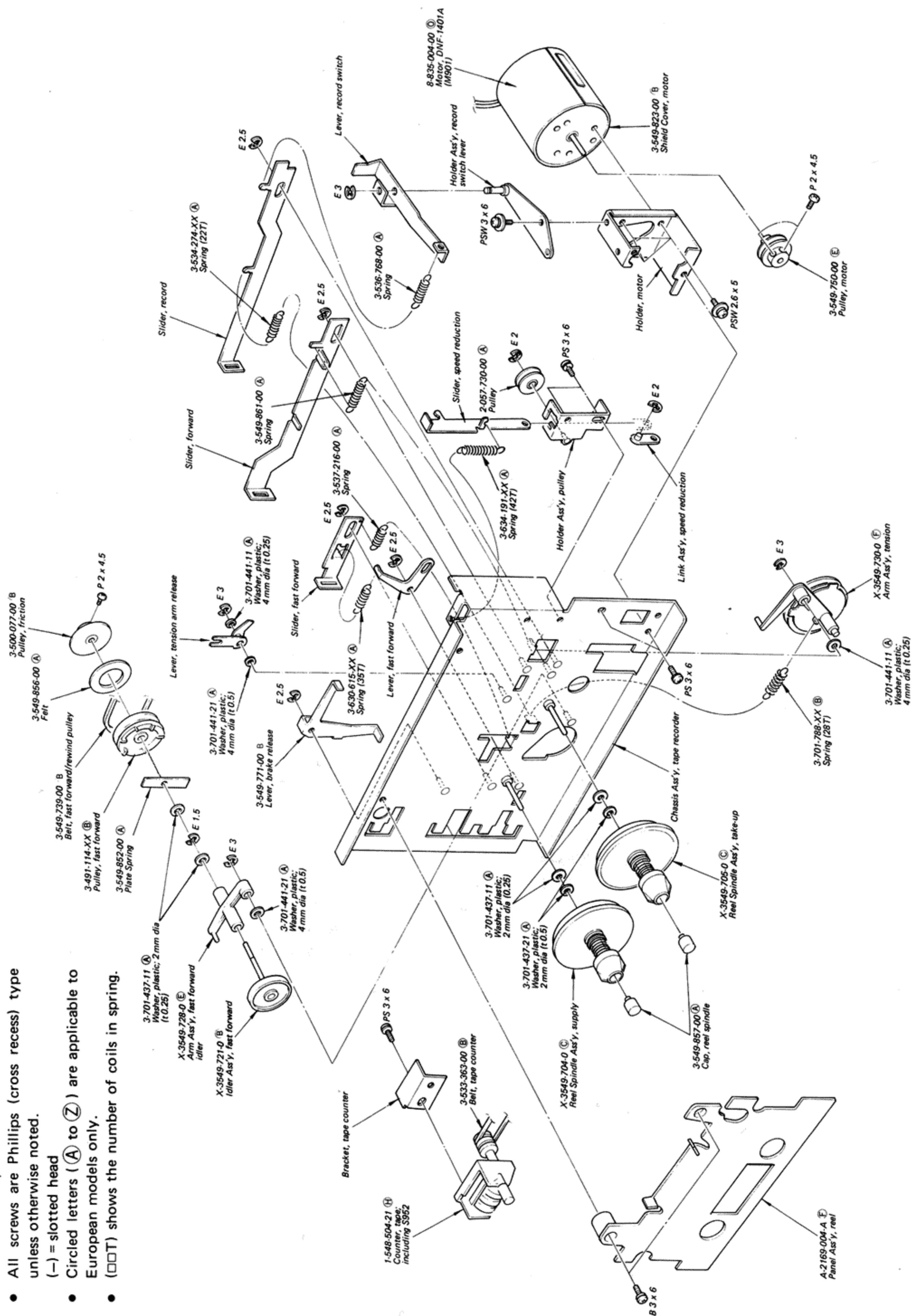




- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (—) = slotted head
- Circled letters (Ⓐ to ⓩ) are applicable to European models only.
- (□□T) shows the number of coils in spring.

Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (—) = slotted head
- Circled letters (A to Z) are applicable to European models only.
- (□□T) shows the number of coils in spring.



SECTION 6 ELECTRICAL PARTS LIST

- Circled letters (A to Z) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
SEMICONDUCTORS					
Transistors					
Q101,201	(F)	2SK43	Q737,738	(B)	2SC634A
Q102,202	(B)	2SC632A	⇒ Q739	(C)	2SC1475
Q103,203			Q740~745	(B)	2SC634A
Q104,204					
Q105,205	(B)	2SC634A	Q901	(E)	TPS603
Q106,206	(B)	2SC1474	Q951	(B)	2SC634A
Q107~110	(B)	2SC634A	ICs		
Q207~210			IC101,201	(I)	CX064
Q111,211			IC601	(F)	CX065
Q112,212	(B)	2SC634A	IC701	(K)	CX738
Q113,213			Diodes		
Q114	(C)	2SC1475	⇒ D601	(B)	1S1555
Q115	(B)	2SC634A	⇒ D602	(B)	1T22A
Q116	(C)	2SA678	D603	(B)	MV203V
Q301,401	(B)	2SC632A	⇒ D701~708	(B)	10E2
Q302,402			D709	(B)	VD1222
Q501,502	(B)	2SC634A	⇒ D710	(B)	EQB01-07
Q601,602	(B)	2SC634A	⇒ D711	(B)	EQB01-12Z
Q603	(C)	2SC1173	⇒ D712~717	(B)	1S1555
Q701~702	(B)	2SC634A	⇒ D718,719	(B)	1T22A
Q703	(D)	2SC1061	⇒ D720	(B)	1S1555
Q704,705	(B)	2SC634A	⇒ D721	(B)	10E2
Q706	(D)	2SC1061	D722	(B)	MV203V
Q707~709	(B)	2SC634A	⇒ D723~725	(B)	1S1555
Q710,711	(C)	2SA678	⇒ D726~730	(B)	10E2
Q712~721	(B)	2SC634A	⇒ D731~733	(B)	1S1555
⇒ Q722	(C)	2SC1475	D735	(B)	1S1555
Q723~725	(B)	2SC634A	⇒ D736	(B)	1T22A
⇒ Q726	(C)	2SC1475	⇒ D737,738	(B)	1S1555
Q727,728	(B)	2SC634A	⇒ D739	(B)	1T22A
⇒ Q729	(C)	2SC1475	⇒ D740~743	(B)	1S1555
Q730~732	(B)	2SC634A	⇒ D951~956	(B)	1S1555
Q733	(C)	2SC1173	Thermistor		
Q734,735	(B)	2SC634A	Th701	1-800-198-XX	(A) S-1250
⇒ Q736	(C)	2SC1475			

- ⇒: Due to standardization, interchangeable replacements may be substituted for parts specified in the diagrams.

Note: The components identified by shading are critical for safety. Replace only with part number specified.

• Circled letters (A to Z) are applicable to European models only.

Ref. No. Part No. Description

COILS

All coils are microinductors unless otherwise noted.

L101,201	1-407-879-00	(B)	33 mH
L102,202	1-407-240-00	(B)	22 mH, variable inductor
L103,203	1-407-197-XX	(A)	1.8 mH
L104,204	1-407-195-XX	(A)	1 mH
L105,205	1-407-196-XX	(B)	1.2 mH
L301,401	1-407-519-00	(B)	8 μ H
L501,502	1-407-198-XX	(B)	2.2 mH
L503,504	1-407-879-00	(B)	33 mH

TRANSFORMERS

T101,201	1-427-284-00	(B)	Output
T501	1-433-193-00	(C)	Bias Osc
T901	1-442-778-00	(P)	Power

CAPACITORS

All capacitors are in μ F and electrolytic unless otherwise noted.
50WV or less are not indicated except for electrolytics. pF = μ F

