					OF	RDER NO. AD	96030730
Se	rv	ice		a		Uð	3
					_	Casse	
	Cassette de		BY SYSTEM	R	S_{-}	CA	\mathbf{n}
*SB-CA01A		*SB-CA(↓	01A			lour	
					· · · · ·		
	SL-CA01	ST-ÇA01		A.v.a.m.	(N)Gold Ty	pe
	↓	L N		Area	T		
		123 SUSA		Suffix for Model No.	/	Area	Colou
	100 1 000 1 00		122. 122.	(E)	Europe.		(N)
	0			System:	SC-CAO	1	-
R-1 MECHANIS	M SERIES			of Dolby Labor	atories Lice		allon.
SPECIFICA	TIONS		S/N (Signal level= NR off	max recordin	g level, Hig		/ A
eck system		Stereo cassette deck	Dolby NR B on				(A weight (A weight
rack system		4 track, 2 channel	Input sensitivity a	nd impedanc	е	oode	(, , morgin
Recording system		AC bias	REC (IN)	•		2	80mV/ 23
Bias frequency trasing system		100kHz AC erase	Output voltage an	d impedance			
leads		AU elase	PLAY (OUT)			2	80mV/ 22
(Recording/ Playba	ack head)	Permalloy head	General				
(Erasing head)		Double gap ferrite head	Dimensions (WxH	xD)		186x1	103x246 r
Notors			Weight	-			1.6
Capstan drive Reel table drive		DC servo motor DC motor					
ape speed		4.8 cm/s	Notes:	analarh -		ulmate	
Now and flutter		0.1% (WRMS)	 Weight and din 2. Design and specified 				ut notice
Fast forward and rewind	d times	Approx. 52 seconds with C-60 cassette tape				onange witho	at notice.
requency response							
(Dolby NR off) TYPE $ { m I} $ (Normal)							
TYPE I (Normal) TYPE II (High)		20Hz - 17kHz (DIN) 20Hz - 17kHz (DIN)					
TYPE II (Metal)		20Hz - 17kHz (DIN)					
System	Tuner	CD player	Amplifier	Cassette	e deck	Spea	kers

System	Tuner	CD player	Amplifier	Cassette deck	Speakers	
SC-CA01	ST-CA01	SL-CA01	SE-CA01	RS-CA01	* SB-CA01A	

* Made in PAES

∆ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.



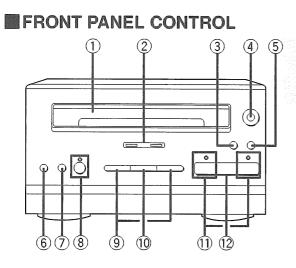
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		Faye
FRONT PANEL CONTROL		
OPERATION CHECKS AND MAIN		
COMPONENT REPLACEMENT	PROCEDURES.	3~10
MEASUREMENTS AND ADJUSTM	ENTS	12~14
SERVICE MODE FUNCTION OF CA	ASSETTE MECH	ANISM 15, 16
WIRING CONNECTION DIAGRAM.		
SCHEMATIC DIAGRAM		

NOTE:

Refer to the service manual for Model No. SE-CA01 (ORDER No. AD9603074C2) for information on "ACCESSORIES", "INSTALLATION ", "CONNECTIONS" and "PACKAGING".



LISTENING TO TAPES

Playback

Type of tape which can be played correctly: The unit automatically identifies the type of tape.

Normal position/TYPE I	0
High position/TYPE $ { m I\hspace{-0.5mm}I}$	0
Metal/TYPE IV	0

 ${\it 1}$ Switch on the power.

2 Press \blacksquare OPEN/CLOSE on deck, and then insert the tape.

Load a tape with the exposed side facing the cassette holder's insertion part.

Insert the cassette tape until it touches the back of the compartment.

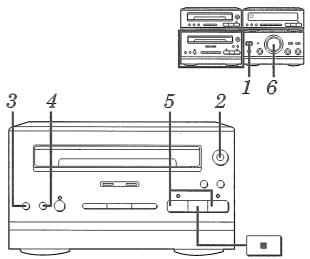
Press A OPEN/CLOSE once again to close the cassette holder.

- $3\,$ To listen to a tape recorded in Dolby B NR Press DOLBY NR and check " DD " is displayed. When playing back a tape which was not recorded on Dolby NR system, press DOLBY NR so that indications go off.
- 4 Press REV MODE to select the reverse mode. Each time you press REV MODE, one of the indicators will appears.
 - \rightleftharpoons : The deck plays one side only, and then stops automatically.
 - : The deck plays both sides, and then stops automatically.

	Page
PRINTED CIRCUIT BOARD DIAGRAM	22, 23
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REPLACEMENT PARTS LIST	3, 34, 35
CABINET PARTS LOCATION	29
MECHANISM PARTS LOCATION	. 30, 31
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Cassette deck section

- ① Cassette holder
- 2 Fast forward/rewind indicators (HIGH SPEED FF/REW)
- **③ Counter reset button (COUNTER RESET)**
- ④ Cassette tray open/close button (▲ OPEN/CLOSE)
- **(5)** Display button (DISPLAY)
- 6 Dolby noise reduction button (DOLBY NR)
- ⑦ Reverse mode select button (REV MODE)
- (8) Record pause button and indicator (
 REC PAUSE)
- In the second ([TPS] ◀◀ , ▶▶ [TPS]) () TPS skip button (TPS SKIP)
- ① Playback buttons and indicators (◀, ►)
- 12 Stop button (III)



 \iff : The deck plays both sides 8 times, and then stops automatically.

- 5 Press ⊲ or ▶.
 - The forward side will playback.
 - The reverse side will playback.

6 Adjust the volume level as you like.

To stop tape playback: Press

Note Keep your fingers out of the cassette tray so that you do not get pinched when it closes.

OPERATION CHECKS AND MAIN COMPONENT REPLACEMENT PROCEDURES

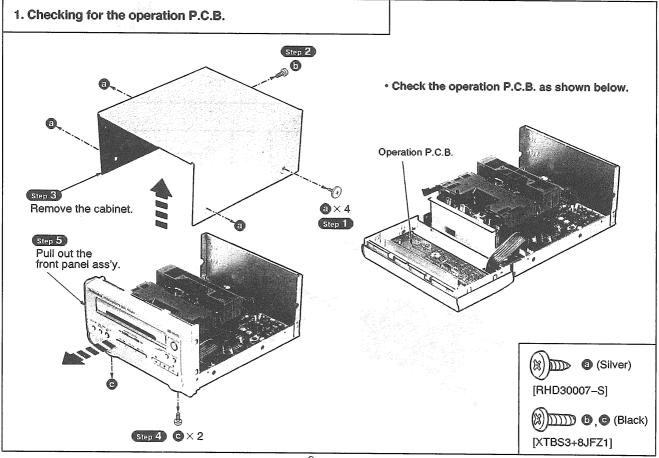
NOTE

- 1. This section describes procedures for checking the operation of the major printed circuit boards and replacing the main components.
- 2. For reassembly after operation checks or replacement, reverse the respective procedures. Special reassembly procedures are described only when required.
- 3. Select items from the following index when checks or replacement are required.
- 4. Illustrated screws are equivalent to actual size.
- 5. Refer the parts No. on the page of "Main Component Replacement Procedures", if necessary.

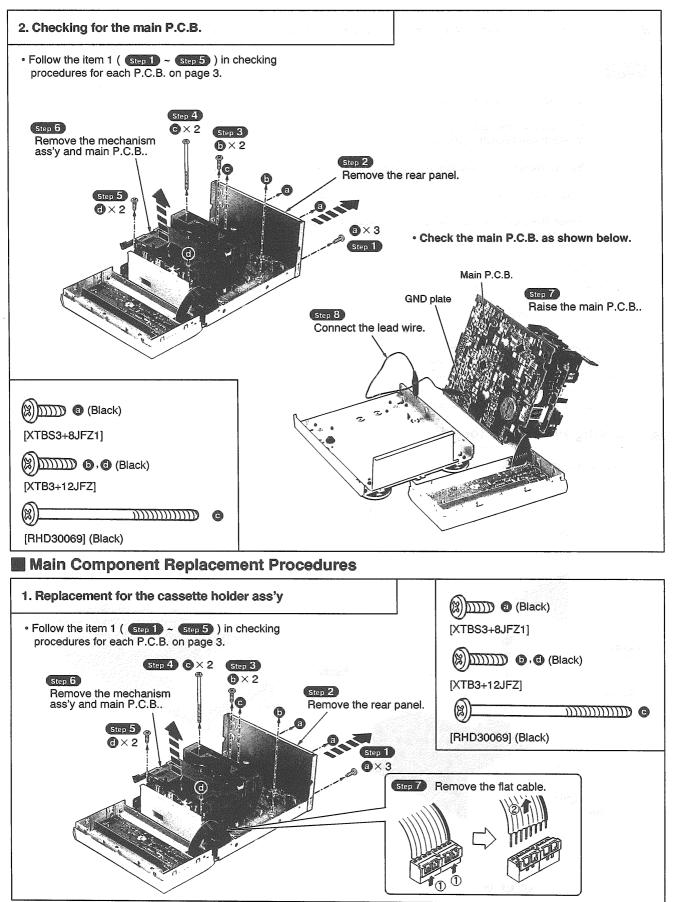
Contents

 Checking Procedure for each P.C.B. 		Page.
1. Checking for the operation P.C.B		
2. Checking for the main P.C.B •••••••••••••••••••••••••••••••••	······································	••••••
Main Component Replacement Procedures		
1. Replacement for the cassette holder ass'y		••••••••• 4~6.
2. Replacement for the belt, reel motor ass'y and capstan motor as		
3. Replacement for the parts mounted on mechanism P.C.B. and s		
4. Replacement for the head block and pinch roller ass'y. ••••••		

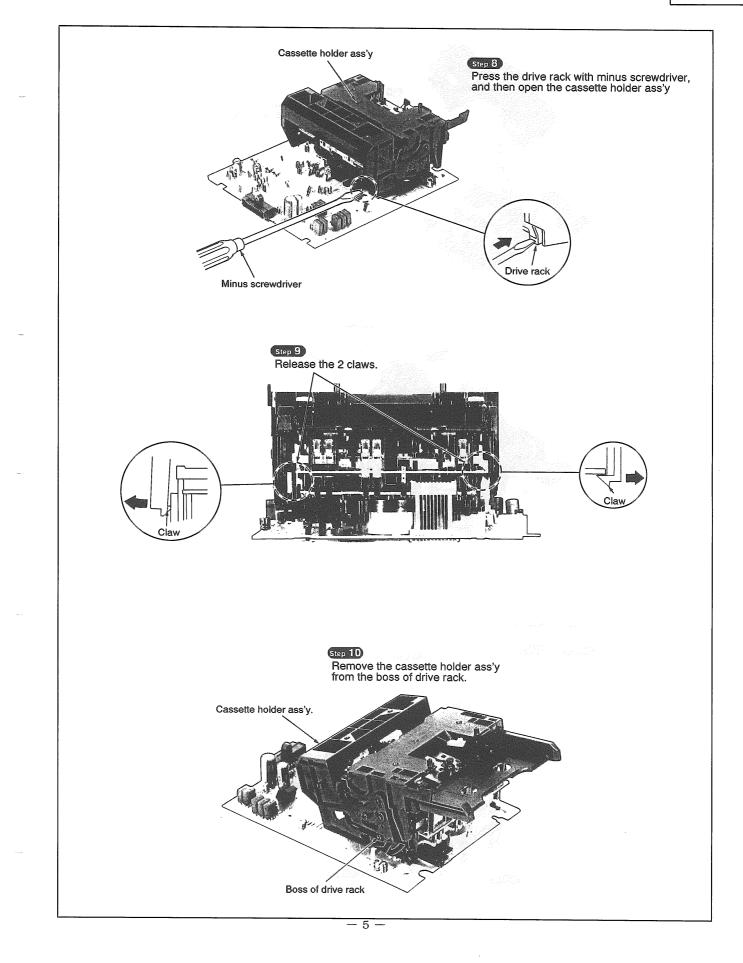
Checking Procedure for each P.C.B.