C101,201	1-107-093-11	(A)	220p	silvered mica
C102,202	1-121-410-11	(B)	47	25V
C103,203	1-107-093-11	(A)	220p	silvered mica
C104,204	1-107-085-11	(A)	100p	silvered mica
C105,205	1-121-409-11	(A)	47	10V
C106,206	1-123-180-11	(B)	100	6.3V
C107,207	1-108-593-12	(B)	0.039	mylar
C108,208	1-121-480-11	(A)	22	25V
C109,209	1-121-409-11	(A)	47	10V
C110,210	1-121-395-11	(A)	4.7	25V
C111,211	1-121-409-11	(A)	47	10V
C112,212	1-121-413-11	(A)	100	6.3V
C113,213	1-107-081-11	(A)	68p	silvered mica
C114,214	1-121-471-11	(A)	10	16V

Ref. No. Part No. Description

C115,215	1-131-214-11	(B)	0.68	35V	tantalum
C116,216	1-108-591-12	(B)	0.033		mylar
C117,217	1-131-205-11	(B)	2.2	25V	tantalum
C118,218	1-130-071-11	(B)	0.1 \pm 2%	100V	film
C119,219	1-108-585-12	(B)	0.018		mylar
C120,220	1-130-072-11	(B)	0.022 \pm 2%	100V	film
C121,221	1-121-395-11	(A)	4.7	25V	
C122,222	1-121-416-11	(A)	100	25V	
C123,223	1-108-227-12	(A)	0.001		mylar
C124,224	1-107-069-11	(A)	22p		silvered mica
C125,225	1-129-794-21	(B)	0.0033 \pm 2%	100V	film
C126,226	1-108-569-12	(B)	0.0039		mylar
C127,227	1-108-557-12	(B)	0.0012		mylar
C128,228	1-121-395-11	(A)	4.7	25V	
C129,229	1-108-227-12	(A)	0.001		mylar
C130,230	1-121-402-11	(A)	33	10V	
C131,231	1-121-413-11	(A)	100	6.3V	
C132,232	1-107-061-11	(A)	10p		silvered mica
C133,233	1-107-077-11	(A)	4.7p		silvered mica
C134,234	1-121-398-11	(A)	10	25V	
C135,235	1-121-395-11	(A)	4.7	25V	
C136,236	1-121-726-11	(A)	0.47	50V	
C137,237					
C138,238	1-121-450-11	(A)	2.2	50V	
C139,239	1-121-395-11	(A)	4.7	25V	
C140,240	1-121-410-11	(B)	47	25V	
C141,241	1-121-391-11	(A)	1	50V	
C142,242	1-121-726-11	(A)	0.47	50V	
C143,243	1-121-404-11	(A)	33	25V	
C144,244	1-108-597-12	(A)	0.056		mylar
C145,245	1-108-557-12	(A)	0.0012		mylar
C146,246	1-121-398-11	(A)	10	25V	
C147,247	1-108-227-12	(A)	0.001		mylar
C148,248	1-121-409-11	(A)	47	10V	
C149,249	1-107-061-11	(A)	10p		silvered mica
C150,250	1-121-413-11	(A)	100	6.3V	
C151,251	1-121-391-11	(A)	1	50V	
C152,252	1-131-211-11	(B)	0.22	35V	tantalum
C153,253	1-108-575-12	(B)	0.0068		mylar
C154~156	1-108-589-12	(A)	0.027		mylar
C254~256					