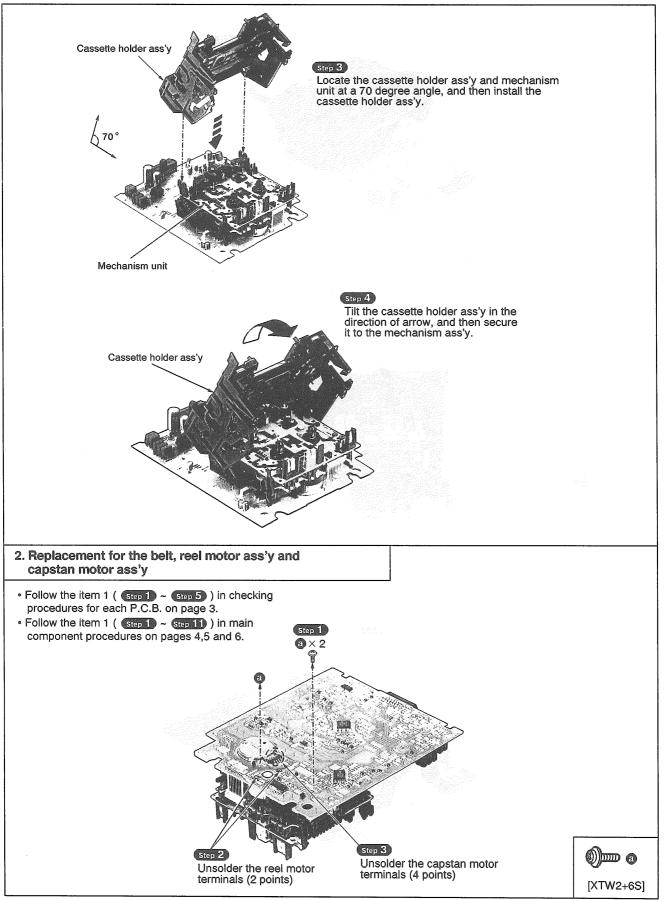


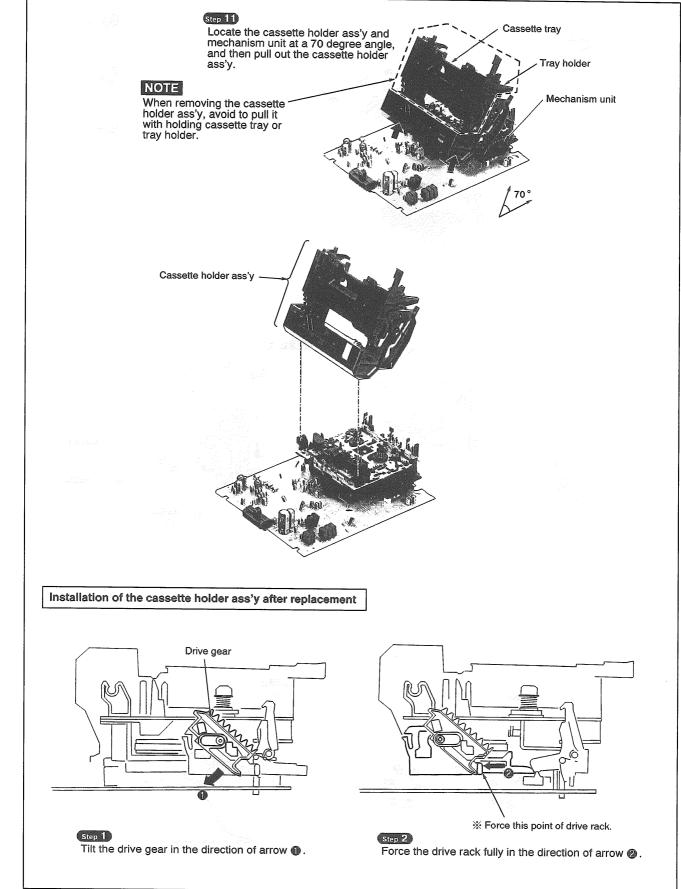
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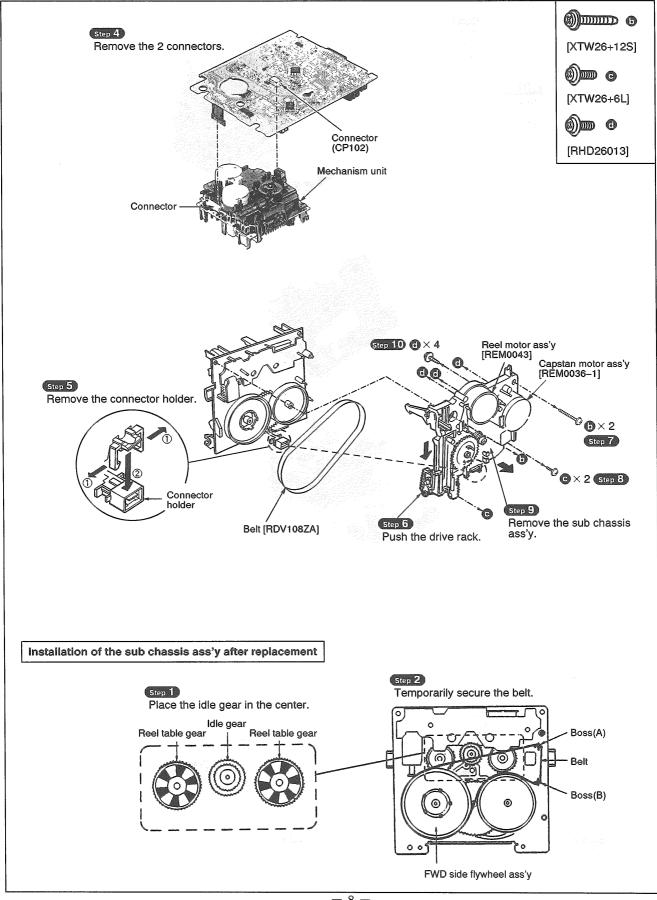
- 4 -



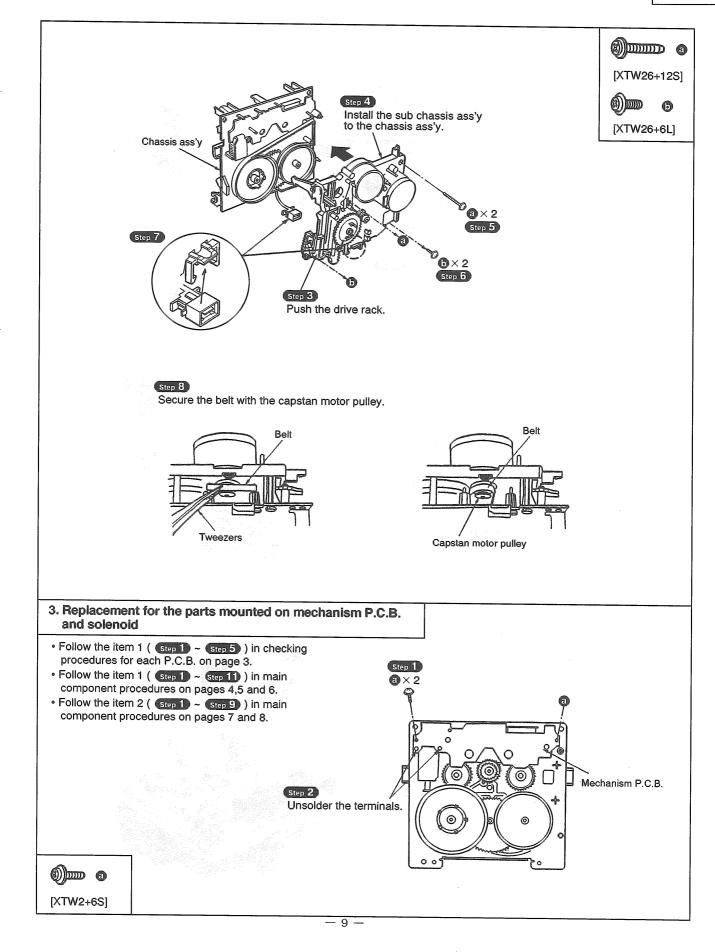


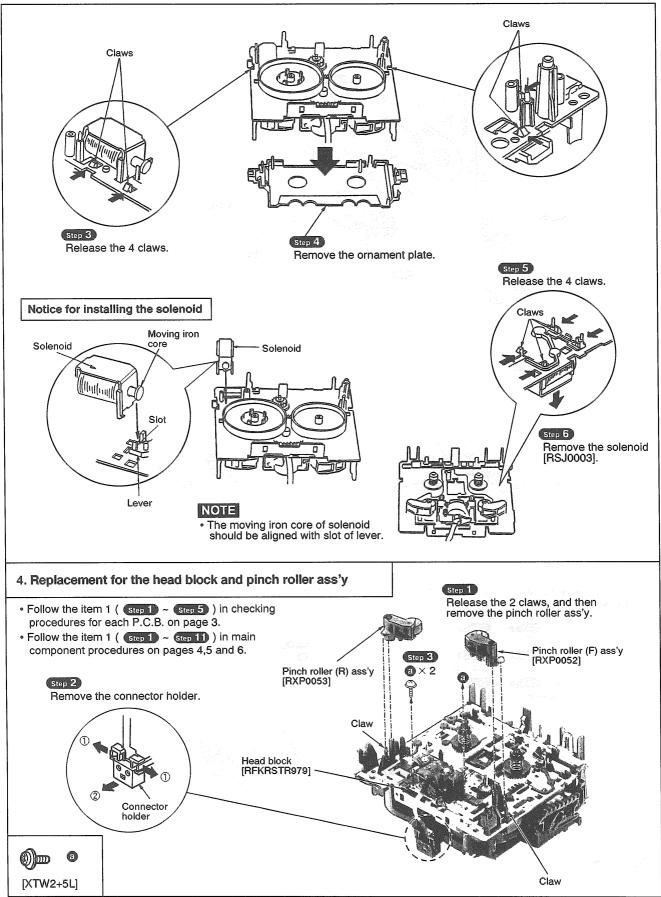


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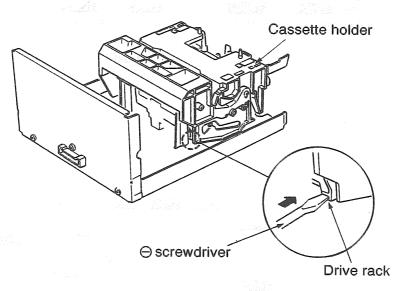
-10 -

Manually opening and closing the cassette holder assembly

• Follow the item 1 (Step 1 \sim Step 5) in checking procedures for each P.C.B. on page 3.

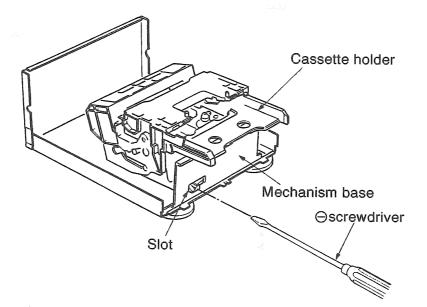
OPENING

Push the drive rack in the direction of the arrow with a \bigcirc screwdriver.



CLOSING

Push the drive rack back into position by inserting a \bigcirc screwdriver into the holes on the P.C.B.



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MEASUREMENTS AND ADJUSTMENTS

This unit RS-CA01 is designed to operate on power supplied from the Amplifier (SE-CA01) through Tuner (ST-CA01). When connecting the unit to other system components, do not connect to the Amplifier (SE-CA01) directly. Be sure to connect this unit through the Tuner (ST-CA01).

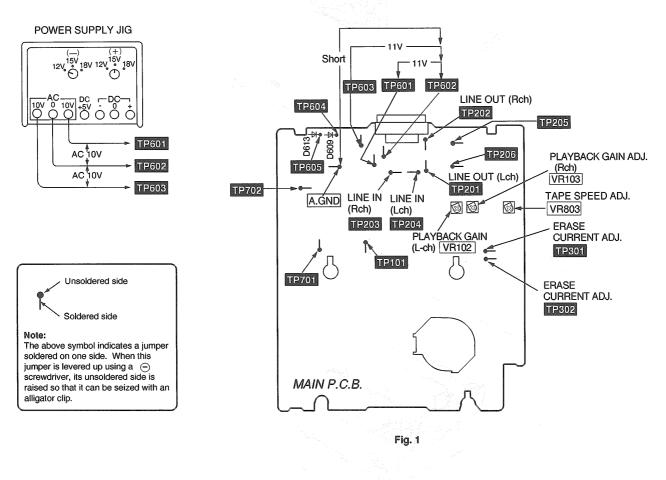
When operating the unit RS-CA01 alone for testing and servicing, without having power supplied from the Amplifier (SE-CA01) and Tuner (ST-CA01), use the following method.

• To Supply Power Source

- 1. Short three sections the test points TP602, A. GND, and TP702.
- 2. Apply 11 AC power to test points between TP601 and TP602 (GND), and TP603 and TP602 (GND). Note: When operated alone, this unit automatically enter the TEST mode, causing indicators to blink.

To Check Signals

Connect an oscilloscope or a built-in amplifier speaker between line output for Lch (**TP201**) and jumper (J118) A. GND, and line out for Rch (**TP202**) and jumper (J118) A. GND and check if the signals are outputting from this unit.



Measurement Condition

- Dolby NR switch; OFF
- Make sure heads are clean.
- Make sure capstan and pressure roller are clean.
- Judgeable room temperature 20 ± 5°C (68± 9°F)

Measuring instrument

- EVM (Electronic Voltmeter)
- AF oscillator
- Digital frequency counter

Test Tape

- Head azimuth adjustment (8kHz, -20dB); QZZCFM
- Tape speed adjustment (3kHz, -10dB); QZZCWAT
- Recording/ playback frequency response adjustment;
- QZZCFM (315Hz/0dB, 315Hz/-20dB, 12.5kHz~63Hz/-20dB) Normal blank tape CrO2 blank tape
- Metal blank tape

EVM

HEAD AZIMUTH ADJUSTMENT

- 1. Connect the measuring instrument as shown in Fig. 2.
- Replace azumuth screws for both forward and reverse direction after removing the screw-locking bond left on the head base.

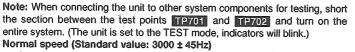
Fine adjustment of azimuth can not be performed with remaining the bond on the head base. (Supply part No. of azimath adjusting screw: **RHD17015**)

- Playback the azimuth adjustment portion (8kHz, -20dB) of test tape
- (QZZCFM). Adjust the azimuth adjustment portion (okr2, -200b) of test tape (QZZCFM). Adjust the azimuth adjusting screw until the outputs of the L/Rch are maximized. (Refer to Fig. 3.)
- Make sure that the difference in the peak level between the left and right channels does not exceed 0.5dB.
- 4. Perform the same adjustment in reverse playback mode.

Check of the level difference forward and reverse directions

- Playback the playback gain adjustment portion (315 Hz, 0dB) of test tape (QZZCFM). Check if level difference between forward and reverse direction is within 1.5 dB.
- 6. After the adjustment, apply screwlock to the azimuth adjusting screw.





- 1. Connect the measuring instrument as shown in Fig. 4.
- 2. Playback the middle portion of the test tape (QZZCWAT).
- 3. Adjust VR803 for the output value shown below. (Refer to Fig. 1)

Adjustment target: 3000 ± 15Hz Standard value: 3000 ± 45Hz

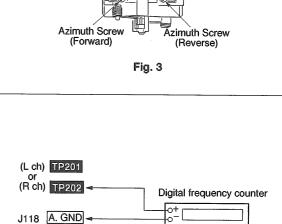


Fig. 2

R/P HEAD

(L ch) TP201

(R ch) 112/20)

J118 A. GND

E. HEAD



Note: When connecting the unit to other system components, disconnect the short between the test points TP701 and TP702.

(L ch) TP201

(R ch) 119202

J118 A. GND

EVM

PLAYBACK GAIN ADJUSTMENT

- 1. Connect the measuring instrument as shown in Fig. 5.
- Find the start of the 315Hz/0dB section of the test tape (QZZCFM), insert the tape, and play it back (FWD).
- 3. Adjust VR102 (Lch) [VR103 (Rch)] so that the output is within the standard value. (Refer to Fig. 1).

Standard value: 265mV ± 300mV



1. Connect the measuring instrument as shown in Fig. 6.

2. Insert the blank tape, and press the REC PAUSE button.

3. Check if the output at this time between the erase current confirmation point **TPS01** and **TPS02** (the output on both edged of R313) is within the standard value.

Standard value	EVM reading
Normal tape : 70 ± 25 m/	(70 ± 25 mA)
CrO2 tape : 100 ± 25 m	A (100 ± 25 mÅ)
Metal tape : 160±25 m/	A (160 ± 25 mA)

Note: The test tape is not required when confirming the erase current.

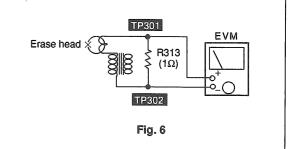
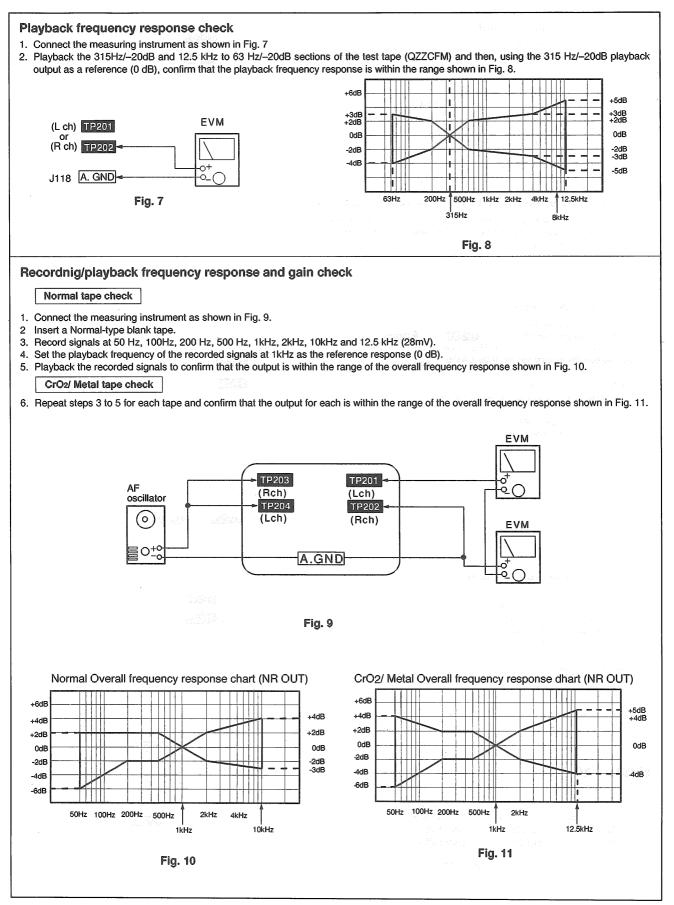


Fig. 5

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— 14 —

SERVICE MODE FUNCTION OF CASSETTE MECHANISM

This unit is equipped with a service mode function of cassette mechanism using the LED indicators [R. PLAY (\triangleleft), F. PLAY (\blacktriangleright), REW ($\triangleleft \triangleleft$), FF($\blacktriangleright \triangleright$)]. Use this function during maintenance to check faults of the items below.

Cassette tapes to be prepared

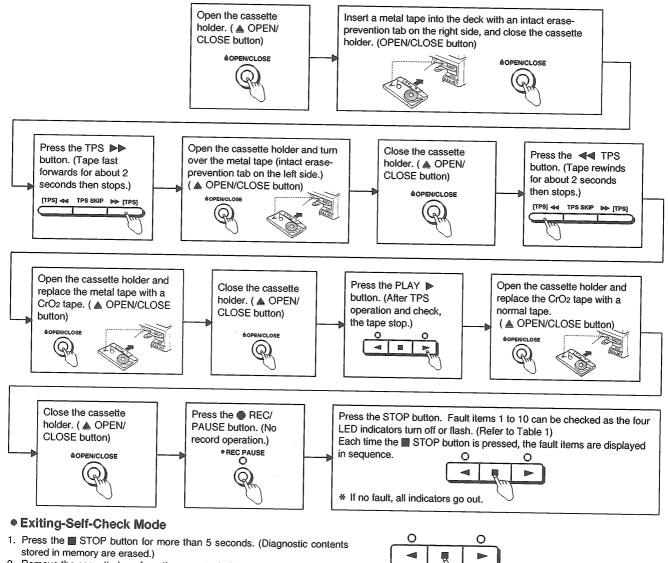
Metal tape: Recorded music tape with only one erase-prevention tab intact (use middle portion of the tape).

Normal tape: Recorded music tape with both erase-prevention tabs intact (use middle CrO2 tape: portion of the tape).

Selecting Service Mode

- 1. Turn on the power to the unit. (If RS-CA01 unit is removed from system, turn it on according to the procedure on page 12.)
- Check that no tape is inserted in the cassette deck. Press the DOLBY NR button for about 2 seconds, and keep pressing it, also press the STOP button for about 2 seconds. (Service mode cannot be selected with a tape inserted in the cassette deck.)
- 3. The LED indicator for REC PAUSE flashes, the service mode has been activated.

Mechanism Check



- 2. Remove the cassette tape from the cassette holder.
- 3. Turn off the unit.