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<i>Ref. No.</i>	<i>Part No.</i>	<i>Description</i>	
C157,257	1-108-587-12	B 0.022	mylar
C158	1-121-404-11	A 33	25 V
C160,260	1-121-398-11	A 10	25 V
C301,401	1-121-416-11	A 100	25 V
C302,402	1-121-916-11	B 10	16 V
C303,403	1-107-081-11	A 68p	silvered mica
C304,404	1-108-227-11	A 0.001	mylar
C306,406	1-107-073-11	A 33p	silvered mica
C307,407	1-107-065-11	A 15p	silvered mica
C309,409	1-121-413-11	A 100	6.3 V
C310-410	1-121-392-11	A 3.3	25 V
C501	1-121-450-11	A 2.2	50 V
C502	1-121-395-11	A 4.7	25 V
C503,504	1-108-581-12	B 0.012	mylar
C505	1-108-591-12	B 0.033	mylar
C506	1-129-800-11	B 0.0012	630 V plastic
C509,510	1-107-210-11	A 22p	500 V silvered mica
C601	1-121-471-11	A 10	16 V
C602	1-108-912-11	B 0.015	mylar
C603	1-129-899-11	B 0.056 \pm 2%	100 V plastic
C604	1-108-583-12	B 0.015	mylar
C605	1-121-398-11	A 10	25 V
C606	1-131-196-21	B 2.2	20 V tantalum
C607	1-131-202-21	B 1.5	20 V tantalum
C608	1-131-192-21	B 4.7	10 V tantalum
C609	1-121-409-11	A 4.7	16 V
C701	1-123-070-11	C 2200	16 V
C702	1-123-068-11	B 220	16 V
C703	1-123-067-11	D 2200	25 V
C704,705	1-123-061-11	C 1000	50 V
C706	1-121-479-11	A 22	16 V
C707	1-123-062-11	B 100	35 V
C708	1-121-415-11	B 100	16 V
C709	1-121-421-11	B 220	16 V
C710	1-108-359-12	A 0.027	mylar
C711	1-121-416-11	A 100	25 V
C712	1-121-471-11	A 10	16 V
C713	1-121-988-11	B 22	25 V
C714	1-121-726-11	A 0.47	50 V
C715	1-131-191-21	C 47	6.3 V tantalum

<i>Ref. No.</i>	<i>Part No.</i>	<i>Description</i>	
C716,717	1-121-391-11	A 1	50 V
C718	1-121-392-11	A 3.3	25 V
C719	1-108-290-12	B 0.1	mylar
C720	1-131-201-21	B 22	16 V tantalum
C721	1-131-192-21	B 4.7	10 V tantalum
C722,723	1-121-990-11	A 22	16 V
C724	1-108-290-12	B 0.1	mylar
C725	1-121-257-11	A 4.7	16 V (nonpolarized)
C726	1-121-968-11	B 10	16 V
C727~730	1-161-136-11	A 0.01	ceramic
C731	1-161-140-11	A 0.047	ceramic
C732	1-121-479-11	A 22	16 V
C733	1-108-290-12	B 0.1	mylar
C734,735	1-161-136-11	A 0.01	ceramic
C737	1-121-391-11	A 1	50 V
C738	1-121-479-11	A 22	16 V
C739	1-121-395-11	A 4.7	25 V
C740	1-108-359-12	A 0.027	mylar
C741,742	1-161-166-11	A 0.0047	ceramic
C743,744	1-161-136-11	A 0.01	ceramic
C901~903	1-161-136-11	A 0.01	ceramic
C951	1-121-479-11	A 22	16 V
CT501,502	1-141-010-XX	B Trimmer	

RESISTORS

All resistors are in ohms. Common $\frac{1}{4}$ W carbon resistors are omitted.
Check schematic diagram for values.