— 15 —

(0)

O

►

Ô

STO

FFREW

000

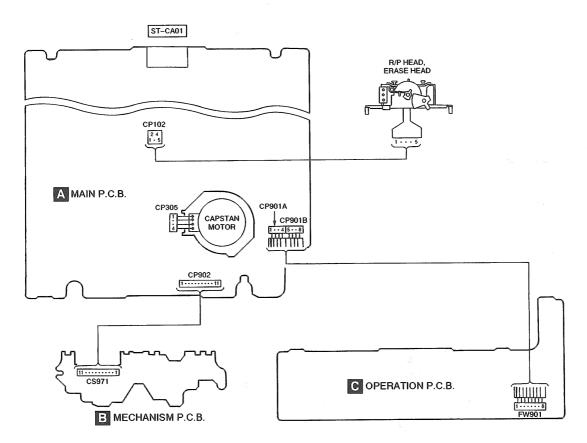
DOLBYNA

Ŕ

	LED in	ndicator sta	atus (off/flashing)		Fault location
No.					
1.					MODE detect switch
2.		_	•	_	REC prevention switch
3.		_	۲		Half detect switch
4.			_	_	Deck OPEN switch
5.					Deck CLOSE switch
6.		0		_	CrO ₂ tape detect switch
7.	_		•		Metal tape detect switch
8.		_	_	_	Reel pulse detect system (Hall IC, etc.)
9.		_			TPS operation
10.		_		_	Reel motor

Table 1: Service Mode Diagnostic Items

WIRING CONNECTION DIAGRAM



Notes: "
"
": Flashing "
-": off * If no fault, all indicators go out.

SCHEMATIC DIAGRAM (Parts list on pages 32~35.)

• This schematic diagram may be modified at any time with development of new technology.

and the second sec		Page
		18~20
B MECHANISM CIRCUIT		10-20
		19
C OPERATION CIRCUIT		01
A		
Notes:		
• S803: Cassette holder open detection switch in "off" position.		
 S804: Cassette holder close detection switch in "off" position. 		
• \$900: Stop () switch.		
S901: Dolby noise-reduction switch (DOLBY NR).		
• S902: Rewind tape program sensor switch (
S903: Reverse-side playback switch (<).		
• S904: TPS skip switch (TPS SKIP).		
● S905 : Forward-side playback switch (▷).		
● S906 : Fast forward tape program sensor switch (▶▶ [TPS]).		
• \$909: Rec pause switch (● REC PAUSE).		
• S910 : Cassette holder open/ close switch (A OPEN/ CLOSE).		
• S911: Counter display switch (DISPLAY).		
• S912: Counter reset switch (RESET).		
• S915: Reverse-mode select switch (REV. MODE).		
• S971: Mode switch in "off" position.		
• S972: Half switch in "off" position.		
• S973 : ATS (CrO ₂) switch in "off" position.		
• S974 : Reverse rec. inhibit switch in "off" position.		
• S975: Forward rec. inhibit switch in "off" position.		
• S976: ATS (Metal) switch in "off" position.		
• Resistance are in ohms (Ω), 1/4 watt unless specified otherwise.		
1K=1,000 (Ω), 1M=1,000 (Ω)		
 Capacity are in micro-farads (µF) unless specified otherwise. 		
• All voltage values shown in circuitry are under no signal condition	and playback mode with volume control at min	imum position otherwise energian
()Voltage values at record mode.	and playback mode with volume control at min	mum position otherwise specified.
For measurement us EVM.		
• Voltage values and waveforms are measured as indicated in t	the schematic diagram when test points bet	NOOD HEREIN and Herein and
between A. GND and TP602 are shorted.	and denominate allegram when lest points bet	
Important safety notice:		
Components identified by A mark have special characteristics in	montant for safety	
When replacing any of components, be sure to use only manufact	ure's specified parts shown in the parts list	
 Positive voltage line 	die s specified parts snown in the parts list.	
: Negative voltage line		
Playback signal line		
=		
Caution!		

IC and LSI are sensitive to static electricity.

- Secondary trouble can be prevented by taking care during repair.
- Cover the parts boxes made of plastics with aluminum foil.
- Ground the soldering iron.

• Put a conductive mat on the work table.

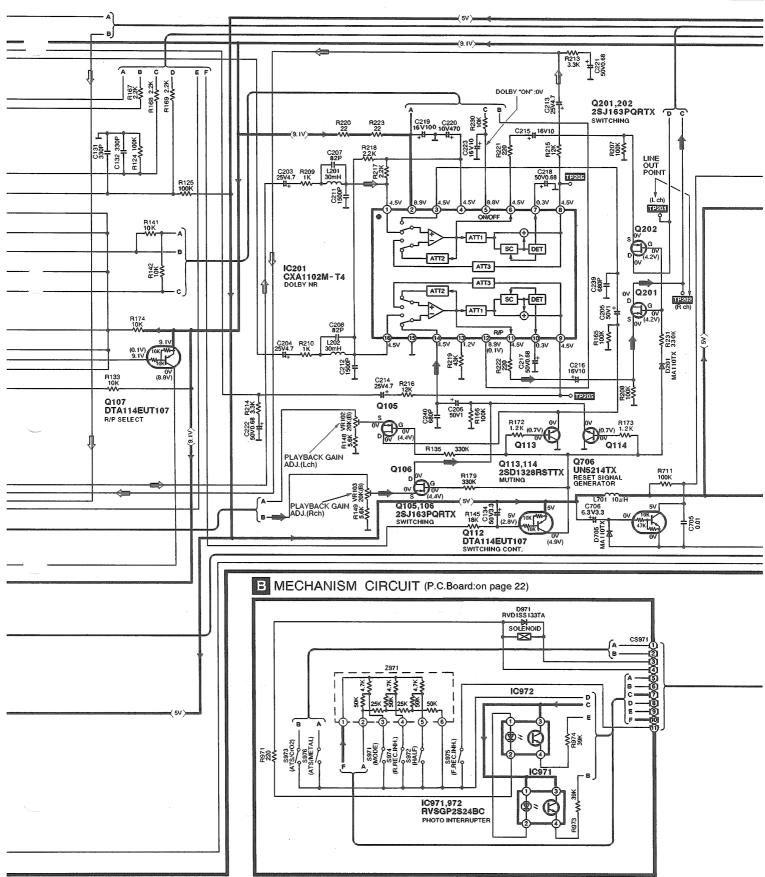
Do not touch the legs of IC or LSI with the fingers directly.

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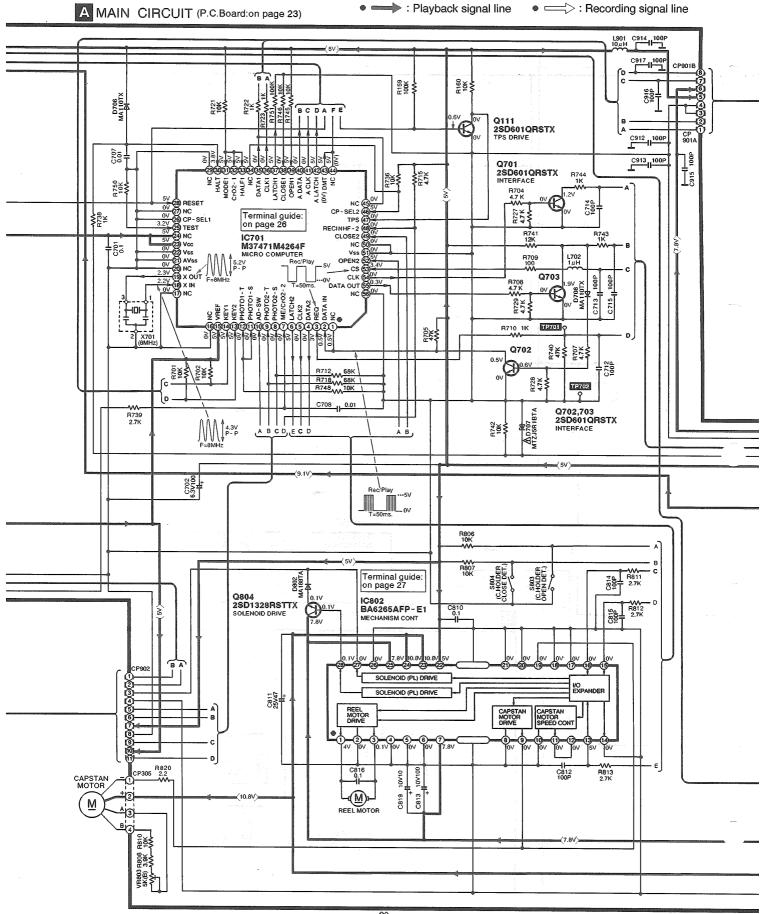
R157 TP204 (L ch) 22K / 9 LINE IN POINT A Rest C101 (9.1\ 8.5V (4.4V) R119 R120 C115 25V4.7 Q101 2SJ163PQRTX HEAD SELECT (REC:ON) IC101 A1898QT6 R/P EQ AMP ≞₹₹ \$°58 8°58 8°58 C113 330P R122 1000 1000 C126 10V100 C119 25V4.7 C128 C125 R118 10V22 1K 2.2M C127 PLAY BACK SIGNAL(Lch) Set 183 Г l 1 (1.1V 0V 7.9V .9V 9V C107 R117 12K F105 1K 588\$ REF REC 1.8\ C111 0.018 —II— ۳ 3 PB EQ CTL REGISTERS 475 1951 (0.1V) 8.9V R111 100 ۲. e . L Feed × ב ٦ Q103 7.9V 4 ٥v Г ז Ł NAN I AGC SHIFT € Г Ł Q104 R112 100 (0.1V) 9.1V REC EQ CTL 5 -9 Lch 0 261 461 ٦ ٦. R/PHEAD T Ę. Ş \$ C112 0.018 -E -R ch Q103,104 2SJ163PQRTX HEAD SELECT (PLAY:ON) Å[₽]₽ \supset -@ R106 2 REC EQ 10 db ٥١ Ð -5 MUTE [(0.1V] ٦ v 1 AMS [≈]8₹ 5.64 101 101 101 C108 6.3V47 7.7 .2\ 8.4V (0.1V) T B129 Ę₹\$ 8110 330K C120 R102 6.8K C121 50V0.33 R126 100K 50133 50133 IC103 BA7755AF R/P SELECT Ĩ Ž Ž Ž Ž (4.4V 8.5V G C114 330P R177 27K Q102 2SJ163PQRTX HEAD SELECT (REC:ON) C102 220P ₹[₽]₽ R154 1K 5.6\ R158 22K 50V2.2 C106 25V4.7 C312. -11 - 88 B <u>Т</u>3306 1 I abo C105 25V4.7 LINE IN POINT 1/12203 (Rch) 5.1\ (9.1V) <u>5</u>-1 C307 1000P \$82.4 L302 R17 6.8k R310 4.7K 0V*(*0.6V L301 æ Q303 R176 3.9K 0V (0.1V) 1888 1700P R308 ¥Å TP301 AR307 R313 (0.1V) 0V ... R128_{M222K} R127_{M222K} 0V (0.6) 0V 9.1V 8170 XX.4 Q304 -000-R311 4.7K R302 1.8K Q302 2SD1328RSTTX SWITCHING (REC:ON) Q303,304 2SD874QRSTX ₩ (0.6V) Û C323 1000P ERASE CURRENT CHECK POINT T^{Sa} BIAS OSC T (0.5V) OV D301 MA110TA R301 10K R303 6.8K C309 6.3V47 [®]žš≹ ¥[₹][₹] \$°8° ™ Г V(0.5V) Г 0V(0.5V) Q301 2SD601QRSTX BIAS OSC CONT. Q305 DTC144EUT107 BIAS OSC CONT. Q306 DTC144EUT107 BIAS OSC CONT

A MAIN CIRCUIT (P.C.Board:on page 23)

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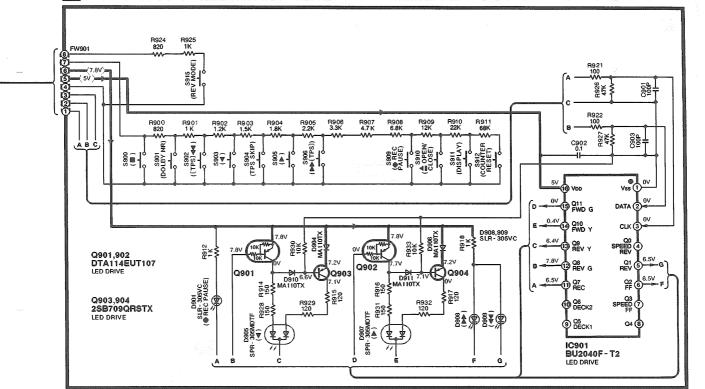


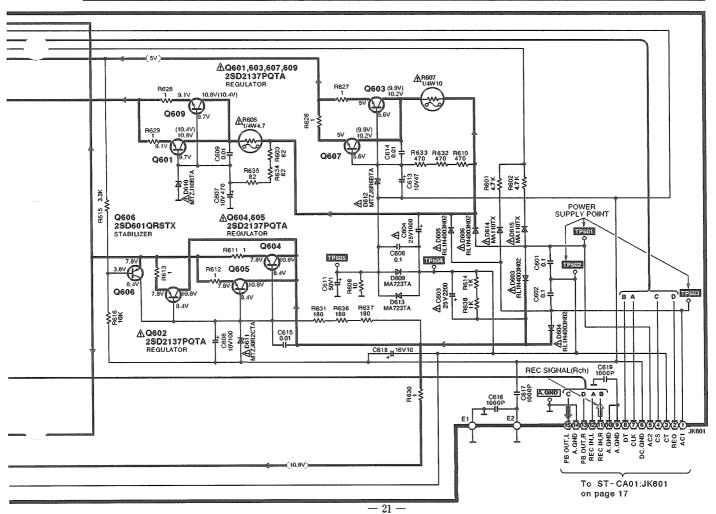
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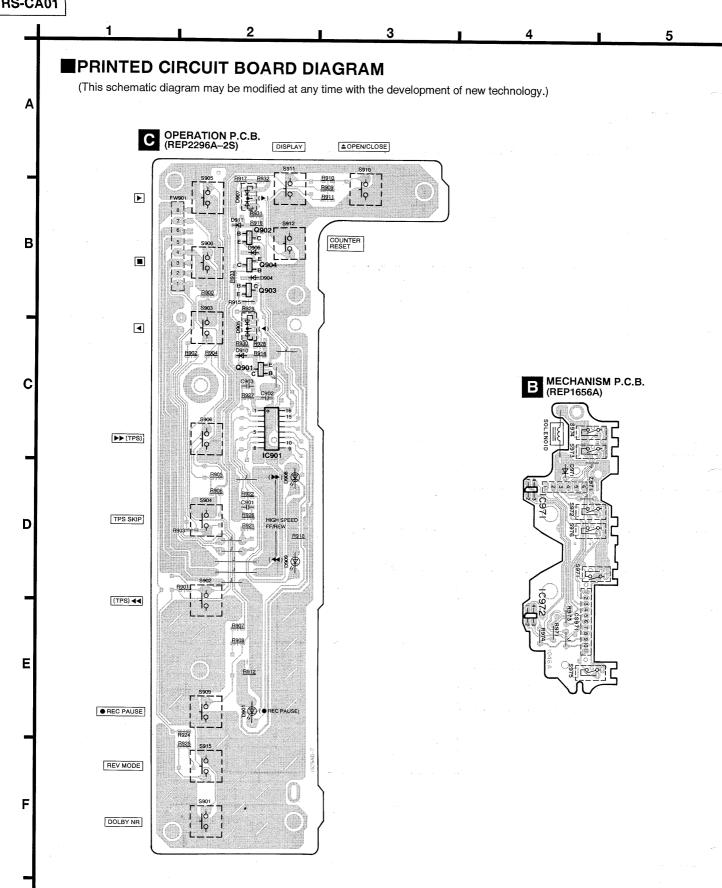
-20 -



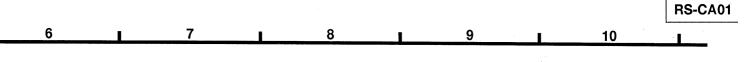


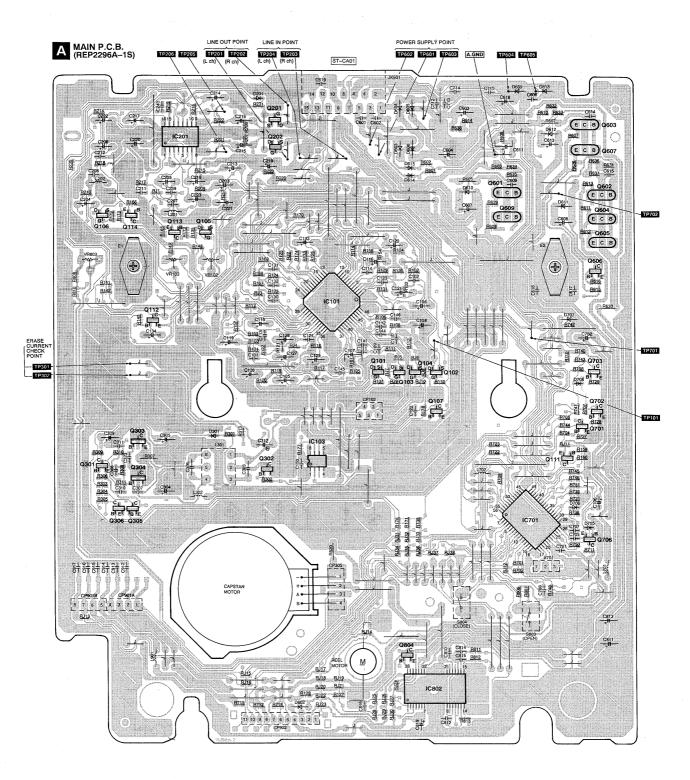






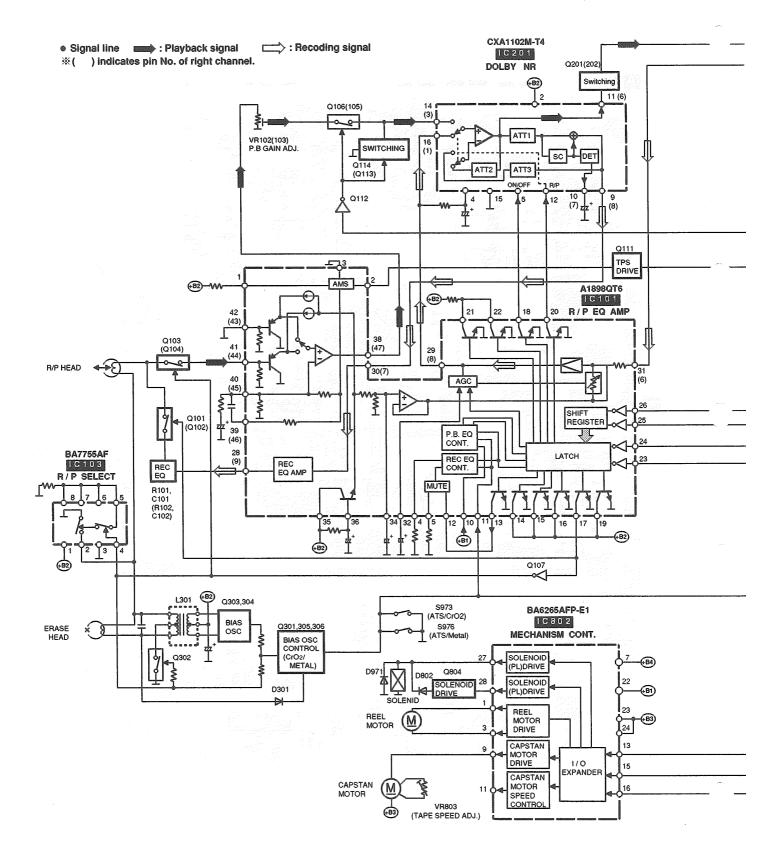
— 22 —

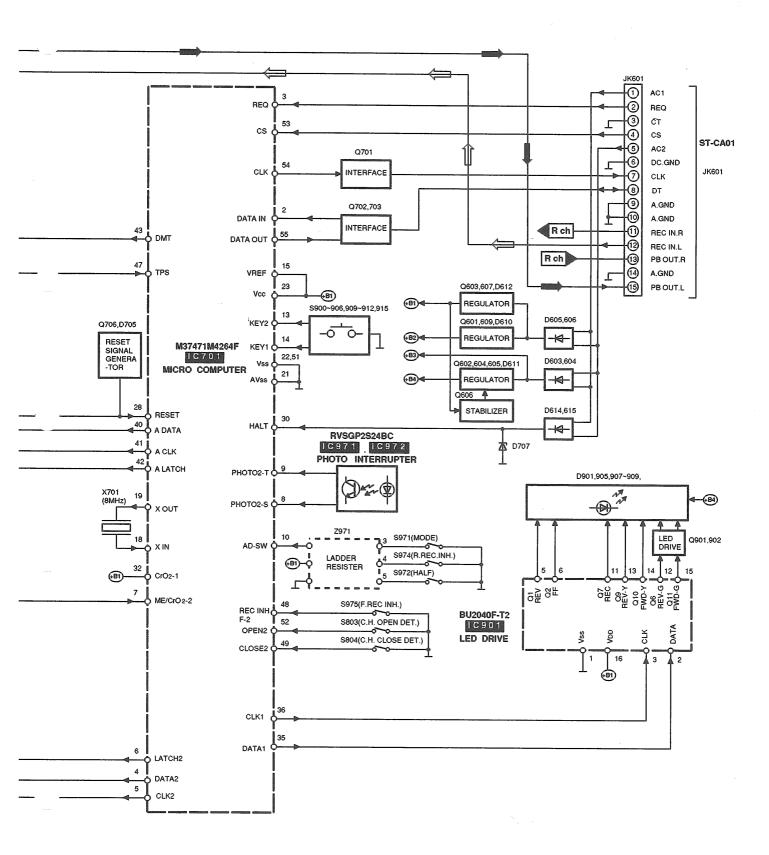




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BLOCK DIAGRAM





TERMINAL GUIDE

• IC701 (M37471M4264F): MICRO COMPUTER

Pin No.	Mark	1/0	Function
1	NC	-	Not used
2	DATA IN	I	Serial data input
3	REQ	I	Request signal input
4	DATA2	0	Mechanism control data output
5	CLK2	0	Mechanism control clock output
6	LATCH2	0	Mechanism control latch signal output
7	ME/CrO2-2	I	Tape select switch input
8	PHOTO2_S	1	Reverse side reel pulse input
9	PHOTO2_T	I	Forward side reel pulse input
10	AD_SW	ı.	Mechanism switch signal input
11	PHOTO1_S	I	Reverse side reel pulse input
12	PHOTO2_T	1	Forward side reel pulse input
13	KEY2	1	
14	KEY1	I	Key switch signal input
15	VREF	I	Reference voltage input
16	NC	-	Not used
17	NC	_	Not used
18	XIN	I	Clock input
19	XOUT	0	Clock output
20	NC	-	Not used
21	AVSS	-	Connect to GND
22	VSS	-	Connect to GND
23	VCC	-	Power supply (+5V)
24	NC	-	Not used
25	TEST	1	Test mode select (Not used, open)
26	CP_SEL1	-	Not used
27	NC	-	Not used
28	RESET	1	Reset signal input