R601	1-212-688-11	B 27 k \pm 2%	$\frac{1}{4}$ W	metal-oxide
R609	1-212-385-11	A 1	1W	metal-oxide
R701,702	1-217-465-11	B 0.47	1W	fusible
R703,704	1-217-371-11	B 0.47	$\frac{1}{4}$ W	fusible
R705	1-244-865-11	A 470	$\frac{1}{2}$ W	carbon
R709	1-217-485-11	B 22	1W	fusible
R782	1-244-889-11	A 4.7 k	$\frac{1}{2}$ W	carbon
R785	1-206-473-11	A 27	2W	metal-oxide
R787	1-244-889-11	A 4.7 k	$\frac{1}{2}$ W	carbon

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<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
R802,803	1-206-467-11	A 15 2W metal-oxide
R835	1-244-879-11	A 1.8 k ½W carbon
RV101,201	1-224-644-XX	B 4.7 k, adjustable
RV102,202	1-224-646-XX	B 22 k, adjustable
RV103,203	1-224-644-XX	B 4.7 k, adjustable
RV104,204	1-224-645-XX	B 10 k, adjustable
RV601	1-224-493-00	B 10 k, adjustable
RV701,702	1-224-251-XX	C 4.7 k, adjustable
RV703	1-224-252-XX	C 10 k, adjustable
RV901,902	1-224-561-00	E 20 k, variable; REC LEVEL-MIC
RV903,904	1-224-736-00	E 50 k, variable; REC LEVEL-LINE
RV905,906	1-224-821-00	E 20 k, variable; LEVEL ADJUST
RV907,908	1-224-822-00	D 20 k, variable; PHONES LEVEL

SWITCHES

S1	1-514-976-XX	C Slide, record/playback
S2,3	1-516-482-00	E Lever Slide, EQ, BIAS
S4	1-516-992-00	F Lever Slide, DOLBY NR
S5	1-516-685-00	F Lever Slide, MPX FILTER
S951	1-516-686-00	C Lever Slide, timing
S952		Included in tape counter
S953	1-516-028-XX	F Micro, erasure-proof
S954	1-514-722-XX	C Micro, cassette detecting
S955,956	1-516-974-00	C Slide, MEMORY, TIMER
S957	1-516-855-00	E Pushbutton, POWER

JACKS

CNJ904	1-507-507-00	B HEADPHONES
CNJ905~908	1-507-433-00	C Phono, 4-p; LINE IN, LINE OUT
J301,401	1-507-453-00	C MIC
J402	1-507-453-00	C LINE IN (STEREO)

MISCELLANEOUS

CP901	1-231-057-31	B Encapsulated Component
F1	1-532-066-00	A Fuse, 400 mA
F2~5	1-532-078-00	A Fuse, 1A

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
H901,902	8-825-675-00	O Head, record/playback; PF169-6502A
H903	8-825-677-00	I Head, erase; EF172-65A
M901	8-835-004-00	O Motor, DNF-1401A
ME901,902	1-520-265-11	K Meter, VU
PL901,902	1-518-273-00	B Lamp, meter
PL903	1-518-138-XX	B Lamp, pilot; 5V 6 mA
PL904	1-518-115-XX	B Lamp, pilot; 6V 35 mA
PL906~913		
PM1~3	1-454-158-00	F Solenoid
	1-509-546-00	C Connector, 3-p; AC IN
	1-509-549-00	B Connector, REC/PB
	1-533-125-00	C Holder, fuse
	1-552-026-00	E Voltage Selector

ACCESSORIES AND PACKING MATERIALS

<u>Part No.</u>	<u>Description</u>
X-3545-408-0	B Cushion Ass'y, upper (UK model)
X-3549-744-0	G Carton Ass'y (AEP model)
X-3549-745-0	C Cushion Ass'y, upper (AEP model)
X-3701-018-3	A Tips Ass'y, head cleaning
1-534-049-31	D Cord, connection; RK-74H
1-534-819-00	B Cord, power (UK model)
3-429-126-00	B Bag, plastic; set
3-548-768-00	B Cushion, lower (front) (UK model)
3-548-769-00	B Cushion, lower (back) (UK model)
3-548-770-00	A Spacer, cassette lid
3-548-780-00	C Cushion, lower (front) (AEP model)
3-548-781-00	C Cushion, lower (back) (AEP model)
3-549-860-00	E Carton (UK model)
3-701-985-00	B Tape Driver
3-780-962-11	C Manual, instruction
8-893-508-10	U Tape, demonstration

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