Pin No.	Mark	1/0	Function
29	NC	-	Not used
30	HALT	I	AC power source detect signal input
31	MODE1	I	Mode detect switch signal input
32	CrO2-1	I	Tape select switch signal input
33	HALF1	I	Half detect switch signal input
34	NC	-	Not used
35	DATA1	0	Control data output
36	CLK1	0	Control clock output
37	LATCH1	0	Mechanism control latch signal output
38	CLOSE1	I	Cassette holder close detect switch signal input
39	OPEN1	I	Cassette holder open detect switch signal input
40	A DATA	0	Serial data output
41	A CLK	0	Serial clock output
42	A LATCH	0	Latch signal output
43	DMT	0	Muting control signal output
44	NC	1	Not used
45	NC	-	Not used
46	CP_SEL2	-	Not used
47	TPS	I	TPS signal input
48	RECINH F_2	I	Record prevention tab detect switch signal input
49	CLOSE2	I	Cassette holder close detect switch signal input
50	NC	-	Not used
51	VSS	-	GND terminal
52	OPEN2	I	Cassette holder open detect switch signal input
53	CS	1	Serial data control signal input
54	CLK	ο	Serial clock output
55	DATA OUT	0	Serial data output
56	NC	-	Not used

IC802 (BA6265AFP-E1):	MECHANISM CONTROL
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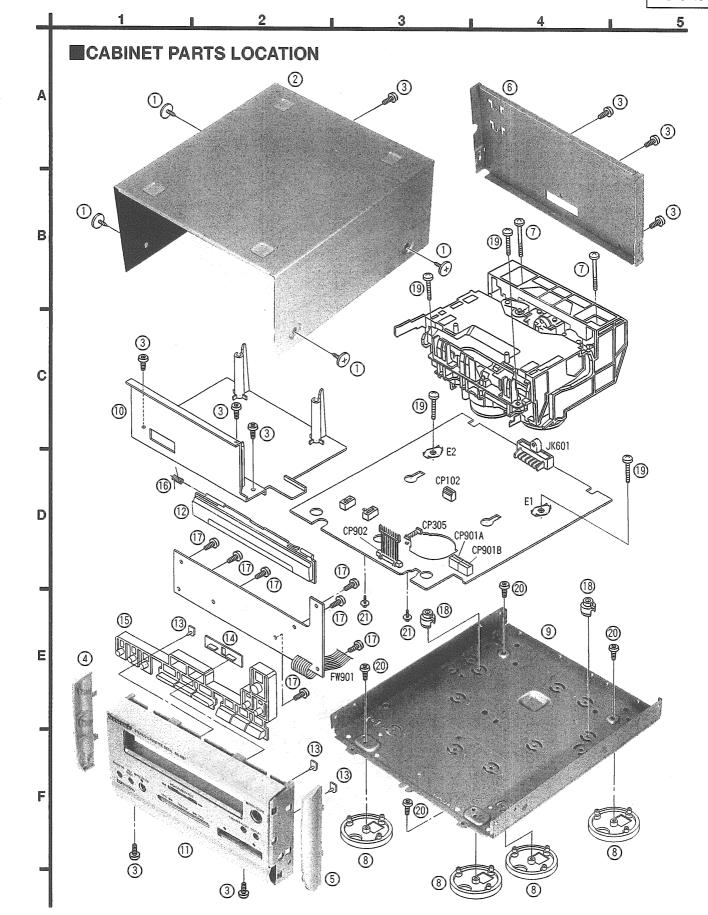
Pin No.	Mark	1/0	Function	Pin No.	Mark	1/0	Function
1	RM(-)	0	Reel motor drive (-) output terminal	15	DATA	1	I/O expander data signal input terminal
2	RNF	-	GND terminal	16	CLK	1	I/O expander clock signal input terminal
3	RM(+)	0	O Reel motor drive (+) output terminal		NC	-	
4	NC			18	NC	-	Not used, connected to GND
5	NC	-	Not used, connected to GND	19	NC	-	Not used, connected to pin 9
6	NC			20	GND	-	GND terminal
7	VCC2	I	Power supply terminal	21	GND	-	GND terminal
8	CPM GND	-	GND terminal	22	VCC1	I	Power supply terminal
9	СРМ	0	Capstan motor drive output terminal	23	VCC3	I	Power supply terminal
10	NC	_	Not used, connected to pin11	24	VCC3	I	Power supply terminal
11	CPM SW	0	Capstan speed select SW output terminal	25	NC	-	Not used, connected to power supply
12	NC	-	Not used, connected to pin 11	26	GND	-	Gnd terminal
13	LATCH	I	I/O expander latch signal input terminal	27	PL 15V	0	Plunger output terminal(15V)
14	S0	0	I/O expander serial output terminal	28	PL 7.5V	0	Plunger output terminal(7.5V)

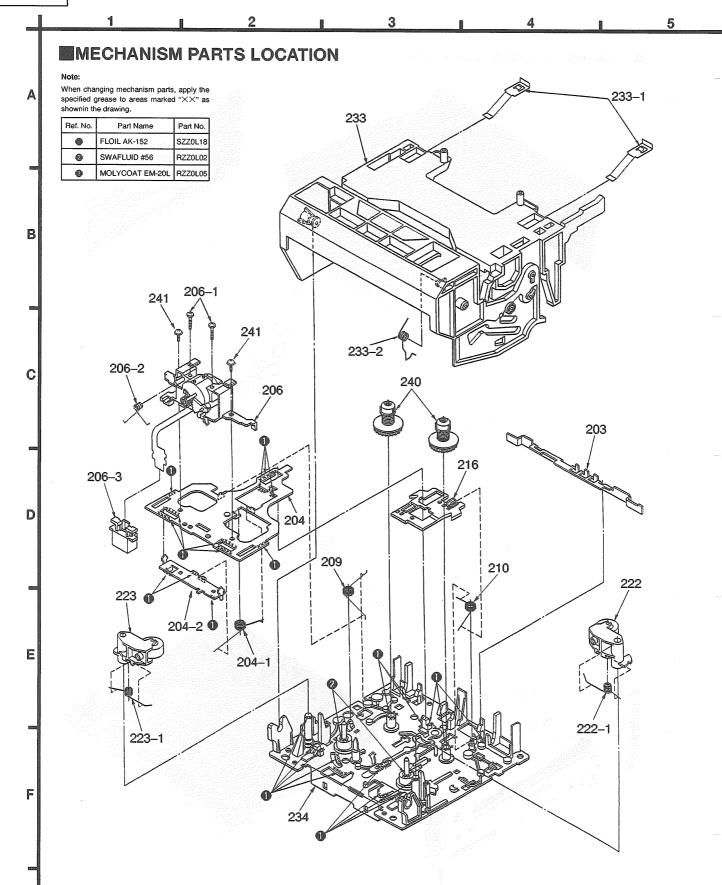
• Terminal guide of IC's, transistors and diodes

CXA1102M-T4 BU2040F-T2	BA7755AF	BA6265AFP-E1	A1898QT6 48PIN M37471M4264F 56PIN	RVSGP2S24BC	DTA114EUT107 DTC144EUT107
1 8	1 4 5	1	No.1		BCE
2SB709QRSTX 2SD1328RSTTX 2SD601QRSTX UN5214TX	2SJ163PQRTX	2SD874QRSTX	2SD2137PQTA	RL1N4003N02	MA188TA
C E B	G G G G G G G G G G G G G G G G G G G	B C E	BCE	A	Anode
Ca Catho	MTZJ10BTA MTZJ5R1BTA MTZJ5R6BTA de MTZJ8R2CTA	MA723TA RVD1SS133TA	MA110TX	SLR-305VC	SPR-305MDTF
A V3 Anode		Anode Cathode	Anode Ca	Anode Cathode	Anode Cathode A Ca

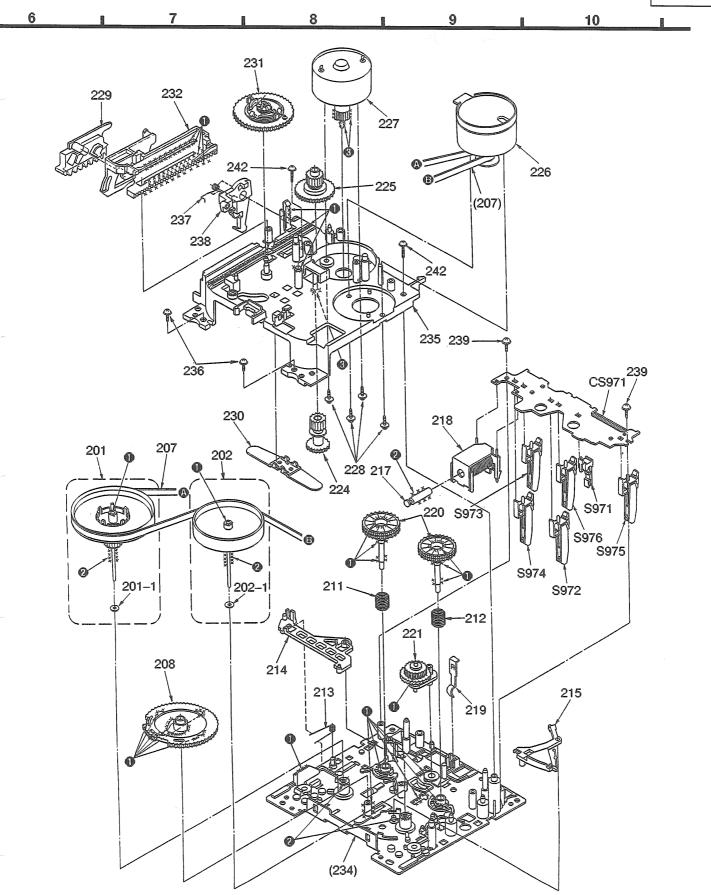
REPLACEMENT PARTS LIST

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
				220	RXGO036	REEL TABLE GEAR	
	ļ	CABINET AND CHASSIS		221	RXL0106	IDLER GEAR	
				222	RXP0052	PINCH ROLLER (F) ASS' Y	
l	RHD30007-S	SCREW		222-1	RMB0259	PINCH ROLLER (F) SPRING	
2	RKM0326B-S	CABINET		223	RXP0053	PINCH ROLLER (R) ASS' Y	
}	XTBS3+8JFZ1	SCREW		223-1	RMB0260	PINCH ROLLER (R) SPRING	
4	RGK0812-S	SIDE ORNAMENT(L)		224	RDG0206A-1	LOADING GEAR	
5	RGKO813-S	SIDE ORNAMENT(R)		225	RDG0209A	INTERMEDIATE GEAR	
3	RGRO240A-C	BACK PLATE		226	REM0036-1	CAPSTAN MOTOR ASS' Y	
	RHD30069	SCREW		227	REMO043	REEL MOTOR ASS' Y	
8	RKA0076-N1	FOOT		228	RHD26013	SCREW	
)	RMKO324	BOTTOM CHASSIS		229	RMQ0537	DRIVE GEAR	
10	RMK0321	MECHANISM BASE		230	RMQ0314A	SPACER	
11	RFKGSCA01E-N	FRONT PANEL ASS' Y		231	RXG0037	FRICTION GEAR ASS' Y	
12	RFKRSHD7-N	CASSETTE DOOR ASS' Y		232	RMQ0536	DRIVE RACK	
13	RGL0331-Q2	PANEL LIGHT (A)		232	RYF0334A-K	CASSETTE HOLDER ASS' Y	·
14	RGL0332-Q1	PANEL LIGHT (B)		233-1	RMC0310	CASSETTE HOLD SPRING	
15	RGU1391-S	OPERATION BUTTON		233-2	RMB0397	HOLDER SPRING	
16 16	RMB0478	CASSETTE DOOR SPRING					
10	XTBS26+8J	SCREW		234 235	RFKJSCA7NB	MAIN CHASSIS ASS' Y	
18	SHE170-2	P. C. B. SUPPORT		-	RFKJSCA7NA	SUB CHASSIS ASS' Y	
19				236	XTW26+6L	SCREW	
	XTB3+12JFZ	SCREW		237	RMB0268	HOLDER HOOK SPRING	
20	XTB3+6G	SCREW		238	RML0271A	HOLDER HOOK LEVER	
21	XTW2+6S	SCREW		239	XTW2+6S	SCREW	
				240	RXR0018	REEL TABLE	
		MECHANISM PARTS		241	XTW2+5L	SCREW	
				242	XTW26+12S	SCREW	
201	RXF0045	FLYWHEEL(F) ASS' Y	n de la constante de la constan		t standar og se	the at states	- 4.0
201-1	RMQ0420	WASHER					
202	RXF0046	FLYWHEEL(R) ASS' Y					
202-1	RMQ0421	WASHER					
203	RML0272	SWITCH LEVER					
204	RXQ0265	HEAD P. C. B. ASS' Y			32		
204-1	RMB0266-1	FWD/REV ROD SPRING					
204-2	RXMD036	FWD/REV ROD					
206	RFKRSTR979	HEAD BLOCK ASS' Y (REC/P. B.)					
206-1	RHD17015	AZIMUTH SCREW		1			
206-2	RMB0352-1	HEAD HOLD SPRING		1			
206-3	RMQ0360A	CONNECTOR HOLDER		1			
207	RDV108ZA	BELT					
208	RDKOO19A-1J	MAIN GEAR					
209	RMB0261	HEAD P. C. B. RETURN SPRING		1			
210	RMB0262	BRAKE ROD RETURN SPRING					
211	RMB0263	SPRING (F)					
112	RMB0264	SPRING (R)	· · · · · · · · · · · · · · · · · · ·			and a family of the	
213	RUW147ZA	TRIGGER LEVER SPRING					
	RML0267A	TRIGGER LEVER					
914	LIGUTO TO LU						
	DMI 0.26.04				1		1
214 215	RML0268A	FWD/REV LEVER					
215 216	RMM0091A	BRAKE ROD					
215							





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RESISTORS AND CAPACITORS

Notes: * Capacity values are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F) * Resistance values are in ohms, unless specified otherwise, 1K=1,000 (OHM), 1M=1,000k (OHM)

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Val	ues & Re	emarks	Ref. No.	Part No.	Val	ues & Remarks
** ******** **************************			R301	ERJ6GEYJ103V	1/10₩	10K		R750	ERJ6GEYJ103V	1/10₩	10K
		RESISTORS	R302	ERJ6GEYJ182V	1/10₩	1. 8K		R751	ERJ6GEYJ104V	1/10₩	100K
			R303	ERJ6GEYJ682V	1/10₩	6. 8K		R806, 807	ERJ6GEYJ103V	1/10₩	10K
101, 102	ERJ6GEYJ682V	1/10W 6.8K	R304	ERJ6GEYJ223V	1/10₩	22K		R808	ERJ6GEYJ392V	1/10₩	3. 9K
103, 104	ERJ6GEYJ104V	1/10W 100K	R305	ERJ6GEYJ123V	1∕10₩	12K	<i>c</i>	R810	ERJ6GEYJ103V	1/10₩	10K
105, 106	ERJ6GEYJ102V	1∕10₩ 1K	R306	ERJ6GEYJ223V	1/10₩	22K	12.18	R811-813	ERJ6GEYJ272V	1/10₩	2. 7K
107, 108	ERJ6GEYJ820V	1/10W 82	R307	ERDS1FVJ2R2T	1/2₩	2.2	Δ	R820	ERDS2TJ2R2T	1/4₩	2. 2
110	ERJ6GEYJ334V	1/10W 330K	R308	ERJ6GEYJ102V	1/10₩	1K		R900	ERJ6GEYJ821V	1/10₩	820
111, 112	ERJ6GEYJ101V	1/10W 100	R309-311	ERJ6GEYJ472V	1/10\	4. 7K		R901	ERJ6GEYJ102V	1/10₩	1K
113, 114	ERJ6GEYJ103V	1/10W 10K	R313	ERJ6GEYJ1ROV	1/10₩	1.0		R902	ERJ6GEYJ122V	1/10₩	1. 2K
117	ERJ6GEYJ123V	1/10W 12K	R601, 602	ERJ6GEYJ472V	1/10₩	4. 7K		R903	ERJ6GEYJ152V	1/10₩	1. 5K
118	ERJ6GEYJ102V	1/10W 1K	R603	ERJ6GEYJ820V	1/10₩	82		R904	ERJ6GEYJ182V	1/10W	1.8K
119, 120	ERJ6GEYJ330V	1/10W 33	R605	ERD2FCVJ4R7T	1/4₩	4.7	Δ	R905	ERJ6GEYJ222V	1/10₩	2. 2K
121, 122	ERJ6GEYJ225V	1/10W 2.2M	R607	ERD2FCVG100T	1/4₩	10	Δ	R906	ERJ6GEYJ332V	1/10₩	3. 3K
123-126	ERJ6GEYJ104V	1/10W 100K	R608	ERJ6GEYJ100	1/10₩	10		R907	ERJ6GEYJ472V	1/10₩	4. 7K
127, 128	ERJ6GEYJ222V	1/10W 2.2K	R610	ERJ6GEYJ471V	1/10W	470		R908	ERJ6GEYJ682V	1/10₩	6. 8K
129, 130	ERJ6GEYJ273V	1/10W 27K	R611-613	ERJ6GEYJ1R0V	1/10₩	1.0		R909	ERJ6GEYJ123V	1/10₩	12K
131	ERJ6GEYJ562V	1/10W 5.6K	R614	ERJ6GEYJ102V	1/10W	1K		R910	ERJ6GEYJ223V	1/10W	22K
132	ERJ6GEYJ104V	1/10W 100K	R615	ERJ6GEYJ332V	1/10W	3. 3K		R911	ERJ6GEYJ683V	1/10W	68K
133	ERJ6GEYJ103V	1/10W 10K	R616	ERJ6GEYJ103V	1/10W	10K		R912	ERJ6GEYJ102V	1/10₩	1K
135	ERJ6GEYJ334V	1/10W 330K	R626-629	ERJ6GEYJ1ROV	1/10₩	1.0		R914	ERJ6GEYJ151V	1/10W	150
137	ERJ6GEYJ334V	1/10W 330K	R630	ERDS2TJ1R0	1/4₩	1.0		R915	ERJ6GEYJ121V	1/10₩	120
141, 142	ERJ6GEYJ103V	1/10W 10K	R631	ERJ6GEYJ181V	1/10W	180		R916	ERJ6GEYJ151V	1/10W	150
145	ERJ6GEYJ183V	1/10W 18K	R632, 633	ERJ6GEYJ471V	1/10W	470		R917	ERJ6GEYJ121V	1/10W	120
148, 149	ERJ6GEYJ562V	1/10W 5.6K	R634, 635	ERJ6GEYJ820V	1/10₩	82		R918	ERJ6GEYJ102V	1/10W	1K
153, 154	ERJ6GEYJ102V	1/10W 1K	R636, 637	ERJ6GEYJ181V	1/10₩	180		R921, 922	ERJ6GEYJ101V	1/10₩	100
157, 158	ERJ6GEYJ223V	1/10W 22K	R638	ERJ6GEYJ102V	1/10W	1K		R924	ERJ6GEYJ821V	1/10₩	820
159	ERJ6GEYJ104V	1/10W 100K	R701, 702	ERJ6GEYJ103V	1/10W	10K		R925	ERJ6GEYJ102V	1/10₩	1K
160	ERJ6GEYJ103V	1/10W 10K	R704	ERJ6GEYJ472V	1/10₩	4. 7K		R926, 927	ERJ6GEYJ473V	1/10₩	47K
165, 166	ERJ6GEYJ104V	1/10W 100K	R705	ERJ6GEYJ473V	1/10\	47K		R928	ERJ6GEYJ151V	1/10₩	150
167-169	ERJ6GEYJ222V	1/10W 2.2K	R707, 708	ERJ6GEYJ472V	1/10₩	4. 7K		R929	ERJ6GEYJ121V	1/10₩	120
170	ERJ6GEYJ472V	1/10W 4.7K	R709	ERJ6GEYJ101V	1/10₩	100		R930	ERJ6GEYJ103V	1/10₩	10K
171	ERJ6GEYJ682V	1/10W 6.8K	R710	ERJ6GEYJ102V	1/10₩	1K		R931	ERJ6GEYJ151V	1/10₩	150
172, 173	ERJ6GEYJ122V	1/10W 1.2K	R711	ERJ6GEYJ104V	1/10₩	100K		R932	ERJ6GEYJ121V	1/10₩	120
174	ERJ6GEYJ103V	1/10W 10K	R712	ERJ6GEYJ683V	1/10₩	68K		R933	ERJ6GEYJ103V	1/10₩	10K
176	ERJ6GEYJ392V	1/10W 3.9K	R715	ERJ6GEYJ472V	1/10₩	4. 7K		R971	ERDS2TJ221	1/4W	220
177	ERJ6GEYJ273V	1/10W 27K	R718	ERJ6GEYJ683V	1/10₩	68K		R973, 974	ERDS2TJ393	1/4W	39K
178, 179	ERJ6GEYJ334V	1/10W 330K	R721	ERJ6GEYJ103V	1/10₩	10K					
207, 208	ERJ6GEYJ104V	1/10W 100K	R722, 723	ERJ6GEYJ102V	1/10₩	1K				CHIP J	UMPER (S)
209, 210	ERJ6GEYJ102V	1/10W 1K	R727-729	ERJ6GEYJ472V	1/10W	4. 7K	<u> </u>				
213, 214	ERJ6GEYJ332V	1/10W 3.3K	R736	ERJ6GEYJ103V	1/10₩	10K		RJ1-38	ERJ6GEYOROOV	CHIP J	UMPER
215, 216	ERJ6GEYJ123V	1/10W 12K	R738	ERJ6GEYJ102V	1/10₩	1K					
217, 218	ERJ6GEYJ222V	1/10W 2.2K	R739	ERJ6GEYJ272V	1/10₩	2. 7K	4			CAPAC I	TORS
219	ERJ6GEYJ433V	1/10W 43K	R740		1/10₩	47K					
220	ERJ6GEYJ220	1/10W 22	R741	+	1/10₩	12K		C101, 102	ECUV1H221KBN	50V	220P
221, 222	ERJ6GEYJ221V	1/10W 220	R742		1/10₩	10K		C105, 106	ECEA1EKA4R7B	25V	4. 70
223	ERJ6GEYJ220	1/10W 22	R743, 744		1/10W	1K		C107, 108	ECEAOJKA470B	6. 3V	470
230	ERJ6GEYJ103V	1/10W 10K	R745, 746	ERJ6GEYJ103V	1/10	10K		C109, 100	ECUV1H561KBN	50V	560P
231	ERJ6GEYJ334V	1/10W 330K	R748	ERJ6GEYJ103V	1/10W	10K		C103, 110 C111, 112	ECUV1113011KDN ECUV1E183KBN		. 018U

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Giren.		
C113, 114	ECUV1H331KBN	50V 330P	C619	ECUV1H102KBN	50V 1000P			
C115, 116	ECEA1EKA4R7B	25V 4.7U	C701	ECUV1E1042FN	25V 0. 1U			· · · · · · · · · · · · · · · · · · ·
C119, 120	ECEA1EKA4R7B	25V 4.7U	C702	ECEAOJKA101B	6. 3V 100U			
C121	ECEA1HKAR33B	50V 0. 33U	C705	ECUV1H103KBN	50V 0.01U			
C122	ECUV1E223KBN	25V 0.022U	C706	ECSTOJY335RR	6. 3V 3. 3U			
C123	ECUV1E153KBN	25V 0.015U	C707, 708	ECUV1H103KBN	50V 0.01U	11		
C124	ECUV1H102KBN	50V 1000P	C712-715	ECUV1H101KCN	50V 100P	1		
C125	ECEA1AKA220B	10V 22U	C810	ECUV1E1042FN	25V 0.1U		-	
C126	RCE1AKA101BG	10V 100U	C811	ECEA1EKA470B	25V 47U			
C127	RCE1CKA100BG	16V 10U	C812	ECUV1H101KCN	50V 100P	1		
C128	ECEAOJKA470B	6. 3V 47U	C813	RCE1AKA101BG	10V 100U			
C130-132	ECUV1H331KBN	50V 330P	C814, 815	ECUV1H101KCN	50V 100P			
C133	ECEA1HKA010B	50V 1U	C816	ECUV1E1042FN	25V 0.1U		1	
C134	RCE1HKA3R3BG	50V 3.3U	C819	ECST1AX106RR	10V 10U			
C141	ECUV1H471KBN	50V 470P	C901	ECUV1H101KCN	50V 100P			
C144	ECUV1H471KBN	50V 470P	C902	ECUV1E104ZFN	25V 0.1U			
C145, 146	ECUV1H332KBN	50V 3300P	C903	ECUV1H101KCN	50V 100P			
C150	ECUV1E104ZFN	25V 0.1U	C912-917	ECUV1H101KCN	50V 100P			
C203, 204	ECEA1EKA4R7B	25V 4.7U		BUCTINICINON				
C205, 206	ECEA1HKA010B	50V 1U	1					
C207, 208	ECUV1H820JCN	50V 82P						
C211, 212	ECUV1H152KBN	50V 1500P						
C213, 214	ECEA1EKA4R7B	25V 4.7U						
C215, 214 C215, 216	RCE1CKA100BG	16V 10U	╢					-
C213, 210	ECEA1HKAR68B	50V 0. 68U						
C219	ECEA1CKA101B	16V 100U						
C220	ECA1AM471B	10V 1000						
C220	ECEA1HKAR68B	50V 0.68U	∦					
C223	RCE1CKA100BG		╢────			II		
C239, 240						·		
	ECUV1H681KBN	50V 680P	∦					
C303	ECQP2E472JZT	250V 4700P						
C304	RCE1AKA101BG	10V 100U						
C305	ECEA1HKAOR1B	50V 0.1U						
C306	ECQB1H393JF3	50V 0.039U						
C307	ECUV1H102KBN	50V 1000P						
C308	ECUV1H332KBN	50V 3300P						
C309	ECEAOJKA470B	6. 3V 47U						
C310, 311	ECUV1H103KBN	50V 0.01U						
C312	ECEA1HKN2R2B	50V 2.2U						
C323	ECUV1H102KBN	50V 1000P						
C601, 602	ECUV1E104ZFN	25V 0.1U						
C603	ECA1EM222E	25V 2200U 🛆						
C604	ECA1EM102B	25V 1000U 🛆	1					
C606	ECUV1E1042FN	25V 0.1U						
C607	ECA1AM471B	10V 470U						
C608	RCE1AKA101BG	10V 100U			·			
C609	ECUV1H103KBN	50V 0.01U					<u> </u>	
C611	ECEA1HKA010B	50V 1U						
C613	RCE1AKA470BG	10V 47U						
C614, 615	ECUV1H103KBN	50V 0. 01U						
C616, 617	ECUV1H102KBN	50V 1000P						
C618	RCE1CKA100BG	16V 10U						

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REPLACEMENT PARTS LIST

Notes: *	Furthermore, spe	notice: tified by 🛆 mark have special cha cial parts which have purposes of fi nny of components, be sure to use o	re-retardant (resistors), high	-quality sound (ise (resistors), etc. are used.	
Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		· · · · · · · · · · · · · · · · · · ·		D802	MA188TA	DIODE	
		INTEGRATED CIRCUIT (S)	3 · · · ·	D901	SLR-305VC	L. E. D.	
				D904	MA110TX	DIODE	
ICiO1	A1898QT6	R/P EQ AMP		D905	SPR-305MDTF	L. E. D.	
IC103	BA7755AF	R/P SELECT		D906	MA110TX	DIODE	
IC201	CXA1102M-T4	DOLBY NR		D907	SPR-305MDTF	L. E. D.	
IC701	M37471M4264F	MICRO COMPUTER		D908, 909	SLR-305VC	L. E. D.	
IC802	BA6265AFP-E1	MECHANISM CONTROL		D910, 911	MA110TX	DIODE	
IC901	BU2040F-T2	LED DRIVE		D971	RVD1SS133TA	DIODE	54 54
IC971, 972	RVSGP2S24BC	PHOTO INTERRUPTER			10 - 11 - 11 - 11 - 11 - 11 - 11 - 11 -	1.0 1.0	
			· · ·		· · · ·	VARIABLE RESISTOR(S)	
		TRANSISTOR (S)				1	
				VR102	EVNDXAA00B24	P. B. GAIN ADJ. (L)	
Q101-106	2SJ163PQRTX	TRANSISTOR		VR103	EVNDXAA00B24	P. B. GAIN ADJ. (R)	
Q107	DTA114EUT107	TRANSISTOR		VR803	EVNDXAA00B53	TAPE SPEED ADJ.	
Q111	2SD601QRSTX	TRANSISTOR					
Q112	DTA114EUT107	TRANSISTOR				COIL (S)	
Q113, 114	2SD1328QRSTX	TRANSISTOR			1		
Q201, 202	2SJ163PQRTX	TRANSISTOR		L201, 202	SLQX303-1KT	COIL	7
Q301	2SD601QRSTX	TRANSISTOR		L301	RLO8COO6M-T	COIL	
Q302	2SD1328QRSTX	TRANSISTOR		L302	RLQZB470KT-D	COIL	
Q303, 304	2SD874QRSTX	TRANSISTOR		L701	RLQA100JT-Y	COIL	Υ.
Q305, 306	DTC144EUT107	TRANSISTOR	-	L702	RLQZP1ROKT-Y	COIL	·
Q601-605	2SD2137PQTA	TRANSISTOR	Δ	L901	RLQA100JT-Y	COIL	
Q606	2SD601QRSTX	TRANSISTOR					
Q607	2SD2137PQTA	TRANSISTOR	Δ	1		OSC ILLATOR (S)	
Q609	2SD2137PQTA	TRANSISTOR	Δ	1			
Q701-703	2SD601QRSTX	TRANSISTOR		X701	EFOEC8004T4	OSCILLATOR (8MHz)	· · · · · · · · · · · · · · · · · · ·
Q706	UN5214TX	TRANSISTOR		1			
Q804	2SD1328QRSTX	TRANSISTOR		-		COMPONENT COMBINATION (S)	
Q901, 902	DTA114EUT107	TRANSISTOR		1			
Q903, 904	2SB709QRSTX	TRANSISTOR		Z971	EXBF6L306SYV	COMPONENT COMBINATION	
				1			
		DIODE (S)		1		SWITCH(ES)	
				1	-		·····
D201	MA110TX	DIODE		S803	RSH1A024-U	OPEN DET.	
D301	MA110TX	DIODE		S804	RSH1A024-U	CLOSE DET.	
D603-606	RL1N4003N02	DIODE	Δ	S900	EVQ21405R	STOP	
D609	MA723TA	DIODE		S901	EVQ21405R	DOLBY NR	
D610	MTZJ10BTA	DIODE	Δ	S902	EVQ21405R	REW (TPS)	
D611	MTZJ8R2CTA	DIODE	Δ	S903	EVQ21405R	R. PLAY	
D612	MTZJ5R6BTA	DIODE	Δ	S904	EVQ21405R	TPS. SKIP	
D613	MA723TA	DIODE		S905	EVQ21405R	F. PLAY	N.
D614, 615	MA110TX	DIODE	Δ	S906	EVQ21405R	F. F. (TPS)	
D705, 706	MA110TX	DIODE		S909	EVQ21405R	REC PAUSE	
D707	MTZJ5R1BTA	DIODE	Δ	S910	EVQ21405R	OPEN/CLOSE	
D708	MA110TX	DIODE		S911	EVQ21405R	DISPLAY (COUNTER)	

Ref. No.	Part No.	Part Name & Description	Remarks				
5912		RESET (COUNTER)					
5915	EVQ21405R	rev mode					
5971	RSH1A018-1U	MODE DET.					
S972	RSH1A019-2U	HALF DET.					
S973	RSH1A019-2U	ATS/Cr02 DET.					
S974	RSH1A019-2U	R. REC INH.					· · · · · · · · · · · · · ·
S975	RSH1A019-2U	F. REC INH.					
S976	RSH1A019-2U	ATS/METAL					
							······································
		CONNECTOR (S) AND SOCKET (S)					
CP102	RJS2A0205-2S	CONNECTOR (5P)					
CP305		CONNECTOR (4P)					-
CP901A		CONNECTOR (4P)					
CP901B	RJS1A1704	CONNECTOR (4P)					
CP902		CONNECTOR (11P)					
CS971	RJU071H11M	SOCKET (11P)					
JK601	RJTO65K15	CONNECTOR (15P)					
		EARTH PLATE (S)					
E1, 2	SNE1004-2	EARTH PLATE					
	0.010012				1		
		CONNECTOR ASS' Y					
FW901	REZO885	CONNECTOR ASS' Y (8P)					
1 #301	10.20003	COMPLETEN ADD I (OF)					
		<pre><grease jig="" or="" tool=""></grease></pre>					
		TEST TAPE					
		IESI IAPE					
CA1	027054	IEAD AT THEFT AD LOUGOV					
SA1	QZZCFM	HEAD AZ IMUTH ADJ. CHECK TAPE SPEED ADJ. CHECK					
SA2	QZZCWAT	TAPE SPEED ADJ. CHECK					
		ann. an					
		GREASE					
SA3	SZZOL18	FLOIL AK-152					
SA4	RZZOLO2	SWAFLUID #56					
SA5	RZZOLO5	MOLYCOAT EM-20L					
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